

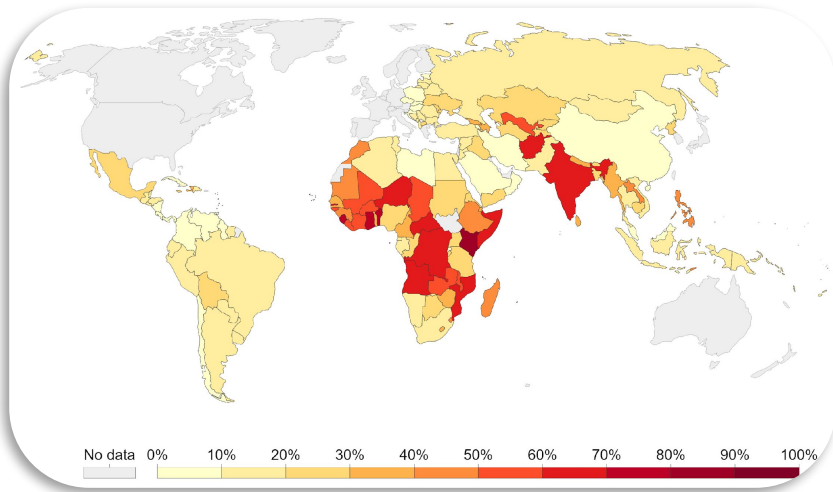
# Poly( $\beta$ -amino ester)-based microparticle platform for micronutrient stabilization and oral delivery

Linzixuan (Rhoda) Zhang  
Chemical Engineering, MIT

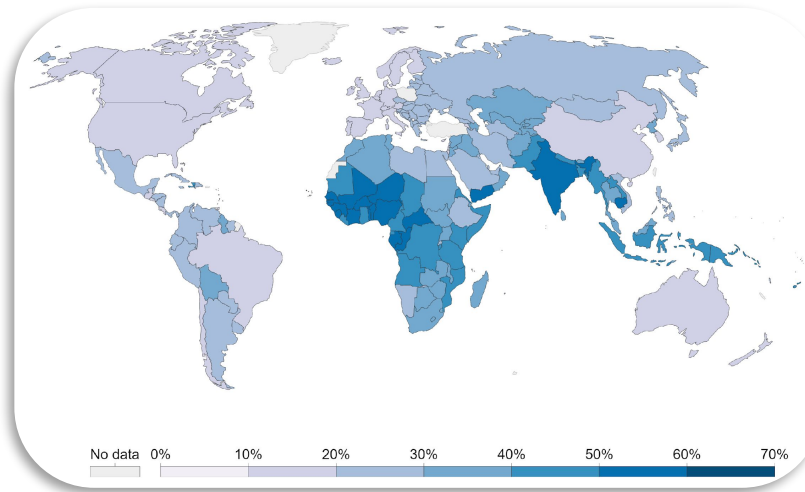
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**CRS 2023** ANNUAL MEETING & EXPOSITION  
JULY 24-28, 2023 **Paris Hotel** » **Las Vegas, NV, USA**

*THE FUTURE OF DELIVERY SCIENCE*

# Micronutrient deficiency is a global healthcare crisis in low-to-middle income countries



**Vitamin A deficiency**



**Anemia**

- **372 million** preschool-aged children and **1.2 billion** non-pregnant women of reproductive age are suffering from micronutrient deficiency globally
- **Vitamin A deficiency and anemia (deficiency of iron)** are two of the most severe micronutrient deficiencies

Black, et al., *The Lancet*, **2013**

Stevens, et al., *The Lancet Global Health*, **2022**

Bailey, et al., *Annals of Nutrition and Metabolism*, **2015**

<https://ourworldindata.org/micronutrient-deficiency>

# Food fortification is an effective strategy to combat global micronutrient deficiency crisis



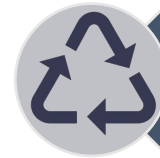
## Food fortification:

A practice of improving commonly consumed foods with nutritional value by addition of essential vitamins and minerals

## Advantages



Cost effective



Highly sustainable



Widely applicable



Successful examples

Olson, et al., *Nutrients*, 2021



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# Food fortification is an effective strategy to combat global micronutrient deficiency crisis



## Food fortification:

A practice of improving commonly consumed foods with nutritional value by addition of essential vitamins and minerals

## Challenges



### Stabilization

- Cooking conditions
- Household storage conditions



### Absorption

- Release after oral consumption
- Bioavailability in digestive system

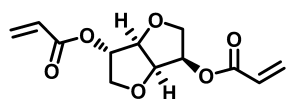
Olson, et al., *Nutrients*, 2021

# Poly( $\beta$ -amino ester)-based microparticle platform for micronutrient stabilization and oral delivery

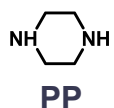
Synthesis of poly( $\beta$ -amino ester) (PAE)

Fabrication of microparticles (MP) with micronutrient encapsulation

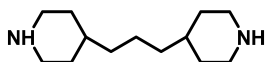
Characterization of micronutrient stabilization and release



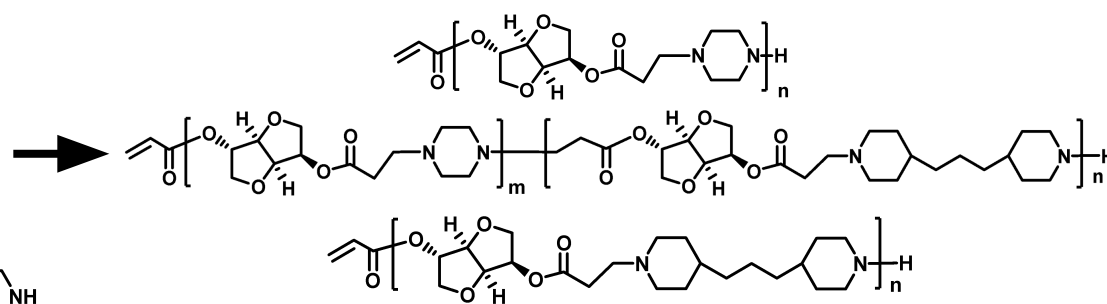
isosorbide diacrylate



PP



TDP



Organic phase  
• Polymer  
• Micronutrient

Aqueous phase



Cooking



Long-term storage



Release

Lynn, et al. *JACS*, 2000  
TDP: 4,4'-trimethylenedipiperidine  
PP: piperazine

# The best candidate composition was selected based on MP fabrication results and VA protection efficacy

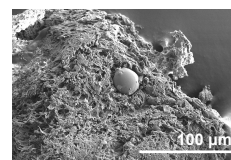
Label	TDP:PP Feed Ratio	MP Formation
PAE_A	0:100	No
PAE_B	25:75	No
PAE_C	50:50	Yes
PAE_D	75:25	Yes
PAE_E	100:0	Yes



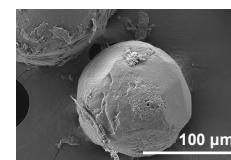
## VA was used as a model micronutrient

- VA is sensitive to heat and light
- VA deficiency is globally prevalent
- VA deficiency is a leading cause of preventable childhood blindness

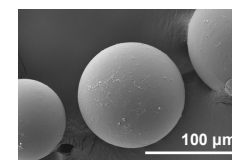
PAE\_C



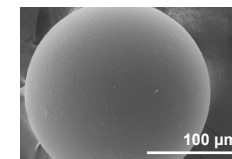
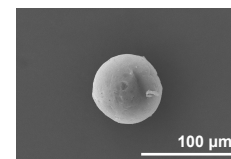
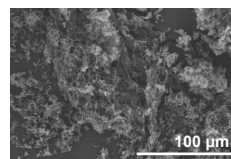
PAE\_D



PAE\_E

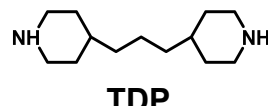
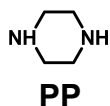


PAE MP



PAE MP with VA

Stevens, et al., *The Lancet Global Health*, 2022  
 Sauvant, et al., *Food Research International*, 2012  
 Runge, et al., *J. Agric. Food Chem.*, 2000  
 Van den Broeck, et al., *J. Agric. Food Chem.*, 1998

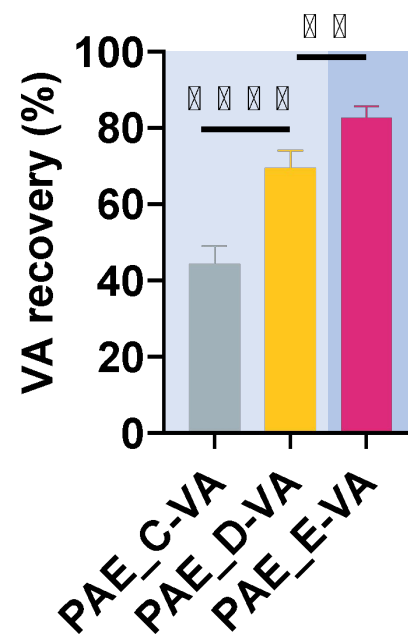


# The best candidate composition was selected based on MP fabrication results and VA protection efficacy

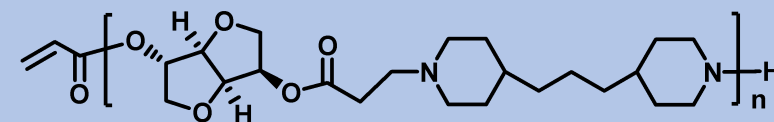
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PAE_C	50:50	Yes
PAE_D	75:25	Yes
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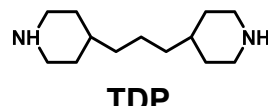
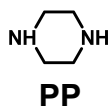
VA recovery after 2-hour boiling in water



**PAE\_E\* selected as the best candidate**

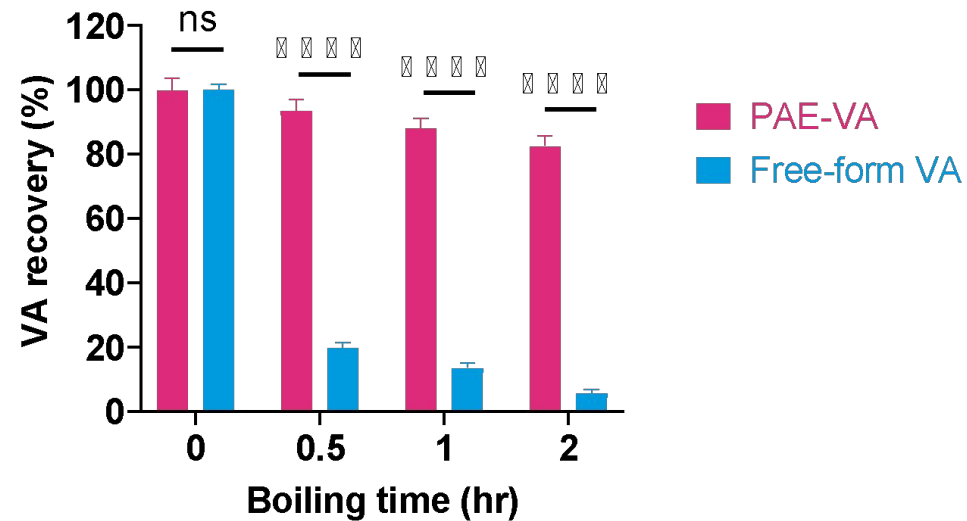


Stevens, et al., *The Lancet Global Health*, 2022  
 Sauvart, et al., *Food Research International*, 2012  
 Runge, et al., *J. Agric. Food Chem.*, 2000  
 Van den Broeck, et al., *J. Agric. Food Chem.*, 1998





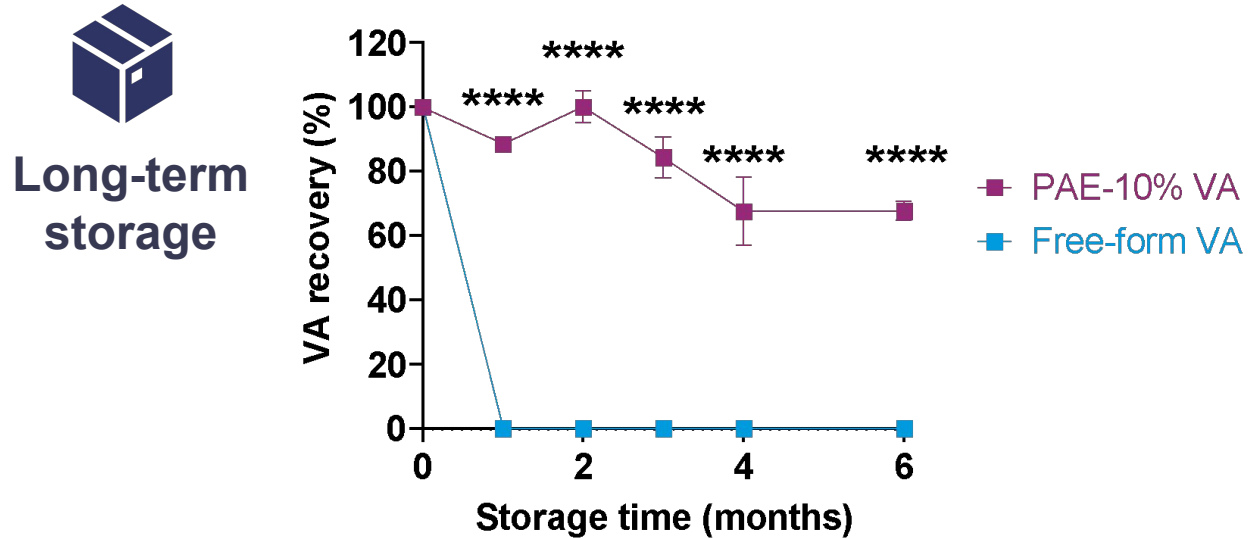
# PAE MPs presented robust protection for VA in simulated cooking condition



After 2-hour boiling in water, **83%** of VA was protected by PAE MPs, compared to **6%** recovery of the free form

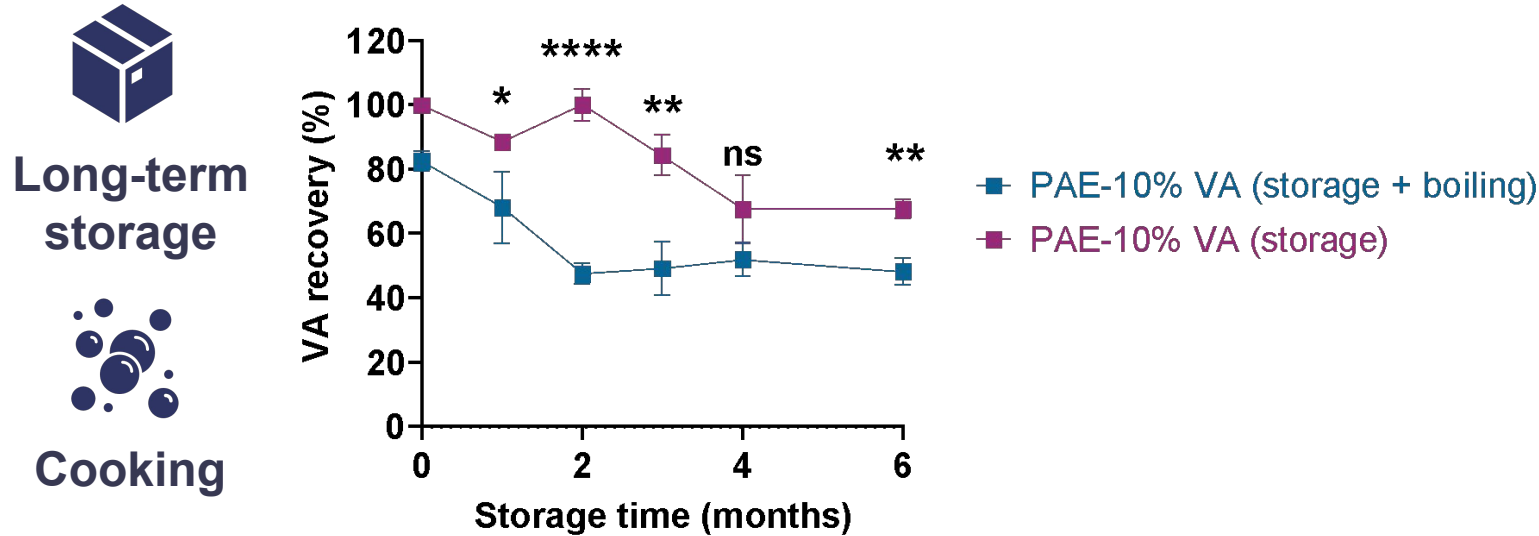


# PAE MPs rendered effective protection for VA in long-term storage conditions



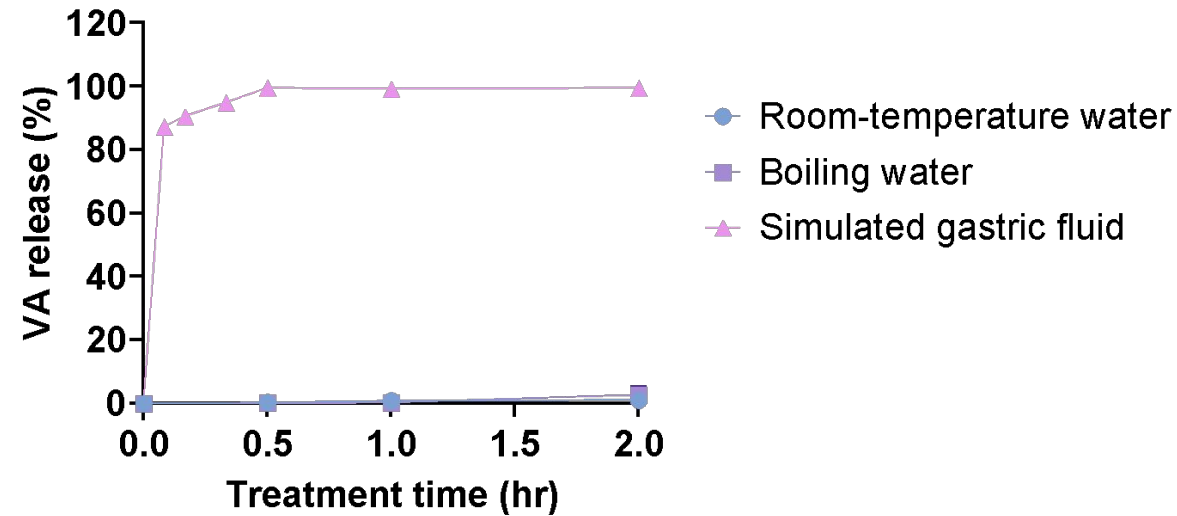
After 6-month storage at 25 °C with 40% relative humidity, PAE MPs protected **68%** of VA, a significant improvement given that **no** free-form VA was recovered at the 1-month time point

# PAE MPs protected VA in cooking conditions after long-term storage



When the protection efficacy of VA was further challenged by 2-hour boiling in water after storage, **48%** of VA was recovered from PAE MPs at the 6-month time point

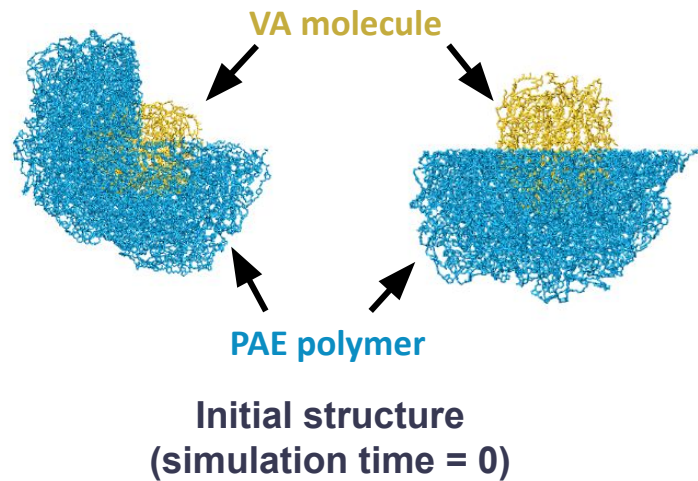
# PAE MPs released VA efficiently in simulated gastric fluid



After 10-min treatment of simulated gastric fluid under 37 °C, **90%** of VA was released from PAE MPs, while no release was observed in room-temperature or boiling water

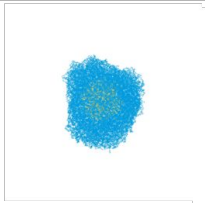
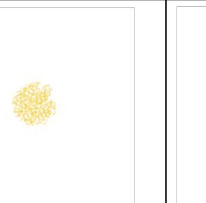

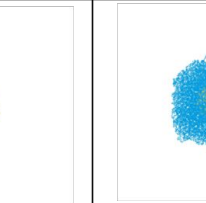


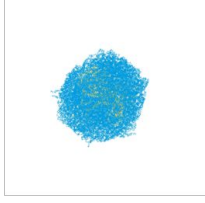

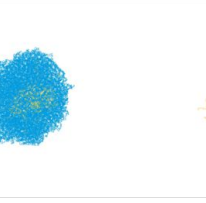
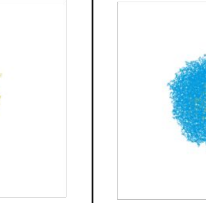
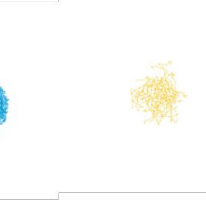

# Molecular dynamic simulation showed potent encapsulation of VA by PAE polymers

Computational method: Molecular dynamics (MD) simulation



The effect of  
boiling water

The effect of polymer degradation

	5-mer		20-mer		50-mer	
300K						
500K						

VA molecules diffuse away from the core but remained encapsulated even at high temperature (500K) with most degraded polymer (5-mer)



# PAE MPs achieved thermal stabilization and controlled release for various micronutrients

## Oil-soluble vitamin

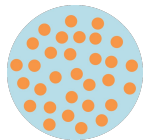
- VA (Retinyl palmitate)
- VD (Cholecalciferol)
- VE (Tocopherol)

## Water-soluble vitamin

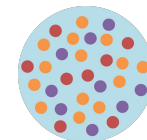
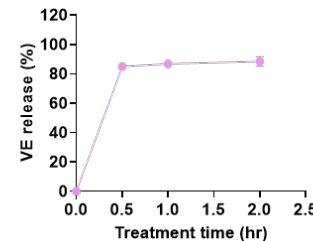
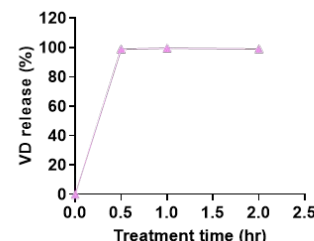
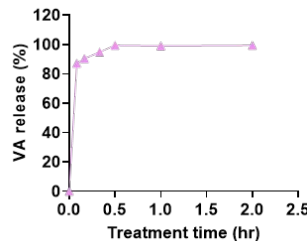
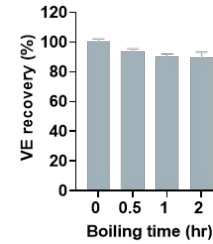
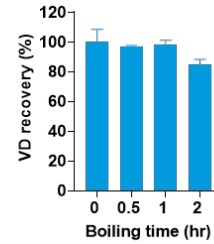
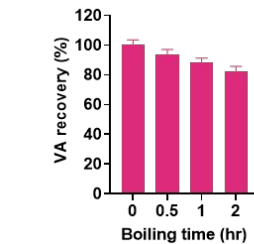
- VC (Ascorbyl palmitate)

## Water-soluble mineral

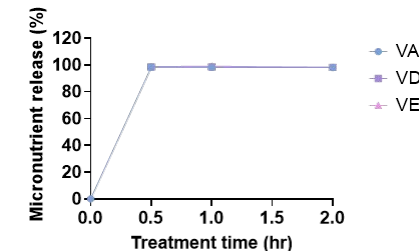
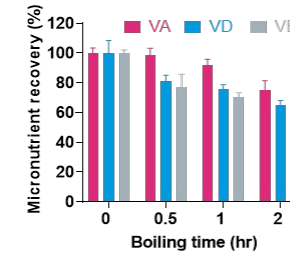
- Iron (Ferrous sulfate)
- Zinc (Zinc sulfate)



### Individual Encapsulation



### Collective Encapsulation



# PAE MPs achieved thermal stabilization and controlled release for various micronutrients

## Oil-soluble vitamin

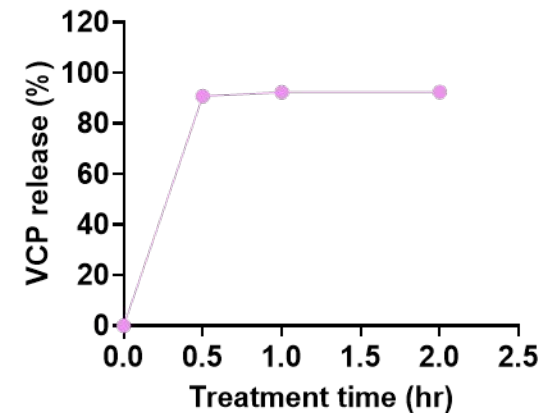
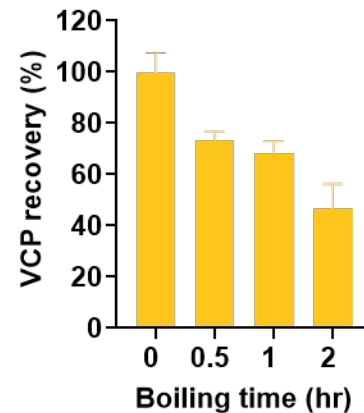
- VA (Retinyl palmitate)
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## Water-soluble vitamin

- VC (Ascorbyl palmitate)

## Water-soluble mineral

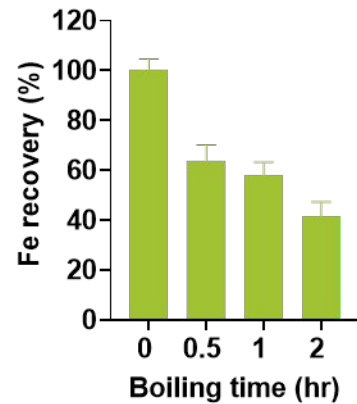
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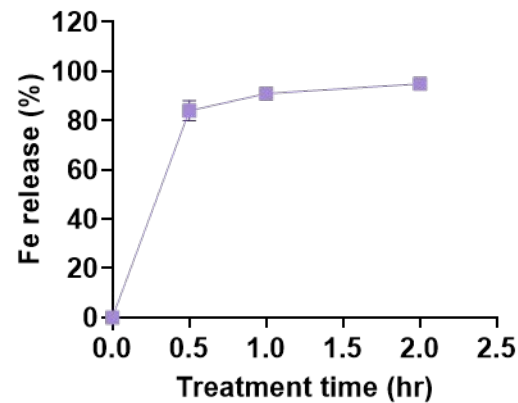
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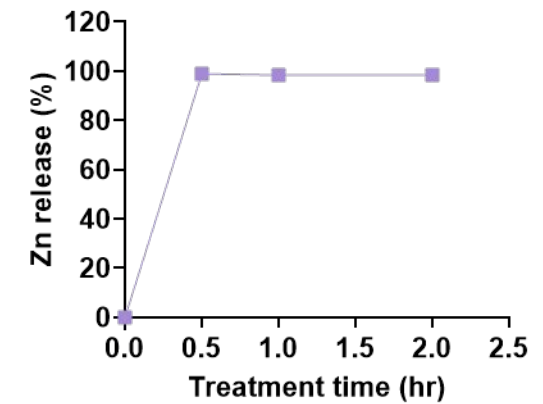
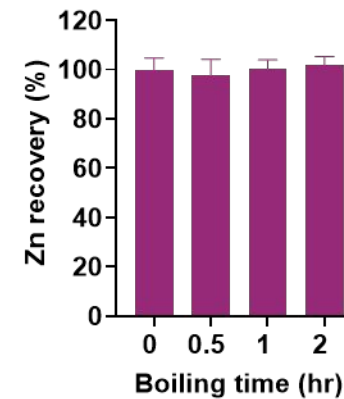
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## Water-soluble mineral

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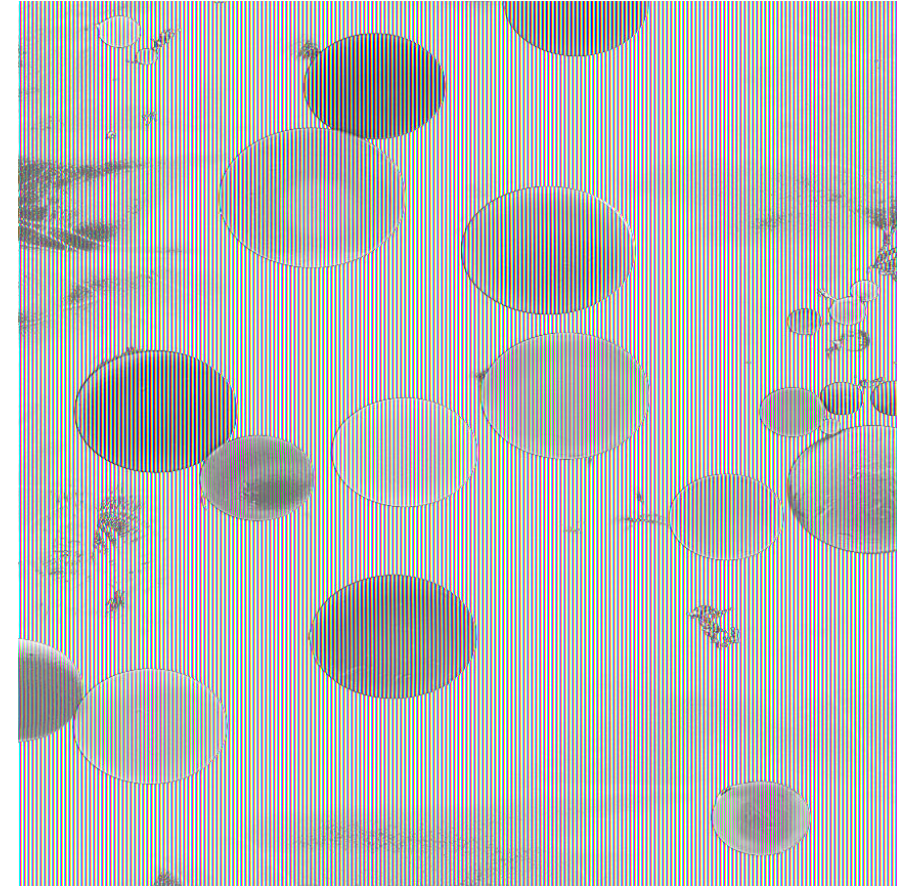




# Summary

## PAE-based MP platform for micronutrient stabilization and oral delivery

- Developed a group of PAE polymers and landed one composition as the best candidate
- Effectively stabilized VA in cooking and long-term storage conditions
- Efficiently released VA in simulated gastric fluid for oral delivery
- Achieved encapsulation, stabilization, and controlled release of multiple micronutrients



2022 Koch Institute Image Award



# Acknowledgement

## PhD advisors:

Dr. Ana Jaklenec

Dr. Robert Langer

## Micronutrient team:

Ruiqing Xiao

Tianyi Jin

Xinyan Pan

Ruizhe He

Shahad Alsaiani

Aranda Duan

Alicia Lau



BILL & MELINDA  
GATES *foundation*

