

Effect of Polymer Type and Drug Loading on The Mechanism of Nano-species Generation During Dissolution of Amorphous Solid Dispersions of Aprepitant



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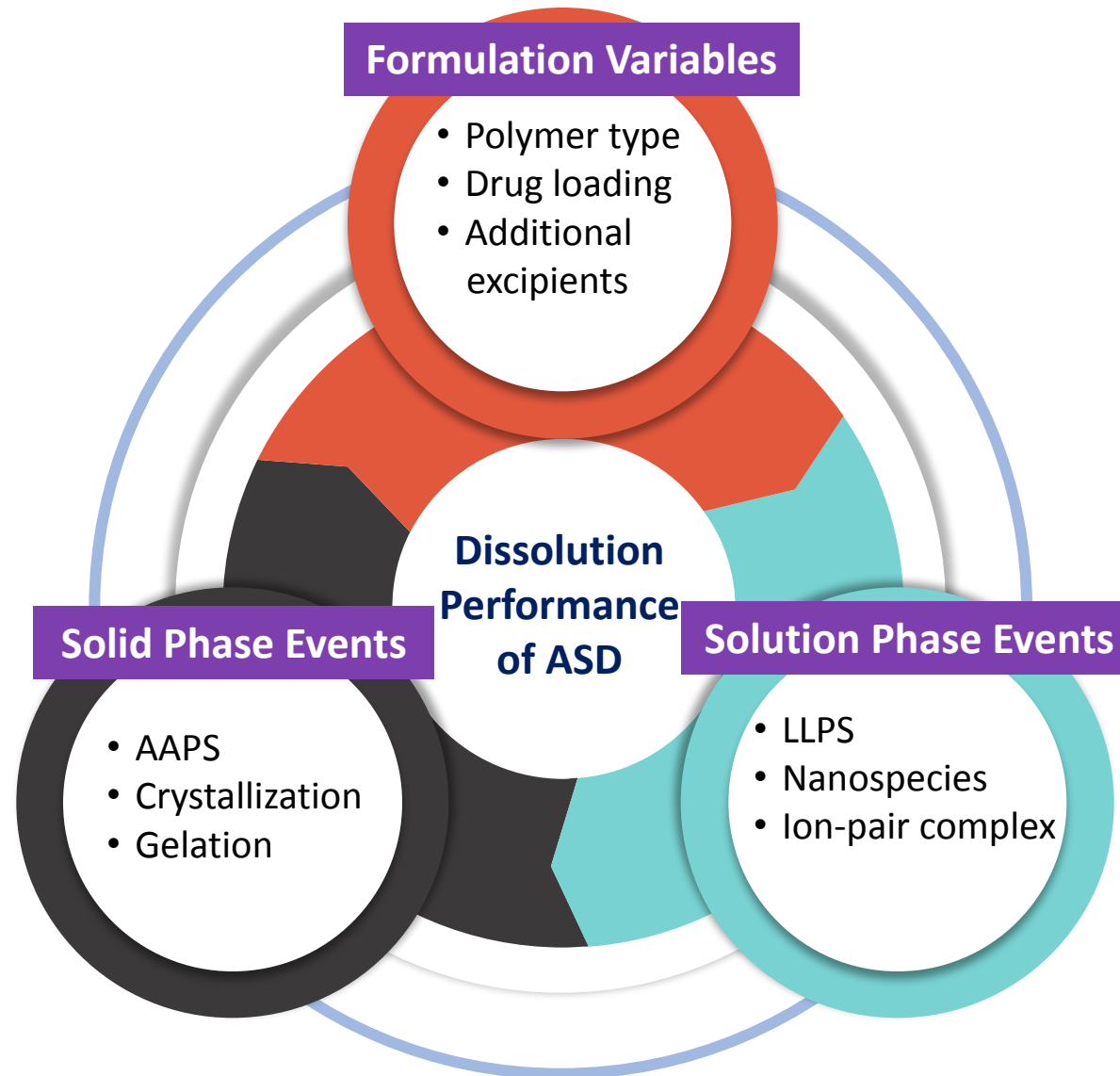
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Flow of Presentation

- **Introduction**
- **Background**
- **Aprepitant-PVPVA ASDs**
- **Aprepitant-Eudragit L100-55 ASDs**
- **Key Takeaways**

Introduction

Introduction

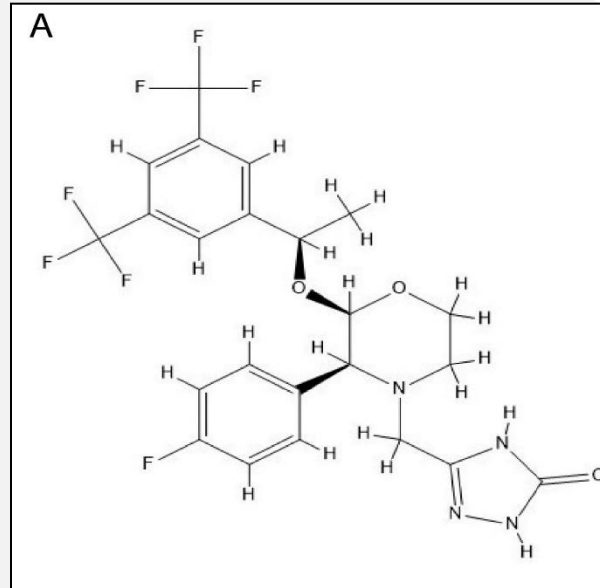


Influence of interplay of above parameters on dissolution performance is an active area of research

Background

Background

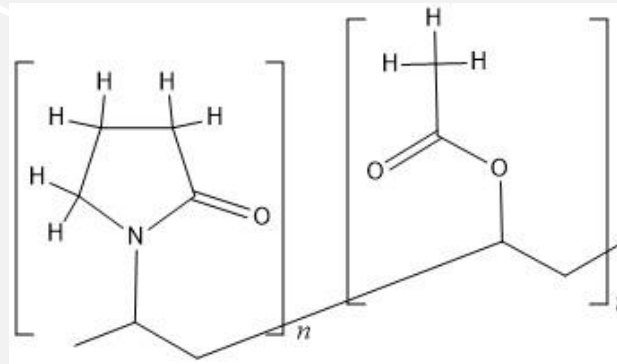
Aprepitant (APR): GFA Class 2



Crystalline solubility ($\mu\text{g/mL}$) at 37 °C ^a	0.485 at pH 6.8
Amorphous solubility ($\mu\text{g/mL}$) at 37 °C ^a	9 at pH 6.8
Melting point (°C) ^a	253.44
Glass transition temperature (°C) ^a	Onset-85.89
Log P	4.8 at pH 7
pK _a	7.14 (strongly acidic), 4.03 (strongly basic)

PVPVA (Kollidon VA 64)

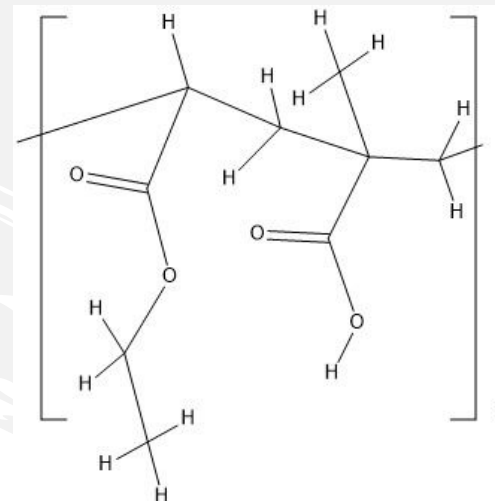
Neutral, Hydrophilic



Ratio of Contact angle
(Polymer/APR)= **0.31**

Eudragit L100-55

Ionic, Hydrophobic



Ratio of Contact angle
(Polymer/APR)= **0.59**

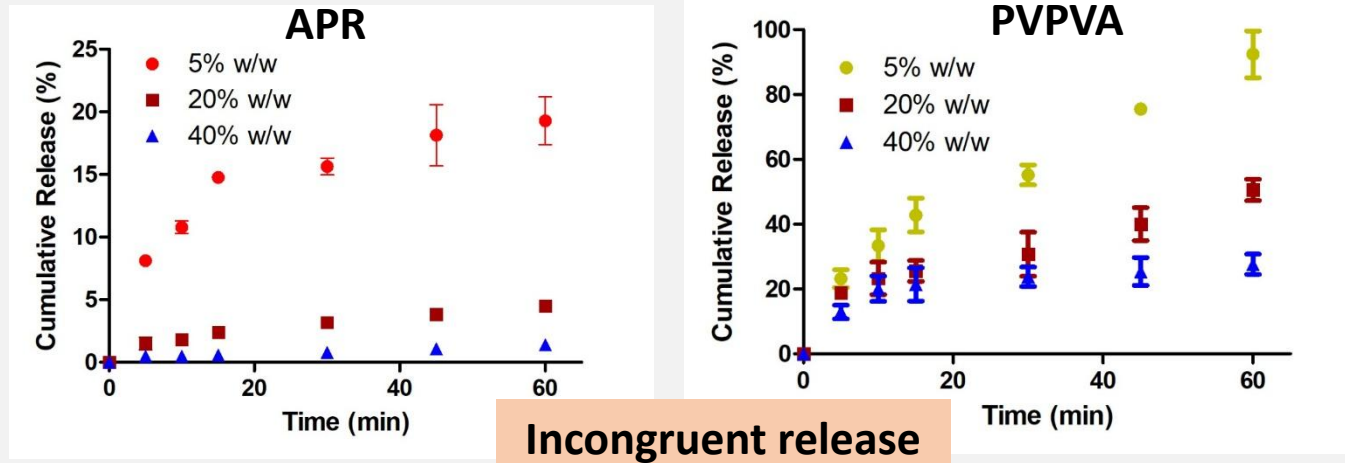
Experimental Design

Experiment	Information
Drug loading (DL)	5, 20 and 40% w/w
Surface Normalized Release (SNR) Experiment	Release behaviour of drug and polymer Presence of nano-species and their nature
PXRD of dissolving ASD compact	Evidence of crystallization
Exposure of ASD films at 97% RH	AAPS using TEM and PLM
Unstirred water layer (UWL)	Microenvironment pH and LLPS
FTIR	Drug – polymer interactions

APR-PVPVA ASDs

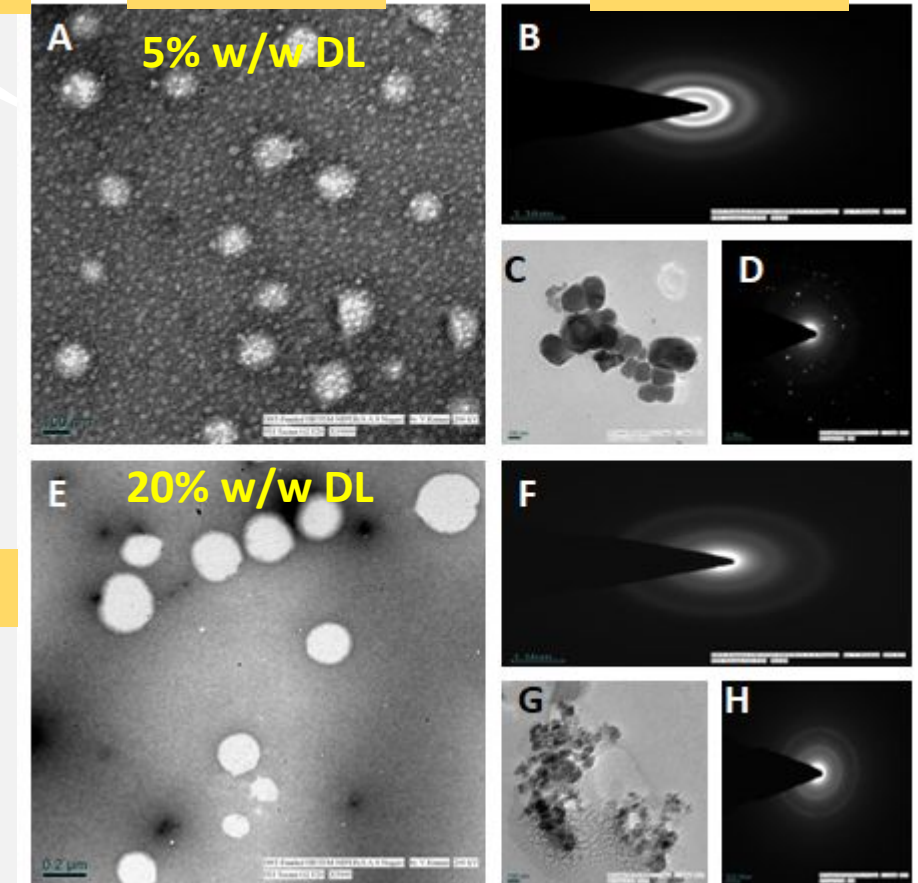
APR Nano-species in Bulk SNR Experiment of APR-PVPVA ASDs

Release pattern of 100 mg ASD in 200 mL of 50 mM pH 6.8 phosphate buffer



TEM

SAED

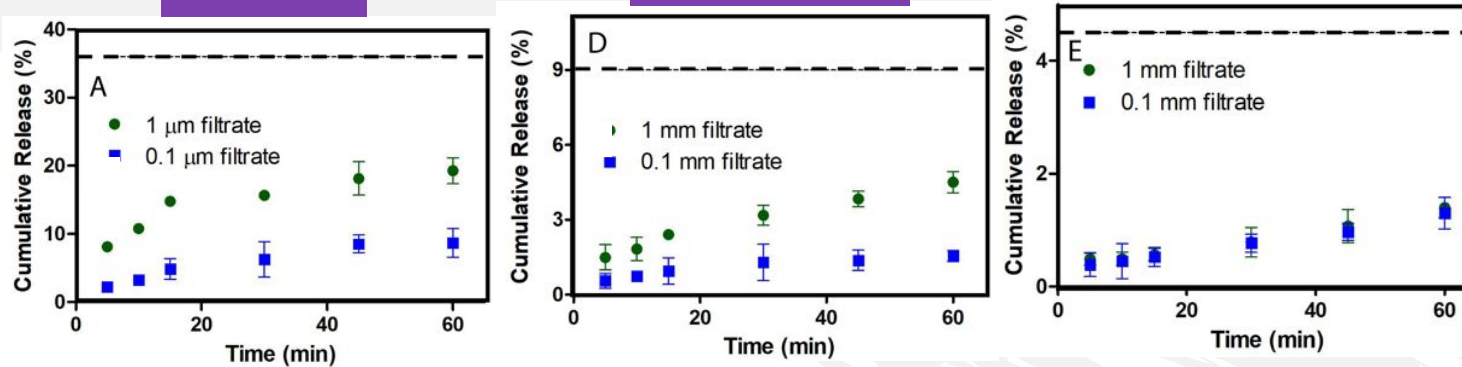


Sequential Filtration through 1 μm and 0.1 μm pore size filter membrane

5% w/w

20% w/w

40% w/w



Nano-species formed up to 20% w/w drug loading

- Dissolved APR concentration in bulk $< C_{\text{amorphous}}$
- SAED Analysis: Amorphous+crystalline nature
- Time-dependant size reduction of nano-species

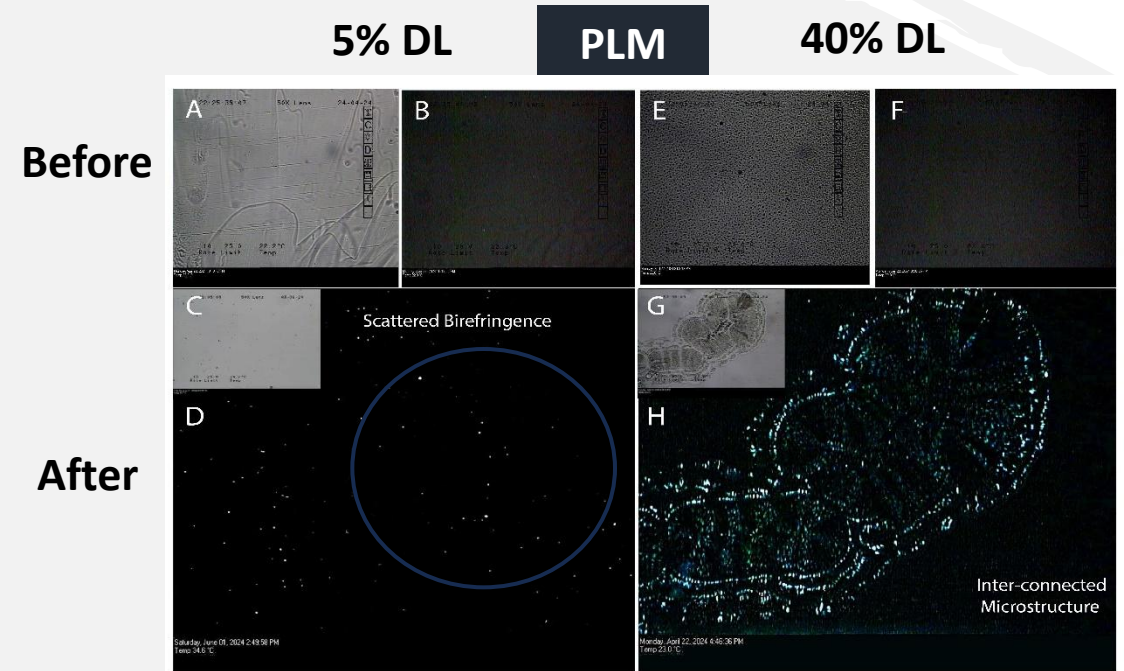
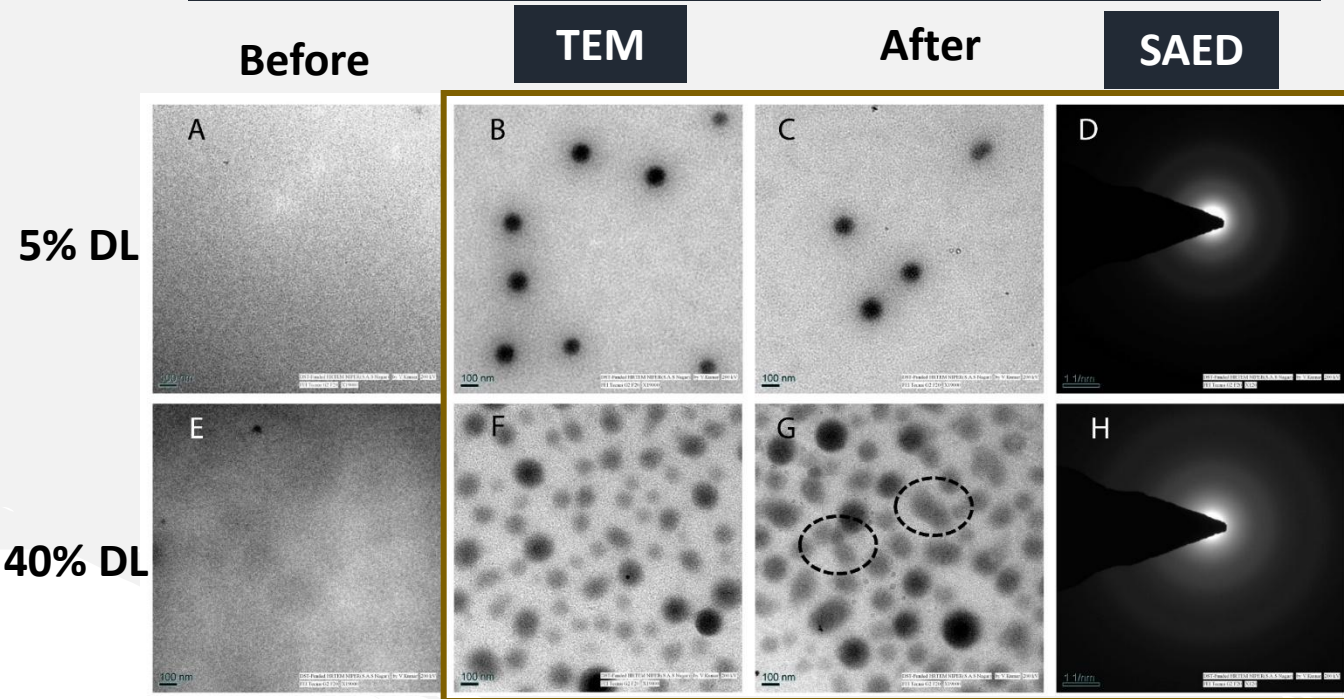
Hydration-Induced Phase Separation in ASDs

PXRD of dissolving ASD compact showed partial crystallization

Spin-coated ASD films were stored in a closed system at 97% RH

Spatial Pattern of Phase Separation (4h)

Spatial Evolution of Phase Separation (24h)



- Nano-sized phase-separated domains in both 5% and 40% w/w DL
- 5% w/w ASD- smaller domains with low spatial density
- 40% w/w ASD- small + large domains with high spatial density and coalescence

Evaluation of LLPS in UWL

For generation of the nano-species through LLPS, the dissolved APR concentration should be equal or more than the amorphous solubility in UWL during dissolution

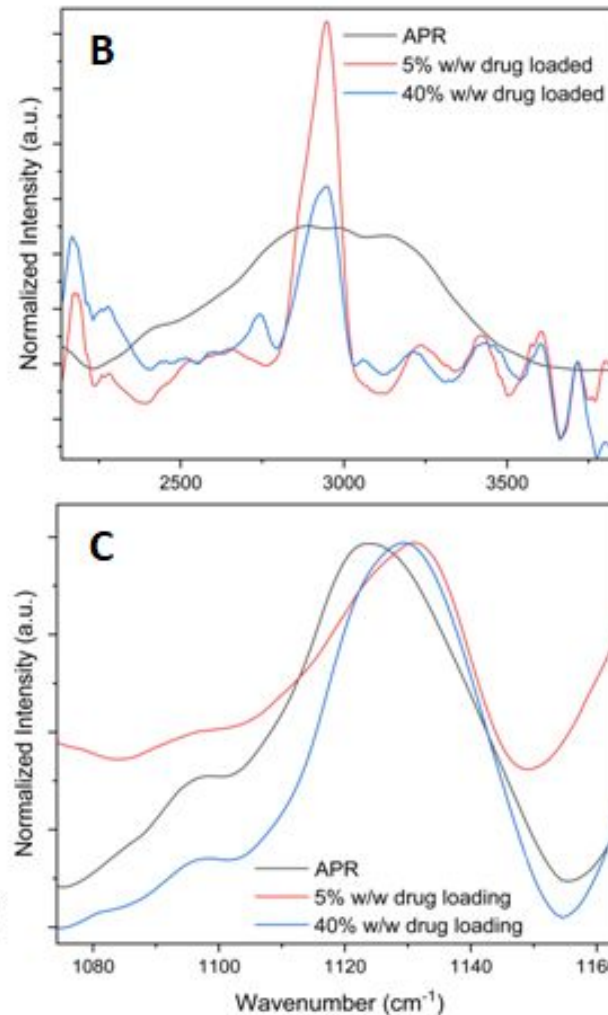
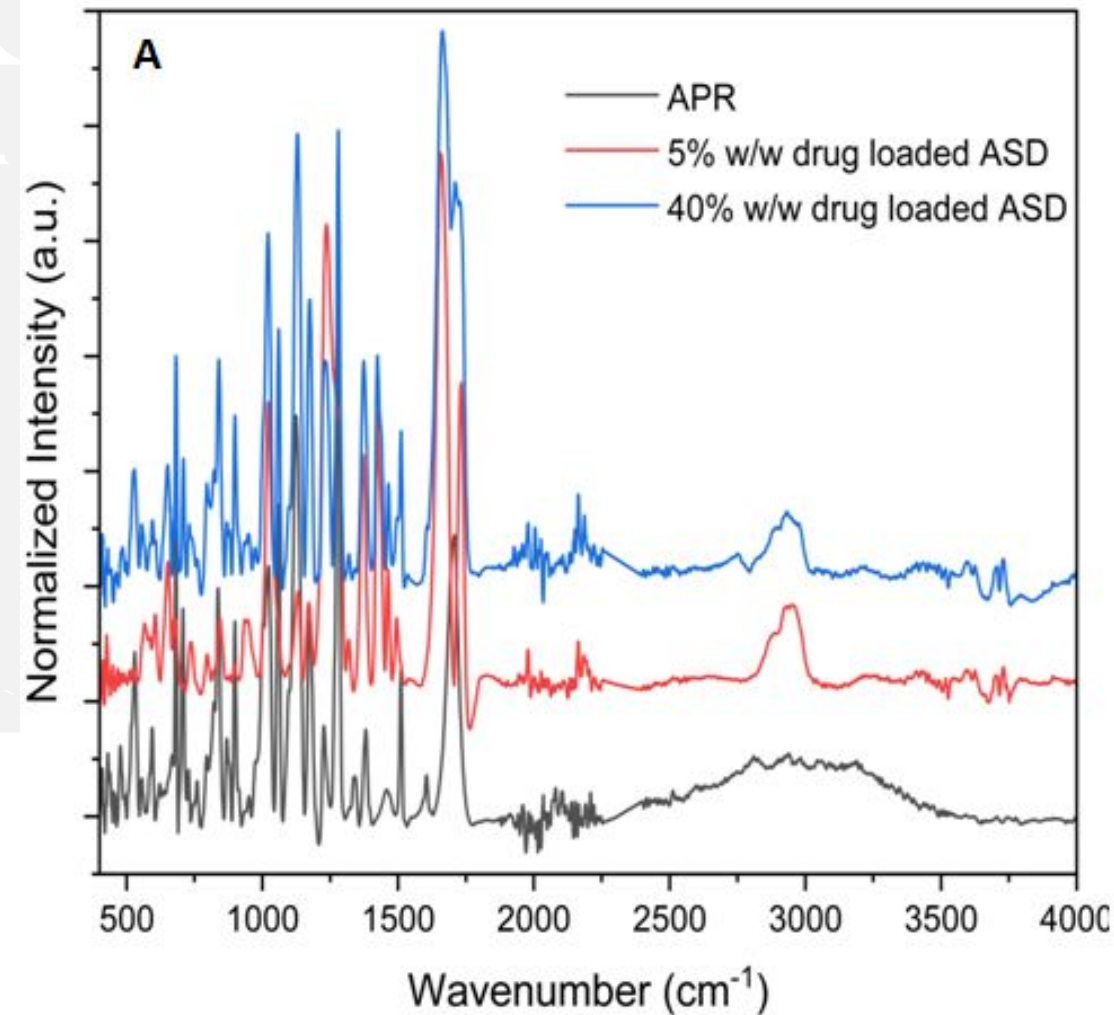
Samples were sequentially filtered through 1 μm pore size filter membrane and ultra-centrifuged (40000 rpm 30 min)

Drug loading	Molecularly dissolved APR Concentration	+APR nano-species concentration
5% w/w	1.15 $\mu\text{g/ml}$	92.43 $\mu\text{g/ml}$
20% w/w	2.18 $\mu\text{g/ml}$	169.03 $\mu\text{g/ml}$
40% w/w	2.87 $\mu\text{g/ml}$	2.94 $\mu\text{g/ml}$

- In all cases, molecularly dissolved APR concentration was below amorphous solubility of APR (9 $\mu\text{g/ml}$)
- Thus, APR nano-species formation was not mediated by LLPS in UWL

Drug-Polymer Interactions @ 5% and 40% DL

ATR-FTIR



- 2956 cm^{-1} : secondary amine stretching band of APR increased in intensity in ASD, due to hydrogen bonding with PVPVA.

5% DL: $\uparrow\uparrow$

40% DL: $\uparrow$

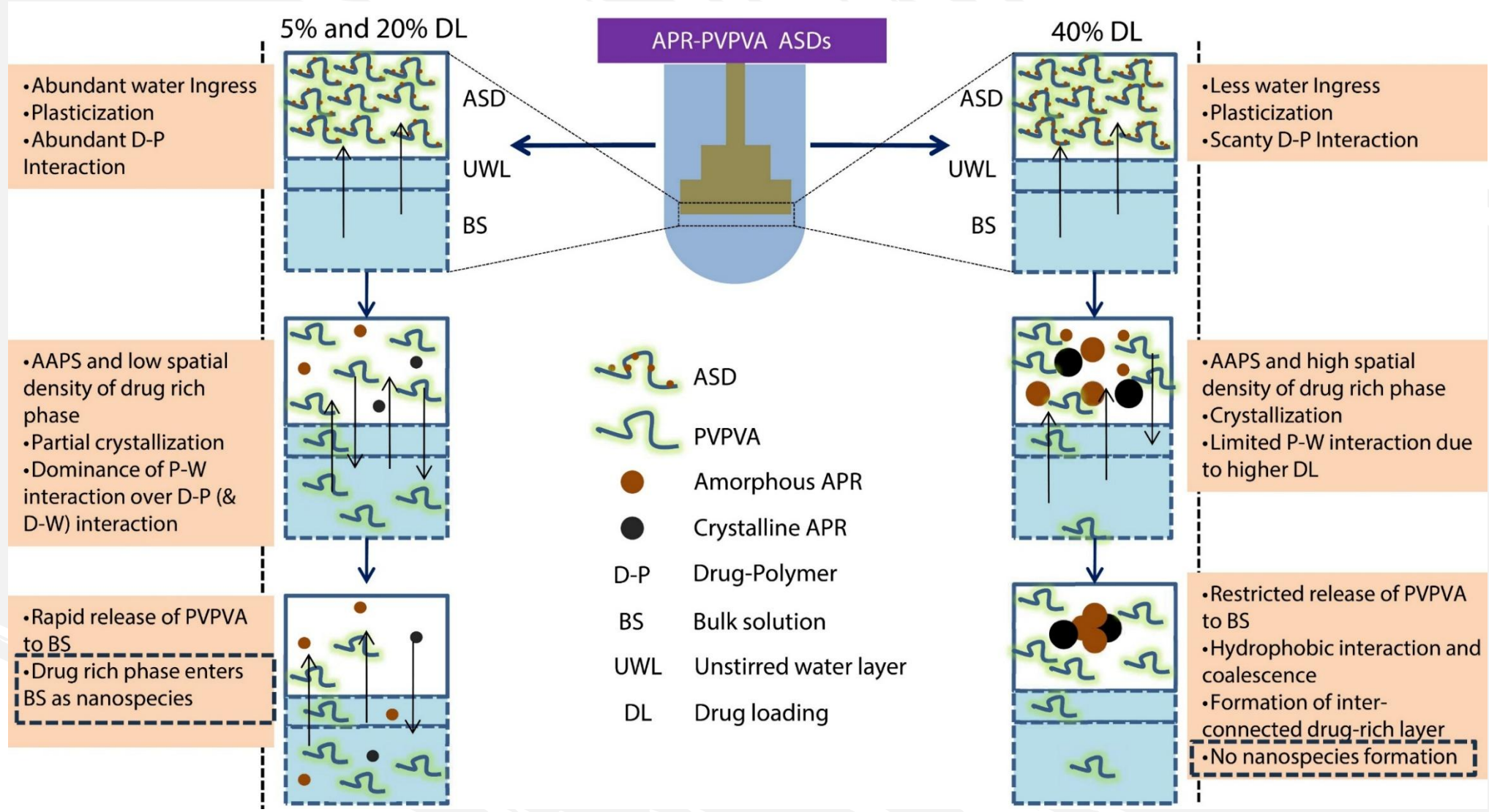
- 1124 cm^{-1} : C-F stretching band of APR shifted to higher wavenumber in ASD due to formation of halogen bond with PVPVA.

5% DL: $+6 \text{ cm}^{-1}$

40% DL: $+4 \text{ cm}^{-1}$

Abundance of interaction was higher in 5% w/w drug loaded ASD than 40% w/w drug loaded ASD

Effect of Drug Loading on Origin of Nanospecies Formation from APR-PVPVA ASDs



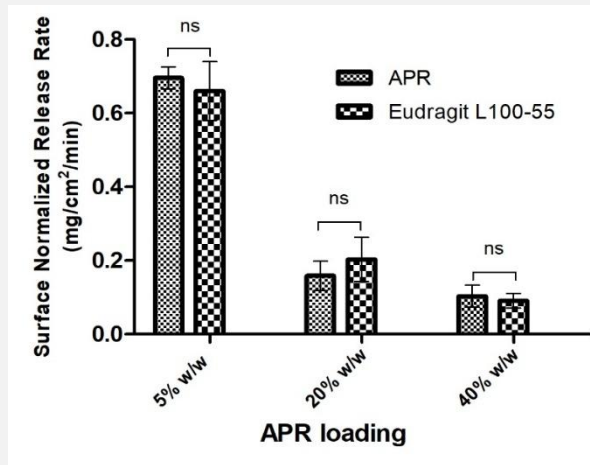
•No LLPS either in UWL or bulk medium.
•AAPS was responsible for generation of nano-species
•Drug loading has a profound influence on solid phase events at the dissolving ASD interface.

APR-Eudragit L100-55 ASDs

Eudragit L100-55: Copolymer of
Methacrylic acid and Ethyl acrylate

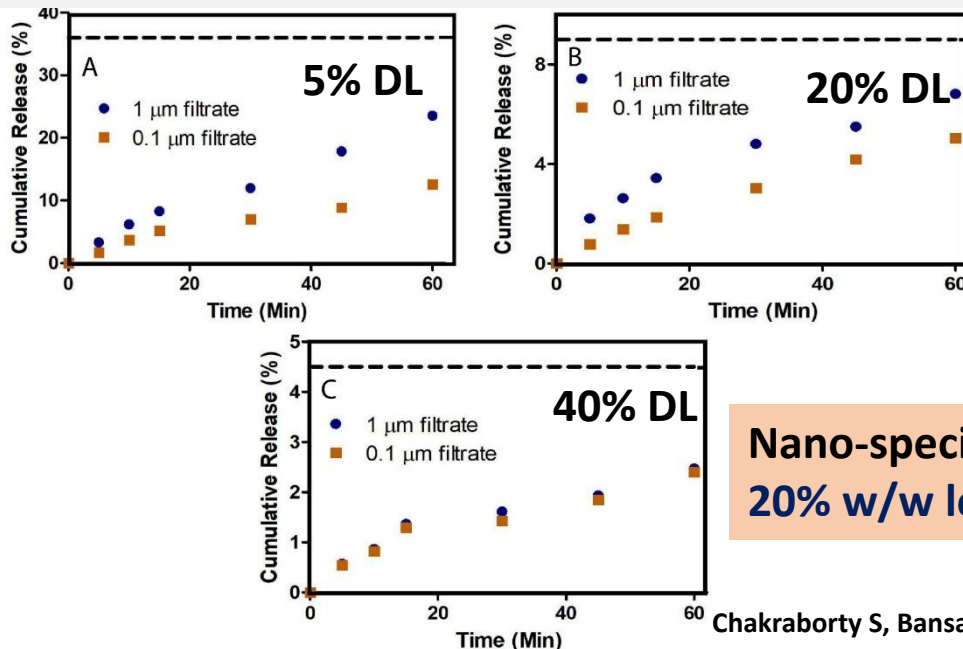
APR Nanospecies in Bulk During SNR of APR-Eudragit L100-55 ASDs

Release pattern of 100 mg ASD in 200 mL of 50 mM pH 6.8 phosphate buffer

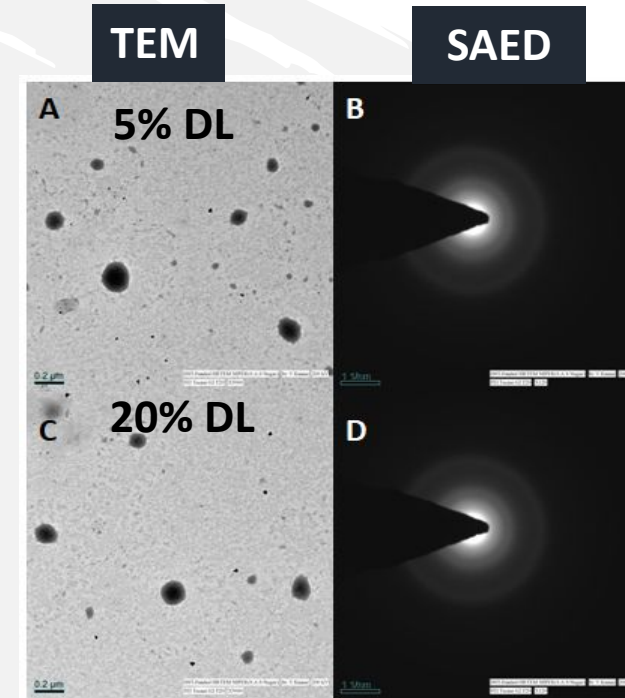


Congruent Release

Sequential Filtration through 1 μ m and 0.1 μ m filter membrane



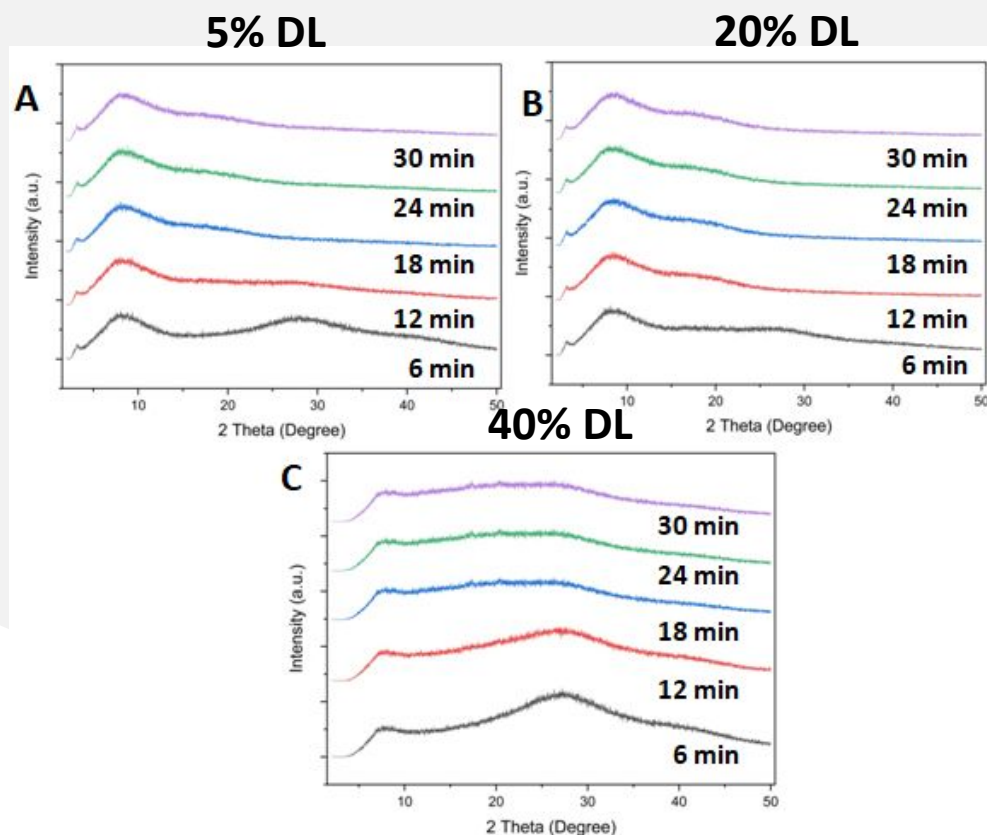
Nano-species up to 20% w/w loading



Dissolved drug conc. was $< C_{\text{Amorphous}}$ at bulk pH (6.8)
SAED Analysis: Amorphous in nature

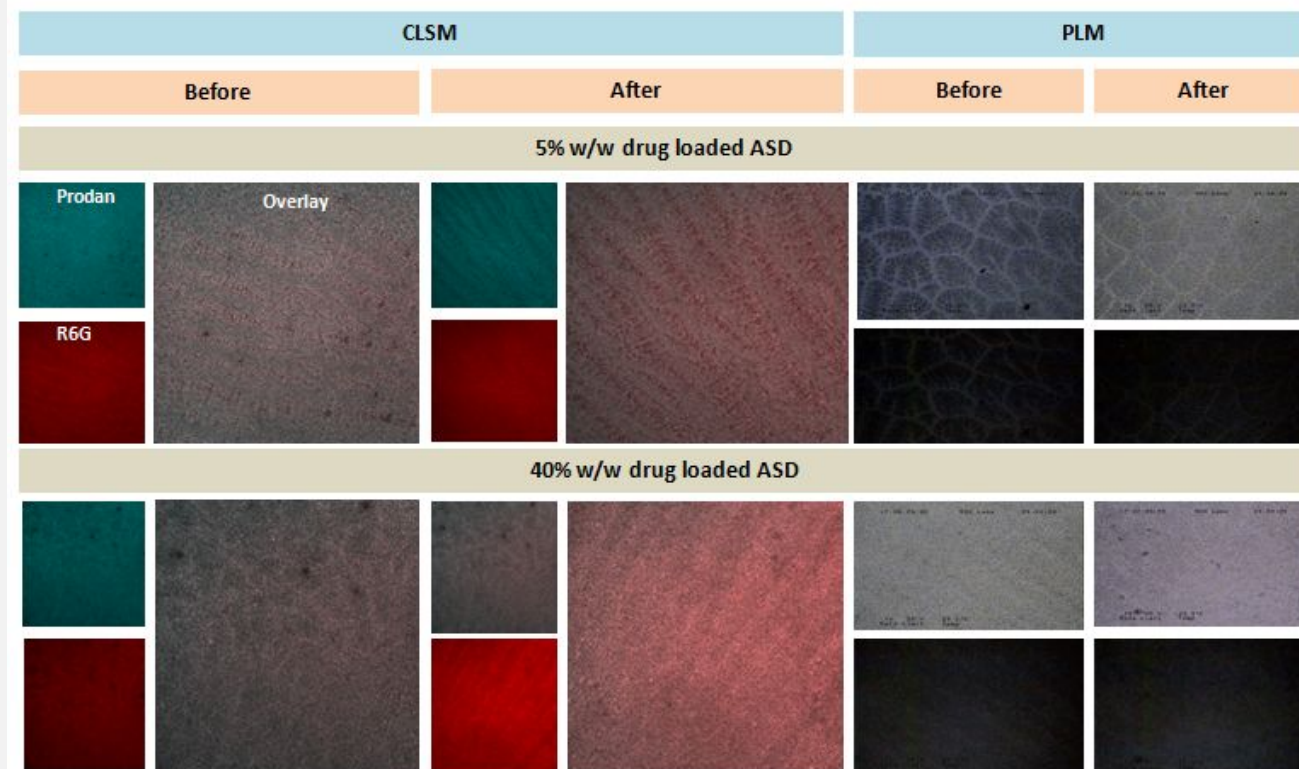
Hydration-Induced Phase Separation in ASDs

pXRD of Dissolving ASD Interface



No crystallization on ASD compact surface

Spin-coated ASD films were stored in 97% RH for 48 h



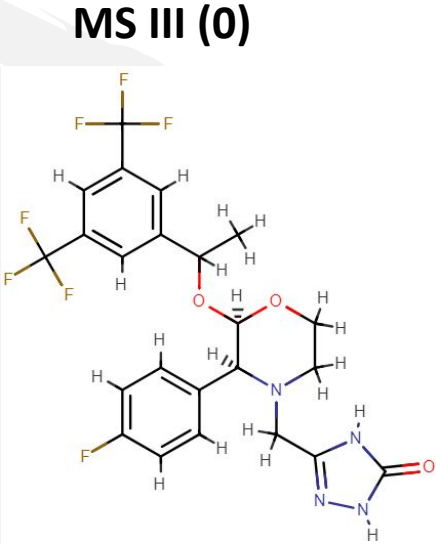
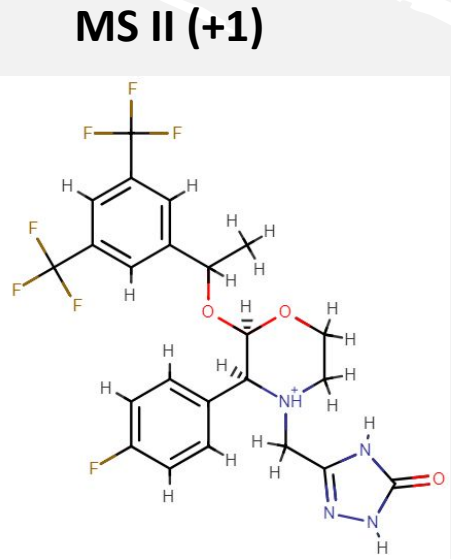
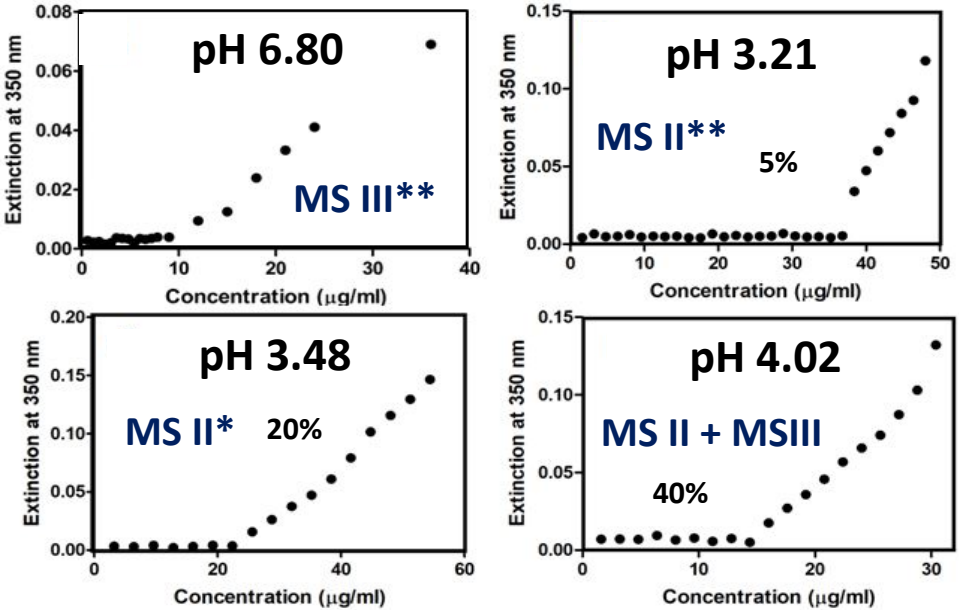
No hydration-induced AAPS

Nano-species did not originate from AAPS in solid ASD

Events in Unstirred Water Layer (UWL)

It was hypothesized that deprotonation of methacrylic acid may reduce microenvironmental pH

UV-Extinction



* Predominant micro-species

APR loading (%)	Microenvironmental pH	Microspecies Distribution (%)		Amorphous Solubility (µg/ml)
		MS II (+1)	MS III (0)	
5	3.21	86.7	13.2	38.0
20	3.48	77.6	22.3	25.6
40	4.02	49.5	50.4	14.4

Microenvironmental pH induced change in speciation profile of APR changed the amorphous solubility of APR in UWL

Solution Phase Distribution of APR in UWL

Samples were sequentially filtered through 1 μm pore size filter membrane and ultra-centrifuged (40000 rpm 30 min)

Drug loading	Microenvironmental pH	Amorphous Solubility ($\mu\text{g/mL}$)	Molecularly dissolved APR concentration	+ APR nano-species concentration
5% w/w	3.21	38.0	50.4 $\mu\text{g/ml}$	277.44 $\mu\text{g/ml}$
20% w/w	3.48	25.6	72.42 $\mu\text{g/ml}$	342.6 $\mu\text{g/ml}$
40% w/w	4.02	14.4	4.28 $\mu\text{g/ml}$	4.50 $\mu\text{g/ml}$

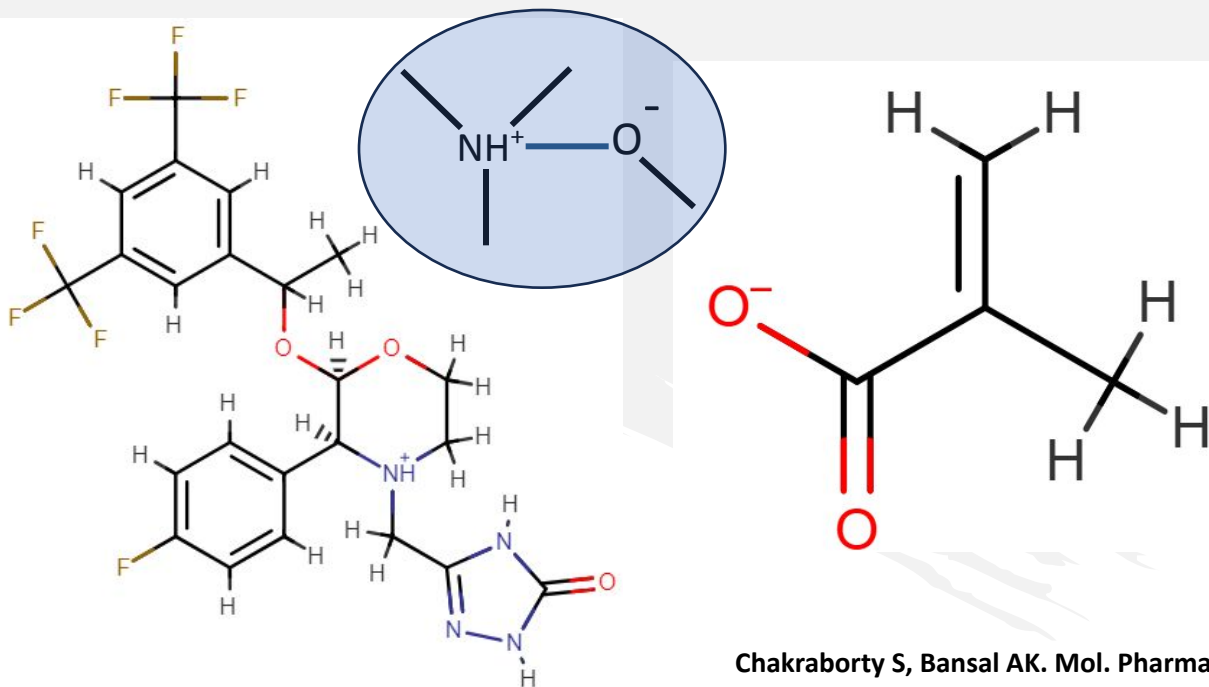
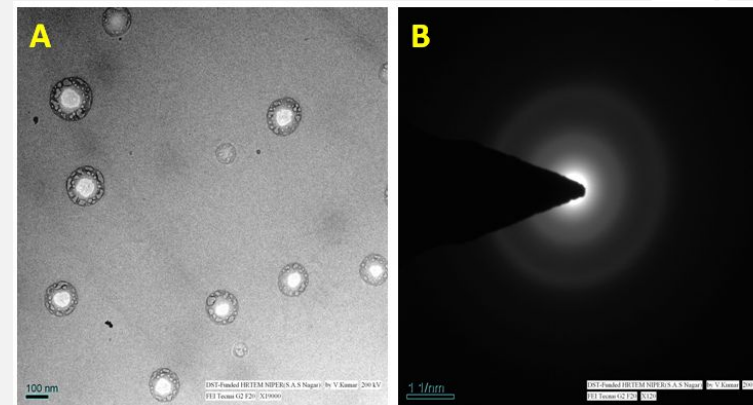
- At 5 and 20% DL, molecularly dissolved APR concentration was above the amorphous solubility at the corresponding microenvironmental pH. Thus nano-species were formed via LLPS in UWL.
- At 40% DL APR concentration higher than amorphous solubility was not be achieved.

Alternative Mechanism : Ion-Pair Complexation

10 μL of APR solution in methanol (400 $\mu\text{g}/\text{mL}$) was added in 1 mL of saturated solution of Eudragit L100-55 in pH 6.8 phosphate buffer, and stirred for 15 min (**Resultant concentration 4 $\mu\text{g}/\text{mL}$**)

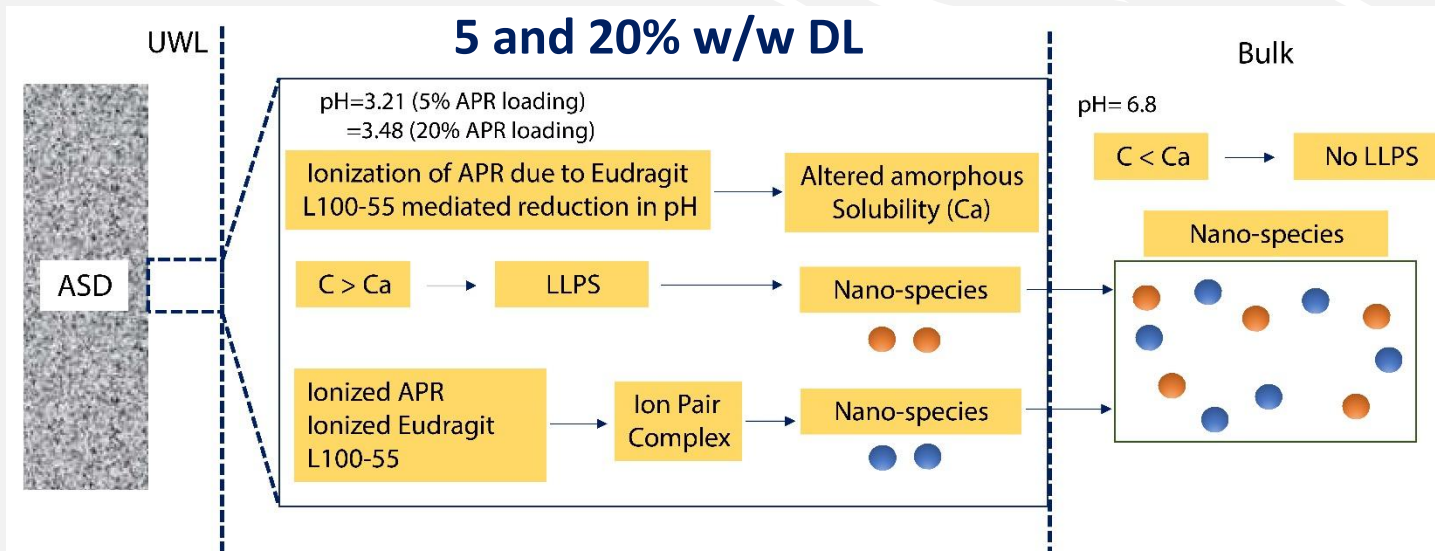
Separation Method	APR Concentration ($\mu\text{g}/\text{mL}$)
Filtration (1 μm pore)	3.39
Ultracentrifuge (40000 rpm/30 min)	1.44

TEM-SAED



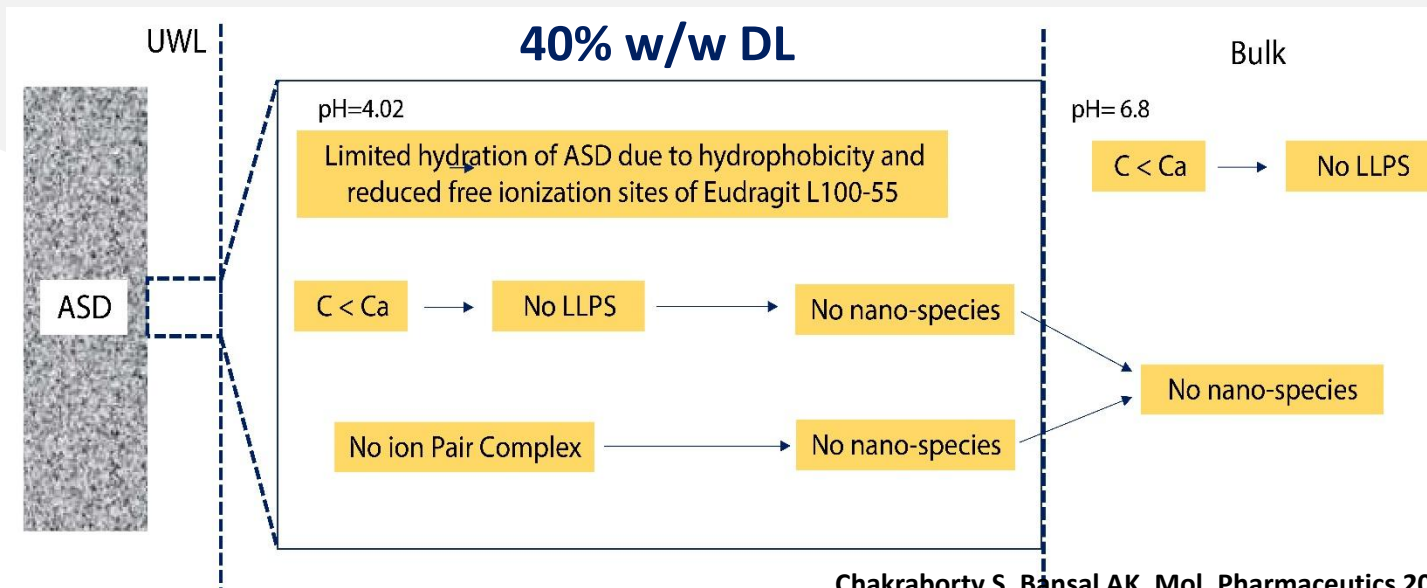
- At microenvironment pH anionic and cationic species of Eudragit L100-55 and APR, respectively interacted in UWL through ion-pair complexation.
- Ion-pair complexation led to nano-precipitation which was a parallel route of nano-species generation.

Effect of Microenvironmental pH and Drug Loading of ASD on Origin of Nanospecies formation from APR-Eudragit L100-55 ASDs



5 and 20% w/w DL

- Deprotonation of methacrylic acid in Eudragit L100-55 altered microenvironment pH of UWL.
- pH-dependent change in amorphous solubility
- Congruent release of drug and polymer enabled solubility > amorphous solubility leading to LLPS
- Additionally, oppositely charged drug and polymer species contributed to ion pair complexation



40% w/w DL

- Absence of LLPS in UWL due to limited hydration of polymer and restricted release of drug.

Key Takeaways

Mechanism of Generation/Absence of Nano-species

PVPVA

Eudragit L100-55

Mechanism of nanospecies generation at 5 and 20% drug loading

AAPS in solid phase of dissolving ASD compact

LLPS in UWL
Ion-pair complexation

Underlying reason for 'Mechanistic Switch'

- Incongruent release
- Dominance of P-W interaction over D-P interaction

- Congruent release
- Dominance of D-P interaction over P-W interaction

Mechanism of Absence of nanospecies at 40% w/w DL

- High spatial density and coalescence of phase separated APR domains.
- Reduced hydration due to higher hydrophobicity.

- Higher hydrophobicity of ASD.
- Availability of limited number of ionizable sites, thus limiting hydration.
- Ion-pair complexation absent due to low percentage of MS II microspecies of APR.

Contributors



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Chandigarh: The City Beautiful



NIPER-S.A.S. NAGAR



NIPER-S.A.S. Nagar was the first national-level institute in pharmaceutical sciences in India and was declared as an " **Institute of National Importance** " under the Act of Parliament on 26th June 1998.

Department of Pharmaceutics



The department of Pharmaceutics is one of the oldest departments of the Institute. It is equipped with state-of-the-art facilities to undertake research in drug development and delivery.

Solid State Pharmaceutics Laboratory



The Solid State Pharmaceutics lab, works with a mission statement ‘ *developing science-based industrially viable pharmaceutical technologies* ’

Solid State Pharmaceuticals Research Group, NIPER-S.A.S. NAGAR



Thank You!

Any questions?

You can find me at:
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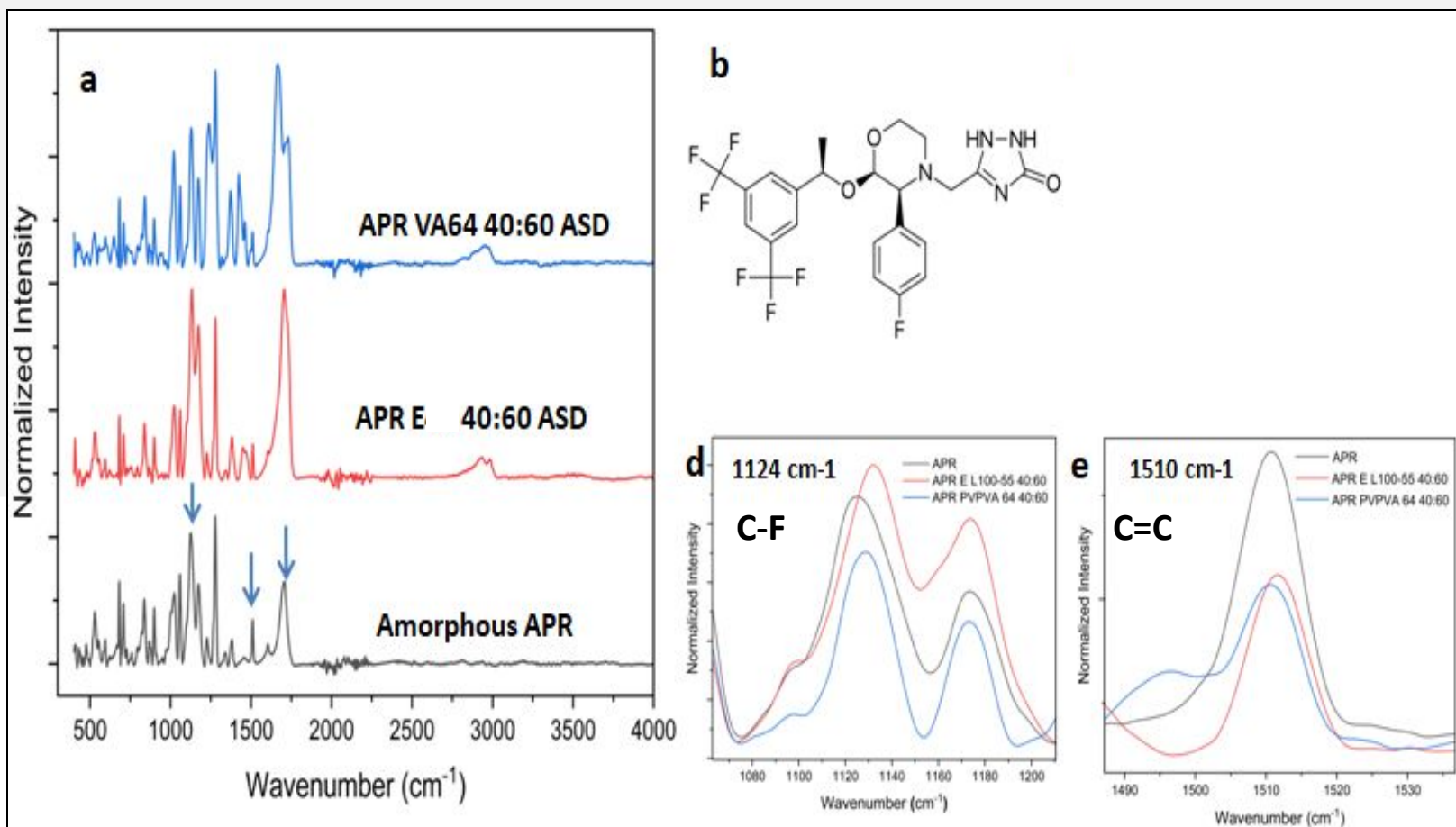


Reserved Slides

'Mechanistic Switch' Between PVPVA and Eudragit L100-55-based ASDs

Apart from micro-environmental pH and polymer hydrophobicity.....

Drug-Polymer Interaction Study



The C=O of APR can not form H-bond with PVPVA 64, but can form with -OH group of Eudragit L100-55

The C-F of APR can form halogen bond with both polymers, but can form hydrogen bond with only Eudragit L100-55.

APR-PVPVA 64 ASD: 1124-1128 cm^{-1}

APR-EL100-55 ASD: 1124-1132 cm^{-1}

C=C stretching band of APR

APR-PVPVA 64 ASD: No Shift

APR-EL100-55 ASD: 1510 cm^{-1} to 1512 cm^{-1}

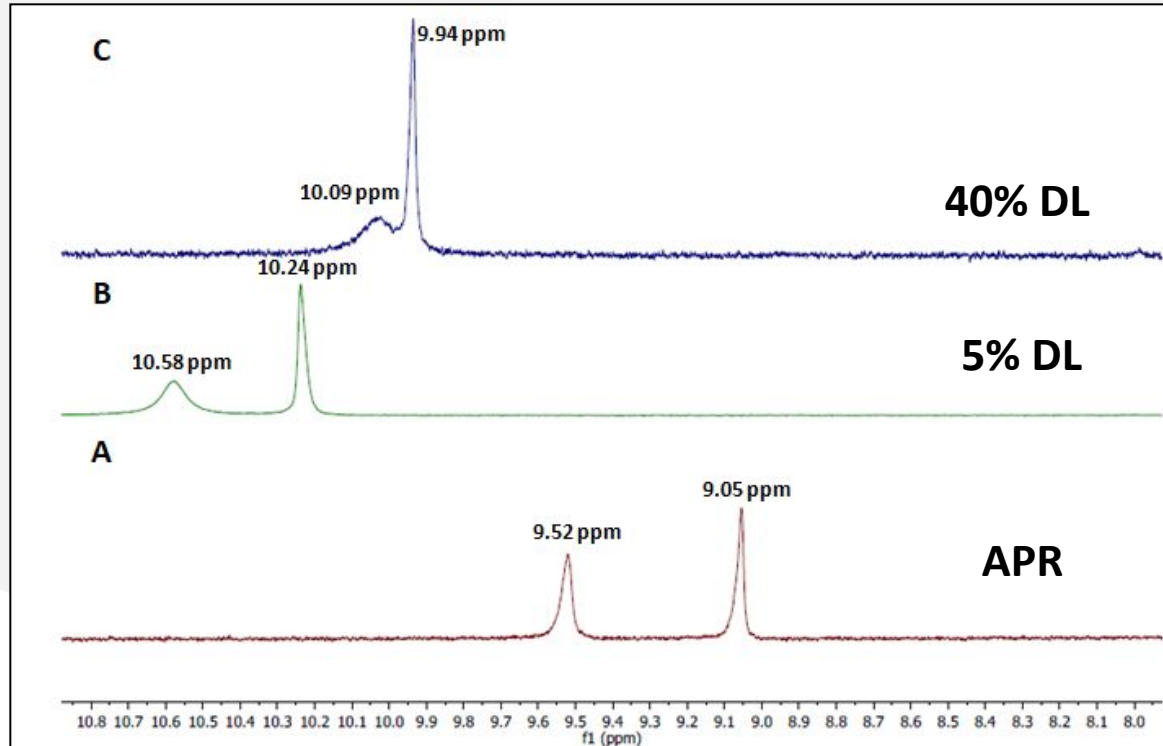
Involvement in non-specific hydrophobic interaction

The extent of interaction with APR was higher for Eudragit L100-55, as compared to PVPVA 64.

Solution-state 1D NMR Spectroscopy

1D- ^1H NMR

Protons of secondary amine of APR appeared as two distinct singlets at 9.05 and 9.52 ppm.

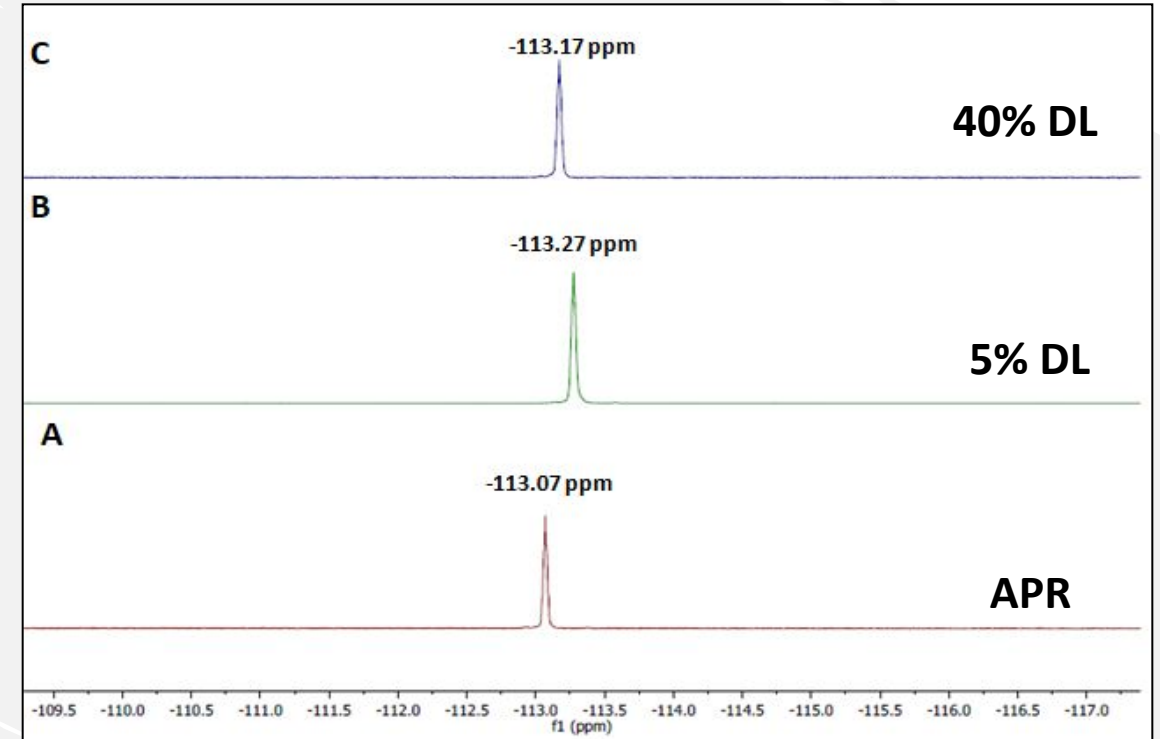


Downfield shift due to participation in hydrogen bonding

Although both drug loadings have same nature of drug-polymer interaction(s), 5% w/w APR loaded ASD had more efficient drug-polymer interaction, due to availability of excess sites on the polymer. In contrast, 40% w/w drug loaded ASD exhibited less efficient drug-polymer interaction, due to higher drug loading in the ASD.

1D- ^{19}F NMR

Fluorine atom(s) of fluorenyl moiety appeared as singlet at -113.07 ppm.



Upfield shift due to participation in halogen bonding