

# Nano-in-macro system for the oral administration of exenatide

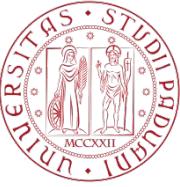
Prof. Stefano Salmaso



**CRS** 2023 ANNUAL MEETING & EXPOSITION

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# Diabetes: causes



High blood pressure



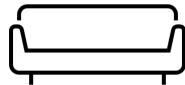
Pancreatic diseases



Unhealthy food



Genetic predisposition



Sedentary lifestyle



Age

**Impaired or insufficient insulin production** to meet metabolic needs.

**Insulin resistance** due to adipose cell deposition in the patient's liver or muscles.

Nakrani, Mihir N., Robert H. Wineland, and Fatima Anjum. "Physiology, glucose metabolism." (2020).



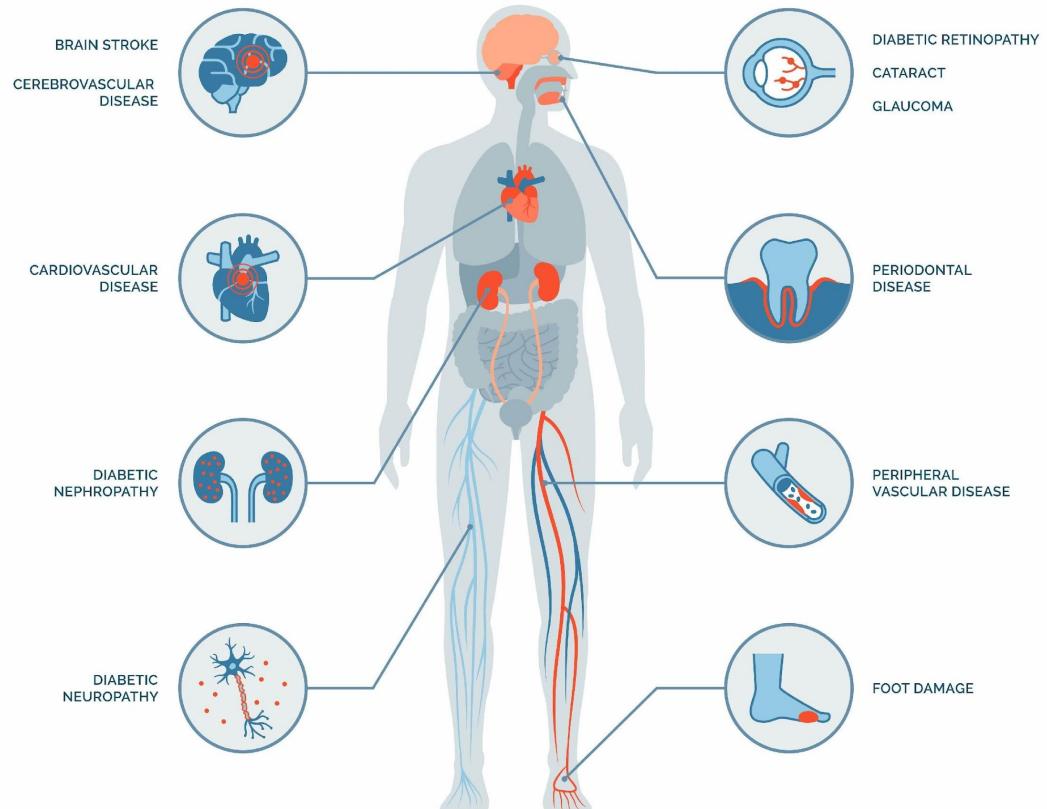
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# Diabetes: key facts

- About **500 million** people suffer from diabetes worldwide.
- In 2019, diabetes and kidney disease due to diabetes caused an estimated 2 million deaths.
- The major causes of blindness, kidney failure, heart attacks, stroke, and lower limb amputation.

## LONG-TERM COMPLICATIONS OF DIABETES



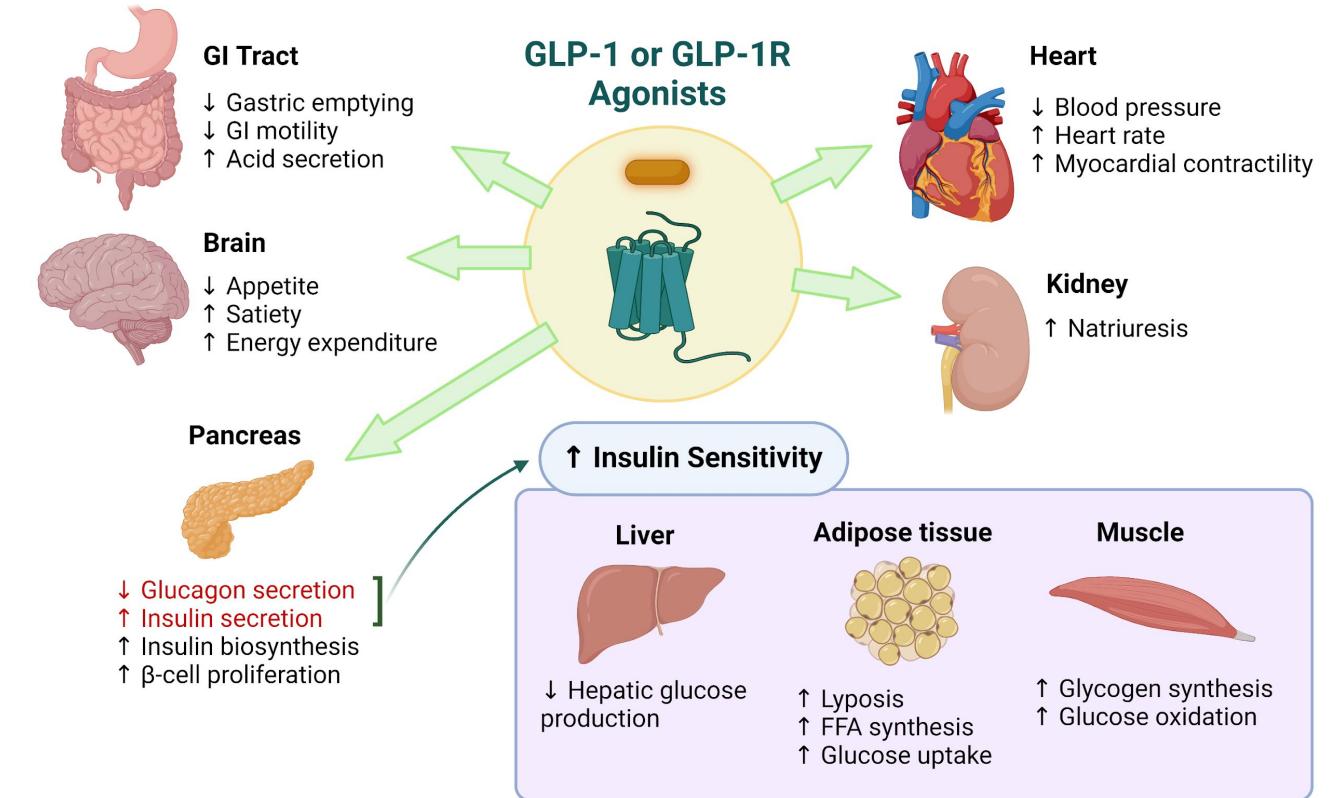
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# Type 2 diabetes: GLP-1 agonist treatment



## Structures of native GLP-1 and Exenatide

**GLP-1**

DPP-4  
 7 10 15 20 25 30 35

**HAEGTFTSDVSSYLEGQAAKEFIawlVKGRG**

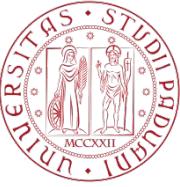
**Exenatide**

DPP-4  
 ×

**HGETFTSDLSKQMEEEAVRLFIEWLKNGGPSSGAPPPS**

Saraiva, F. K., & Sposito, A. C. (2014). *Cardiovascular Diabetology*, 13, 1-11.

Chia, C. W., & Egan, J. M. (2009). *Diabetes, metabolic syndrome and obesity: targets and therapy*, 37-49.



# Treatment: s.c. vs oral administration

**Semaglutide** is a GLP-1 agonist that is 94% identical to the natural human GLP-1.



**Semaglutide**  
Rybelsus and Ozempic



## Subcutaneous administration

Once a week

Cost per month **\$1235.9**

Price for injector (2mg/1.5 mL): **\$308.97**

## Oral administration

Once a day

Cost per month **\$927**

Price for 14 mg tablet: **\$30.90**

<https://emedz.net/rybelsus-ozempic-semaglutide>

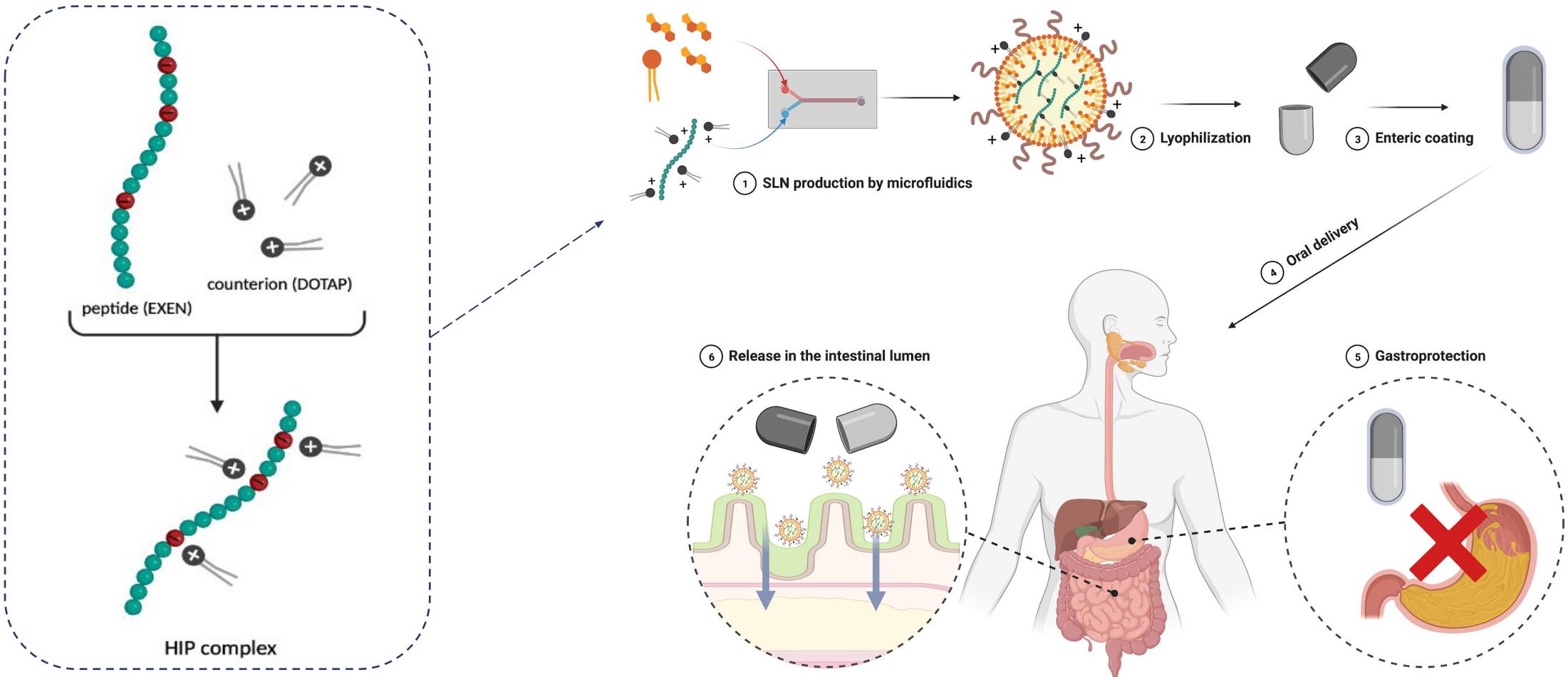
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# Oral delivery platform: nano in macro



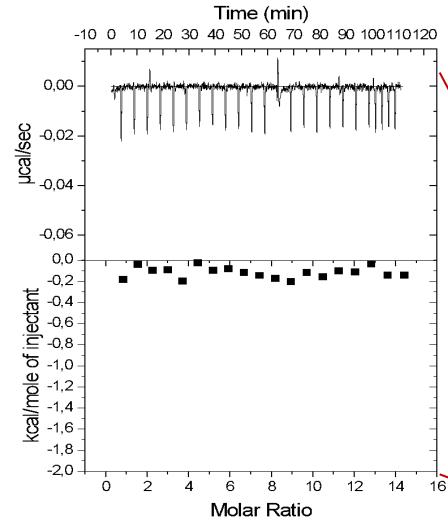
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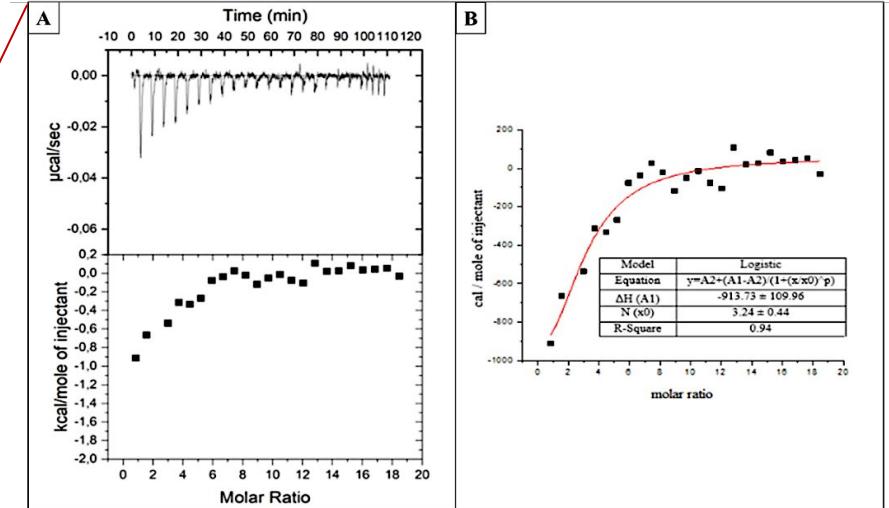
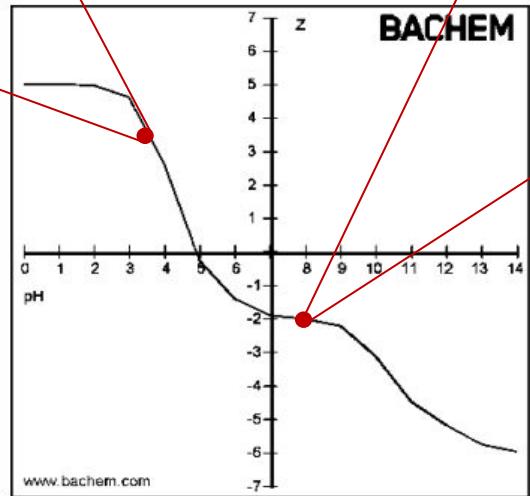
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# DOTAP/EXEN interaction by ITC



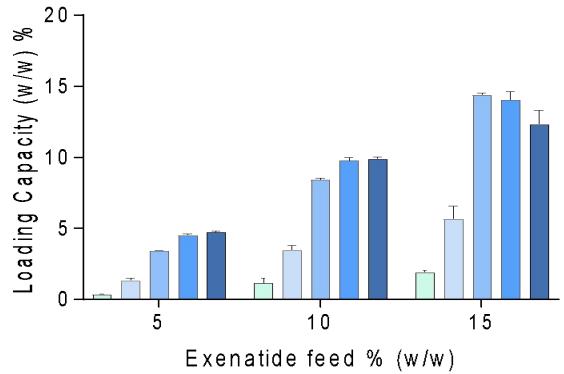
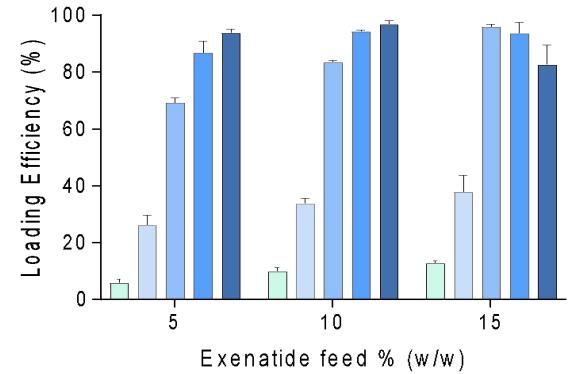
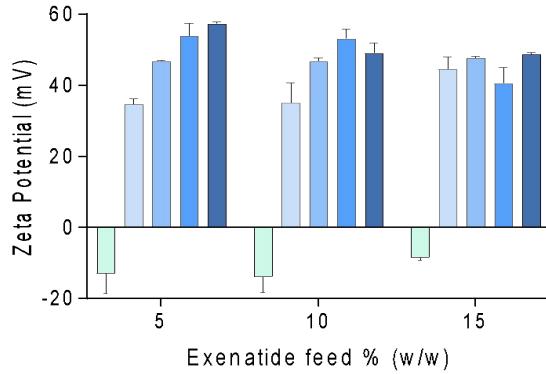
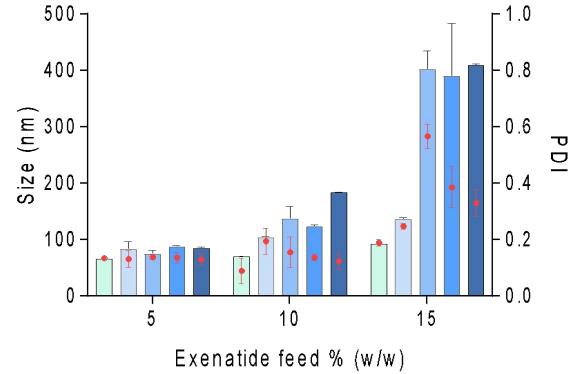
Microcalorimetric titration profile of DOTAP liposomes and EXEN solution at pH 3.5



Microcalorimetric titration profile of DOTAP liposomes and EXEN solution at pH 8



# SLNs production and characterization



■ 0:1 DOTAP/EXEN ■ 2:1 DOTAP/EXEN ■ 6:1 DOTAP/EXEN ■ 12:1 DOTAP/EXEN ■ 18:1 DOTAP/EXEN

## Selected parameters

12:1 (mol/mol) DOTAP/EXEN  
10% (w/w) EXEN/Total lipid feed

## Formulation Characteristics

Particle size:  $\approx 120$  nm

Pdl: <0.2

Zeta potential:  $\approx 53$  mV

Loading efficiency: >90%

Loading capacity:  $\approx 10\%$  (w/w)

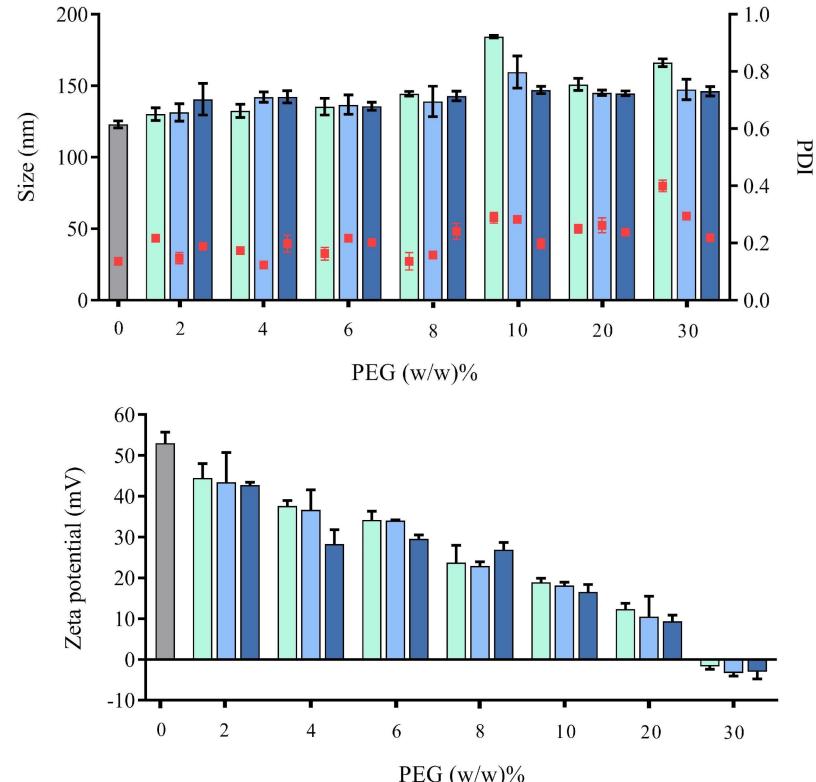
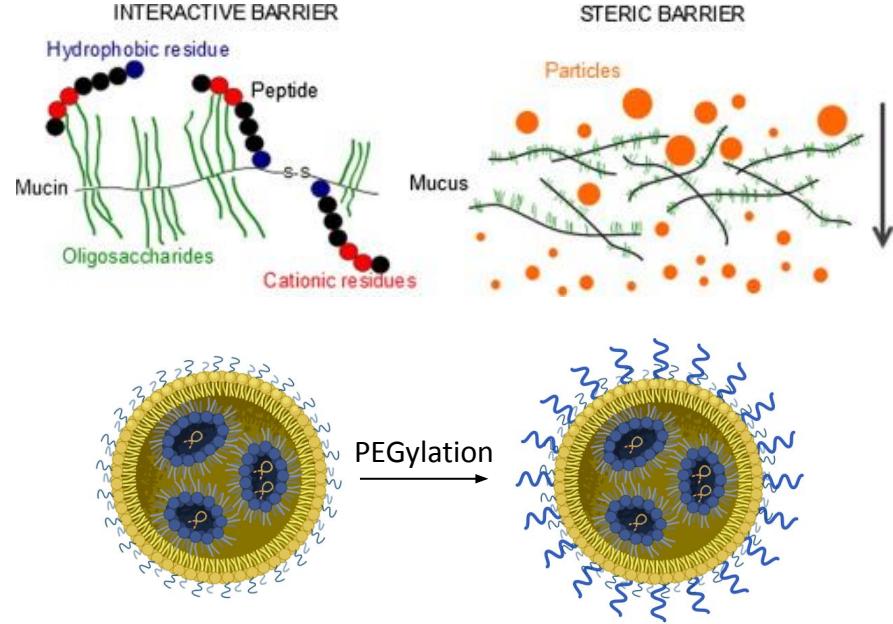
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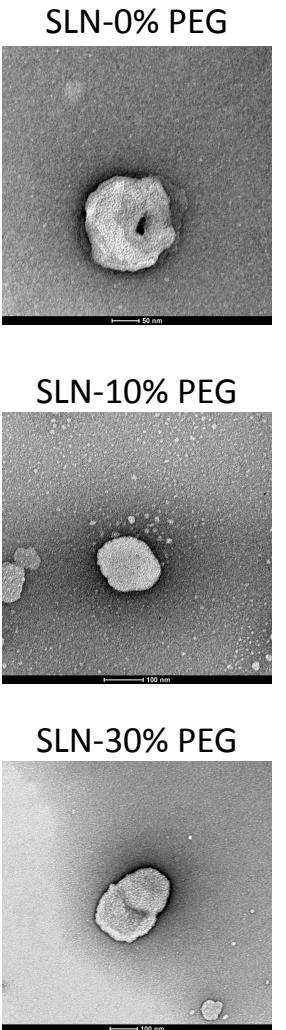
# SLNs production and characterization



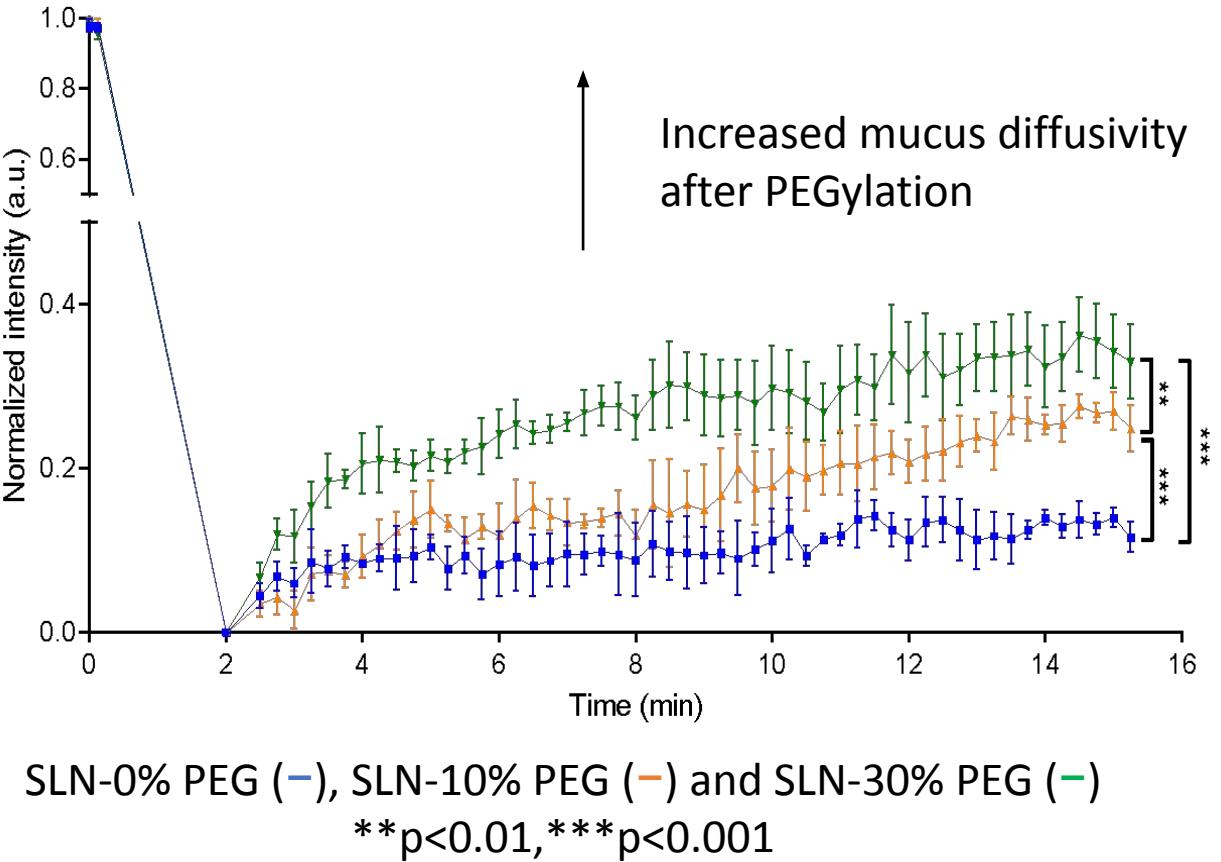
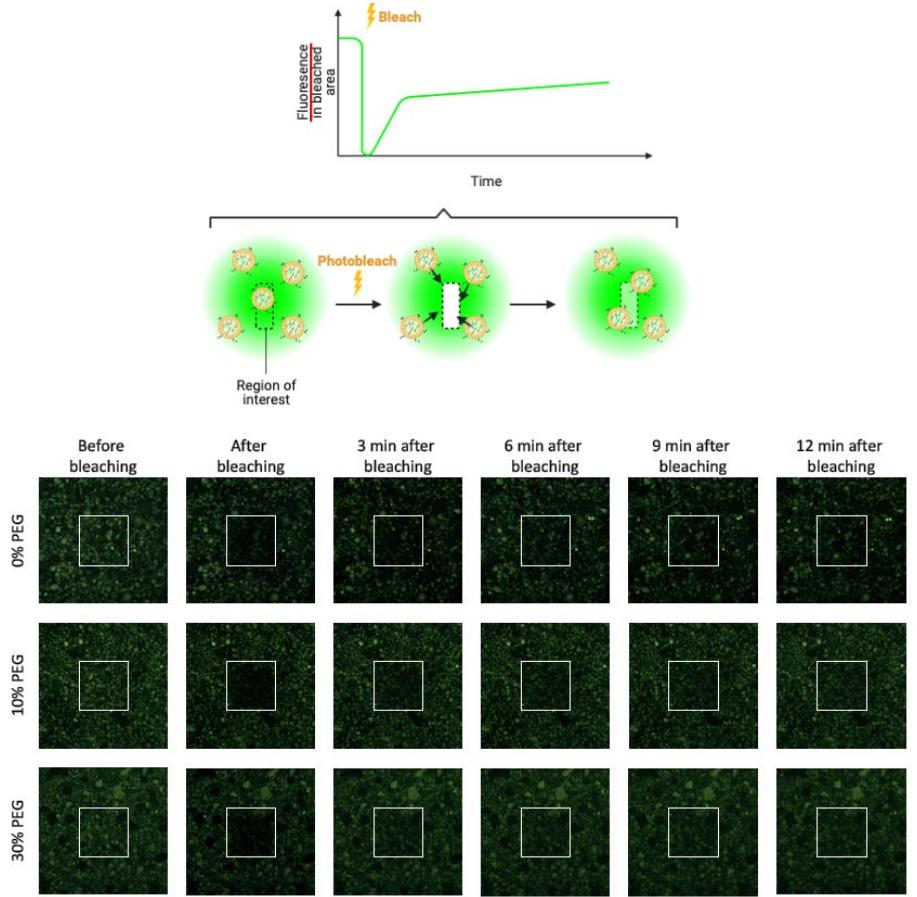
2 mg/mL SLNs with 2 - 30 % (w/w) DSPE - PEG<sub>2kDa</sub> incubated at 37° C,

300 rpm for

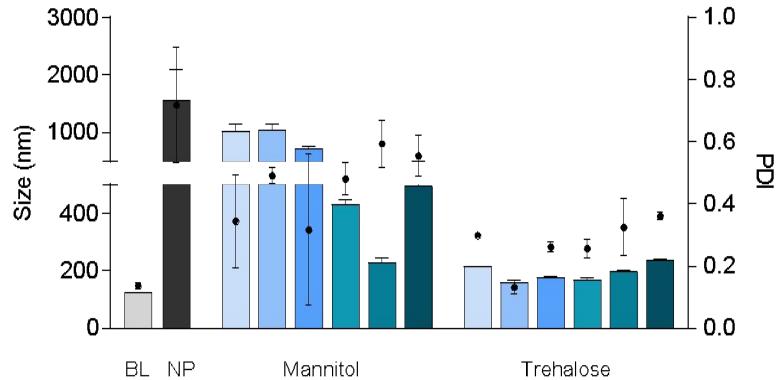
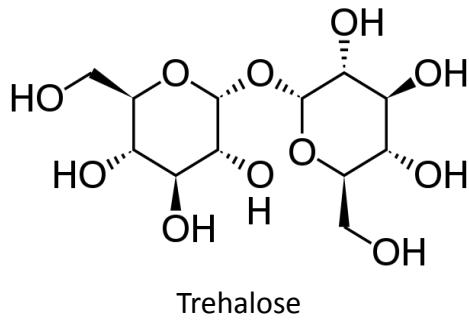
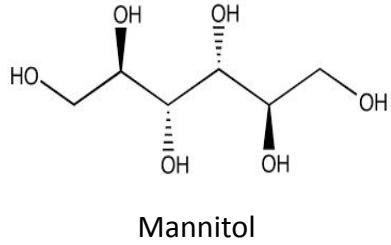
5 min 10 min 15 min



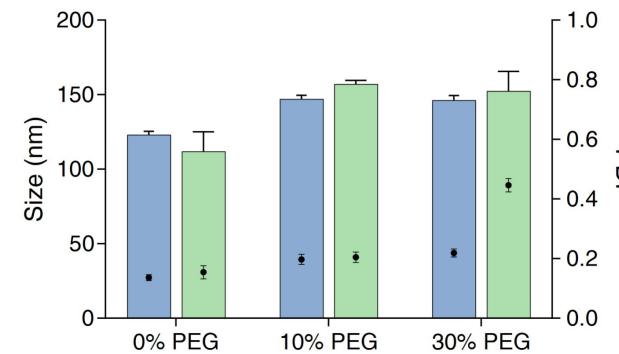
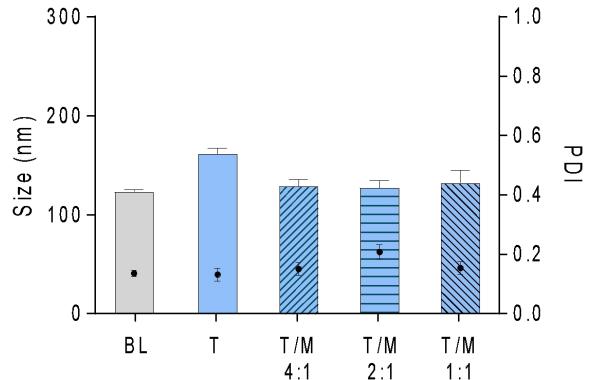
# Effect of PEGylation on mucus diffusivity



# Freeze drying of the SLNs

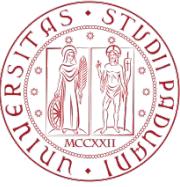


before lyophilization BL, ■  
 after lyophilization without cryoprotectant  
 (no protectant, NP ■),  
 with 0.5 (■), 1 (■), 2.5 (■), 5 (■), 7.5 (■) and  
 10 (■) % w/v mannitol and trehalose  
 concentrations.



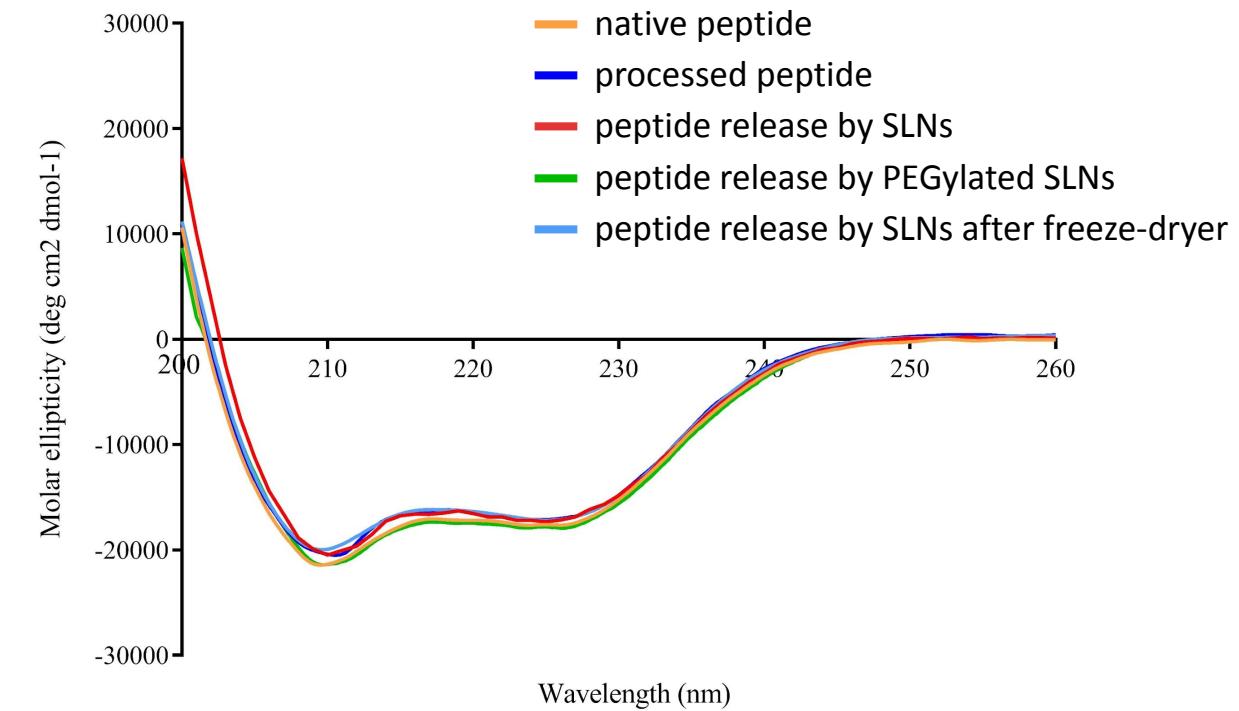
The size and PDI profiles of the EXEN-loaded SLNs before lyophilization (■) and after lyophilization with 1 % w/v trehalose (■) and trehalose/mannitol mixtures (4:1, 2:1 and 1:1 w/w)

The size and PDI profiles of the EXEN-loaded SLNs with 0, 10 and 30 % (w/w) PEG before (■) and after (■) lyophilization with 2 % w/v lyoprotectant (1/1 T/M w/w).

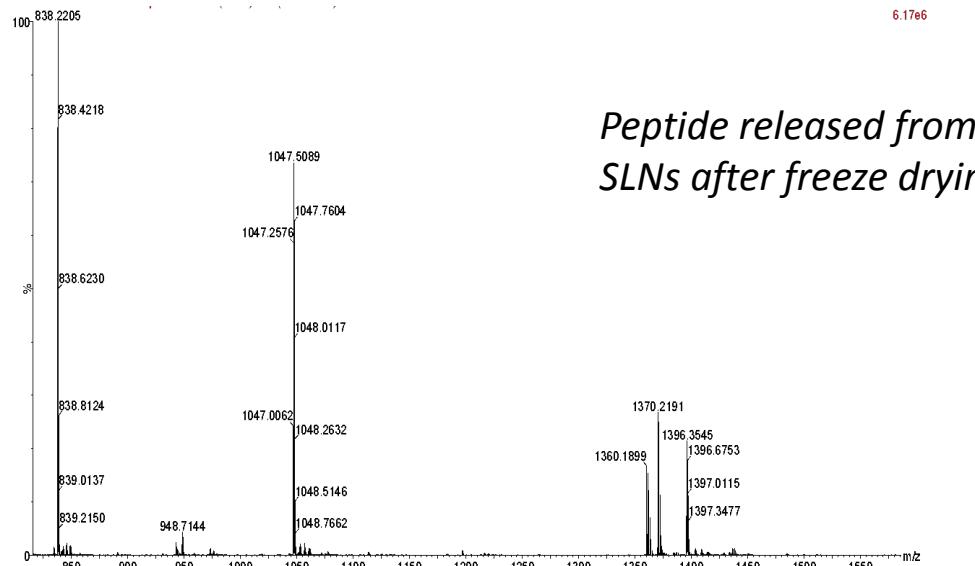


# Peptide stability

## Conformational stability by CD analysis



## Chemical stability by ESI-TOF MS analysis



*Peptide released from  
SLNs after freeze drying*

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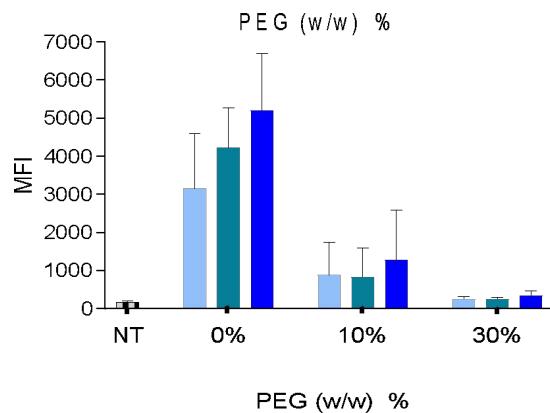
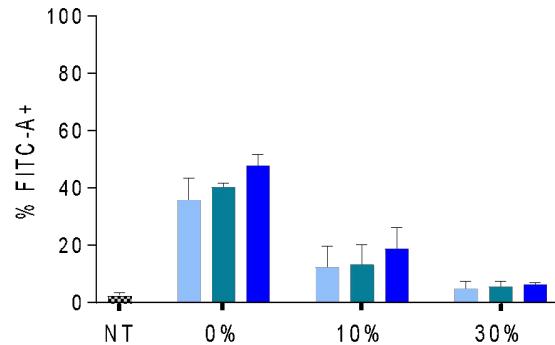
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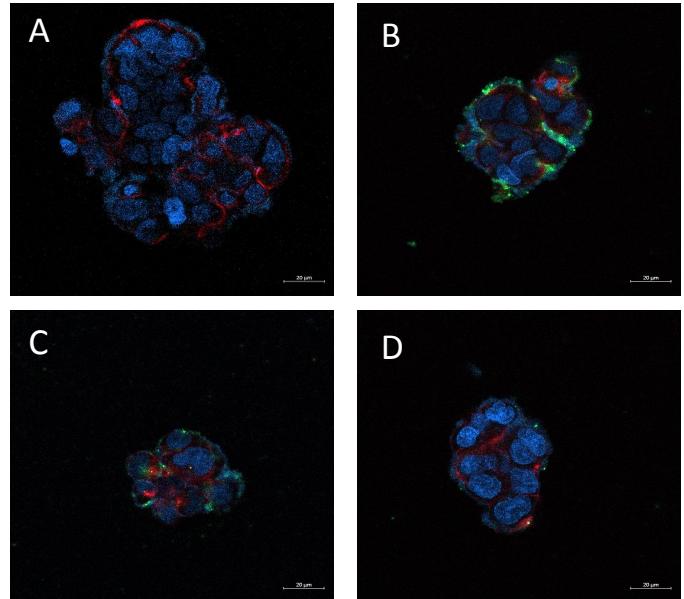
# Cellular studies

## Cytotoxicity

### Cellular association



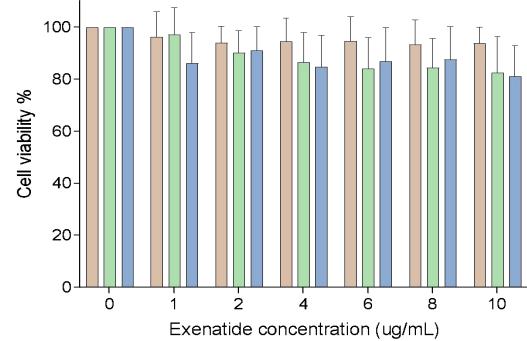
Not treated cells (■)  
 SLNs with 6  $\mu$ g/mL EXEN (□)  
 SLNs with 8  $\mu$ g/mL EXEN (■)  
 SLNs with 10  $\mu$ g/mL EXEN (■)



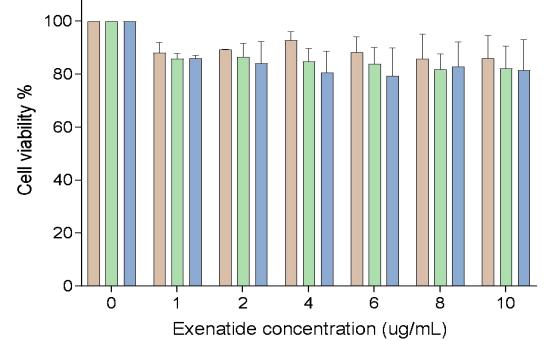
Untreated Caco-2 cells (A) and those after 4 hours of incubation with fluorescein-DHPE labeled SLNs decorated with 0 (B), 10 (C) and 30 (D) % (w/w) DSPE-PEG<sub>2kDa</sub> at EXEN concentration of 10  $\mu$ g/mL.

Nuclei are shown in ■, cell membranes are in □, SLNs are in ■

### Before freeze-drying

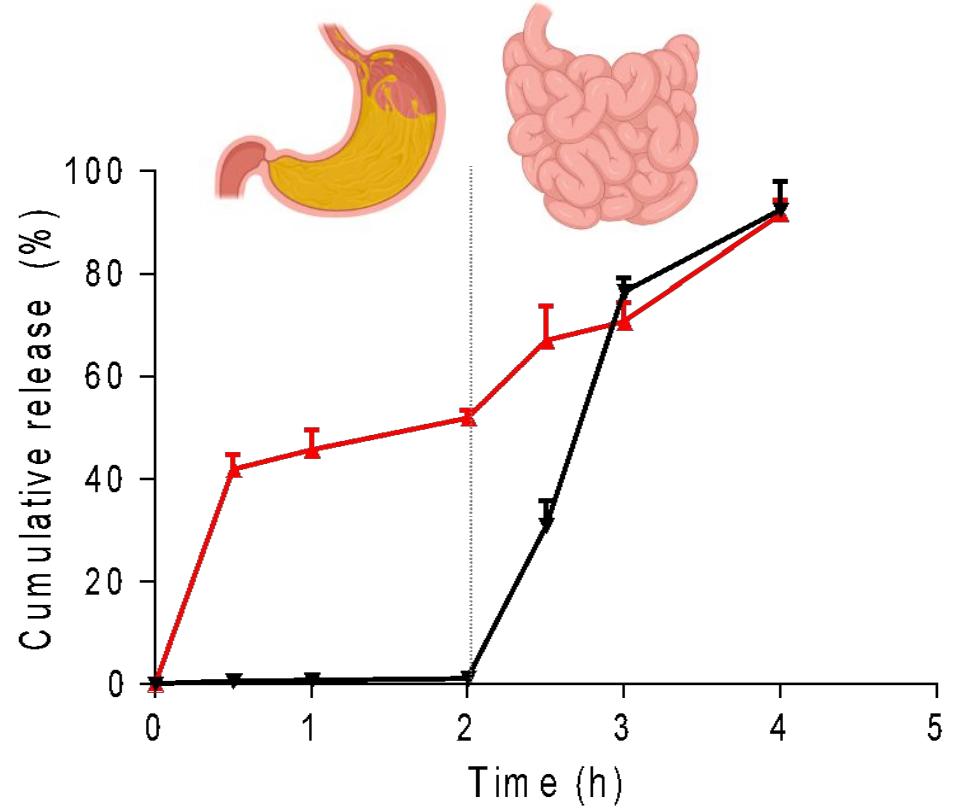
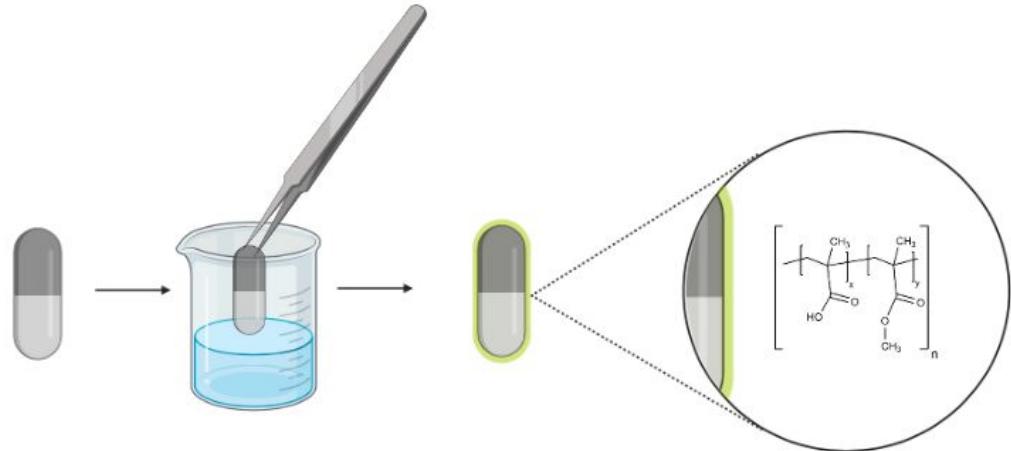


### After freeze-drying

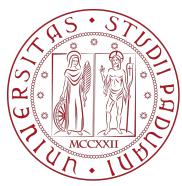


The cell viability profile of the Caco-2 cells treated with EXEN-loaded SLNs (SLN-0% PEG (■), SLN-10% PEG (■) and SLN-30% PEG (□)) at increasing EXEN concentration

# Enteric coating of macro formulation



Release profiles of the not coated (—) and coated (—) capsules filled with starch and Rhodamine B in pH 1.2 HCl (0-2h) and pH 6.8 SIF (2-4h)



# Acknowledgments

**Busra Arpac**  
**Raffaella**  
**Daniele**  
**Lara Marcenta**  
**Jessica Frison**  
**Giorgia Carraro**  
**Edith De Cock**  
MD Al Amin  
Anna Balasso  
Michela Barattin  
Hen Popilski



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