



# Puppies Appreciate GastroPlus®

How Model-Informed Drug Development Can  
Reduce & Focus Clinical Trials Through Simulation

CRS 2024 Bologna



# Simulations Plus Speakers



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PBPK Research and  
Development



# He's your best friend.

Modeling & simulation reduces animal testing and makes drug development safer for everyone.

**Since 1985 the use of animals has more than halved in the US. This includes a decrease in the number of dogs from over 200,000 in 1979, to around 44,000 in 2023.**

# Who We Are

NASDAQ: SLP



**>300** Pharmaceutical, biotechnology, chemicals, cosmetics, and consumer goods companies in the U.S., Europe, Asia, and South America

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**260**

Employees  
Worldwide

**>28** yrs.

Established  
In 1996

## Regulatory Agencies Using our Technology





Modified release formulations in  
PBBM : The smart choice!



# Outlook

- Some definitions & why develop PBBMs for MR formulations
- Case study 1: MR oral diltiazem formulation: Impact of physiology and determination of a biopredictive dissolution method
- Case study 2: Long acting injectable: Is a USP4 method biopredictive ?

# Definitions

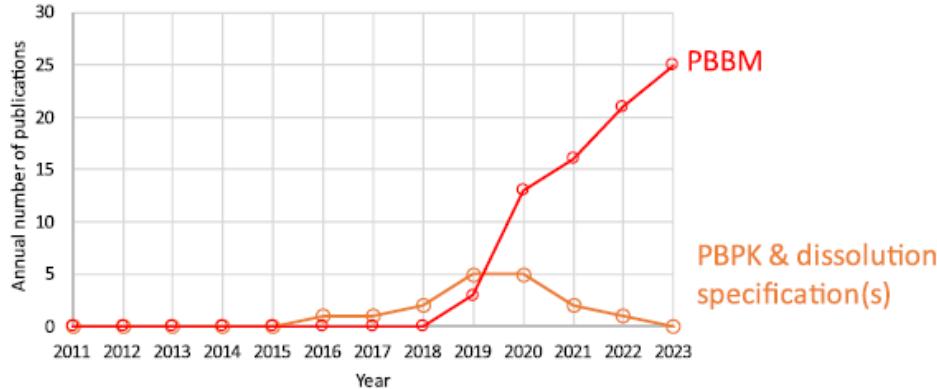
**PBPK Model:** Physiologically-Based Pharmacokinetic model

*Describes the software tool. Agnostic to the use*

**PBBM:** Physiologically-Based Biopharmaceutics Model

*Fit for purpose application: Focusses on the use of the model to support biopharmaceutics/drug product quality applications*

Term invented in 2019



<https://doi.org/10.1021/acs.molpharmaceut.4c00202>

# Benefits of PBBM

Mechanistic understanding →  
increase product value

Limitations to drug absorption (solubility, permeability, dissolution rate...) → guide formulators for 1<sup>st</sup> time right or LCM, Acceptable content of excipients,

Clinically relevant design spaces

Edge of failure for Critical Material Attributes and Critical Process Parameters

Justify drug product specifications

Enables the establishment of CRDPS

Support PACs

At submission, only a limited # of batches are manufactured. Product and process performance may deviate from initially filed specifications

Regulatory flexibility

Change in specifications: Flexibility granted within the safe space

Biowaivers

Reduction of unnecessary human testing. Best use of clinical resources combined with modelling and simulation

***PBBM reduces the need for clinical trials and allows to optimize the clinical resources/timing, increase mechanistic understanding and allows informed decision making***

# Dissolution methods

## QC release methods

- Simple
- USP apparatuses
- Often automated
- High throughput
- Single pot or open systems

## Biorelevant release methods

- +/- complex media closer to physiology
- Relevant volumes
- Agitation closer to physiology
- Optional transfer of fluids and absorptive system

Biopredictive /  
clinically relevant ?

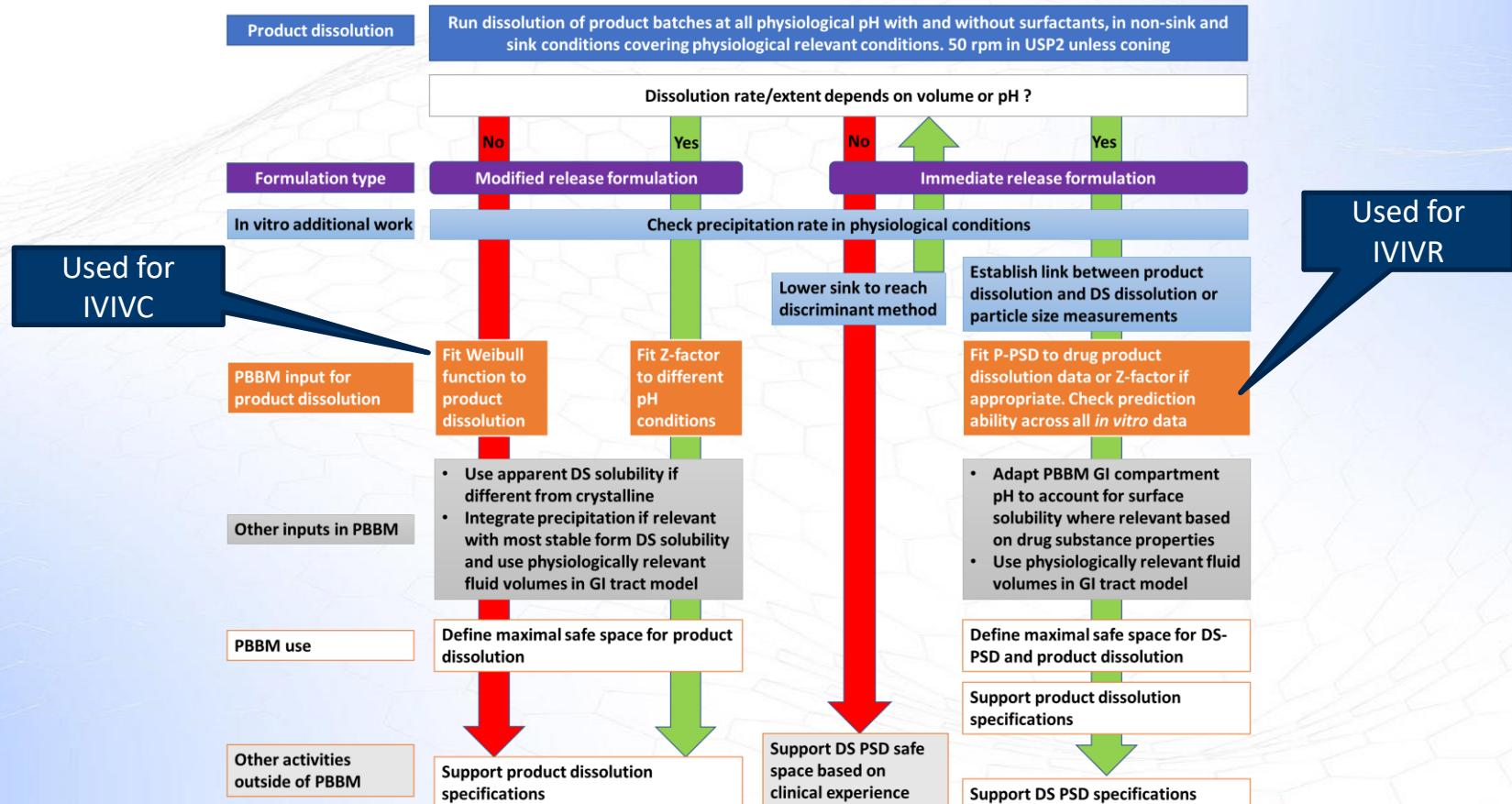
**Biopredictive dissolution method** A set of testing conditions for which in vitro dissolution profiles are capable of predicting pharmacokinetic profiles. These are typically based on classical or mechanistic IVIVC or PBBM.

**Clinically relevant dissolution specifications** A set of in vitro dissolution testing conditions and acceptance criterion(ia) that can identify and reject drug product batches that are not expected to be bioequivalent to clinical pivotal product batches.

Going further : Heimbach, T., et al., *Dissolution and Translational Modeling Strategies Toward Establishing an In Vitro-In Vivo Link—a Workshop Summary Report*. *The AAPS Journal*, 2019. **21**(2).

<https://doi.org/10.1208/s12248-019-0298-x>

# Strategy for integration of dissolution in PBBM

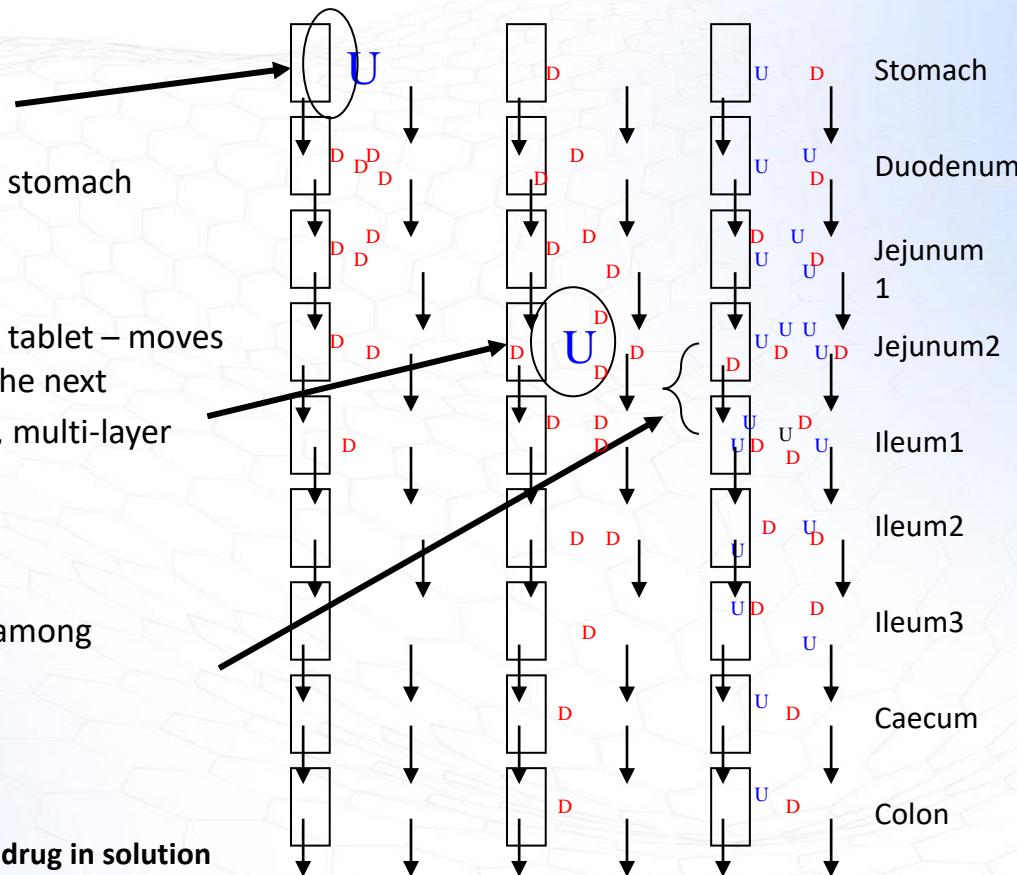


# 3 Models Based on Where Drug is Released

- Gastric release:
  - Unreleased drug remains in stomach
- Integral tablet:
  - Unreleased drug remains in tablet – moves from one compartment to the next (e.g., erosion tablet, pulsed, multi-layer systems)
- Dispersed:
  - Unreleased drug disperses among compartments (e.g., beads)

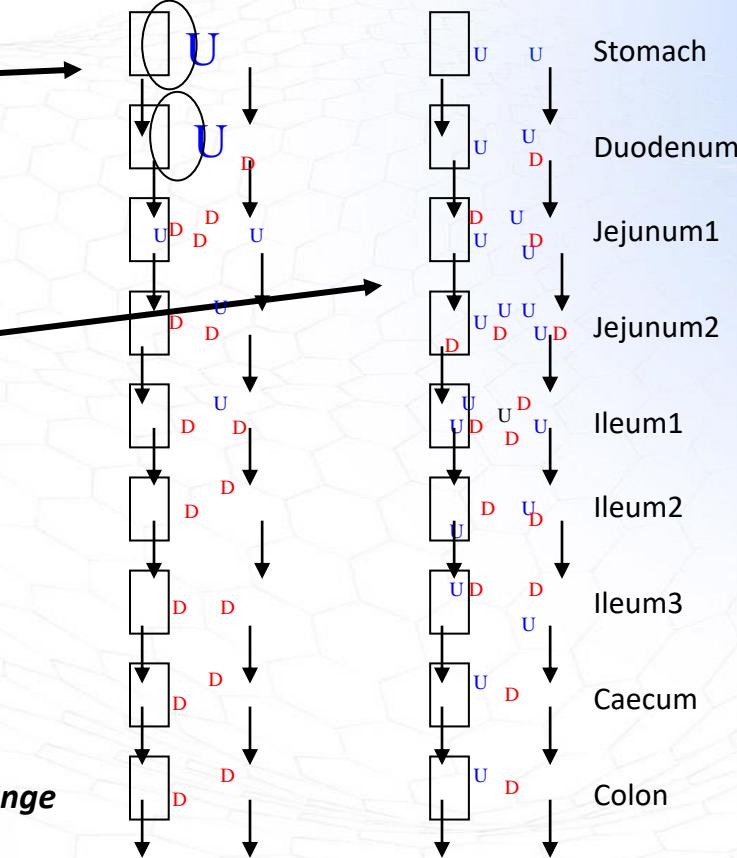
**U** = unreleased

**D** = drug in solution



# Delayed Release Technologies

- Enteric Coated Tablet
  - the whole tablet stays in stomach for the period of stomach transit time
  - after leaving stomach the dissolution continues as for IR formulation
- Enteric Coated Capsule
  - the small enteric coated pellets can get distributed throughout the GI tract
  - the pellets start leaving stomach immediately at the rate calculated as “1/transit time”
  - Only the pellets that already left stomach will start dissolving (dissolution as for IR formulation)



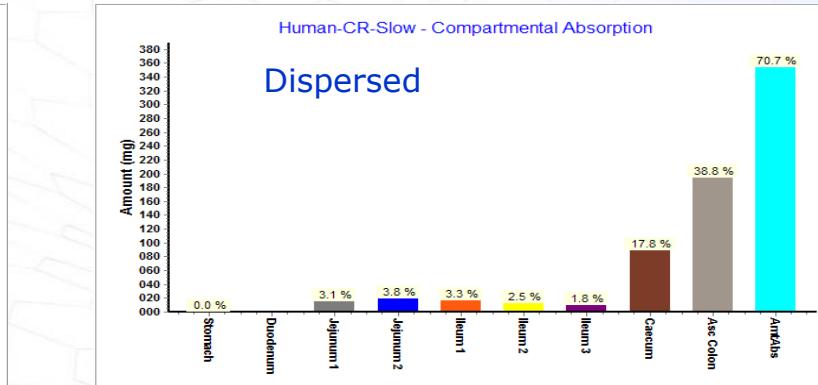
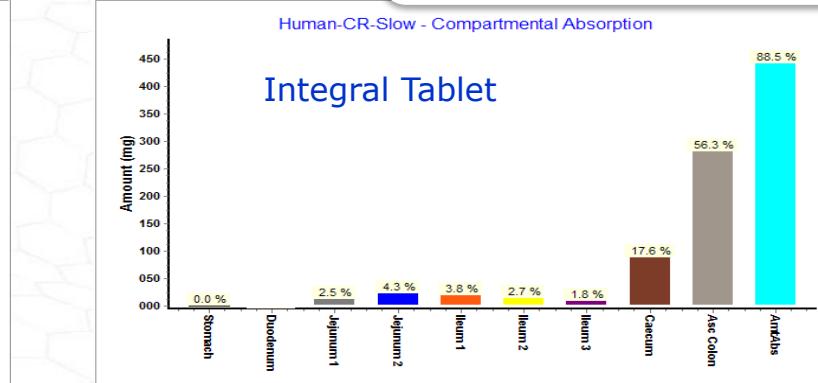
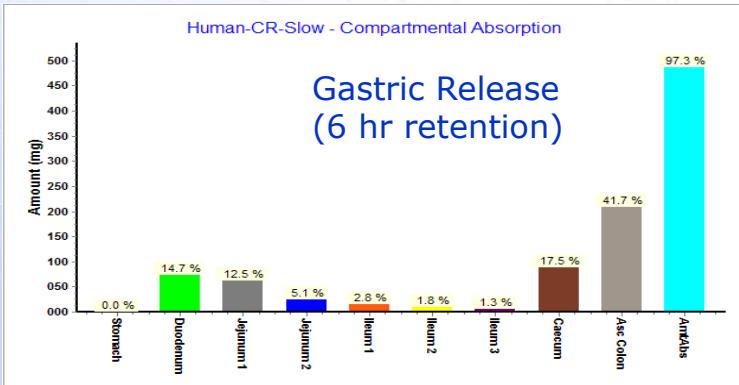
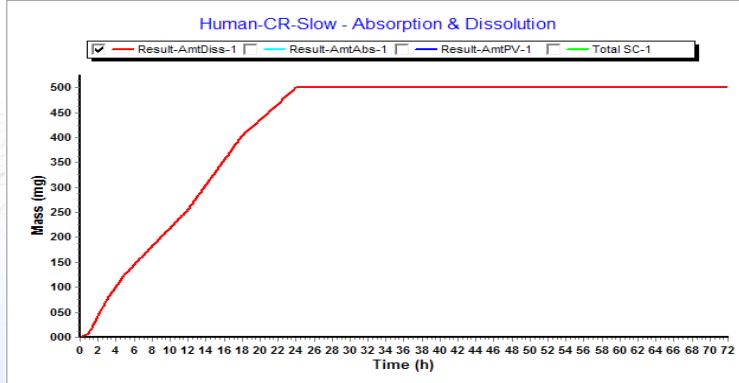
*Enteric coating – not user specified pH range*

**U** = unreleased

**D** = drug in solution

# Differences in simulations with various CR models

If drug is subject to first pass degradation, the Cmax and AUC will depend on absorption site

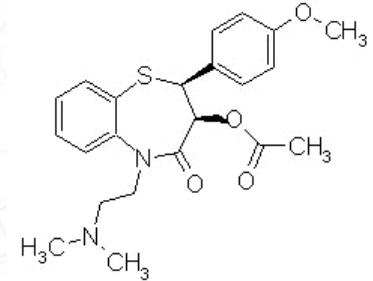




# Case study #1

## Diltiazem MR

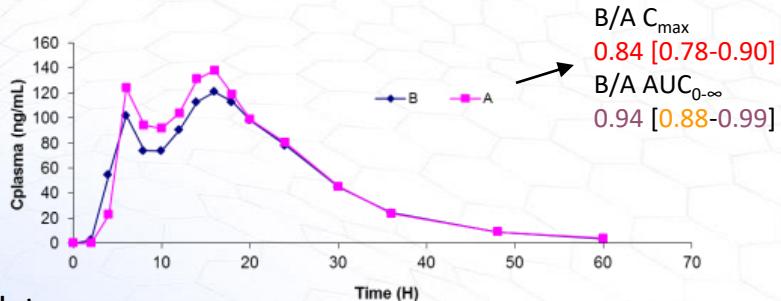
Transfer from plant A to plant B of a modified release product, BEQ failed despite comparable dissolution using QC method. Can PBBM be used to understand root causes and make recommendations for future BE study ?



# Transfer from plant A to plant B

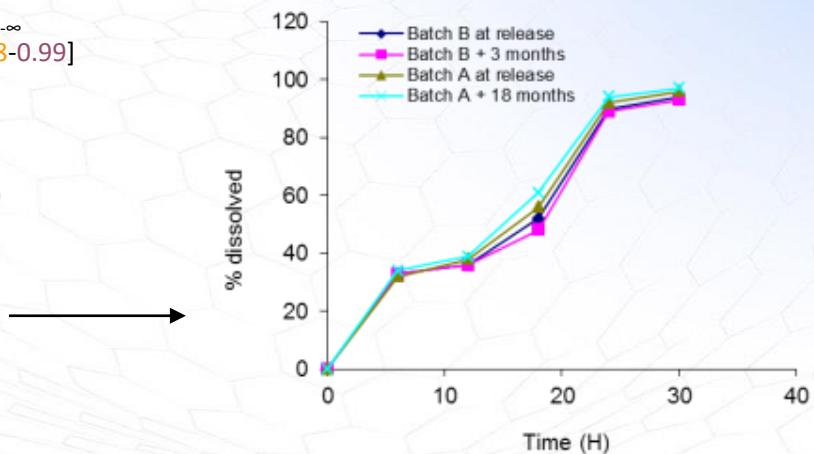


- Extended release formulation of diltiazem comprising a mixture of IR and ER pellets
- ER technology : coating with Eudragit RS/RL polymer
- BE study failed on Cmax



B/A  $C_{max}$   
0.84 [0.78-0.90]  
B/A  $AUC_{0-\infty}$   
0.94 [0.88-0.99]

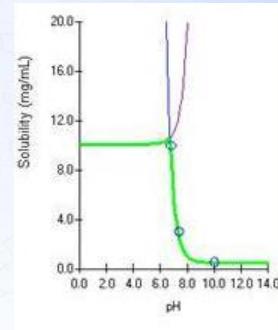
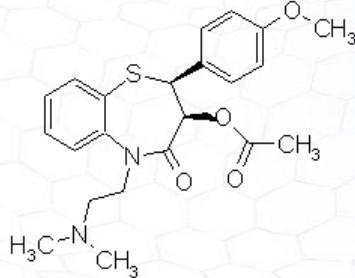
- In vitro pH 1 data
- Slight difference between batches but within specs
- Questions
- Why did the BE study fail ?
- How can we avoid similar failures in the future ?



# Biopharmaceutical properties

- Phys-chem properties
  - Log P = 2.89
  - pKa 8.02 (Base)
  - Permeability
    - Scaled from Caco2 data

Compartment	pH fasted	Papp fasted	Peff fasted
Stomach	1.3		
Duodenum	6	119.2	3.35
Jejunum 1	6.2	149	3.86
Jejunum 2	6.4	178.8	4.35
Ileum 1	6.6	208.6	4.81
Ileum 2	6.9	253.3	5.46
Ileum 3	7.4	327.8	6.47
Caecum	6.4	178.8	4.35
Asc Colon	6.8	238.4	5.25

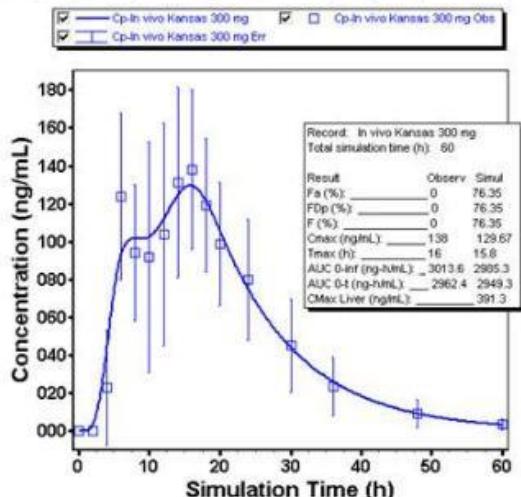


Good solubility and permeability down to the lower sections of the GI tract

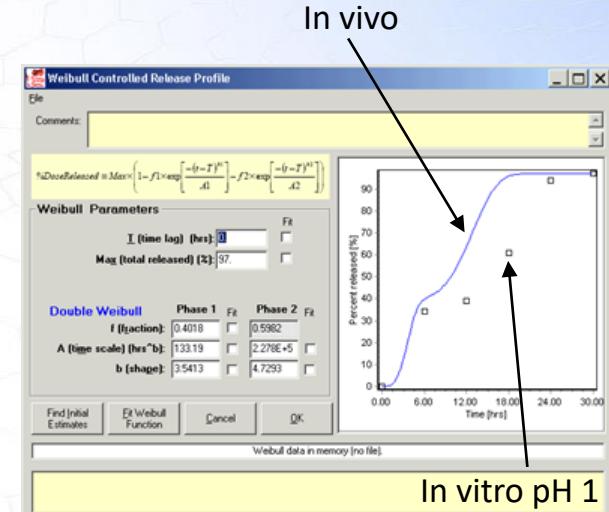
European Journal of Pharmaceutical Sciences 24 (2005) 333–349  
European Journal of Pharmaceutical Sciences, 14, 281–291 (2001)  
Pharmaceutical Research, 14(9), 1210-1215, (1997)

# Methodology : top-down analysis of PK to extract in vivo dissolution

- Use of 2-phase Weibull equation in GastroPlus®

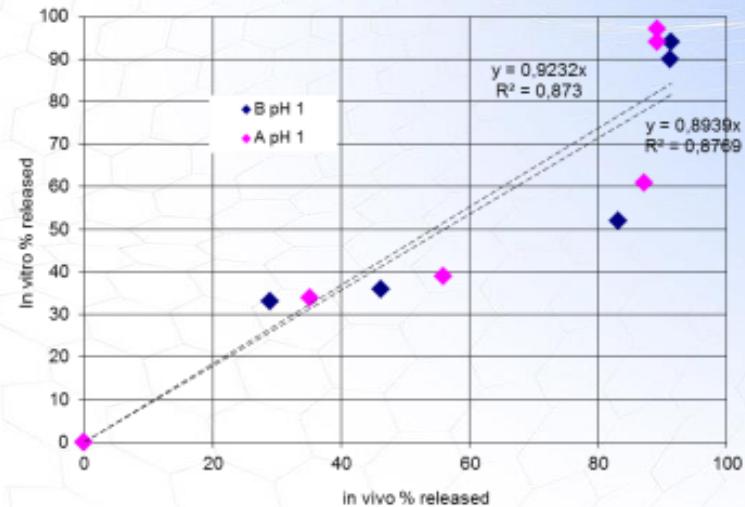
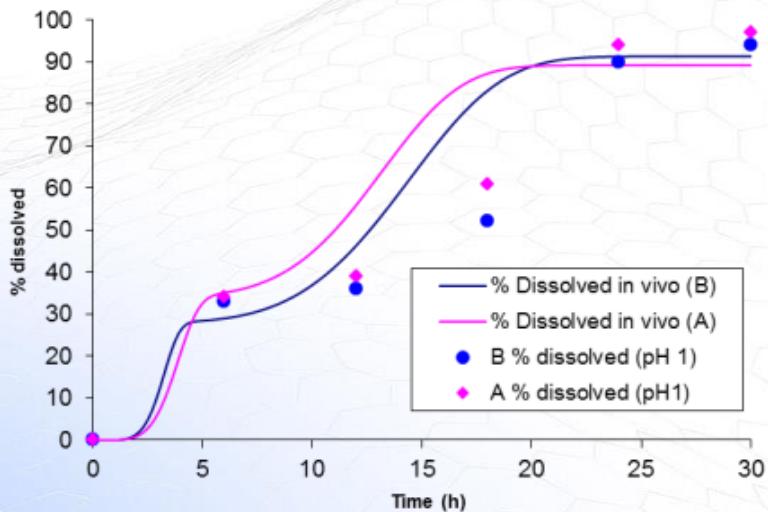


deconvolution



Significantly quicker in vivo dissolution compared to that measured at pH1

# IVIVC with pH 1 dissolution data

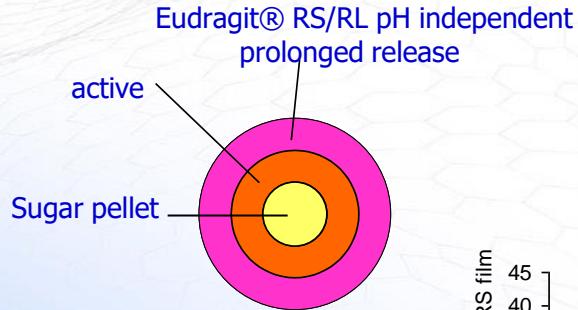


No IVIVC: In vivo dissolution is ~6h quicker than in vitro dissolution

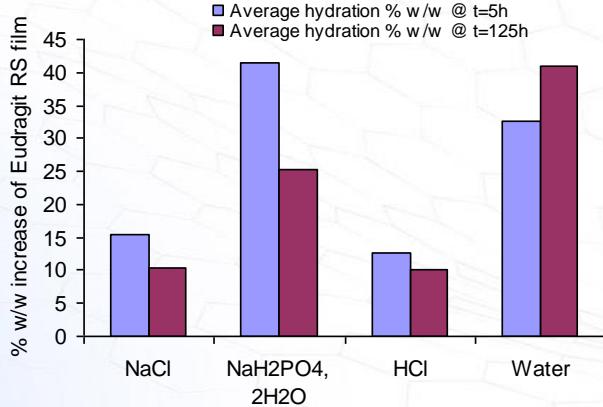
# Root cause identification for lack of IVIVC with pH 1 data

## Reasons for failure

Eudragit RS/RL contains chloride anions.



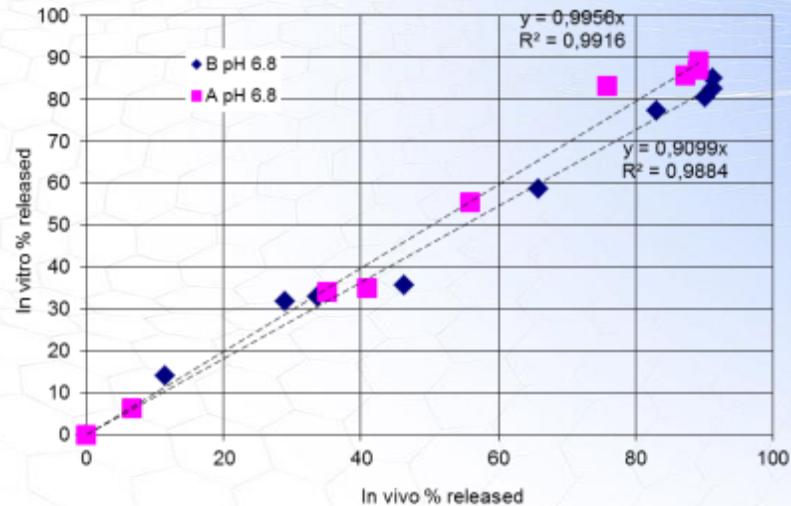
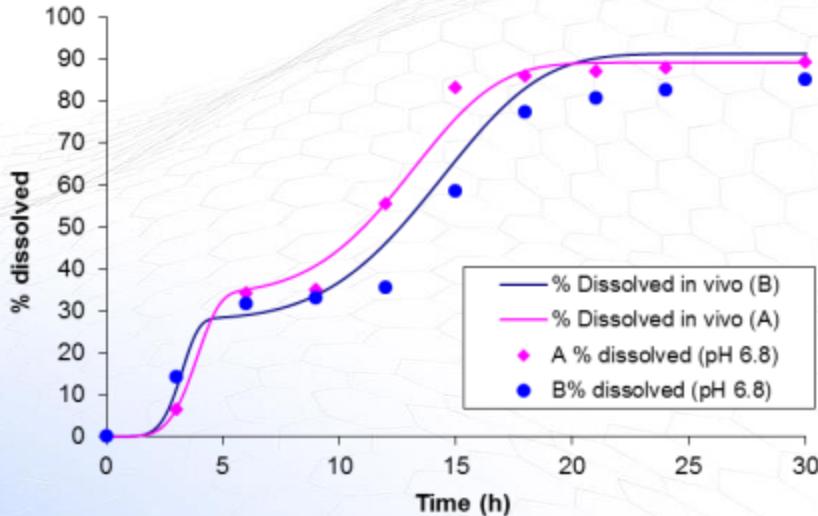
Reduced hydration  
of Eudragit RS/RL  
with Cl-



HCl 0.1N not adapted  
to the product !

Recommendation to use  
pH6.8 without NaCl

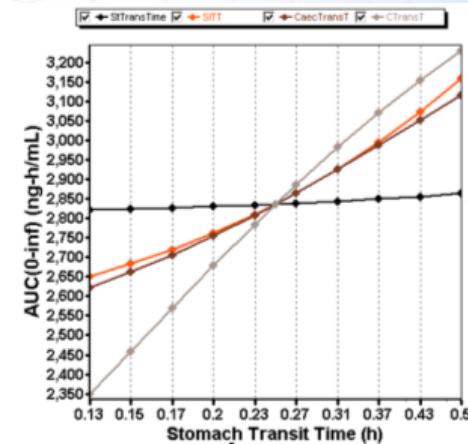
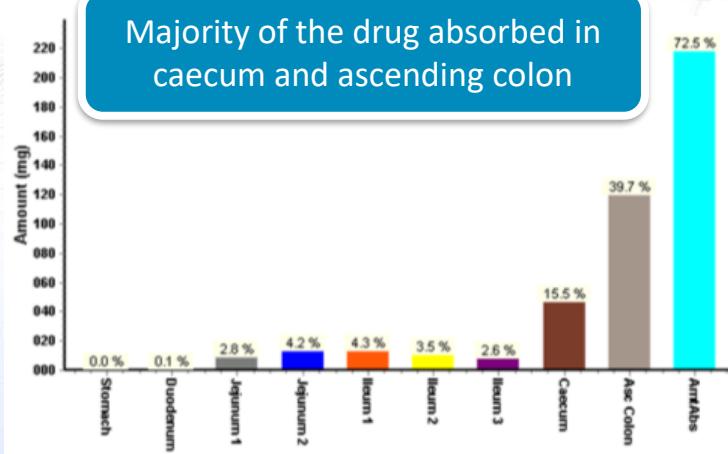
# IVIVC with pH 6.8 dissolution data



Good IVIVC: New dissolution method at pH 6.8 is biopredictive

# Diltiazem extended release

## Impact of gender on BE study



4H more transit time per large intestinal segments  
for females vs males <sup>a</sup>

- Males CTT estimated at 12h
- Females CTT from 16h to 20h

	Female/male Cmax ratio	Female/male AUC ratio
Anticipated with female CTT = 16h	1,08	1,06
Anticipated with female CTT = 20h	1,13	1,10
Measured	1,12	1,14

Longer transit times in lower intestine  
could explain female larger exposure

a: <http://www.icrp.org/publication.asp?id=ICRP%20Publication%20110>

CTT = Colon Transit Time

NASDAQ: SLP

# Case study #2



## Drug X

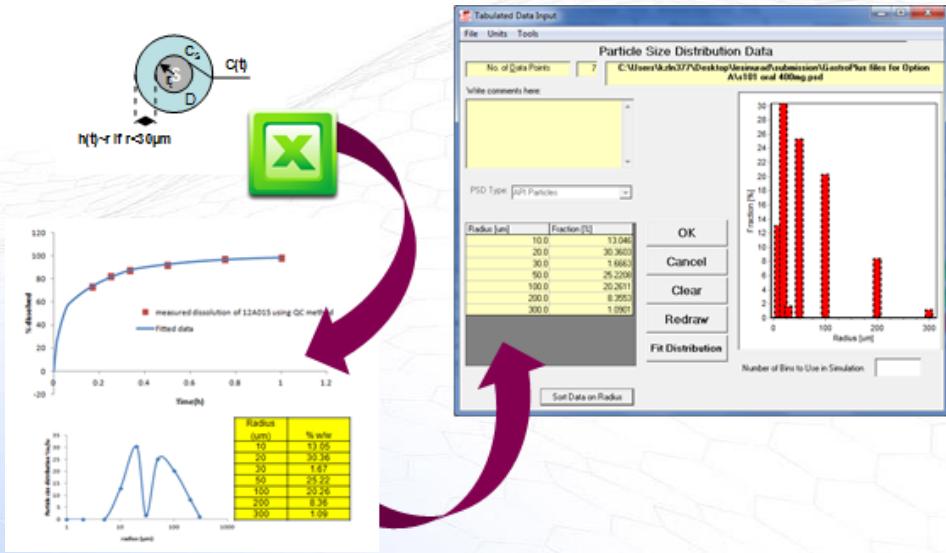
Long acting injectable : Dissolution in burst followed by prolonged release. Can the in vivo prolonged release be informed from USP4 dissolution?



# P-PSD (Classic) A



**DDDPlus™**  
Simulations Plus, Inc.



$$\frac{dm_{solid}}{dt} = -A(t) \times \left( f_u \times \frac{D_u}{h_u(t)} + \frac{1-f_u}{f_u} \times \frac{D_b}{h_b(t)} \right) \times (C_{s,u} - C_u(t))$$

$$f_u = \frac{C_u(t)}{C(t)} \quad \frac{h_b}{h_u} = \sqrt[3]{\frac{D_b}{D_u}}$$

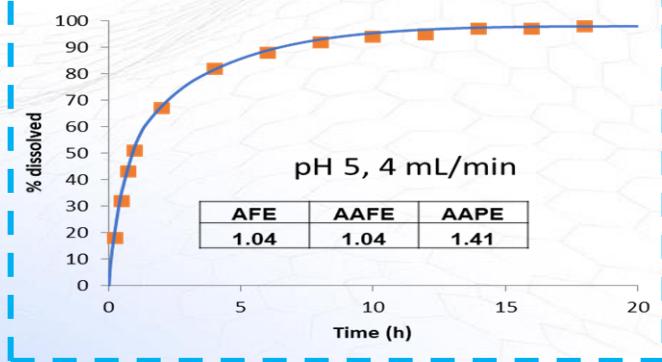
1- Use of one dissolution data to extract the P-PSD

2- Verification that P-PSD is predictive of other dissolution conditions for same batch

3- Use of P-PSD as input in PBPK model

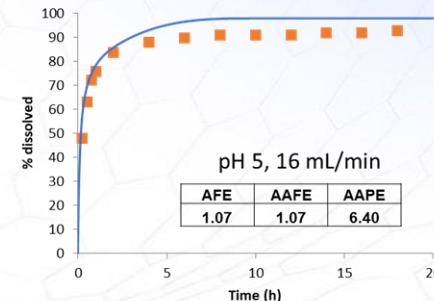
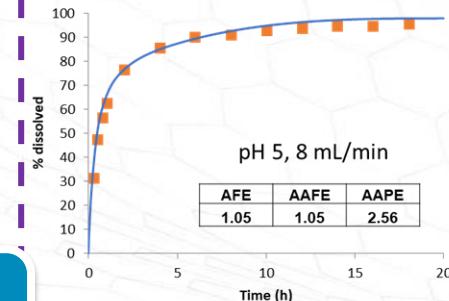
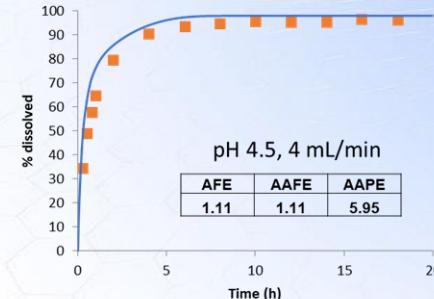
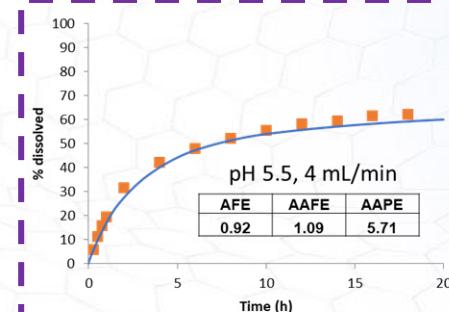
# USP4 dissolution modeled with Product-Particle Size Distribution

*Profile fitted to extract P-PSD*



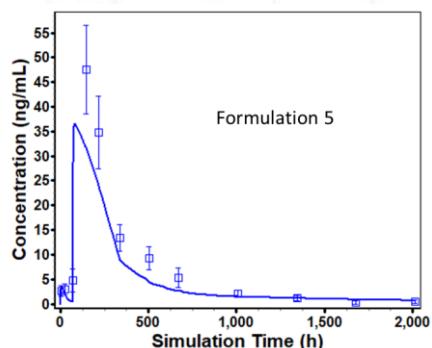
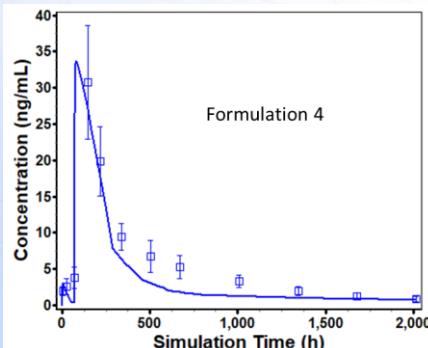
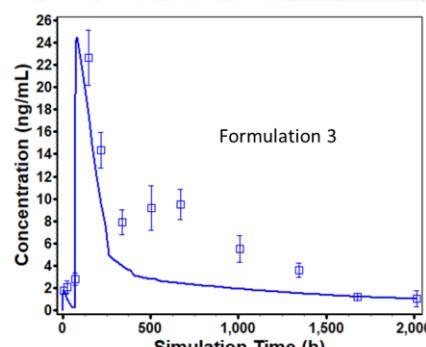
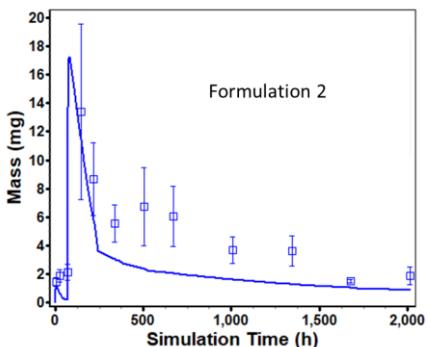
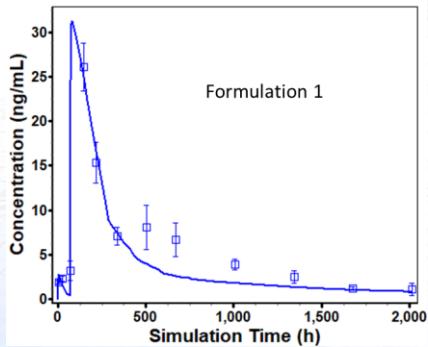
20h release profile fitted with P-PSD

*P-PSD used to verify other in vitro dissolution conditions*



Good prediction performance of same batch in other dissolution conditions

# Application to preclinical data



P-PSD obtained on 5 different formulations enabled PK profile prediction for the main release phase

# Conclusions

- PBBM offers a physiologically relevant modeling framework
- PBBM is adapted to modified formulations
- PBBM is applicable to all routes of administration
- The link between in vitro release and in vivo exposure can be mechanistically interrogated

# Grazie!



# Glossary



**ADMET Predictor®:** Flagship machine learning platform for absorption, distribution, metabolism, excretion and toxicity (ADMET) modeling



**AI-Driven Drug Design (AIDD):** ADMET Predictor module



**DDDPlus™:** For *in vitro* dissolution experiment of pharmaceutical dosage forms



**DILIsym®:** Quantitative systems toxicology (QST) software capable of predicting and explaining drug-induced liver injury (DILI)



**GastroPlus® X:** Physiologically based pharmacokinetic (PBPK) software that simulates absorption, biopharmaceutics, pharmacokinetics, and pharmacodynamics in humans and animals



**High-Throughput Pharmacokinetic Simulations (HTPK):** ADMET Predictor module



**ILDsym®:** Quantitative systems pharmacology (QSP) modeling software for interstitial lung disease (ILD)



**IPFsym®:** QSP modeling software for idiopathic pulmonary fibrosis (IPF)

# Glossary



**MedChem Designer™:** Chemical structure drawing and property prediction



**MembranePlus™:** Mechanistic *in vitro* permeability and hepatocyte modeling



**Monolix™:** Non-linear mixed effect model parameter estimation



**NAFLDsym®:** QSP software for modeling nonalcoholic fatty liver disease



**PKanalix™:** Compartmental analysis (CA), non-compartmental analysis (NCA) and bioequivalence studies (BE)



**RENAsym:** QST software for predicting and understanding drug-induced kidney injury



**Simulx™:** Clinical trial simulations



**Thales™:** A model building platform that automates and streamlines the QSP modeling process