



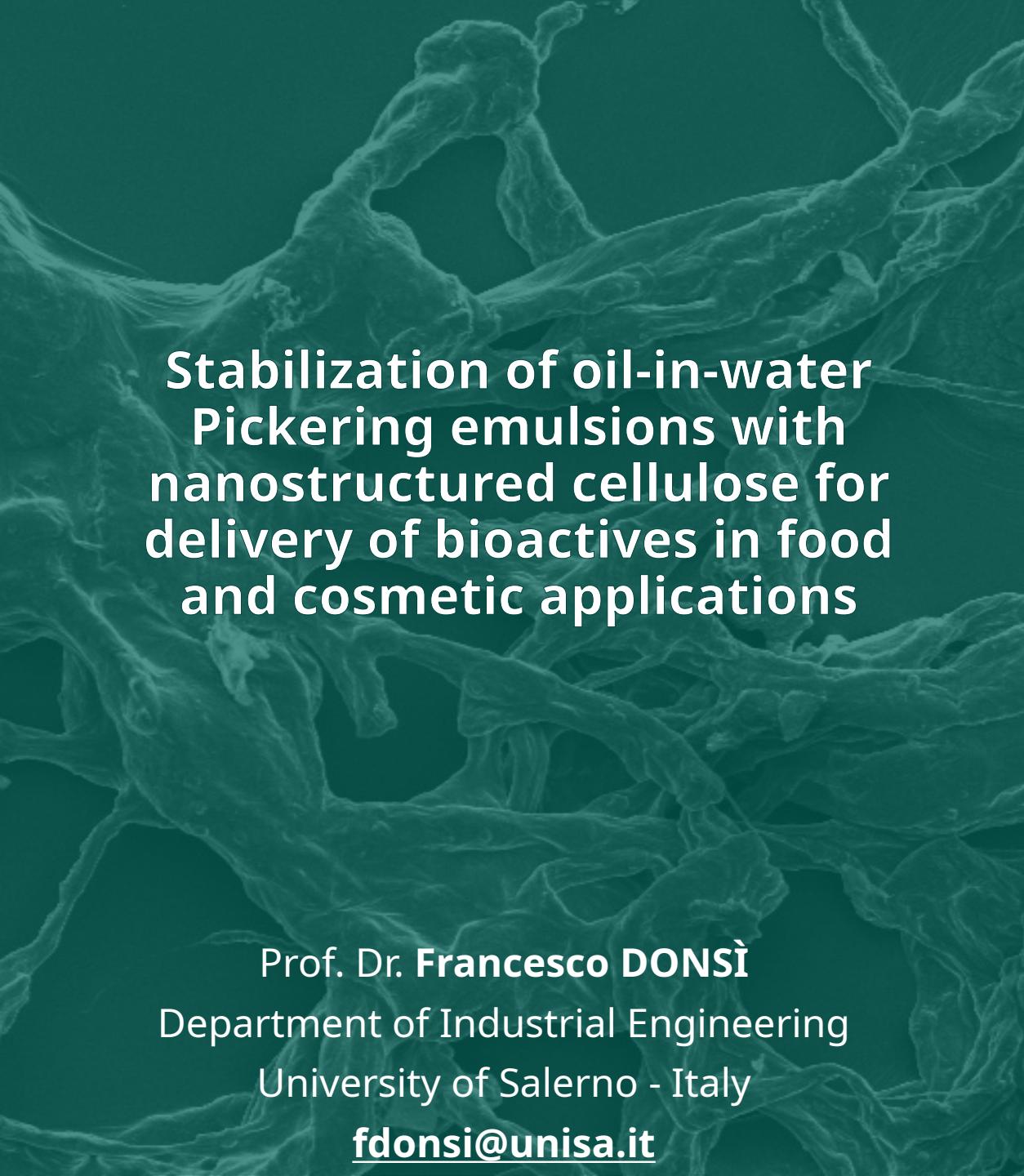
Stabilization of oil-in-water Pickering emulsions with nanostructured cellulose for delivery of bioactives in food and cosmetic applications



Prof. Dr. Francesco DONSÌ

Department of Industrial Engineering
University of Salerno - Italy

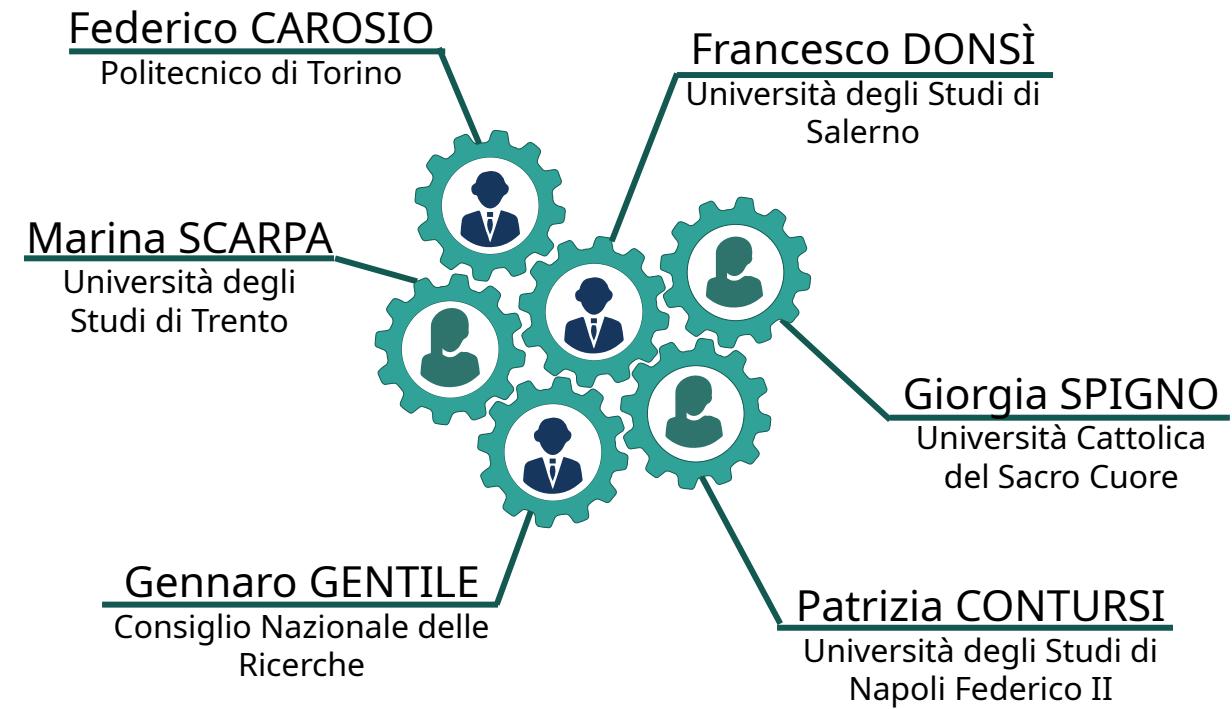
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Stabilization of oil-in-water Pickering emulsions with nanostructured cellulose for delivery of bioactives in food and cosmetic applications

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A technology **p**latform for
the sustainable recovery
and **a**dvanced use of
nanostructured **cel**lulose
from **agri**-food residues



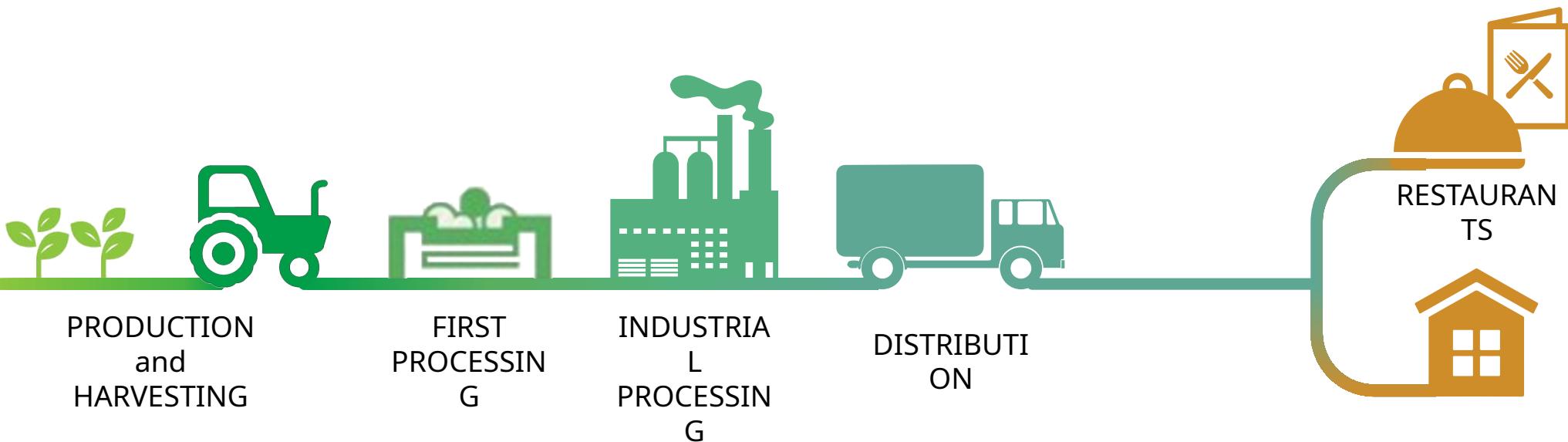
Agri-food residues



Agri-food residues

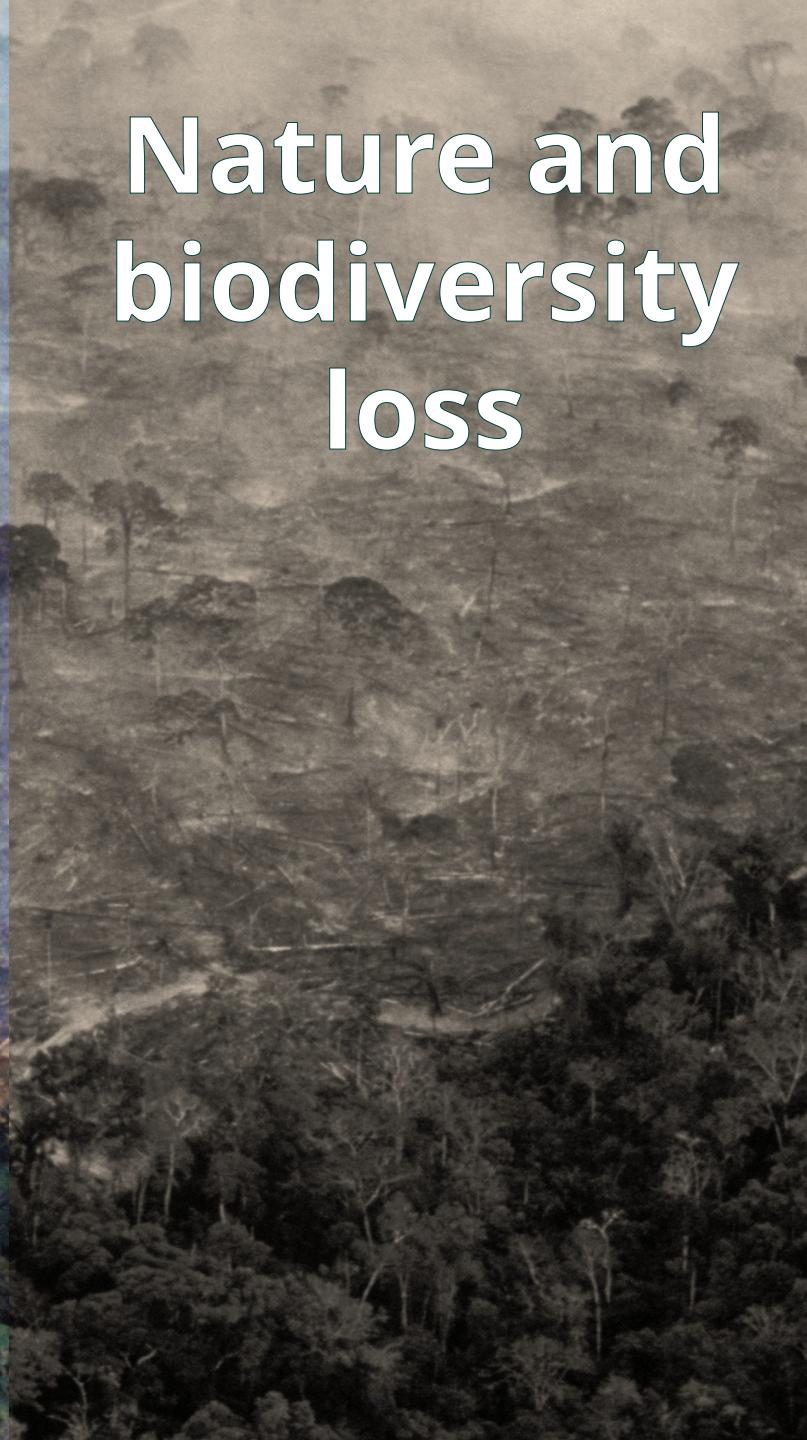
13.3% of the world's food is lost after harvesting and before reaching retail markets

17% of total food is wasted at the consumer level





Climate
change



Nature and
biodiversity
loss



Pollution and
waste

Agri-food residues

12 RESPONSIBLE CONSUMPTION AND PRODUCTION



Halve food waste
and reduce food
loss by 2030



Agri-food residues

Agri-food residues





Objectives

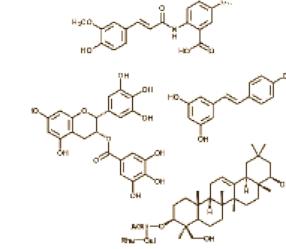


Design a green technology platform for an efficient and sustainable valorization of **agri-food residues**, ensuring the recovery of **high value-added compounds**

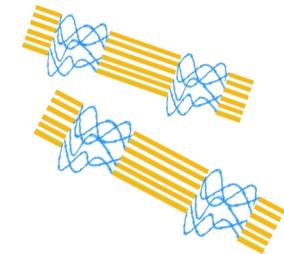


Design a green technology platform for an efficient and sustainable valorization of **agri-food residues**, ensuring the recovery of **high value-added compounds**

Bioactive compounds



Cellulose



Nanocellulose

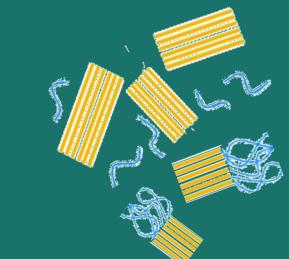
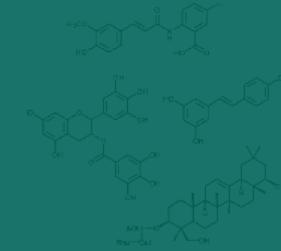


Design a green technology platform for an efficient and sustainable valorization of agricultural food residues, ensuring the recovery of high value-added compounds

Nanoce llulose

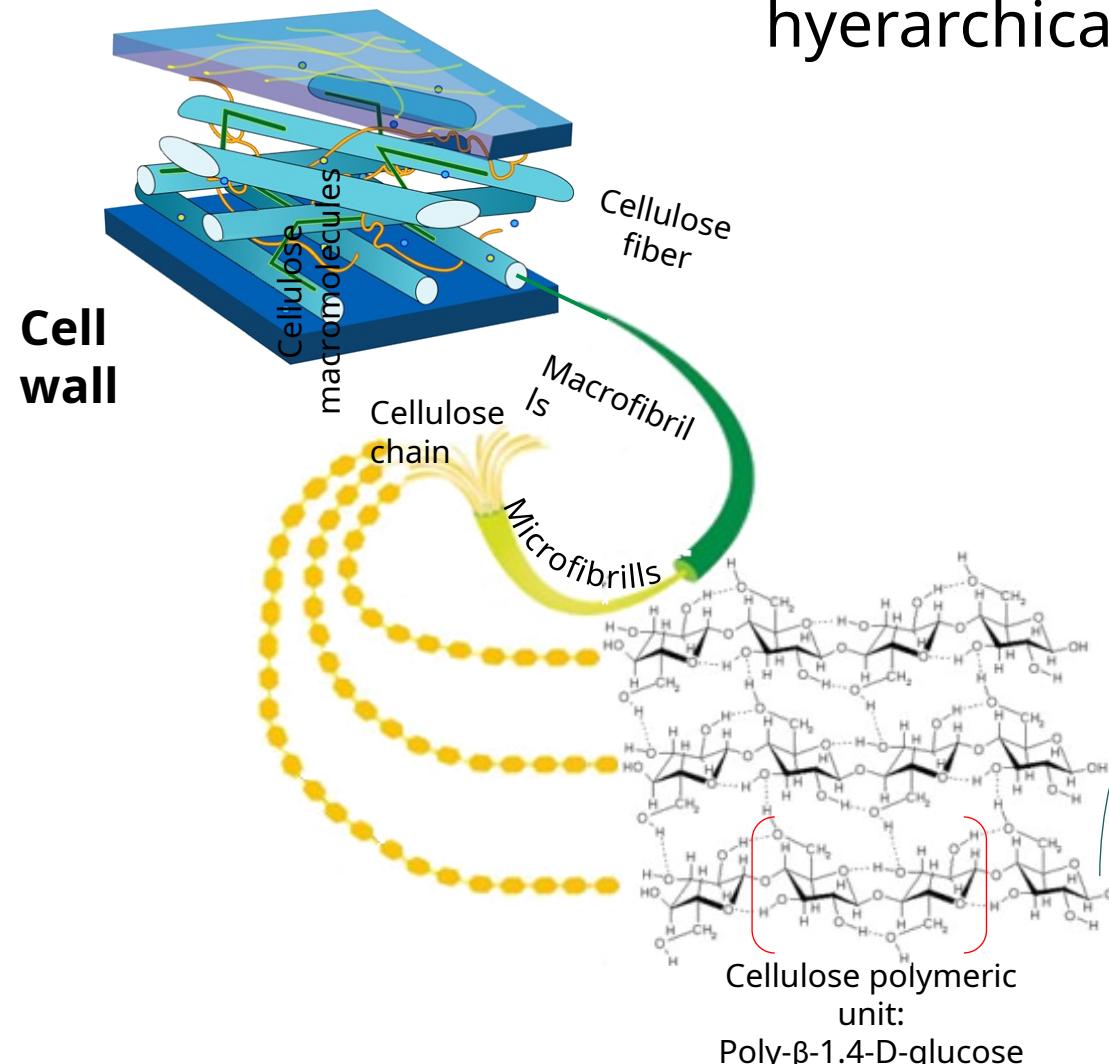
Bioactive compounds

Cellulose

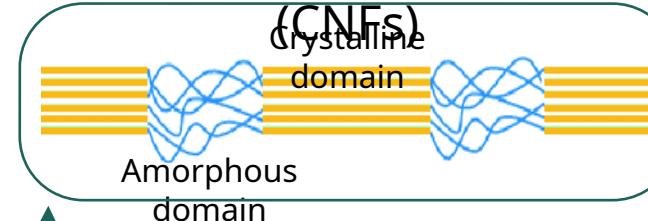


Nanocellulose

hierarchical organization

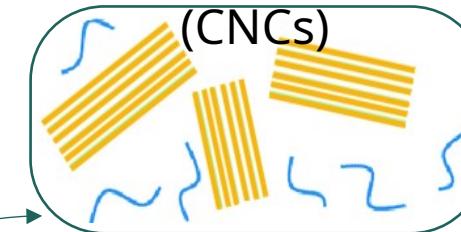


Cellulose nanofibrils



Diameter ~ 10-100 nm
Length > 1 μ m
Aspect ratio (L/d) ~ 70-100
Crystallinity ~ 84.9%

Cellulose nanocrystals

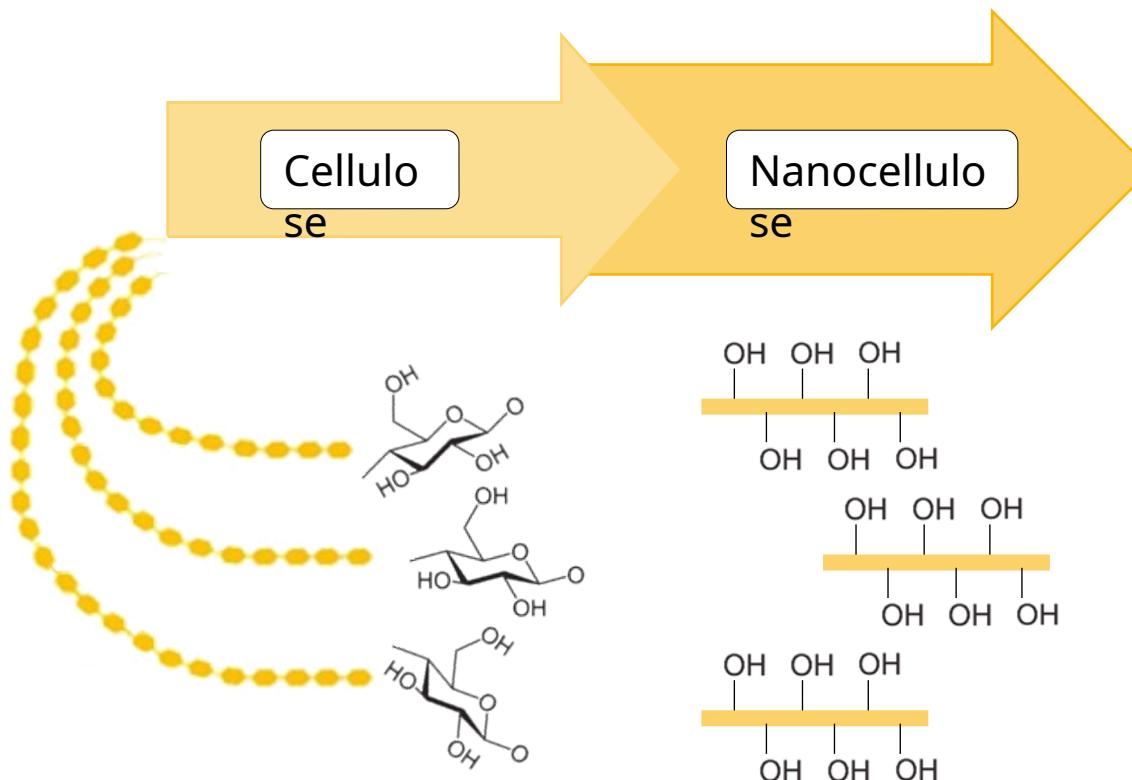


Diameter ~ 4-25 nm
Length ~ 100-500 nm
Aspect ratio (L/d) ~ 15-50
Crystallinity ~ 91.2%

top-down destructuring strategies from cellulose fibers inside plant cell wall to nano-sized cellulose (NCs) structure

Nanocellulose

promising material due to its important **features**



High mechanical strength

High surface area

Low density

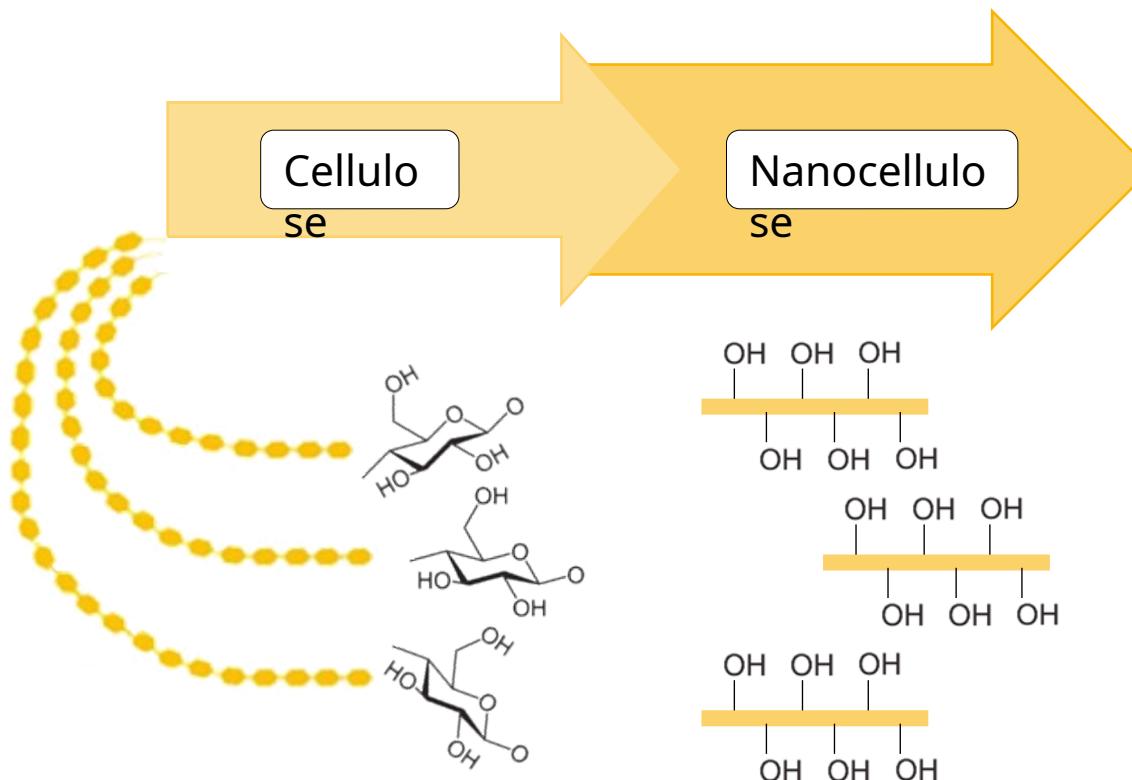
High biodegradability

Easy functionalization

Nanocellulose

promising material due to its important **features**

Objectives



High mechanical strength

High surface area

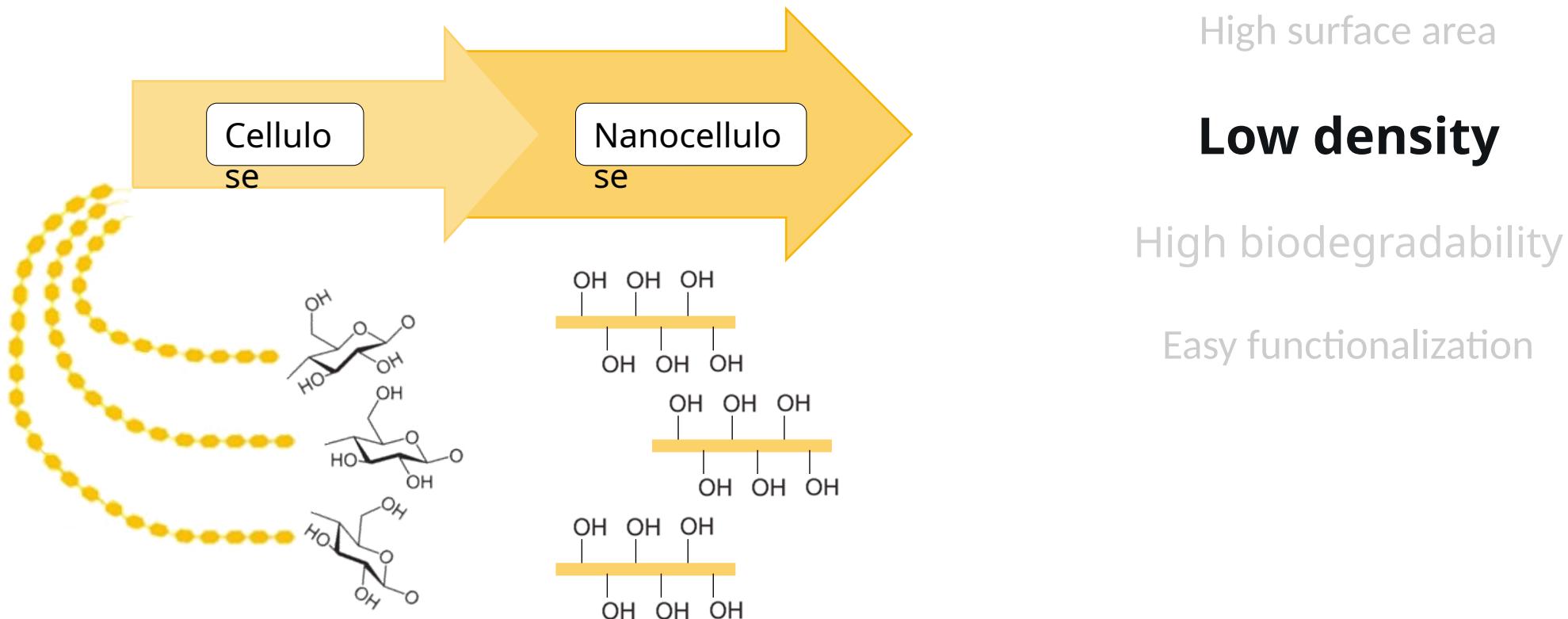
Low density

High biodegradability

Easy functionalization

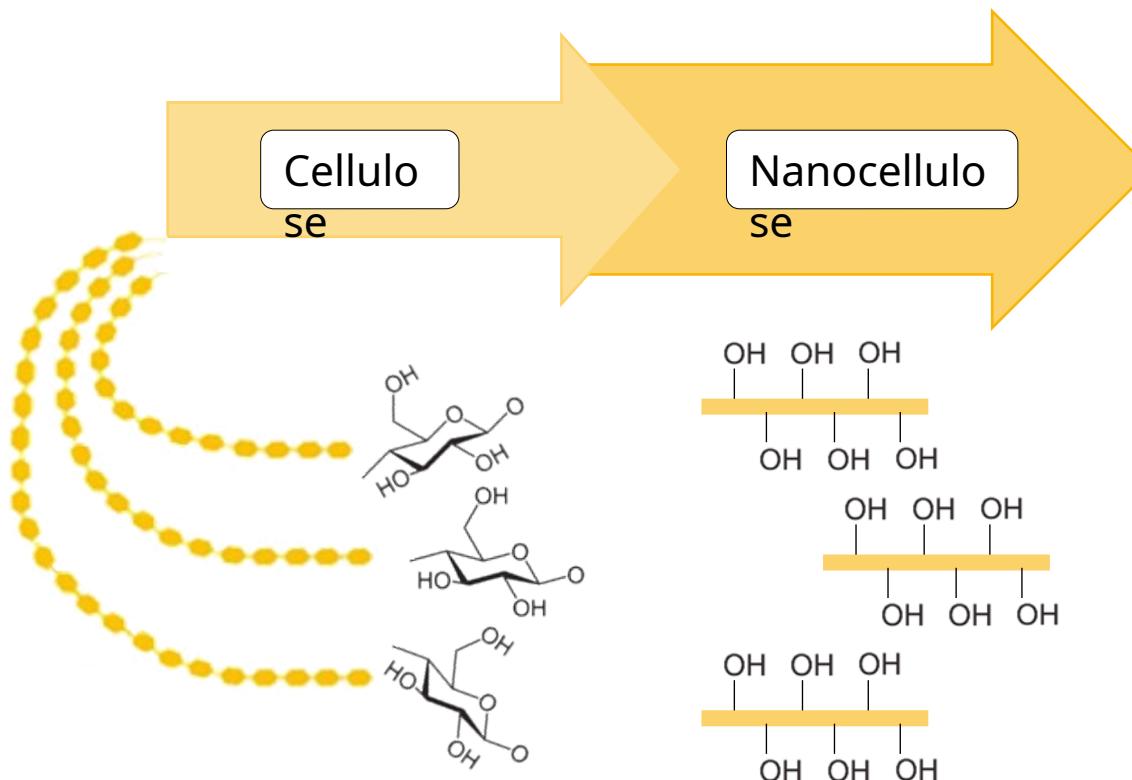
Nanocellulose

promising material due to its important **features**



Nanocellulose

promising material due to its important **features**



Low density

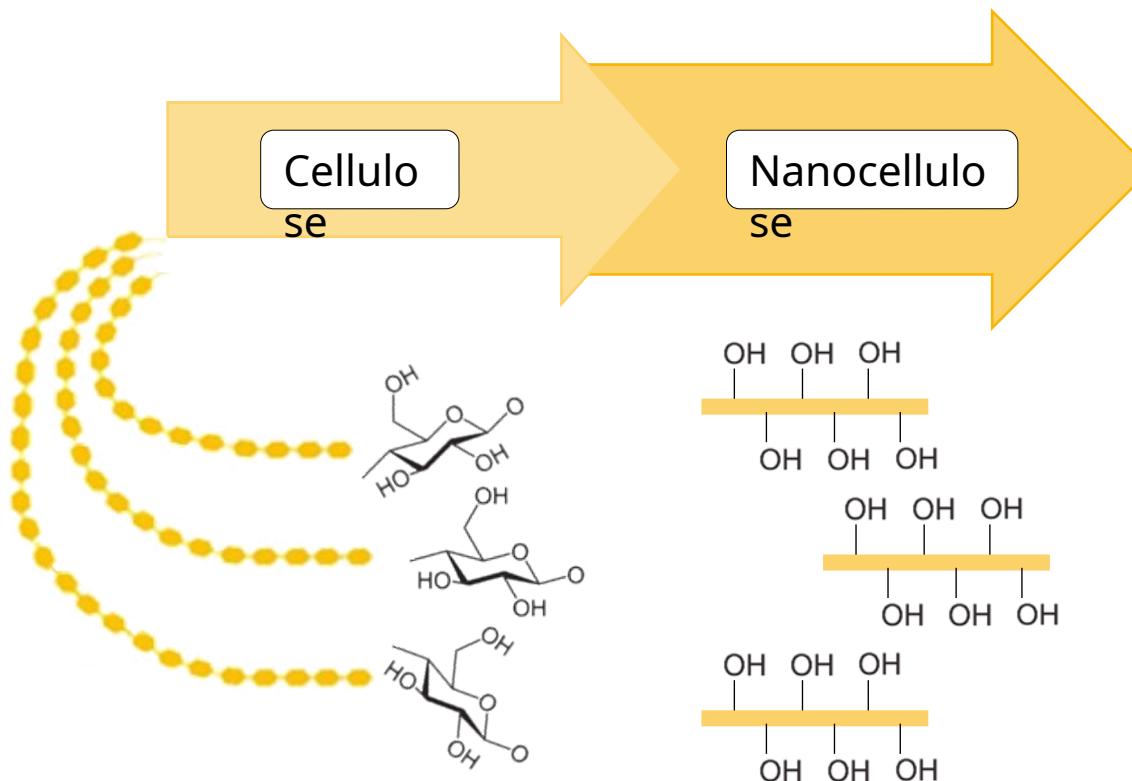
High biodegradability

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Objectives

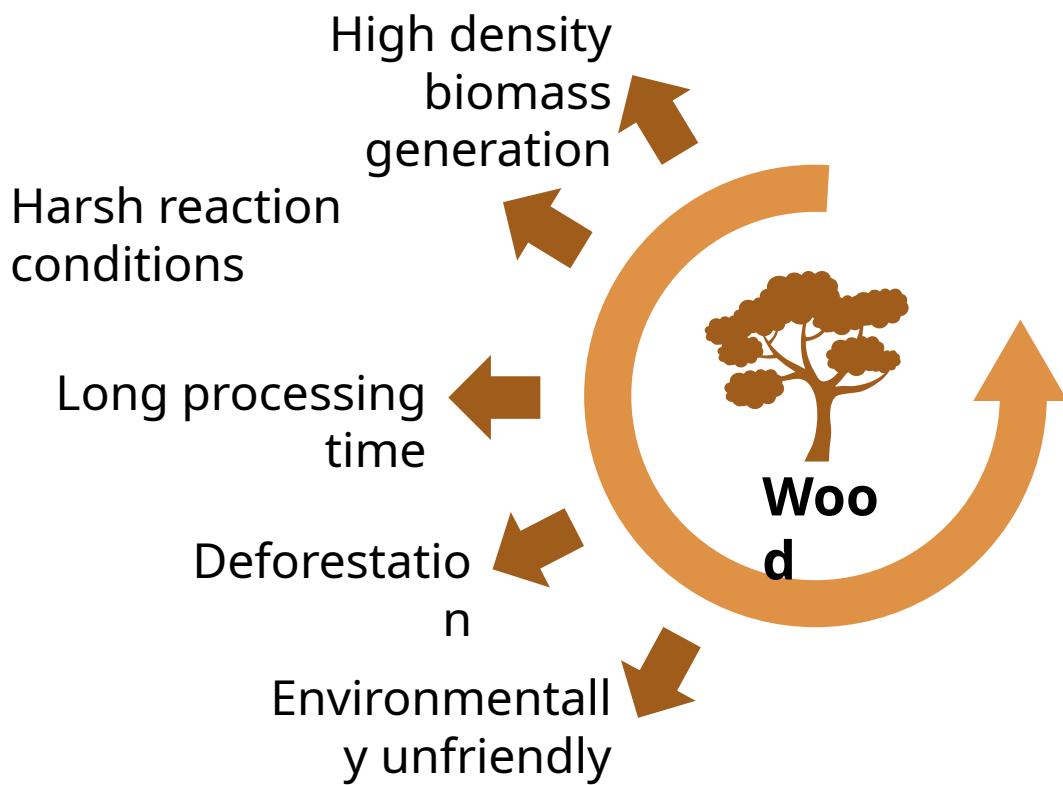


High biodegradability

Easy functionalization

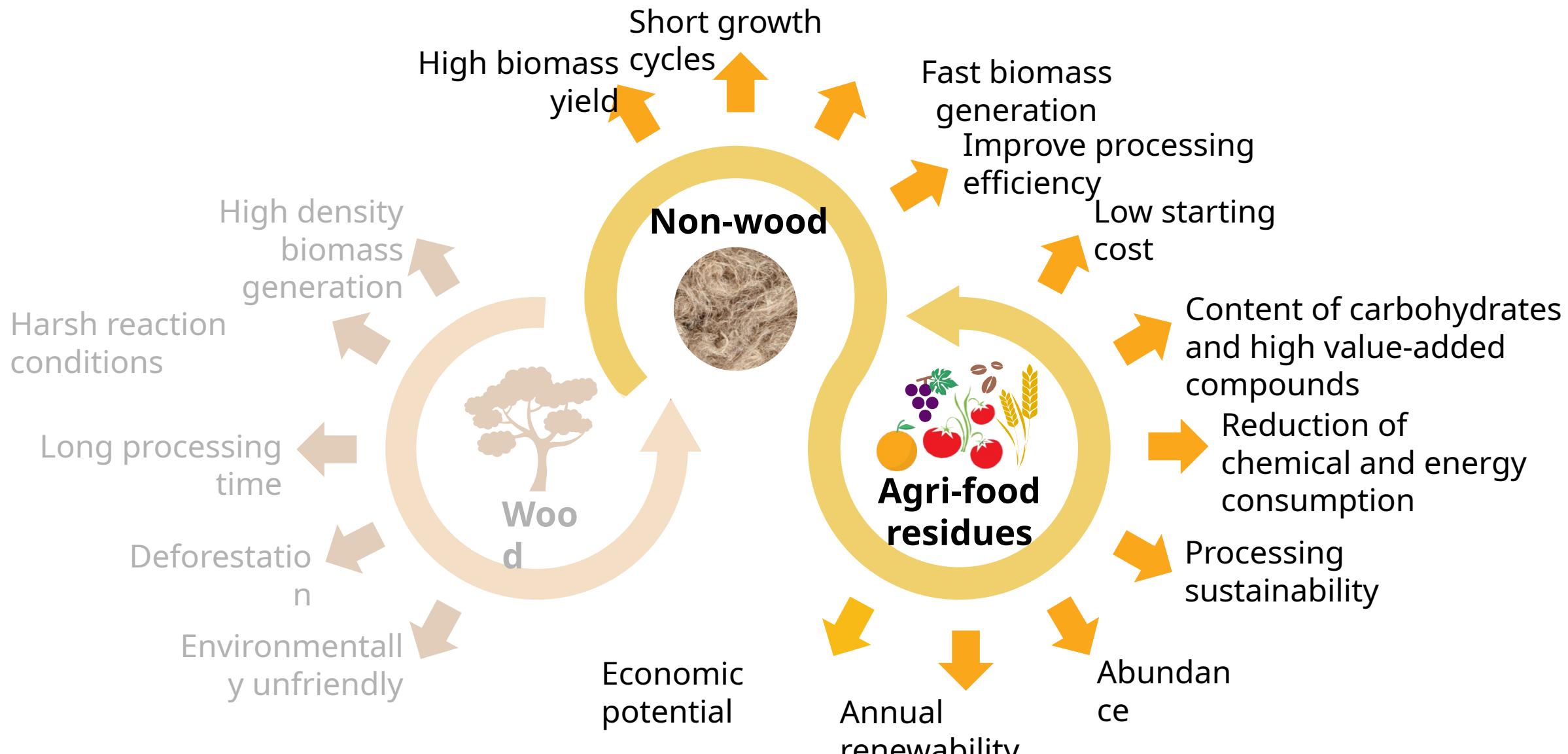
Biomass sources

for cellulose and nanocellulose isolation



Biomass sources

for cellulose and nanocellulose isolation



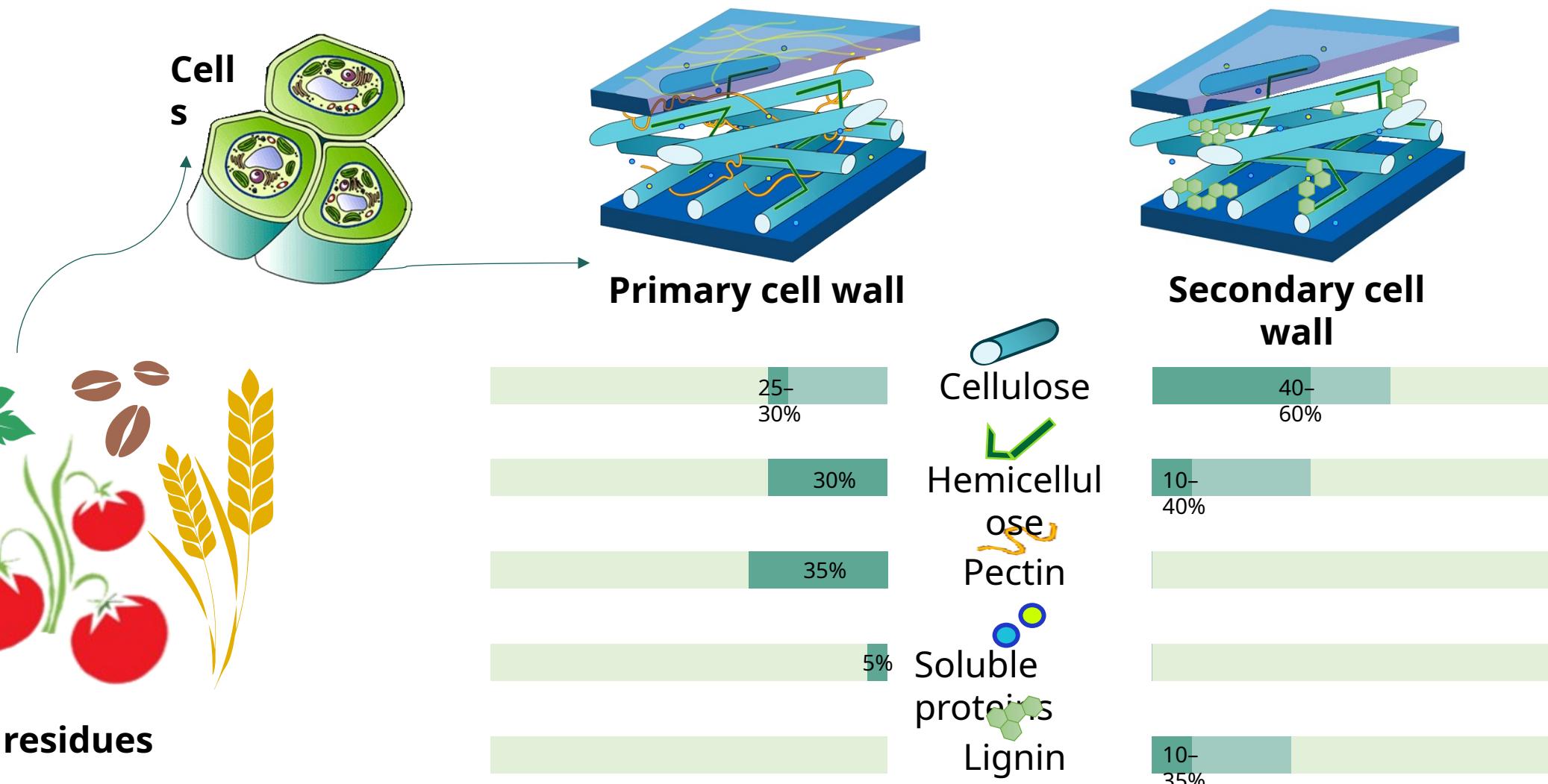
Agri-food residues

cheap source containing value-added compounds

Objectives



Agri-food residues
(AFRs)



Agri-food residues

cheap source containing value-added compounds

Objectives



Hemp cake



Sunflower cake



Roasted coffee beans



White grape pomace



Red grape pomace



Wheat middlings



Wheat bran



Tomato pomace



Rice husk

Agri-food residues

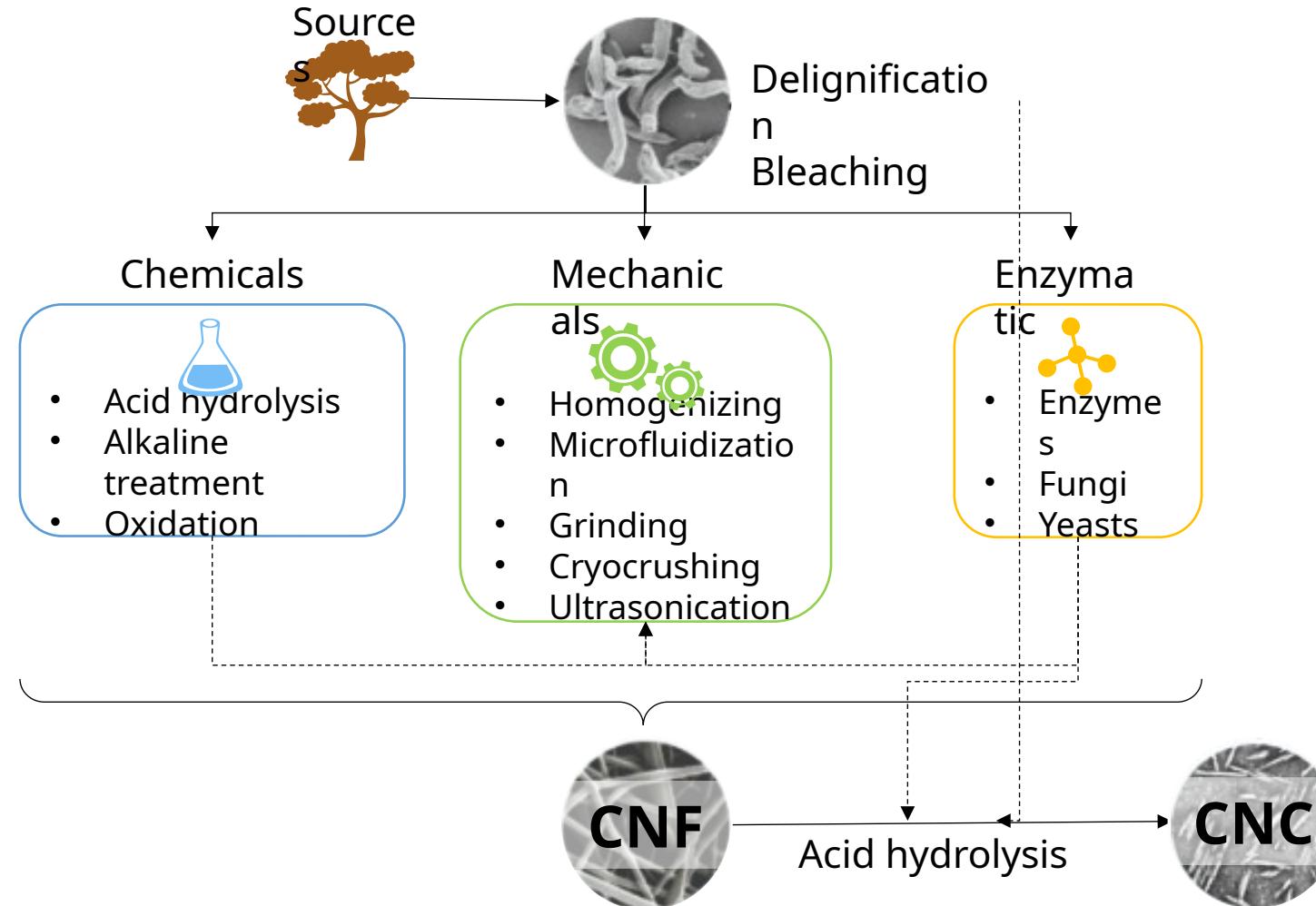
chemical characterization

Objectives

	Hemp cake	Sunflower cake	Roasted coffee beans	White grape pomace	Red grape pomace	Wheat middlings	Wheat bran	Tomato pomace	Rice husk
Moisture (%)	7.99 ± 0.06	10.75 ± 0.06	5.97 ± 0.04	80.41 ± 1.99	62.58 ± 2.21	10.59 ± 0.01	11.54 ± 0.10	80.70 ± 0.83	6.72 ± 0.13
Ash (% _{DM})	6.40 ± 0.04	5.93 ± 0.03	5.10 ± 0.81	10.52 ± 3.08	35.88 ± 5.80	3.79 ± 0.25	5.83 ± 0.60	4.90 ± 0.27	18.71 ± 0.23
Protein (% _{DM})	24.78 ± 0.49	24.30 ± 1.24	16.96 ± 0.41	58.13 ± 7.95	51.88 ± 1.77	18.53 ± 1.21	19.10 ± 0.40	14.65 ± 0.21	2.56 ± 0.25
Fat (% _{DM})	5.30 ± 0.09	2.30 ± 0.21	1.00 ± 0.02	1.55 ± 0.14	2.70 ± 0.33	0.79 ± 0.06	0.85 ± 0.10	1.20 ± 0.14	0.82 ± 0.15
Carbohydrates (% _{DM})	63.52 ± 0.49	68.47 ± 1.24	76.94 ± 0.91	29.80 ± 9.84	9.54 ± 3.55	76.90 ± 1.23	74.22 ± 0.72	79.25 ± 0.34	76.44 ± 0.34

Conventional treatments

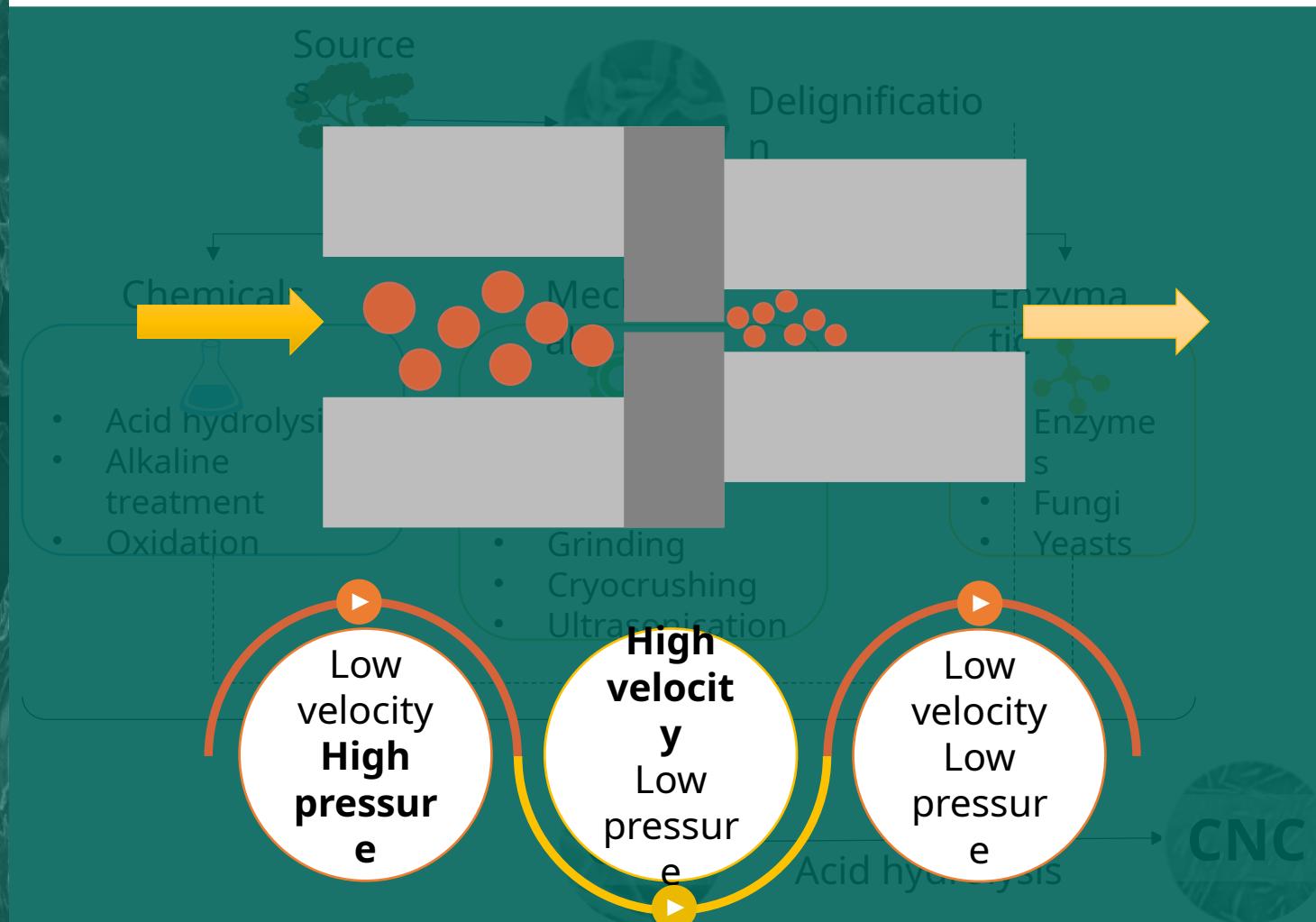
to obtain cellulose nanoparticles



Non conventional treatments

to obtain cellulose nanoparticles

Objectives



High-pressure homogenization (HPH)

Emerging *nonthermal* and purely physical treatments to **defibrillate** different **biomass** and producing **nanosized cellulose**, while extracting high value-added compounds from agri-food industries (AFI).



Objectives



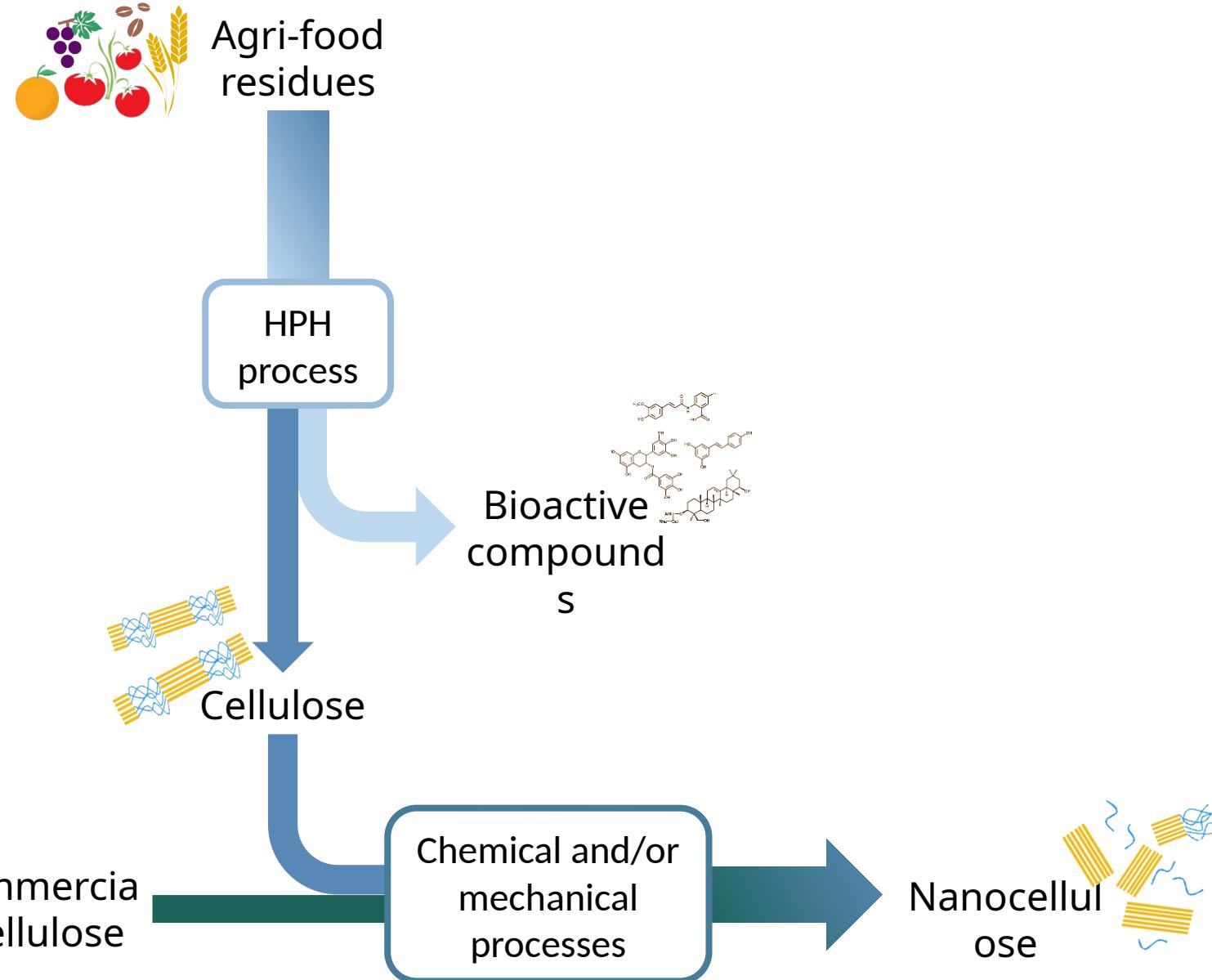


Strategy

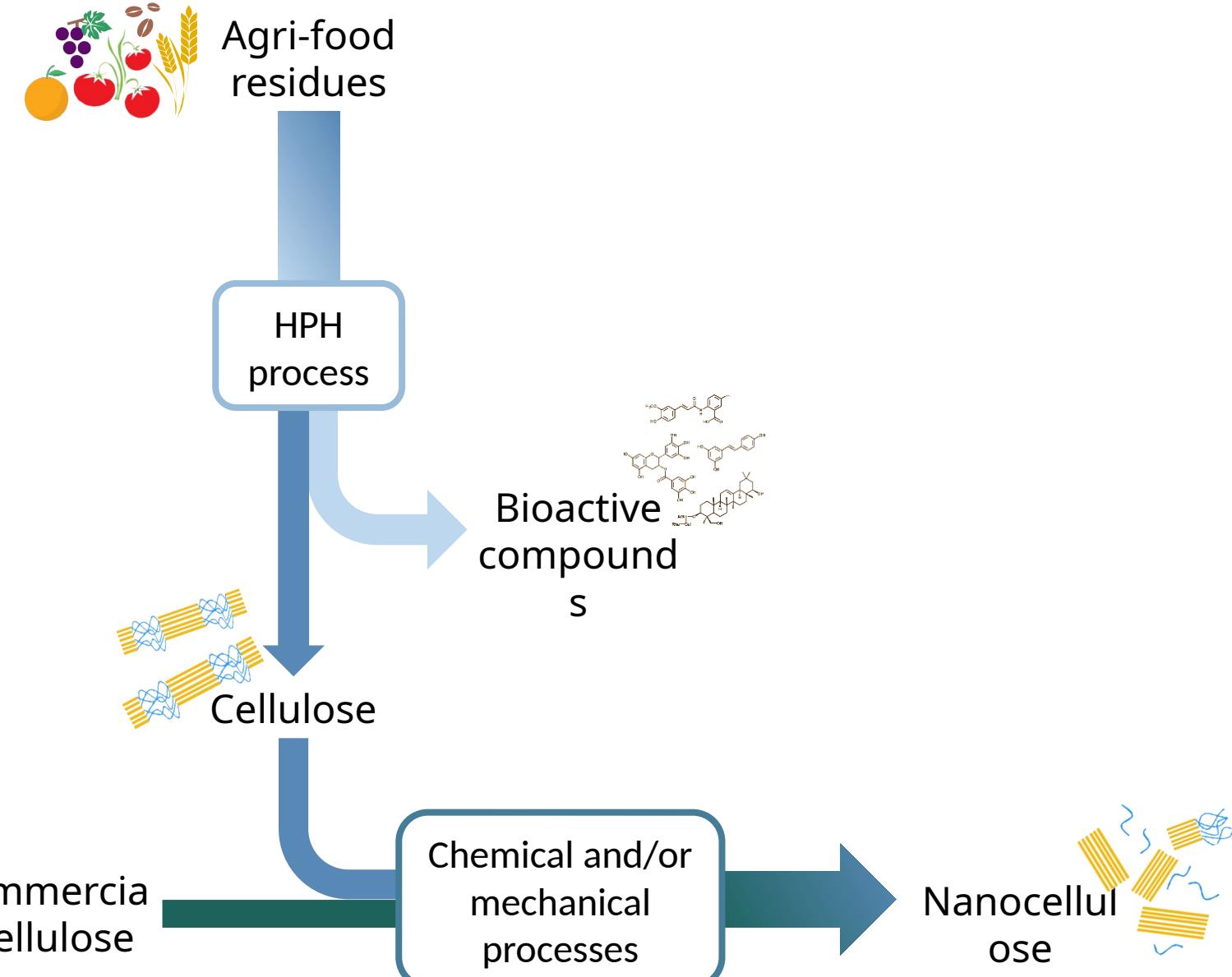


Recovery of valuable compounds

Strategy



Recovery of valuable compounds

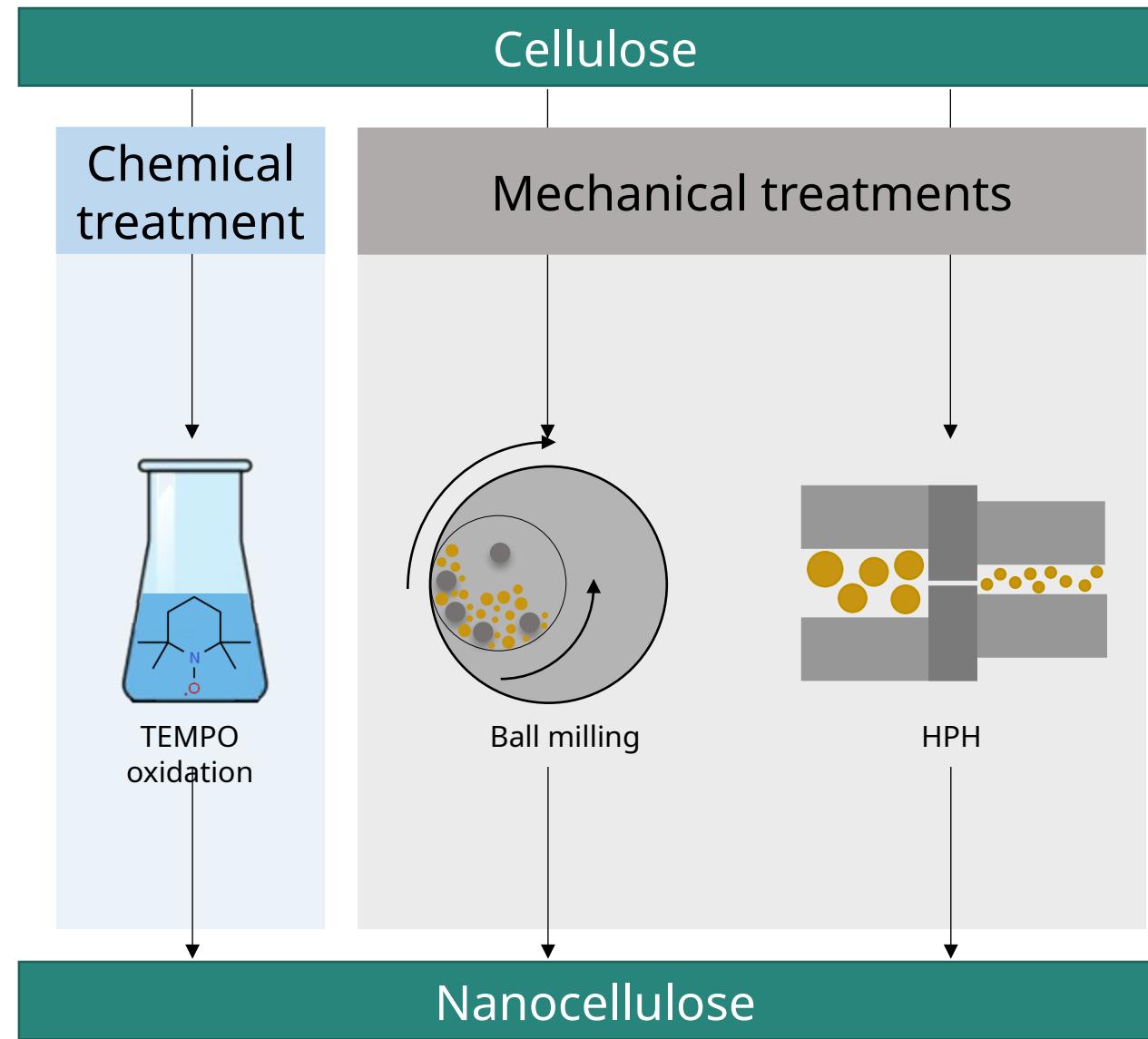


Innovative and advanced applications



Nanocellulose

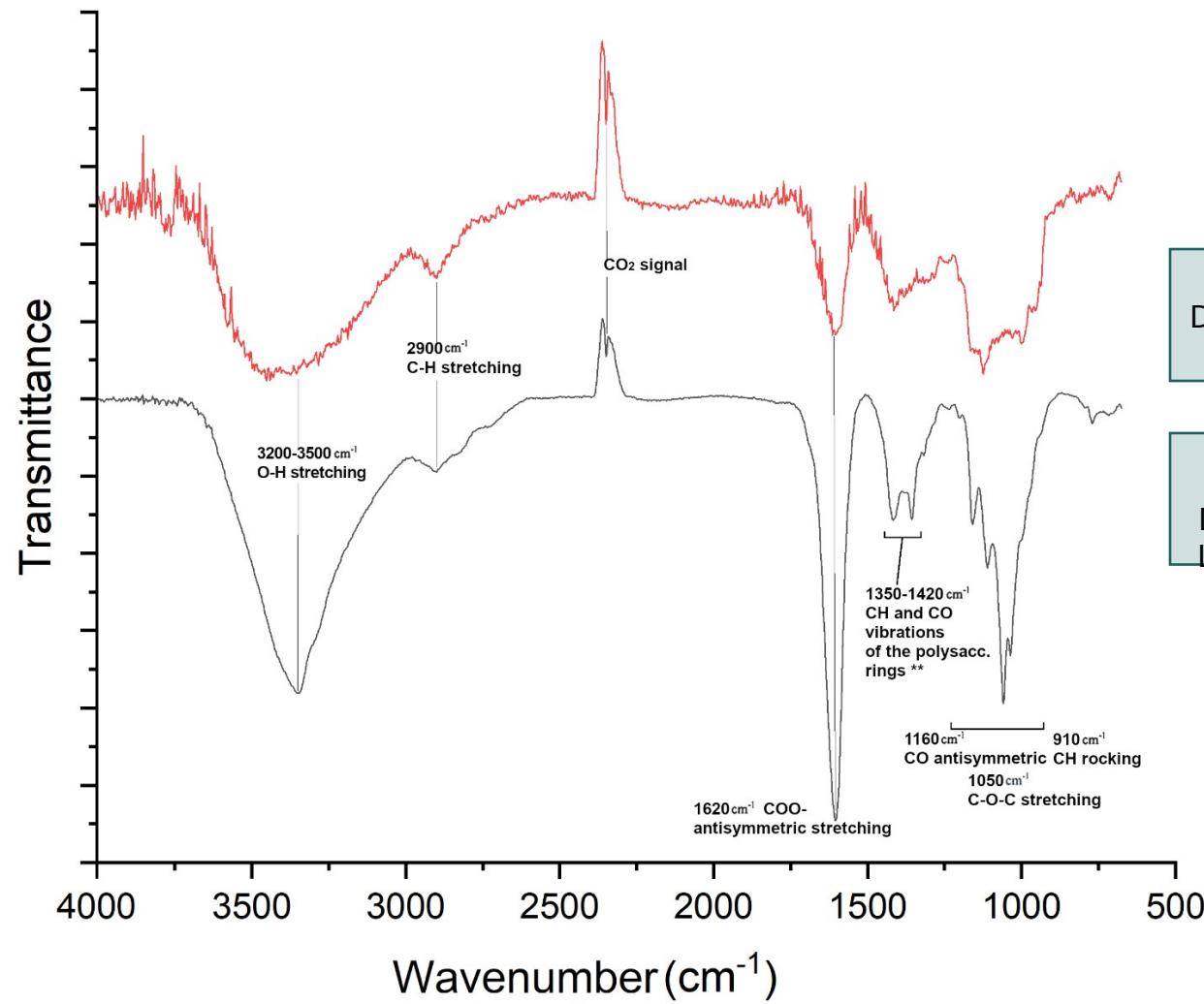
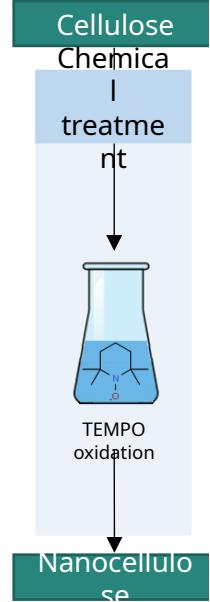
Nanocellulose



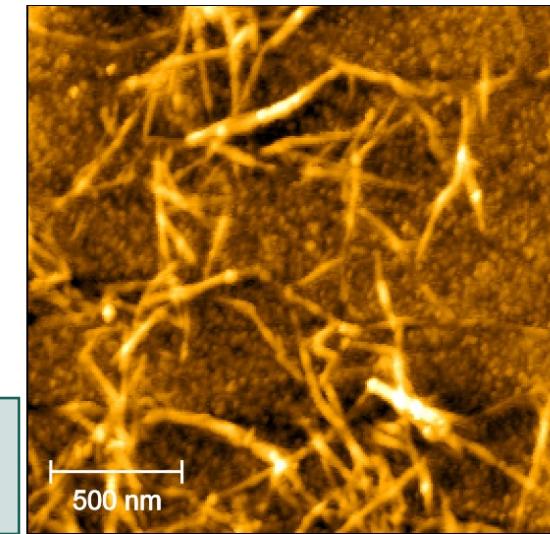
Nanocellulose

from commercial cellulose through TEMPO oxidation

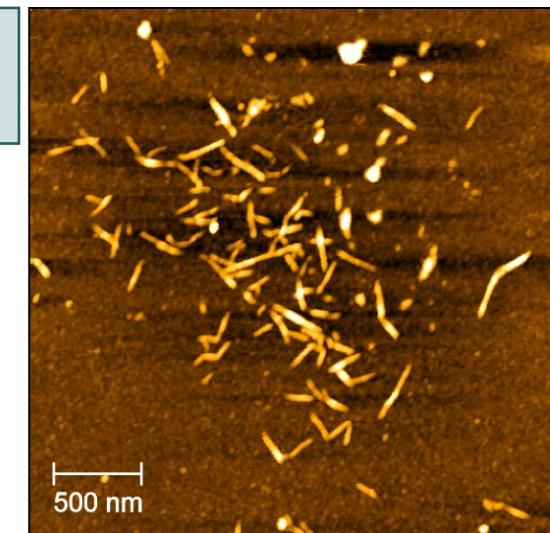
FT-IR analysis



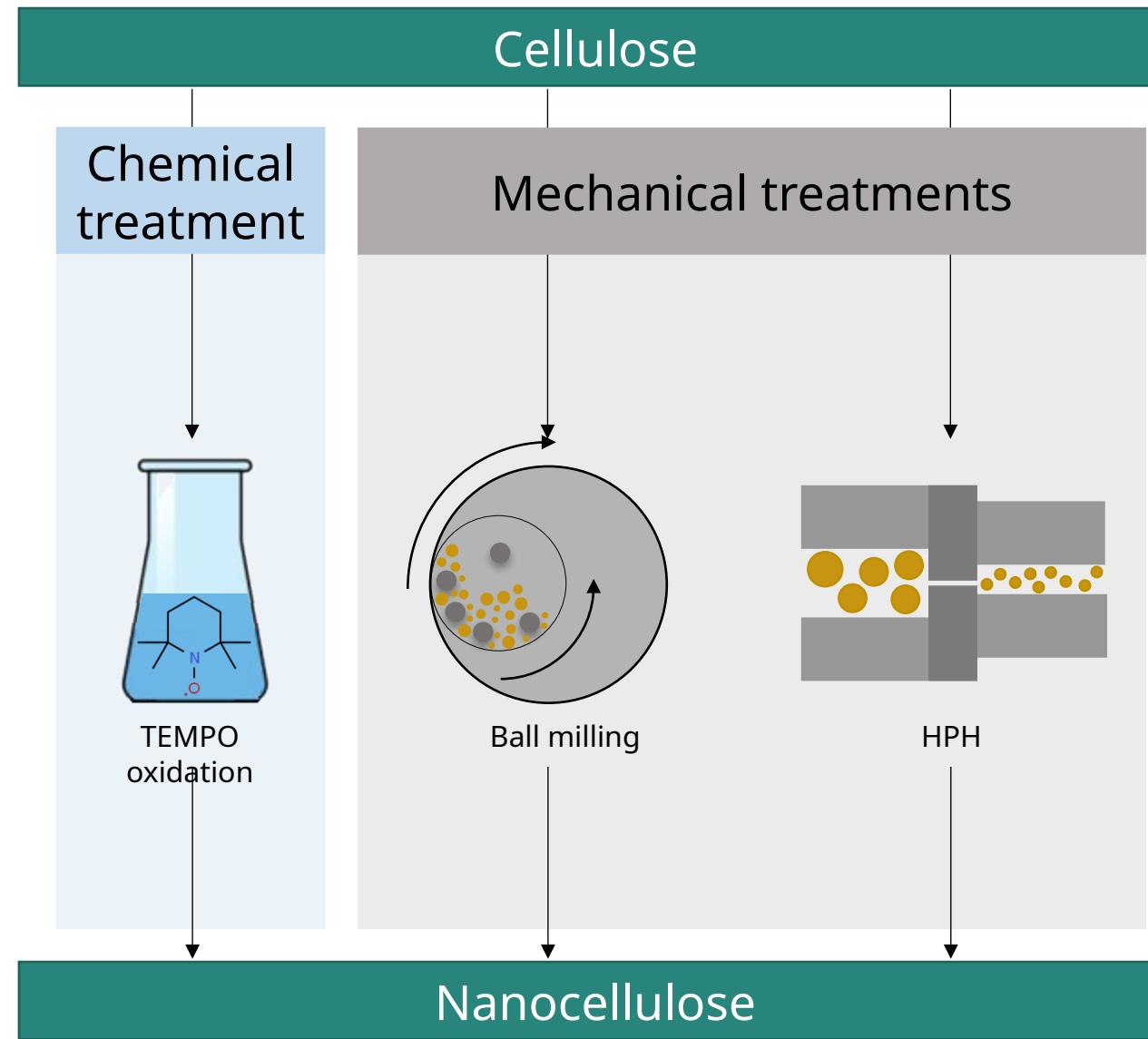
CNFs
Fibrous network
Diameter $\sim 10 \text{ nm}$
Length $\sim \mu\text{m}$



CNCs
Needle-like structure
Diameter $\sim 3 \text{ nm}$
Length $\sim 170 \text{ nm}$



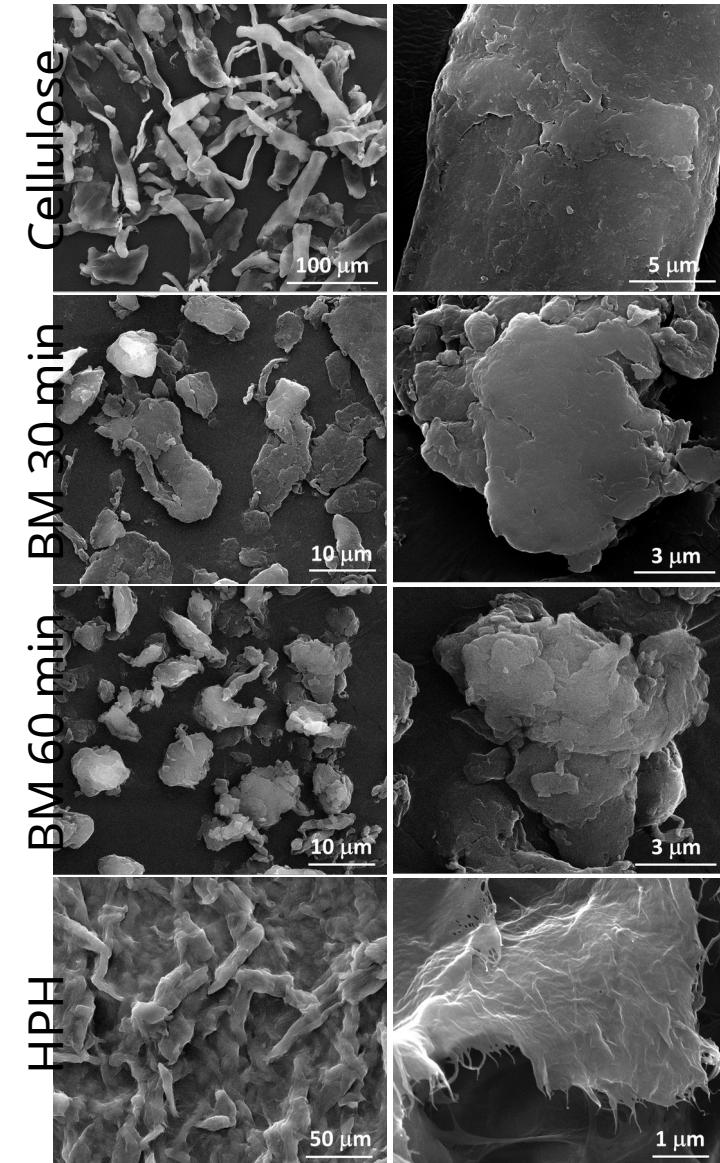
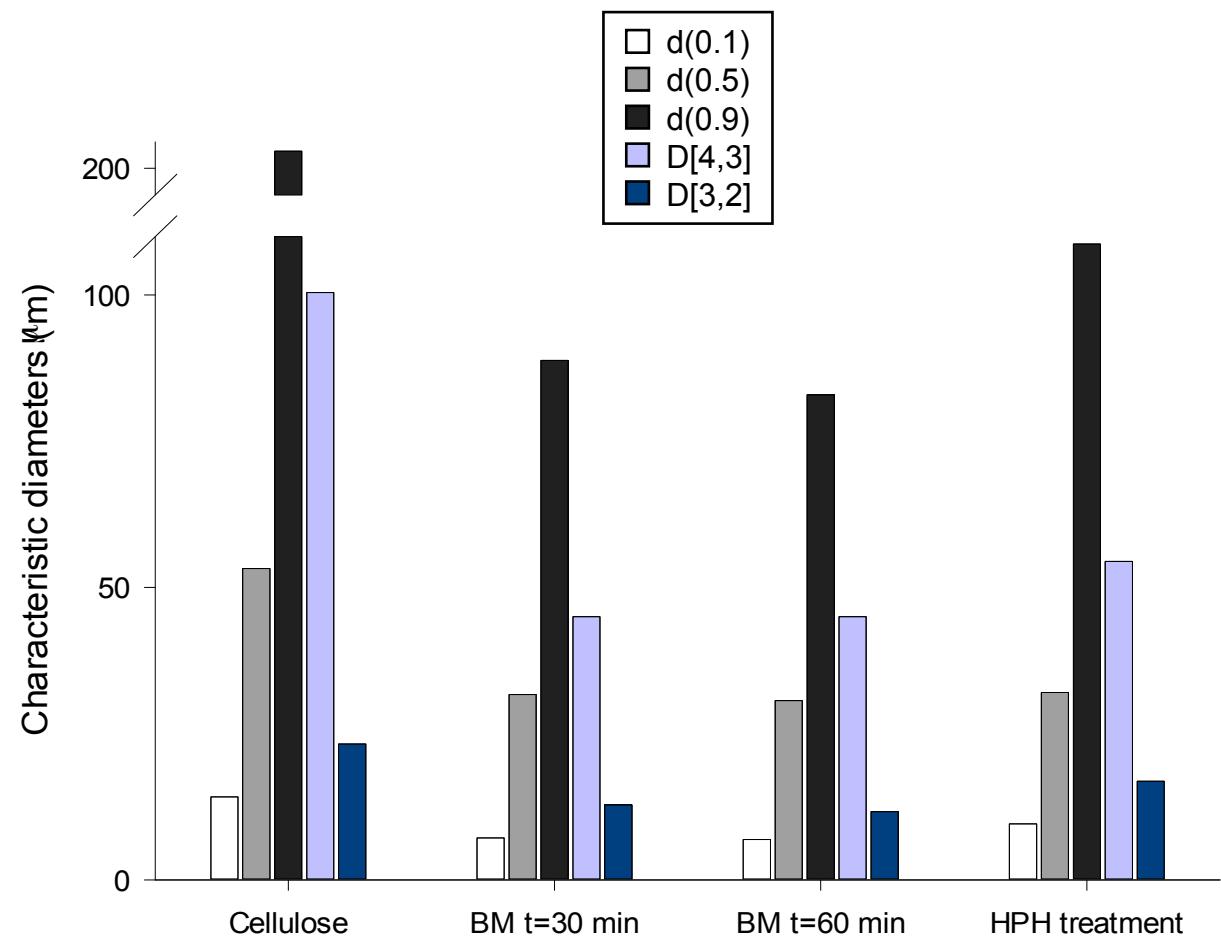
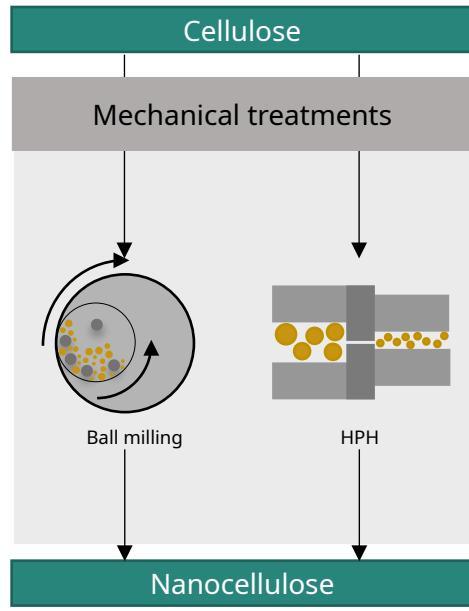
Nanocellulose



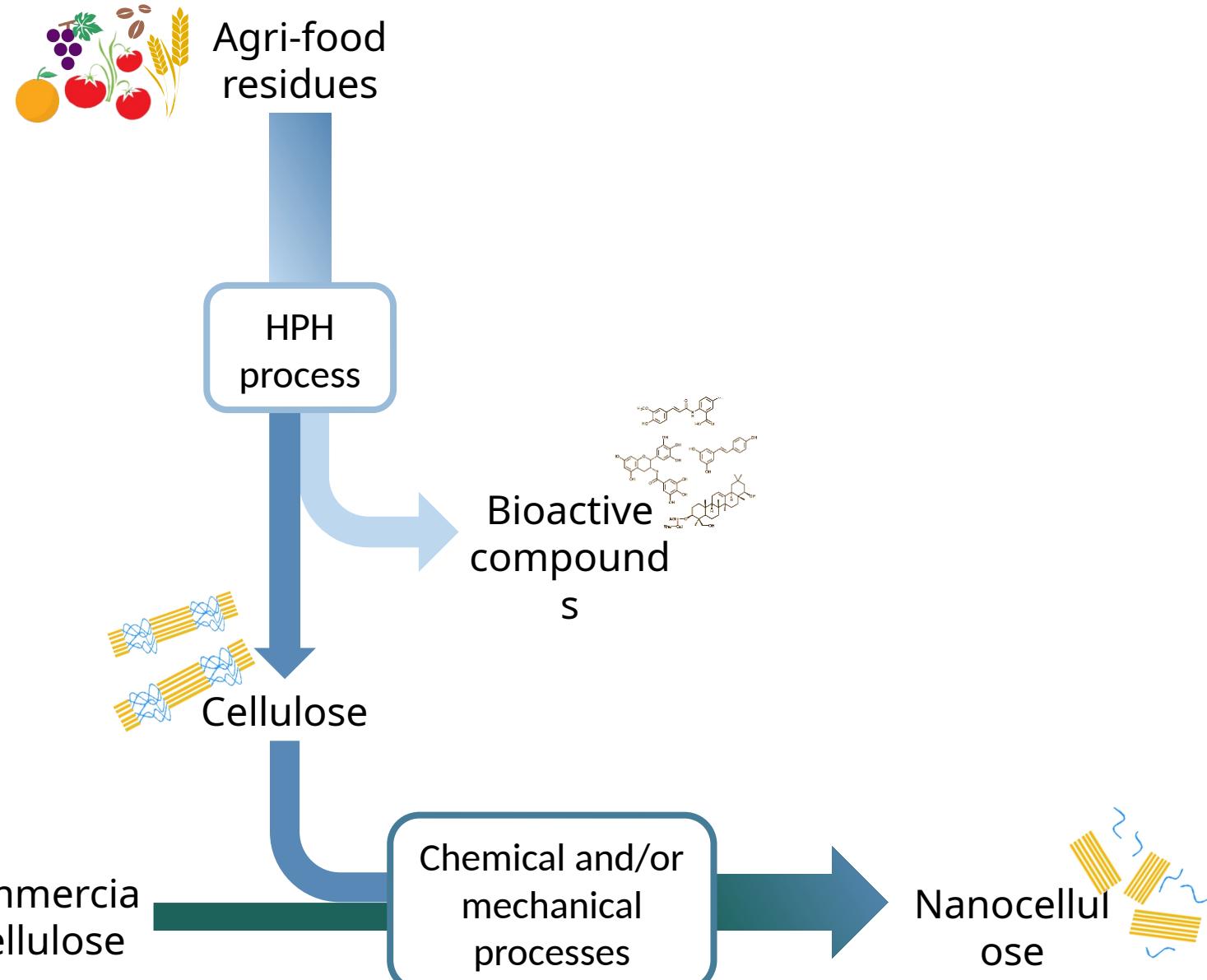
Nanocellulose

from commercial cellulose through mechanical treatments

Particle size analysis



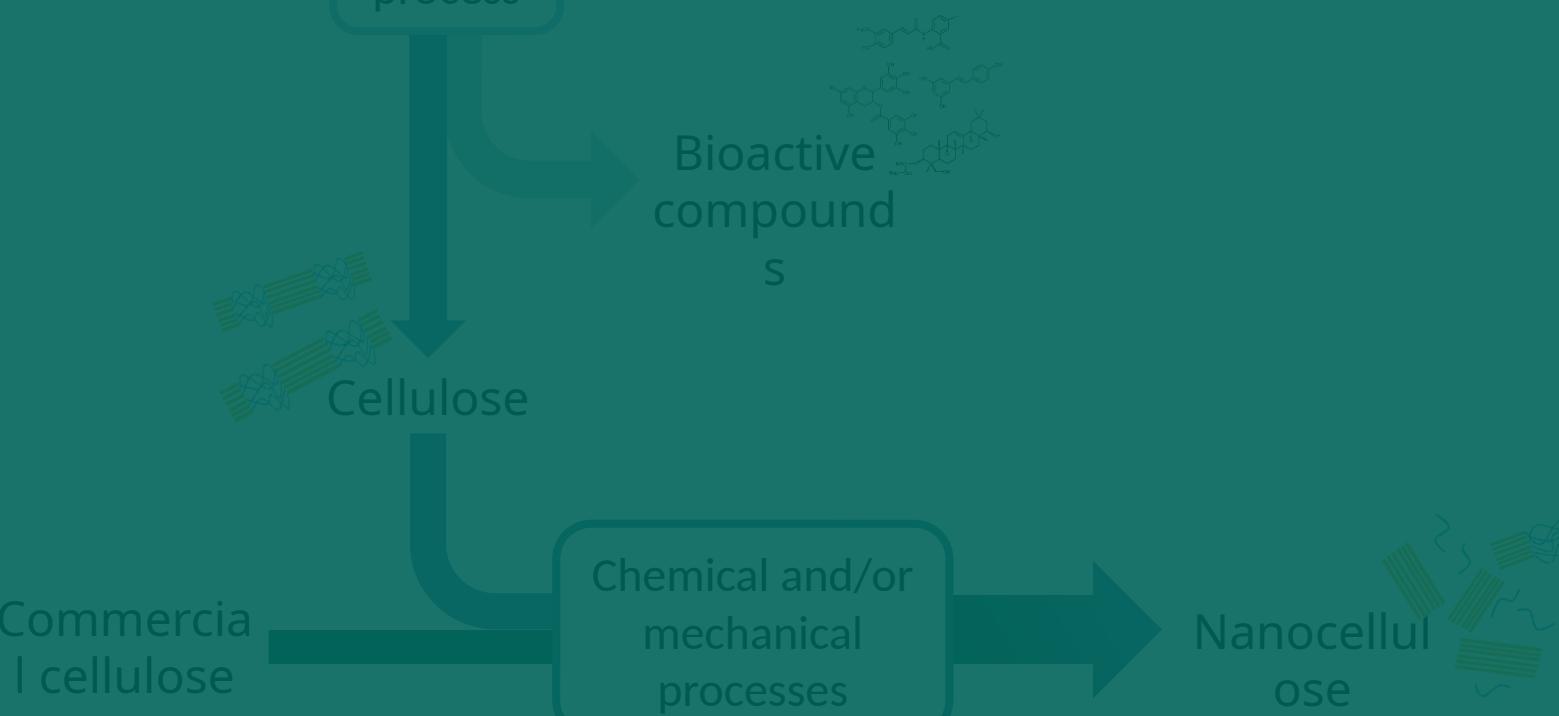
Rercovery of valuable compounds



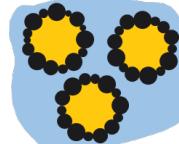
Innovative and advanced applications



Rercovery of valuable compounds



Innovative and advanced applications

-  Pickering emulsions
-  Capillary suspensions
-  Reinforcement for edible coating
-  Aerogels for dye removal
-  CO₂ adsorption

O/W emulsions

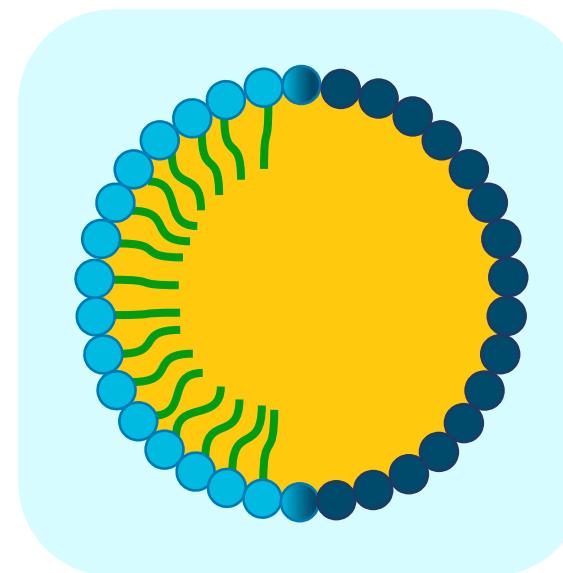
Conventional emulsions

thermodynamically
unstable systems

short shelf life

sensitive to
environmental stimuli

surfactants or
emulsifiers molecules
could increase
chronic diseases



Pickering emulsions

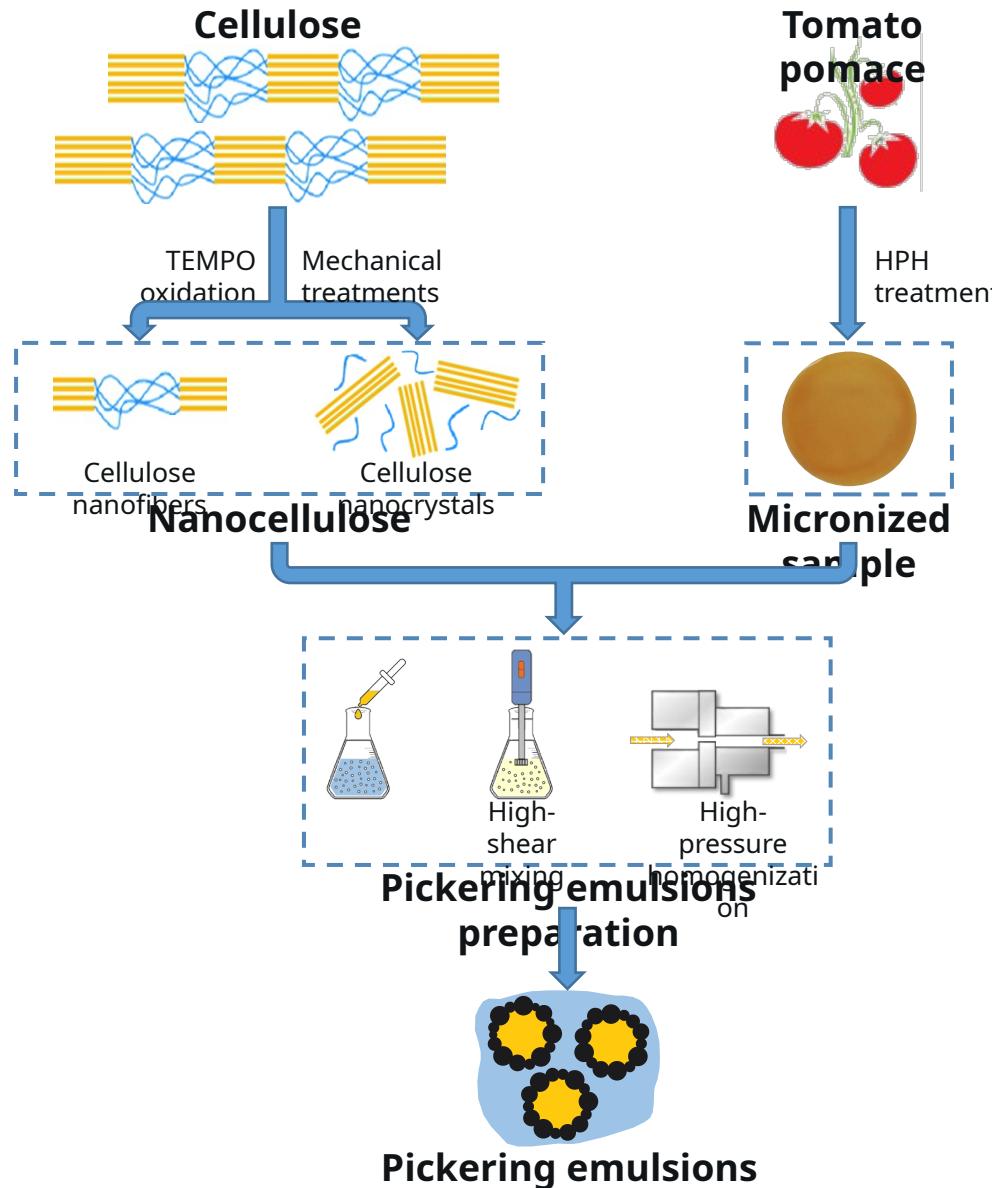
polysaccharide-
based particles as
stabilizers

long-term stability

good
biocompatibility and
tunable properties

less adverse effects,
low toxicity, and
favorable

Proble

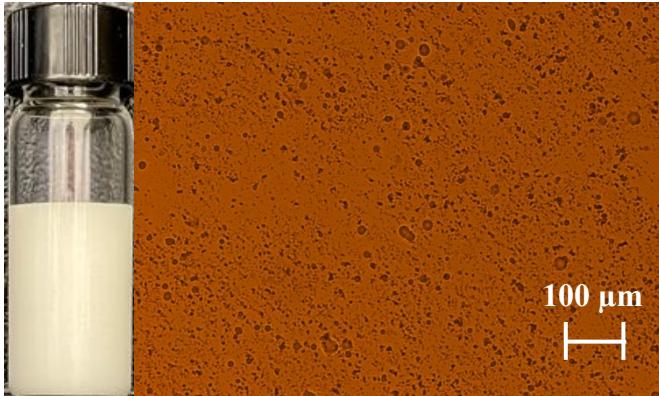


Nanostructured cellulose obtained through chemical or mechanical treatments and **micronized agri-food residues** have been used for the stabilization of edible **O/W Pickering emulsions** fabricated through **high-pressure homogenization** to improve

Pickering emulsions



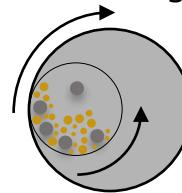
CNCs-C85



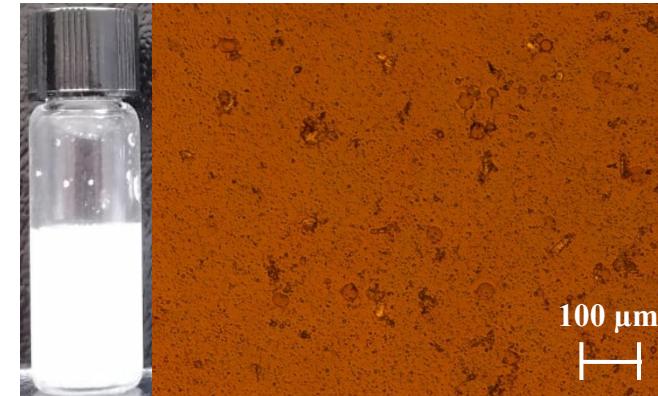
CNFs-C85



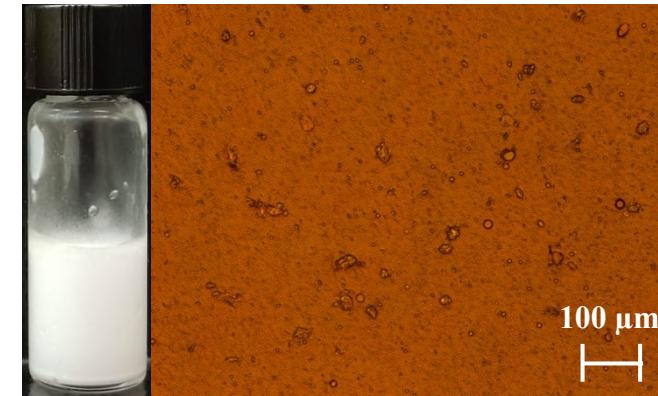
Ball milling



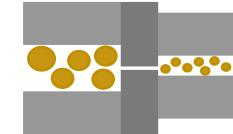
BM30-CNFs



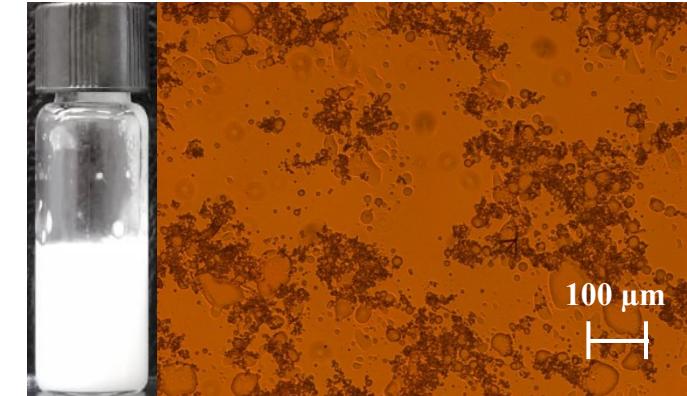
BM60-CNFs



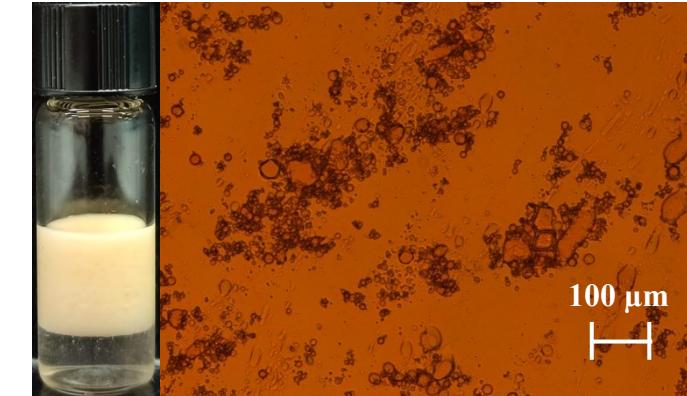
HPH



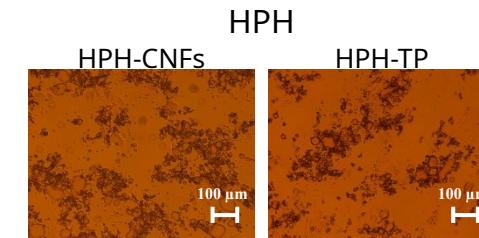
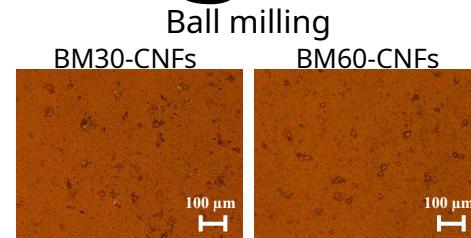
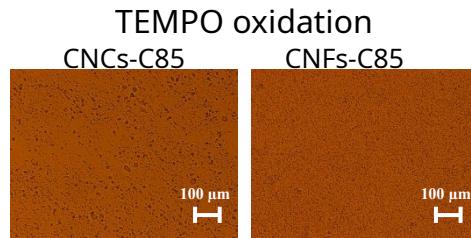
HPH-CNFs



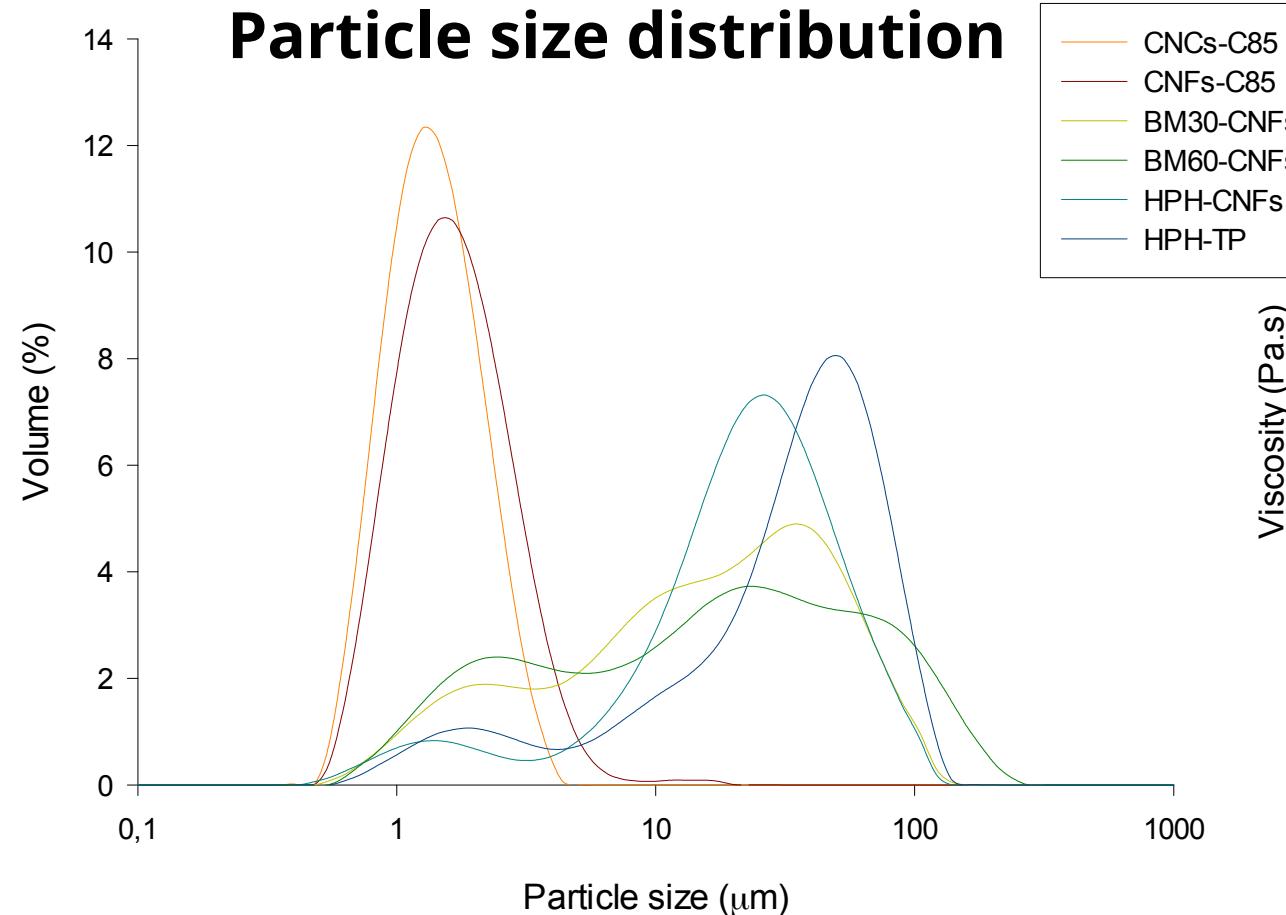
HPH-TP



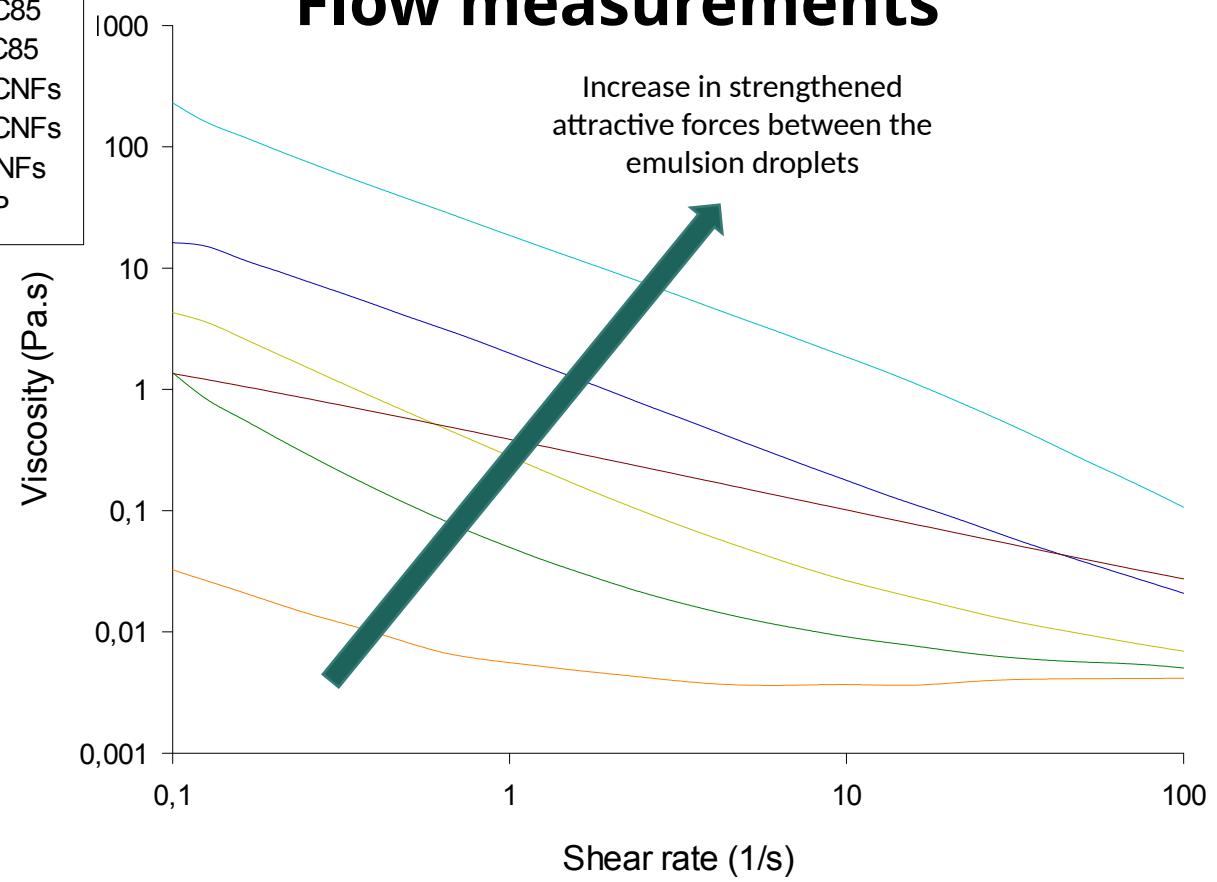
Pickering emulsions



Particle size distribution



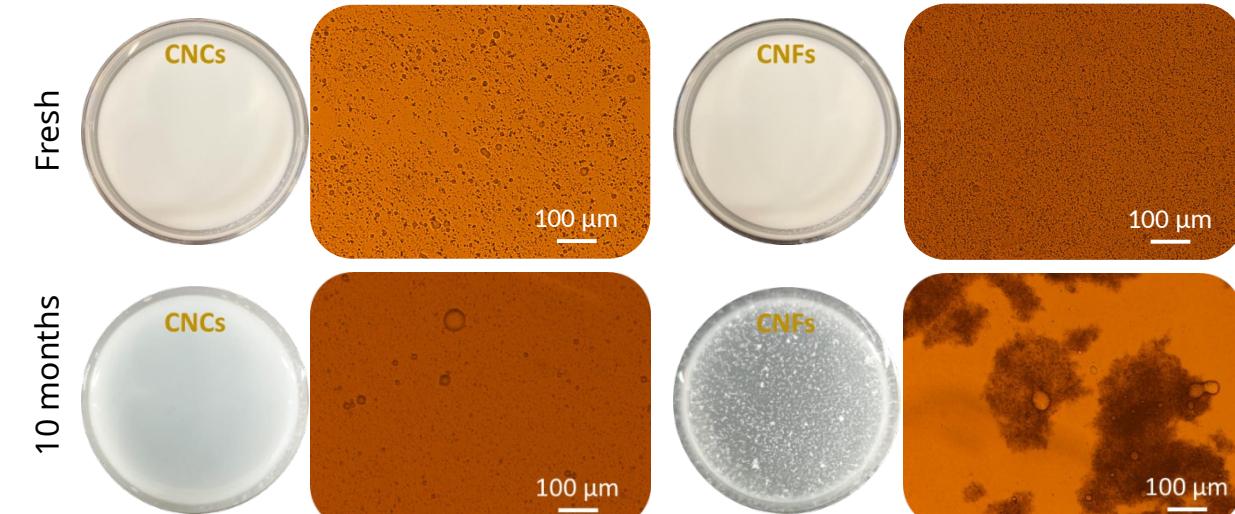
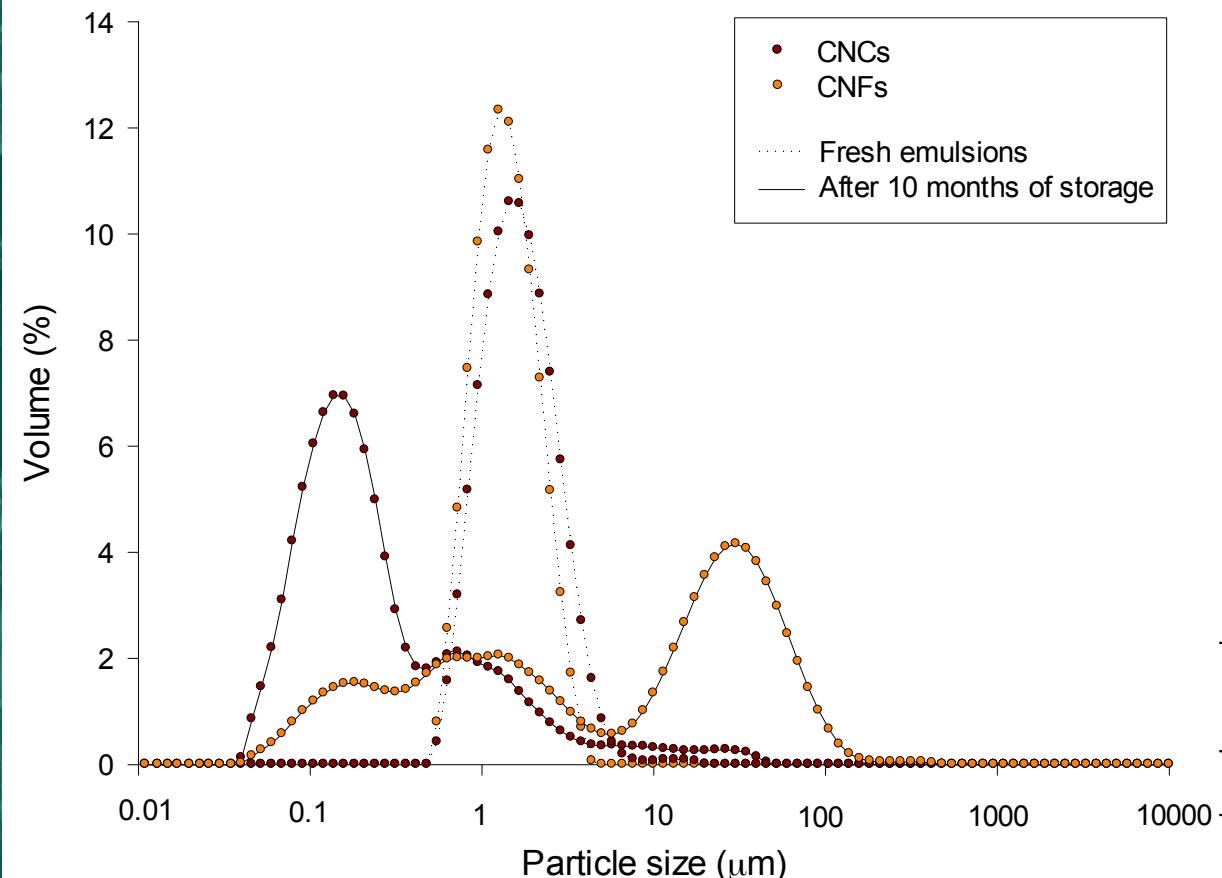
Flow measurements



Stability of Pickering emulsions

with NCs isolated through TEMPO-mediated oxidation

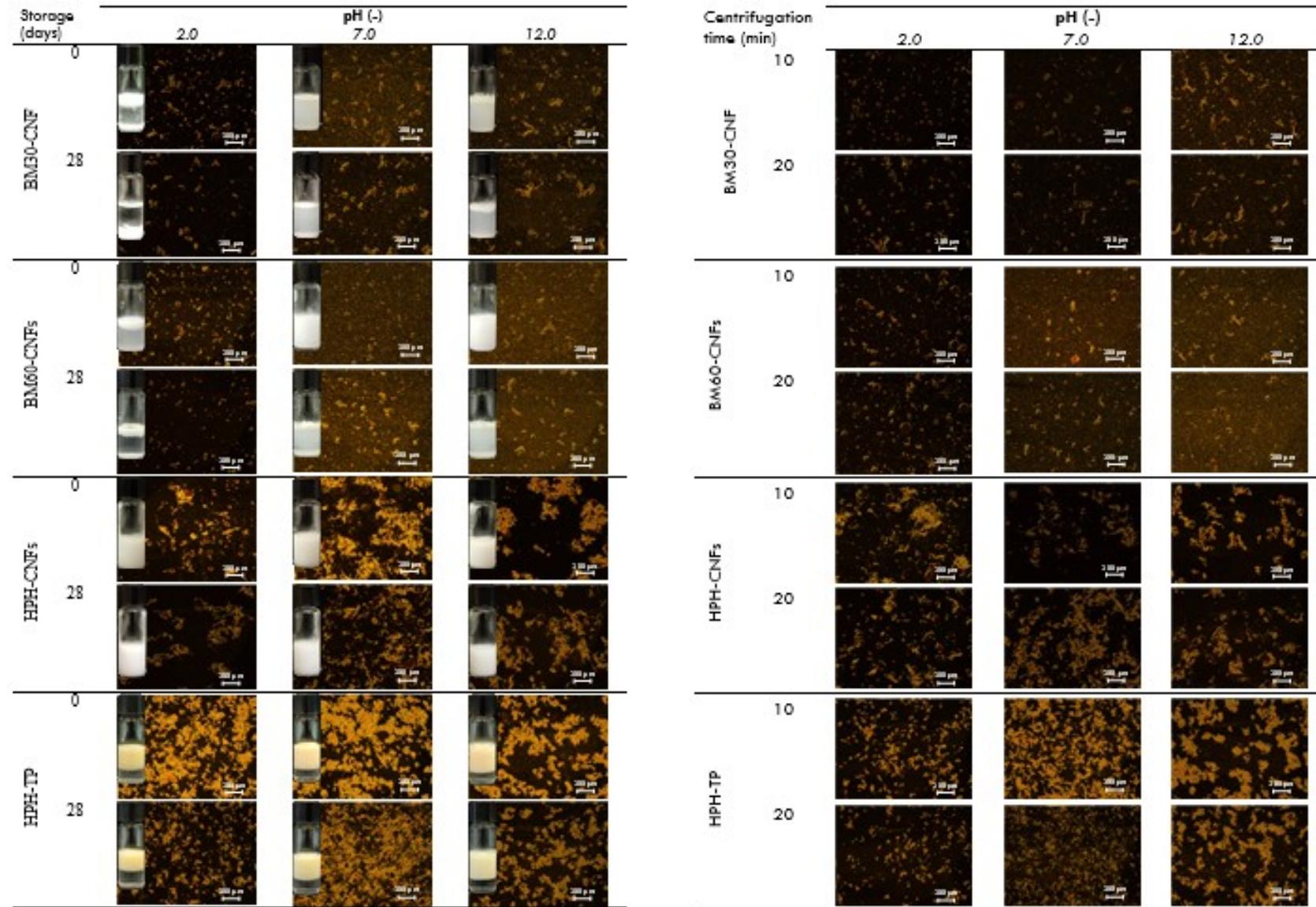
Particle size distribution



	Fresh emulsions		After 10 months of storage	
	CNCs-C85	CNFs-C85	CNCs-C85	CNFs-C85
EAI (m^2/g)	$186.03 \pm 4.40^{\text{d}}$	$150.02 \pm 2.98^{\text{c}}$	$54.27 \pm 4.02^{\text{b}}$	$45.23 \pm 4.16^{\text{a}}$
ESI (%)	$0.14 \pm 0.03^{\text{a}}$	$0.33 \pm 0.09^{\text{b}}$	$0.17 \pm 0.10^{\text{a}}$	$0.32 \pm 0.02^{\text{b}}$

Stability of Pickering emulsions

with NCs isolated through mechanical treatments



Conclusions



- 1 Based on the treatment performed, various types of **nanocellulose** can be derived from the cellulose extracted from AFRs, each exhibiting **distinct morphological and physical characteristics**.
- 2 HPH-treated NCs demonstrated exceptional mobility, flexibility, and a high degree of defibrillation at the oil-water interface. As a result, they exhibited an **efficient emulsifying ability**, with the fibrils effectively enveloping the oil droplets to stabilize the emulsion.
- 3 By extracting cellulose from agri-food residues, the emulsion stabilizing layer acquires an **inherent loading of bioactive compounds**.

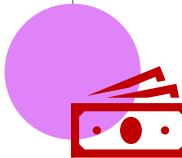
Conclusions





Future perspectives





Although promising results have been reported at the laboratory scale for cellulose recovery and nanocellulose deconstruction methods, the key challenge lies in achieving a breakthrough in the **scaled-up process** to optimize the economic feasibility of the proposed approach.

Future research should prioritize investigating the impact of nanocellulose-based Pickering emulsions or capillary suspensions on the **quality of food products**. This should encompass aspects such as texture in food systems, in vitro gastrointestinal digestion, microbial stability, and organoleptic and sensorial properties. Understanding these effects will be crucial in harnessing the full potential of nanocellulose for enhancing food products.

Further studies should be conducted to explore the effects of nanocellulose on **other innovative applications**, including packaging and paper products. Understanding how nanocellulose can enhance these areas will open up new possibilities and promote the adoption of sustainable and advanced materials in various industries.

While high costs might be justified for high-value products, it is essential to conduct economic analyses for commercial-scale processes. Understanding the **economic viability of large-scale production** is crucial for determining



bio han yop

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