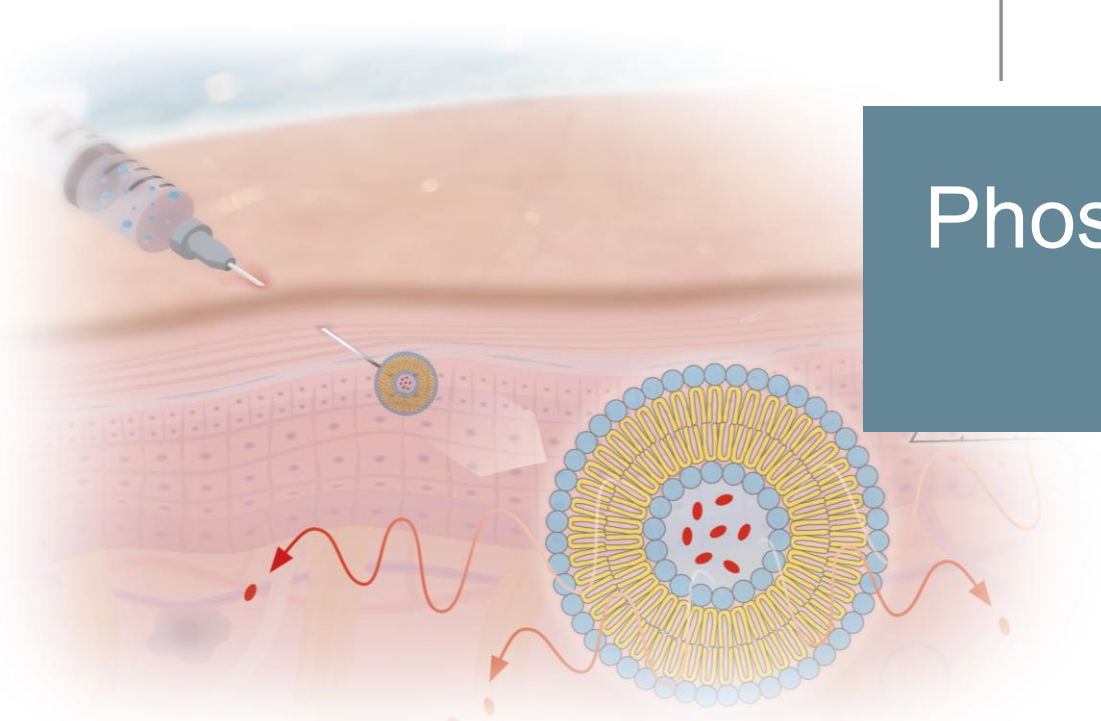




CRS Annual Meeting
PRC Workshop
Philadelphia, 10 August 2026

Dr. Michael Kahn
Lipoid, Inc.

A background illustration on the left side of the slide depicts a medical syringe with a needle inserted into a human arm. Below the skin surface, a large, detailed lipid vesicle is shown, featuring a phospholipid bilayer with blue heads and yellow tails, and a core of red dots. Red wavy arrows indicate the movement of substances from the injection site into the vesicle.

Phospholipids in Parenteral Applications

We Invest in Quality.

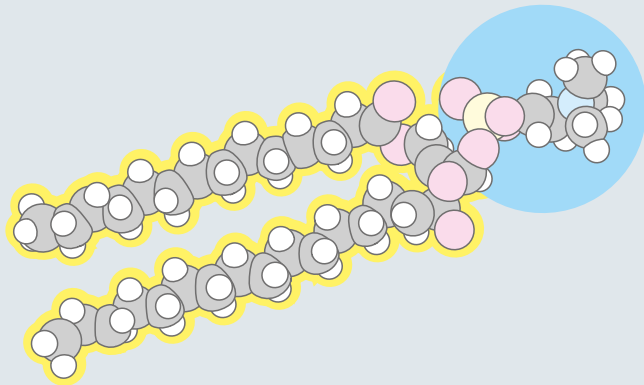


- › World market leader in the field of phospholipids for pharmaceutical applications
- › Expertise in phospholipids in the industrial benchmark since 1977
- › Comprehensive portfolio
- › 4 independent production sites
- › Global presence and distribution network
- › About 500 employees
- › GMP & ISO certified
- › US FDA audited (“no findings”)
- › DMFs for many products
- › Reference standards



Characteristics and Appearance

- › Amphiphilic molecules
- › Surface-active compounds with characteristic self-assemblies
- › Available from natural and synthetic sources

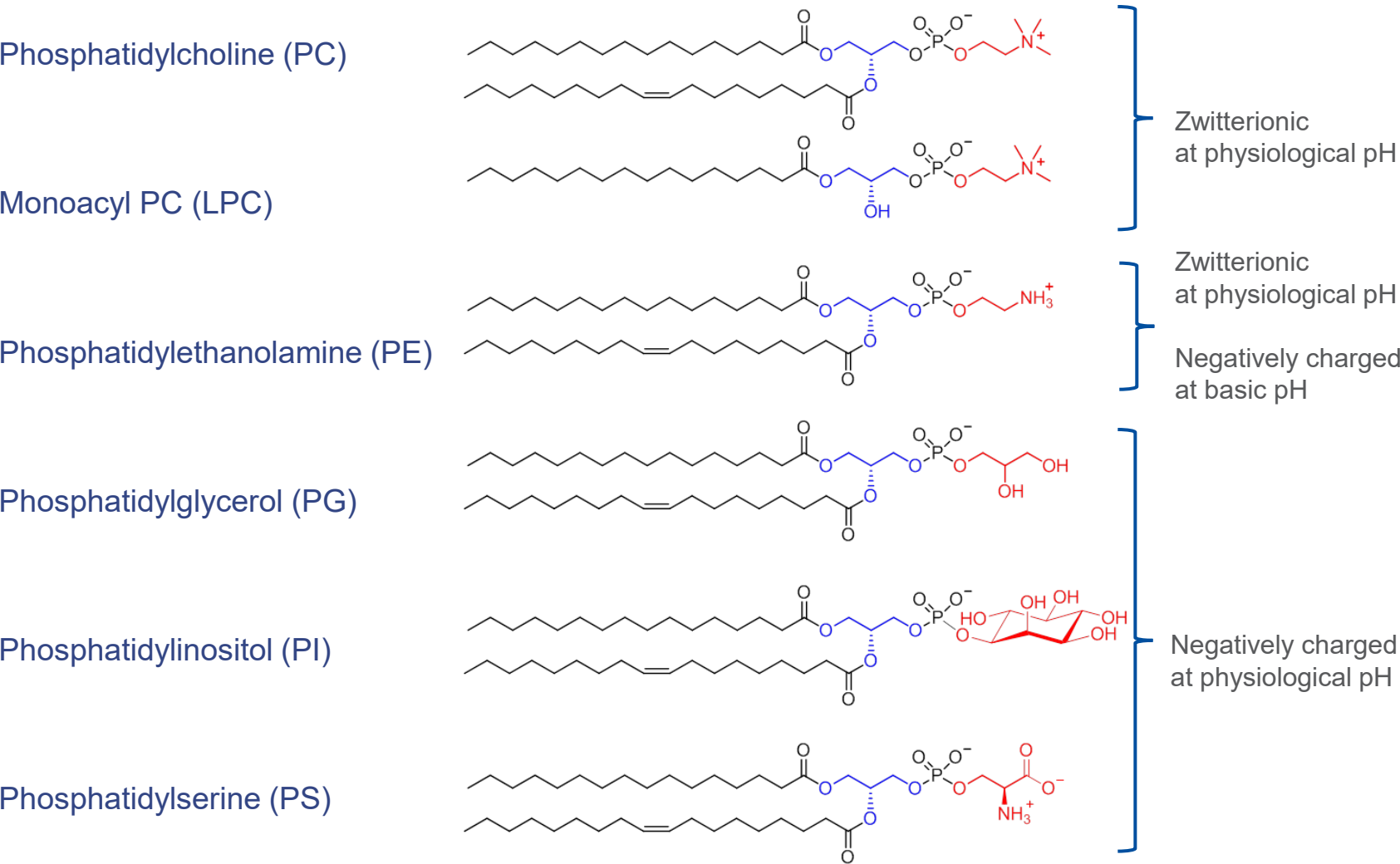


Phospholipids fulfill essential physiological functions:

- › Building block of cell membranes and organelles
- › Building block of lipoproteins
- › Part of the digestion process
- › Mucosal lining
- › Source of choline and fatty acids

PHOSPHOLIPID FUNDAMENTALS

Structures:



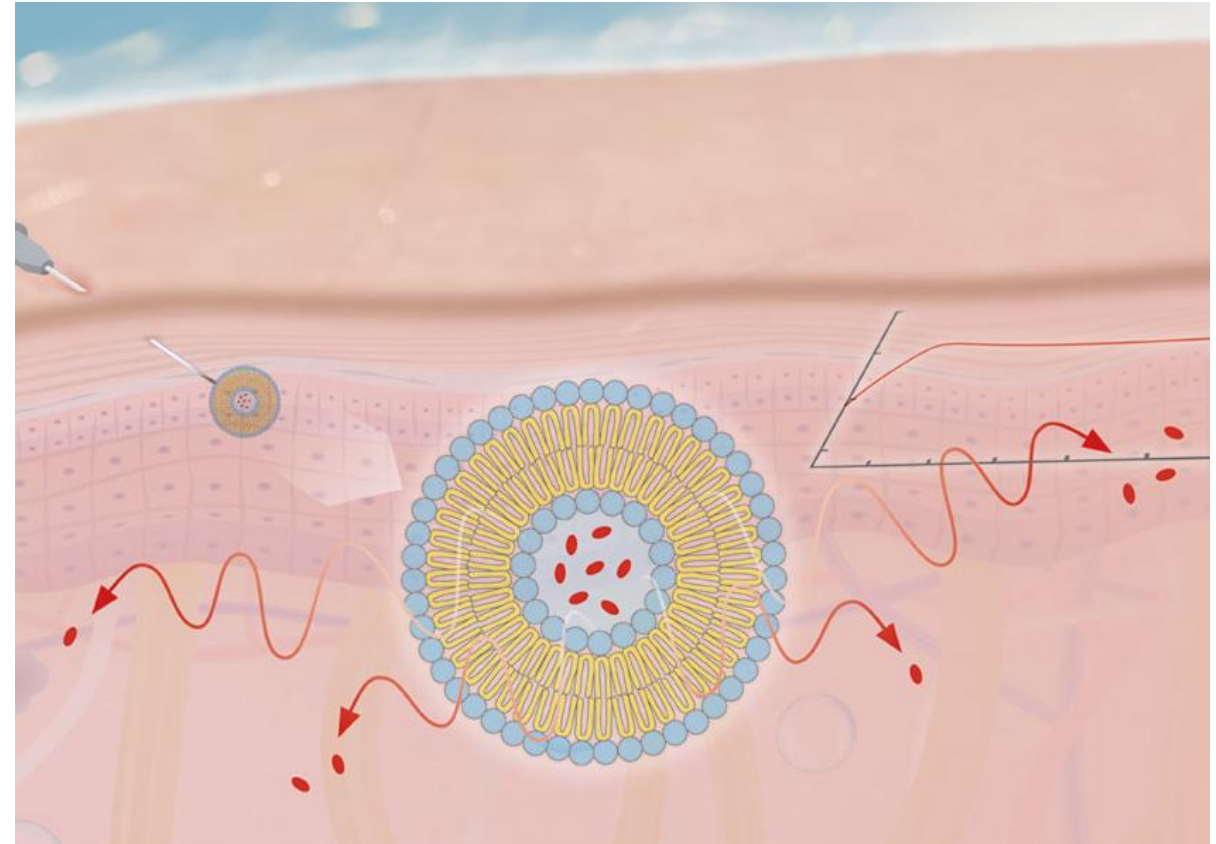
Benefits and Applications

Benefits

- › Reduced administration frequency
- › Stable plasma levels
- › Improved patient compliance

Applications

- › Psychological disorders
- › Hormonal contraceptives
- › Diabetes management
- › Chronic pain management
- › Oncology
- › Pediatric growth disorders



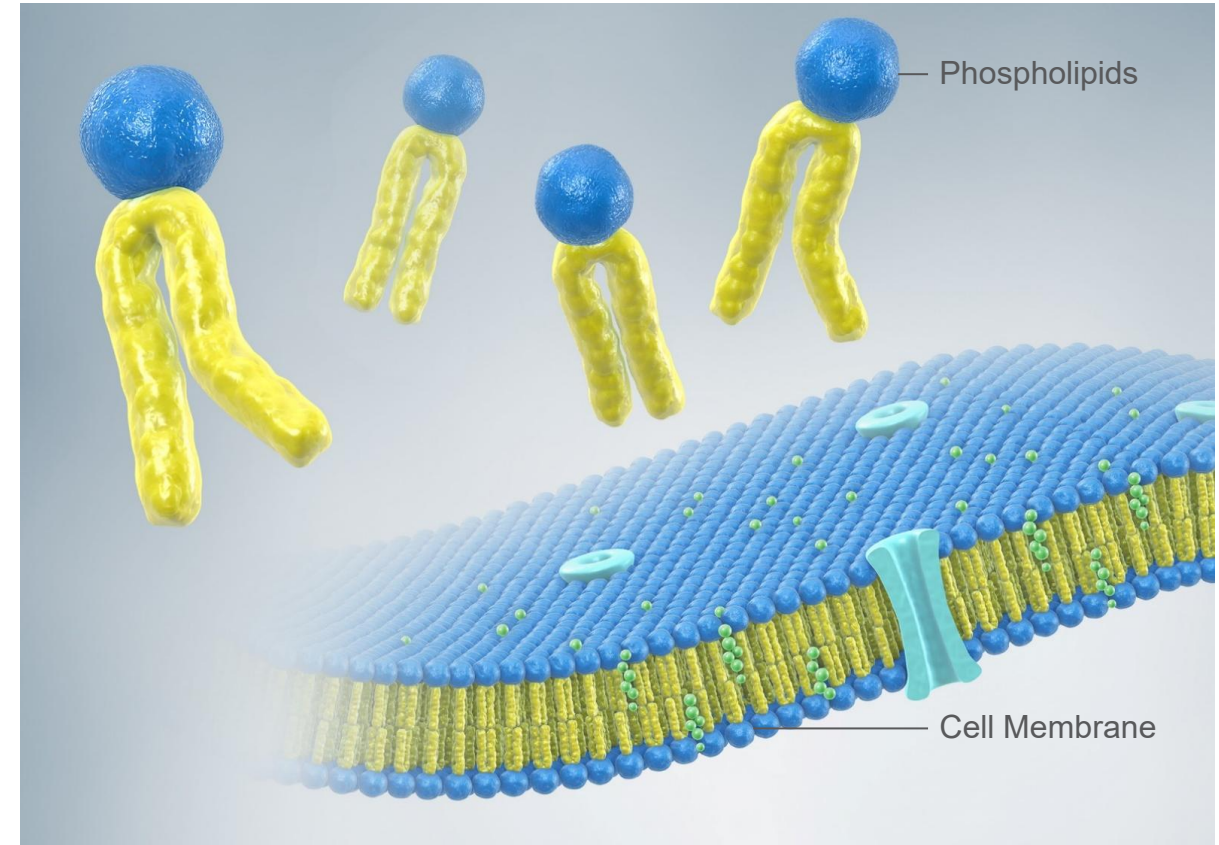
Challenges and Solutions

Challenges

- › Compatibility and degradability of depot matrix and its degradation products
- › Realization of appropriate release periods for drug and indication

Key advantages of phospholipids

- › Tissue-friendly and no harmful degradation products
- › Suitable for any administration route
- › Compatible with hydrophilic and lipophilic drugs
- › Diverse formulation options (in situ, preformed solid, preformed semisolid)
- › Extended drug release from hours up to several weeks



Technologies – Suspension

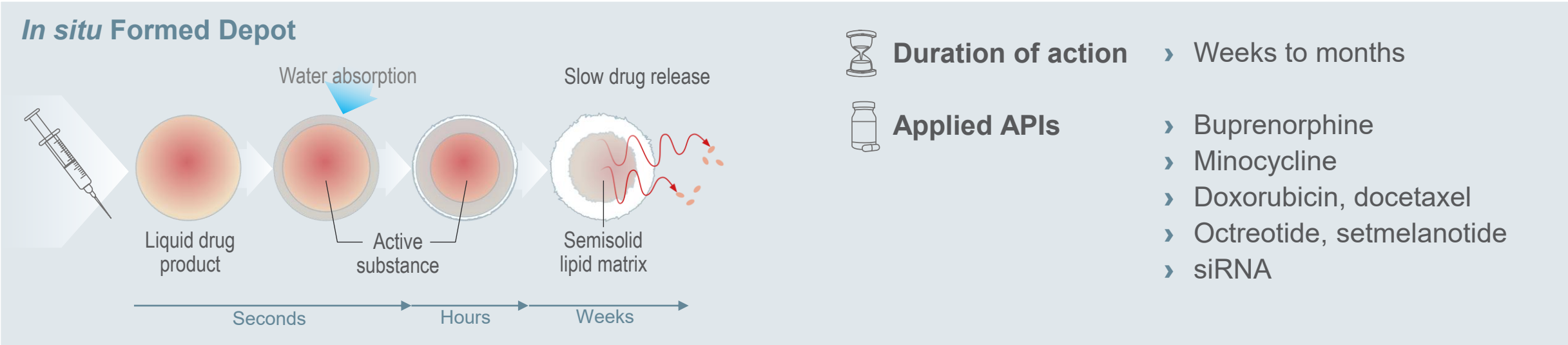
Project/Product	Drug Substance	(Phospho-)Lipid	Administration Route	Indication	Company
Pendysin [®] , Tardocillin [®]	Benzylpenicillin benzathine	Soybean phospholipids	Intramuscular	Bacterial infections	InfectoPharm

Drug Suspension



Technologies – *In situ* Formed Depot

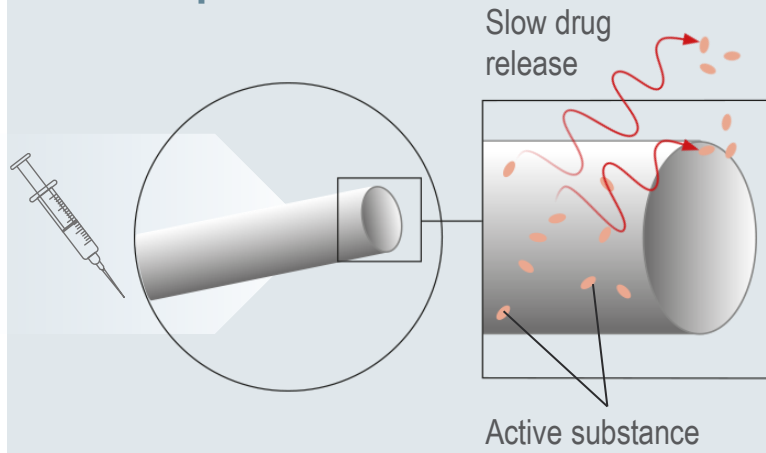
Project/Product	Drug Substance	(Phospho-)Lipid	Administration Route	Indication	Company
Buvidal® Brixadi™	Buprenorphine	Soybean PC, glycerol dioleate	Subcutaneous	Opioid addiction	Camurus Braeburn



PHOSPHOLIPID-BASED DEPOTS

Explorative Formulations

Solid Implant



Duration of action

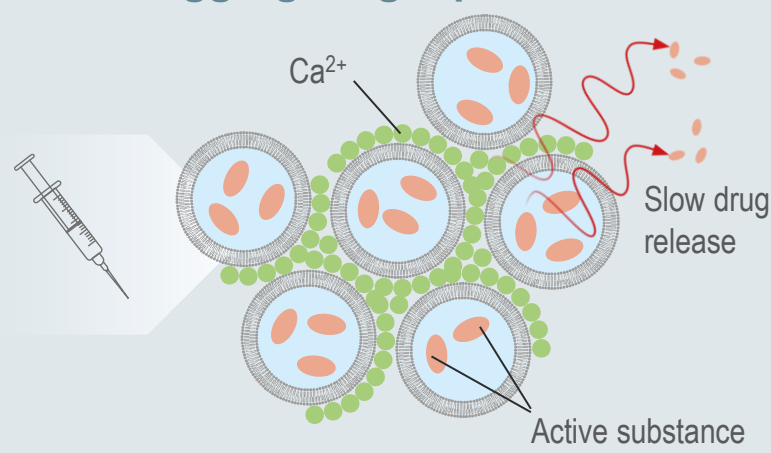
- › Days to weeks



Applied APIs

- › Nicardipine

In situ Aggregating Liposomes



Duration of action

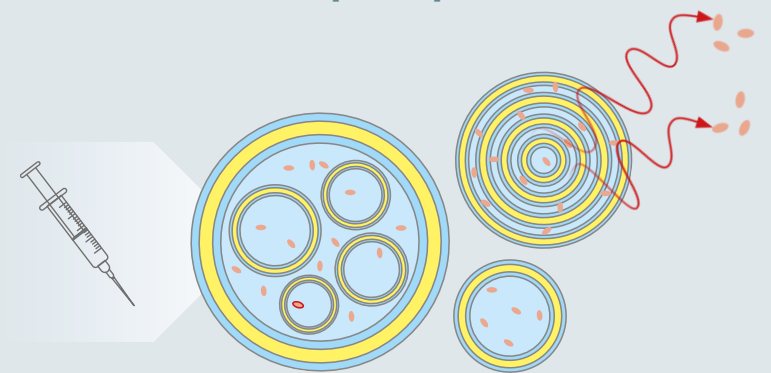
- › Days



Applied APIs

- › Flurbiprofen

Vesicular Phospholipid Gels



Duration of action

- › Days to weeks



Applied APIs

- › Interferon-beta-1b, exenatide, G-CSF

Approved Products

Project/Product	Drug Substance	(Phospho-)Lipid	Administration Route	Indication	Company
Pendysin [®] , Tardocillin [®]	Benzylpenicillin benzathine	Soybean phospholipids	Intramuscular	Bacterial infections	InfectoPharm
Buvidal [®] Brixadi [™]	Buprenorphine	Soybean PC, glyceroldioleate	Subcutaneous	Opioid addiction	Camurus Braeburn
Exparel [®]	Bupivacaine	DEPC, DPPG, tricaprylin	At surgical site	Postsurgical analgesia	Pacira Pharmaceuticals
MagicTouch	Sirolimus	Egg phospholipids	Stent inserted along with balloon catheter	In-stent restenosis, small vessels, bifurcation lesions and <i>de-novo</i> lesions	Concept Medical

PHOSPHOLIPIDS FOR INJECTABLE DEPOTS



Summary and Conclusion

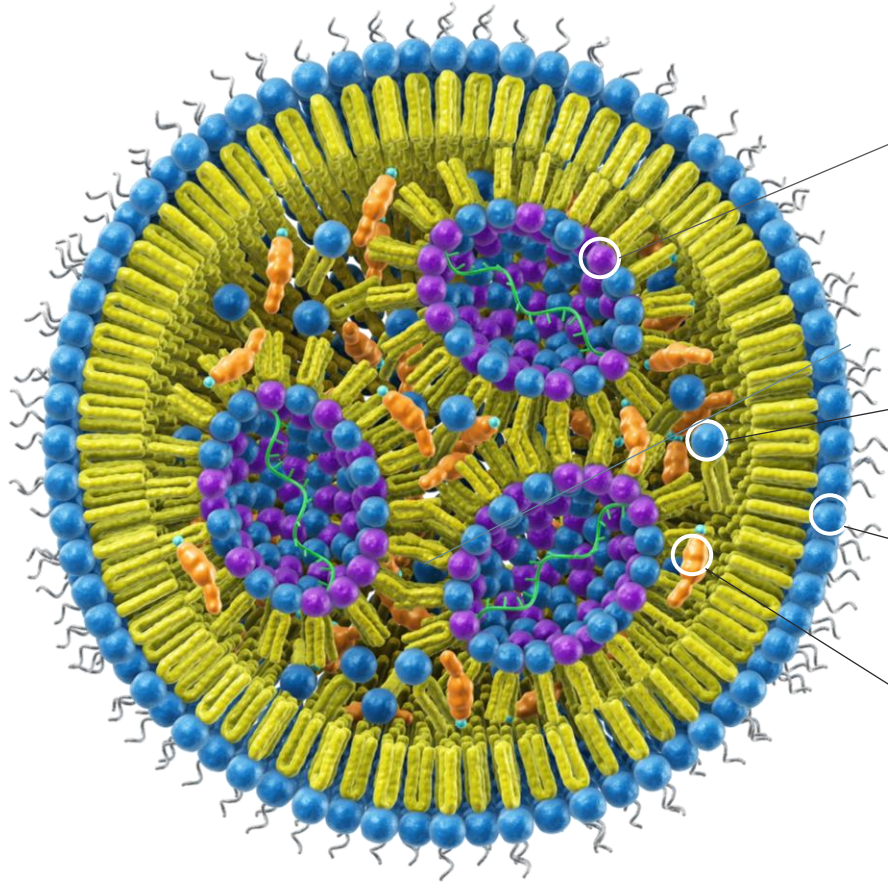
- › Phospholipids are **natural, well-tolerated materials** with **physiological degradation** pathways
- › Phospholipids offer **versatile formulation options** covering release periods from hours up to several weeks
- › Phospholipids are key ingredients of marketed and R&D depot systems
- › Phospholipids are **fully documented** and provide **compendial compliance**

Phospholipids are ideal excipients to formulate innovative depot injectables.

For more information please ask for our folder

We Invest in Quality.

Role of Excipients



Ionizable Cationic Lipid

- › Complexes & protects RNA
- › Facilitates endosomal escape
- › Neutral charge at pH 7.4
- › Positive charge at pH 4

Phospholipid

- › Essential structural component
- › Stabilization

PEG-ylated lipids

- › Stabilization
- › Protection from opsonization

Cholesterol

- › Stabilization

Voight, E. *et al.* A self-amplifying RNA vaccine against COVID-19 with long-term room-temperature stability, *npj Vaccines* (2022)

mRNA-LNP COVID-19 VACCINES



Excipients and Composition

Comirnaty® of Biontech/Pfizer

ALC-0315

0.43 mg / dose

ALC-0159

0.05 mg / dose

DSPC

0.09 mg / dose

Cholesterol

0.2 mg / dose

Spikevax® of Moderna

SM-102

1.09 mg / dose

PEG2000-DMG

0.13 mg / dose

Cholesterol

0.47 mg / dose

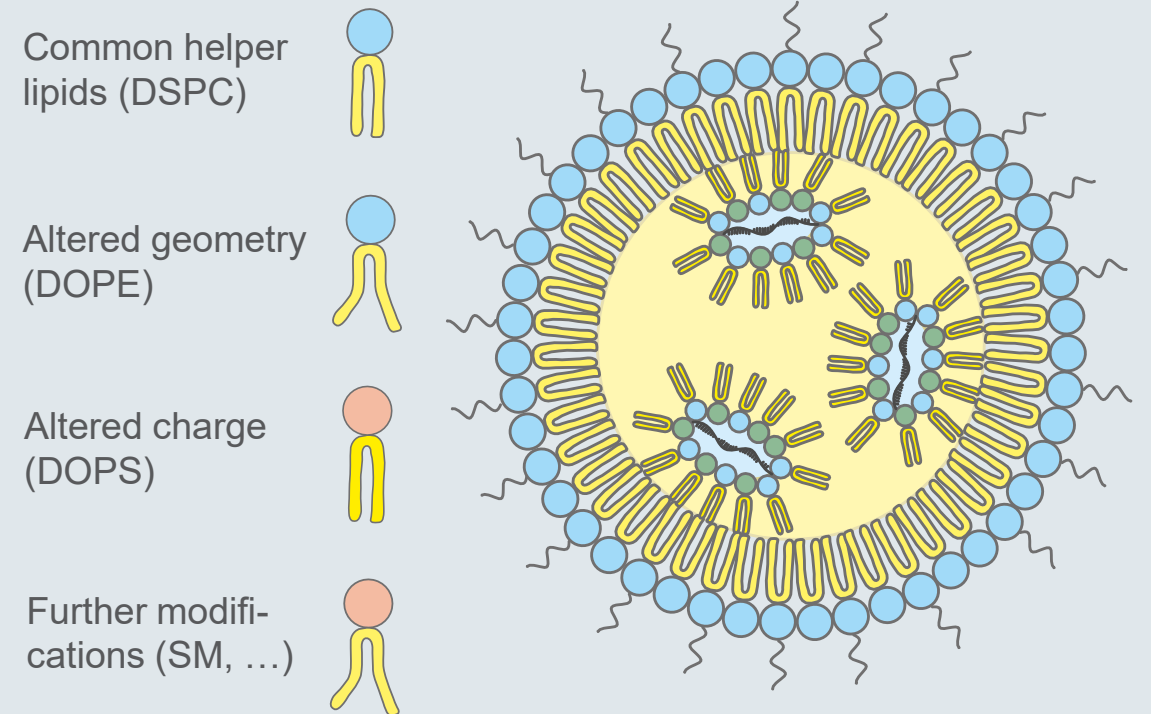
DSPC

0.24 mg / dose

Function of Phospholipids

- › Defined as “**helper lipids**” which are a range of lipids such as sterols, phospholipids, and glycerolipids that are *typically* non-cationic
- › The prevailing hypothesis regarding the role of helper lipids in LNP is that they **support stability during storage and circulation** as with liposomes.
- › Ongoing research efforts in academia and industry investigate **amount and type of phospholipids to modulate functionalities of LNPs**

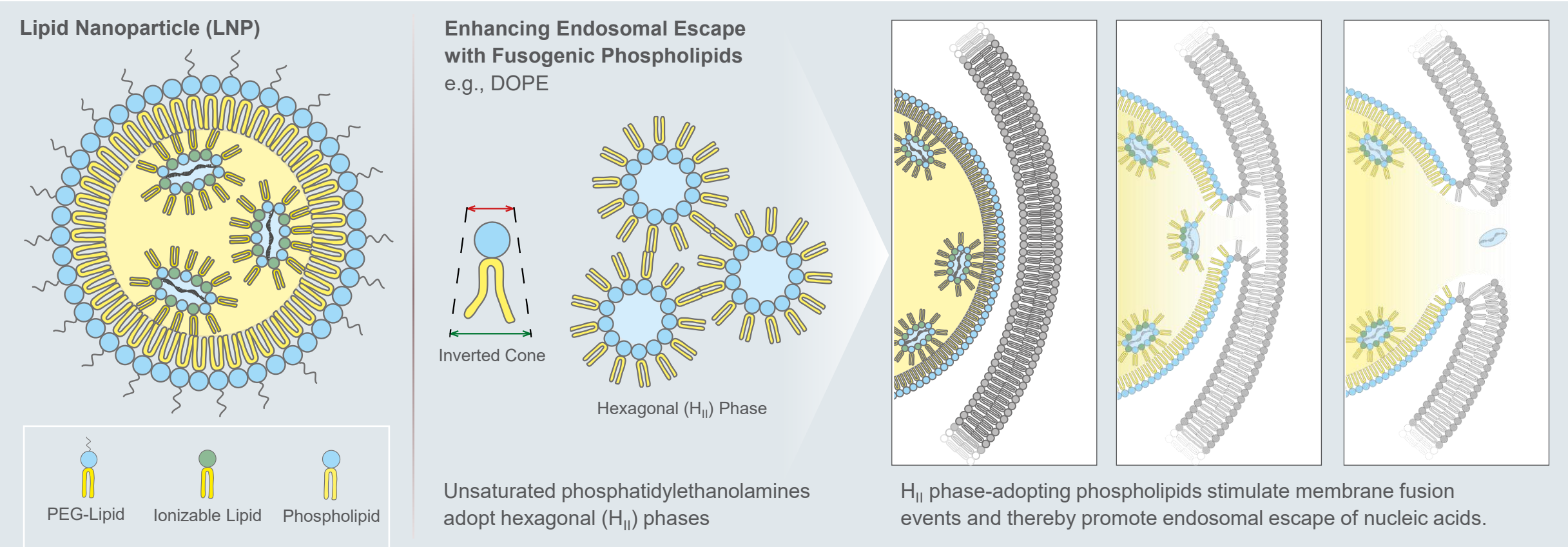
Design space for helper lipids



ENDOSOMAL ESCAPE OF LIPID NANOPARTICLES



Phospholipids Offer a Versatile Toolbox to Modulate Functional Properties of LNPs.

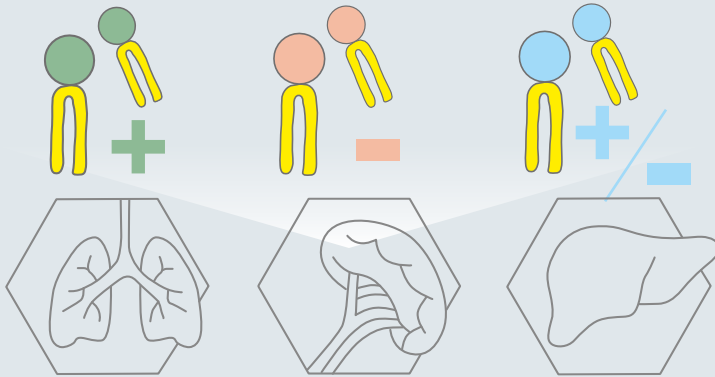


MODULATION OF LNP CHARACTERISTICS

Phospholipids Can Improve Circulation Time, Tissue Tropism, and Efficacy

SORT lipids

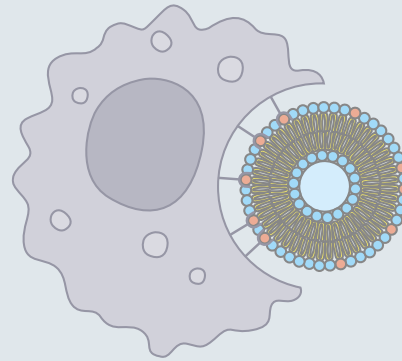
Tissue-specific delivery to lung, spleen and liver



- › Extrahepatic targeting of LNPs by addition of SORT lipids
- › Zwitterionic (phospho-)lipids → liver
- › Anionic (phospho-)lipids → spleen
- › Cationic (phospho-)lipids → lung

Phosphatidylserine (PS)

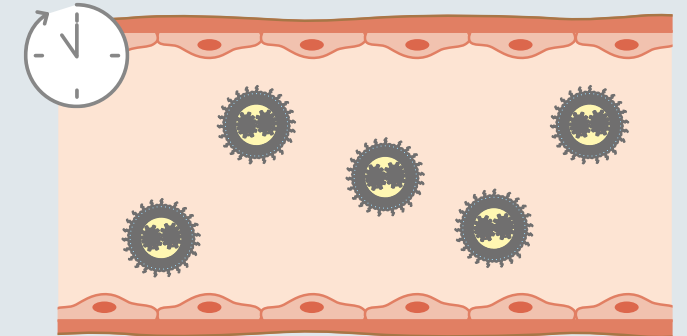
Improved gene delivery and targeting of immune cells



- › Mimicry of apoptotic cells and viruses that display externalized PS
- › Improved transfection efficacy and potency with pDNA and mRNA
- › Preferential uptake by immune cells

Egg sphingomyelin (ESM)

Increased circulation time and extra-hepatic accumulation

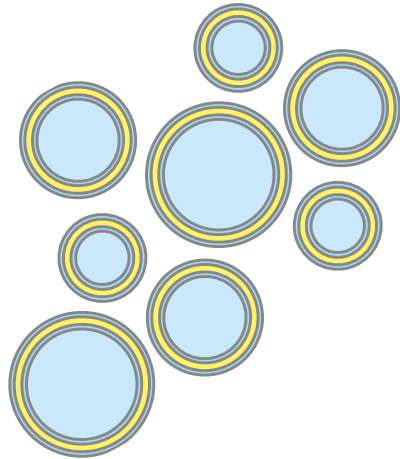


- › Unique morphology of ESM-supplemented LNPs
- › Increased stability in presence of plasma
- › Accumulation and improved gene expression in spleen and bone marrow

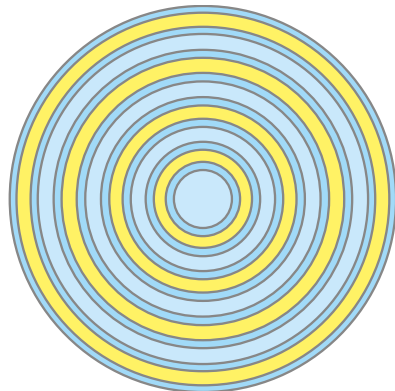
Market products

Trade product	Indication	Nucleic acid cargo	(Lipid) Composition	Company
Comirnaty®	COVID-19	mRNA	DSPC, Cholesterol, ALC-0315, ALC-0159	BioNTech / Pfizer
Spikevax®	COVID-19	mRNA	DSPC, Cholesterol, SM-102, PEG2000-DMG	Moderna
mRESVIA™	Respiratory syncytial virus (RSV)	mRNA	DSPC, Cholesterol, SM-102, PEG2000-DMG	Moderna
Onpattro®	Polyneuropathy of hereditary transthyretin-mediated amyloidosis	siRNA	DSPC, Cholesterol, DLin-MC3-DMA, PEG2000-DMG	Alnylam

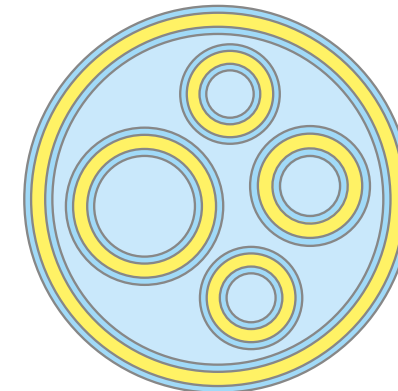
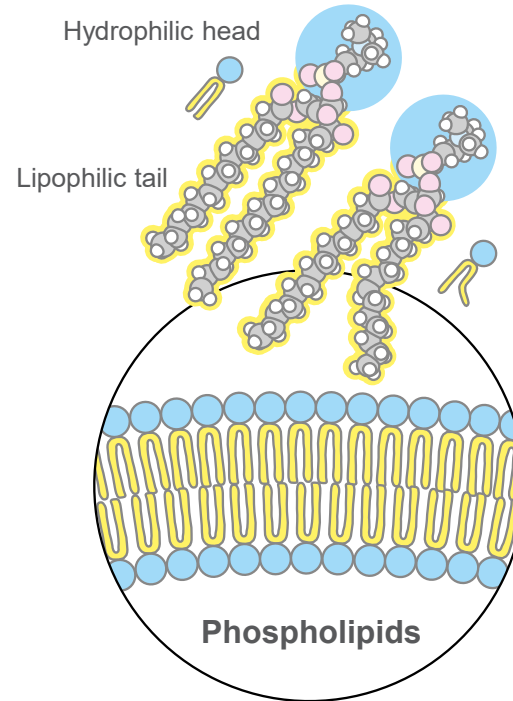
LIPOSOMES – CLASSIFICATION / TYPES



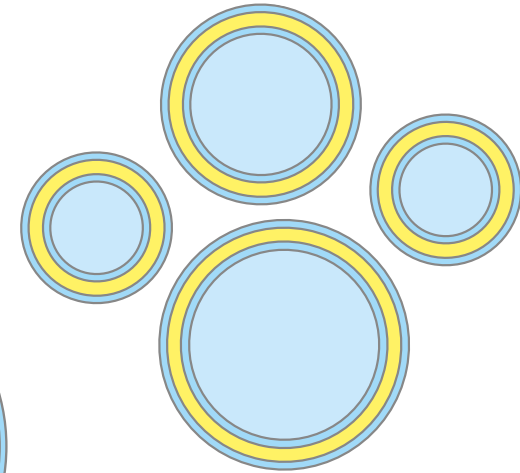
SUV
Small Unilamellar
Vesicles



MLV
Multilamellar
Vesicles



MVV
Multivesicular
Vesicles



LUV
Large Unilamellar
Vesicles

General Advantages

- › Delivery system for hydrophilic, lipophilic, and amphiphilic APIs
- › Solubilization of lipophilic and amphiphilic APIs
- › Protection of the API
- › Reduction of side effects - toxicity of the API
- › Sustained release
- › Drug targeting
- › Increased therapeutic index

Advantages Compared to Other Solubilizers

- › Biocompatible carrier with low toxicity
- › No drug precipitation at injection site and after dilution
- › Transfer of drug from liposomal membrane to lipoproteins
- › Disintegrating liposomes
- › Mostly no change of body distribution and PK of drug

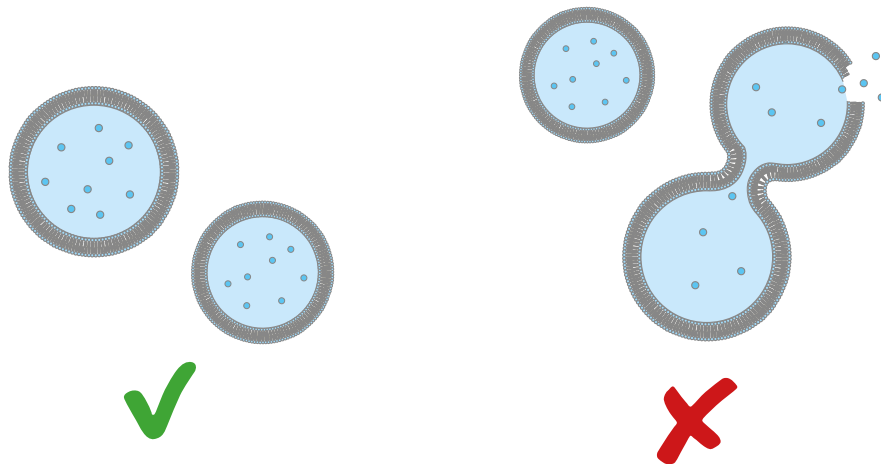
Prevention from chemical degradation

- › Suitable storage temperature
- › Optimal pH (ca. pH 6.8 for phospholipids)
- › Protective gas: nitrogen or argon
- › Freeze drying (cryoprotectants: lactose or sucrose)

Improvement of physical stability

- › Prevention from drug leakage:
- › pH or ammonium gradient
- › Insoluble salt
- › Addition of negatively charged PL (e.g. PG)

Note: Drug might be the stability limiting factor!



Methods based on solutions of lipids in organic solvents

- › Thin Film Hydration Method
- › Injection Method



Mainly lab and pilot scale

Methods with impact of mechanical energy

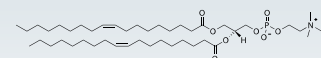
- › High Pressure Homogenization
- › Membrane Extrusion



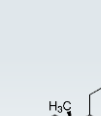
Also applied on plant scale

Lipoid

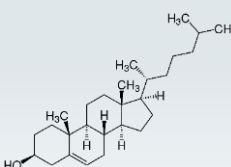
DOPC



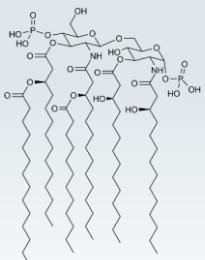
Cholesterol



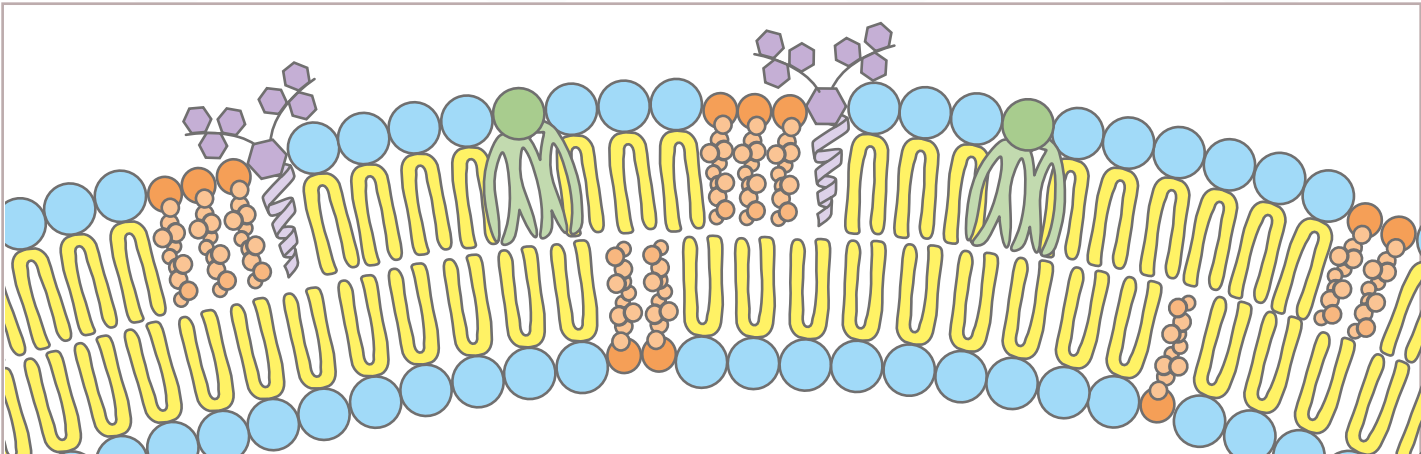
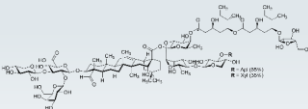
The chemical structure of cholesterol is shown, featuring a four-ring steroid nucleus. It has a hydroxyl group (HO-) at C3, a methyl group (CH3) at C10, and a methyl group (CH3) at C13. The side chain at C17 consists of an ethyl group (CH2-CH3) and a methyl group (CH3).



Monophosphoryl Lipid A



QS-21 Saponin



A 3D visualization of a spherical virus-like particle (VLP) composed of blue, green, and orange subunits, with several purple hexameric clusters attached to its surface. The particle is spherical and composed of many small, rounded subunits. The majority of the subunits are light blue. Interspersed among the blue subunits are several green subunits and a few orange subunits. Four distinct clusters of purple subunits are visible on the surface, each cluster consisting of six subunits arranged in a hexameric pattern. The background is a light gray gradient.

AmBisome®

Company:	Gilead
Active:	Amphotericin B
Composition:	50 mg Amphotericin B 213 mg Hydrogenated Soybean Phosphatidylcholine 84 mg DSPG 84 mg Cholesterol 0.64 mg α -Tocopherol 900 mg Sucrose 27 mg Disodium Succinate Hexahydrate, pH 5-6 following reconstitution
How supplied:	50 mg as lyophilisate
Administration:	Reconstruction with 12 ml water for injection, 5 μ m-filtration into 5% dextrose injection
Indication:	Fungal infections

EXAMPLES OF COMMERCIAL DRUGS WITH LIPOSOMES I



Brand Name	API	Type of PL	Role of Lipid System	Indication	Year*	Company
Abelcet®	Amphotericin B	DMPC, DMPG	Increase therap. index, solubilizer	Fungal infection	1995	Leadiant (USA, Canada) Teva
Doxil®/ Caelyx®	Doxorubicin-HCL	HSPC, MPEG-2000-DSPE	Increase therap. Index, passive targeting/EPR	Metastatic cancer	1995	Baxter
AmBisome®	Amphotericin B	HSPC, DSPG	Increase therap. index, solubilizer	Systemic mycosis	1997	Gilead
Myocet®	Doxorubicin-HCl	E PC	Increase therap. index	Cancer	2000	Sopherion Teva
Visudyne®	Verteporfin	DMPC, E PG	Solubilizer	Photodyn. therapy	2000	Bausch + Lomb
DEFINITY®	Perflutren	DPPA, DPPC, MPEG-5000-DPPE	Ultrasound contrast agent	Echocardiography	2001	Lantheus
Lipusu®	Paclitaxel	Egg Phospholipids	Increase therap. index, solubilizer	non-small cell lung cancer, breast cancer, ovarian cancer	2005**	Luye Pharma China
Mepact®	Mifamurtide (MTP-PE)	POPC, DOPS	Increase therap. Index, passive targeting/MPS	Osteosarcoma	2009 (EU)	Takeda
EXPAREL®	Bupivacaine	DEPC, DPPG	Slow release (it)	Pain control	2011	Pacira

* Year of FDA approval

** Year of NMPA approval

EXAMPLES OF COMMERCIAL DRUGS WITH LIPOSOMES II



Brand Name	API	Type of PL	Role of Lipid System	Indication	Year*	Company
Lipodox®	Doxorubicin	DSPC, MPEG-2000-DSPE	Generic of DOXIL®	Metastatic Cancer	2012	Sun Pharma
Onivyde®	Irinotecan	DSPC, MPEG-2000-DSPE	Increase therap. index	Pancreatic cancer	2015	Ipsen
Nocita®	Bupivacaine	DEPC:DPPG	Slow release	Pain control (Dogs)	2017	Aratana/Elanco
Vyxeos™	Cytarabine / Daunorubicin	DSPC, DSPG	Increase therap. index	Acute myeloid leukemia	2017	Jazz Pharmaceuticals
Shingrix	Antigenes	DOPC	Adjuvant	Herpes zoster vaccine	2017	GSK

* Year of FDA approval

Summary and Conclusion

- › Certain phospholipids may direct extrahepatic targeting
- › Phospholipids are **essential parts of lipid nanoparticles** that are applied for nucleic acid vaccines
- › Lipoid offers a comprehensive range of **natural and synthetic phospholipids in cGMP quality**

Phospholipids are key ingredients for innovative vaccines.



- Breitsamer, M., & Winter, G. Vesicular phospholipid gels as drug delivery systems for small molecular weight drugs, peptides and proteins: State of the art review. *International Journal of Pharmaceutics*, 557, 1-8 (2019).
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- Rahnfeld, L. and Luciani, P. Injectable lipid-based depot formulations: where do we stand? *Pharmaceutics*, 12(6), 567 (2020).
- Rahnfeld, L., Thamm, J., *et al.*, Study on the *in situ* aggregation of liposomes with negatively charged phospholipids for use as injectable depot formulation. *Colloids and Surfaces B: Biointerfaces*, 168, 10-17 (2018).
- Tian, W., Schulze, S., *et al.*, Vesicular phospholipid gel-based depot formulations for pharmaceutical proteins: Development and *in vitro* evaluation. *Journal of Controlled Release*, 142(3), 319-325 (2010).
- Van Hoogevest, P. and Luciani, P., Recent advances in the use of phospholipid excipients in local or injectable depot formulations. *PharmInd* 80(8) 1104 – 1110 (2018).
- Wilkinson, J., Ajulo, D., *et al.*, Lipid based intramuscular long-acting injectables: Current state of the art. *European Journal of Pharmaceutical Sciences*, 178, 106253 (2022).
- Zlomke, C., Albrecht, J., *et al.*, Nicardipine loaded solid phospholipid extrudates for the prevention of cerebral vasospasms: *In vitro* characterization. *Pharmaceutics*, 12(9), 817 (2020).

For further information please contact our customer service: info@lipoid.com

or consult our webpage: <https://lipoid.com/en/>

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