

Stabilization of oil-in-water Pickering emulsions with nanostructured cellulose for delivery of bioactives in food and cosmetic applications



Prof. Dr. **Francesco DONSI**

Department of Industrial Engineering

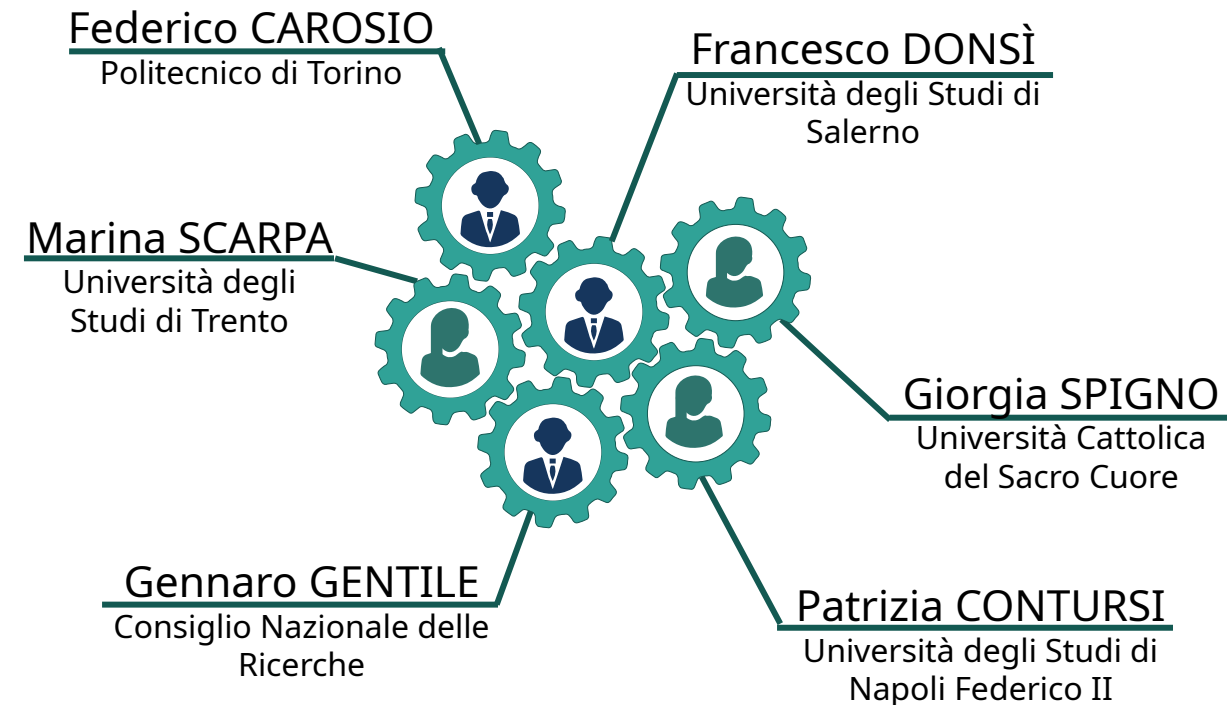
University of Salerno - Italy

fdonsi@unisa.it

**Stabilization of oil-in-water
Pickering emulsions with
nanostructured cellulose for
delivery of bioactives in food
and cosmetic applications**

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A technology **p**latform for
the sustainable recovery
and **a**dvanced use of
nanostructured **ce**llulose
from **a**gri-food residues



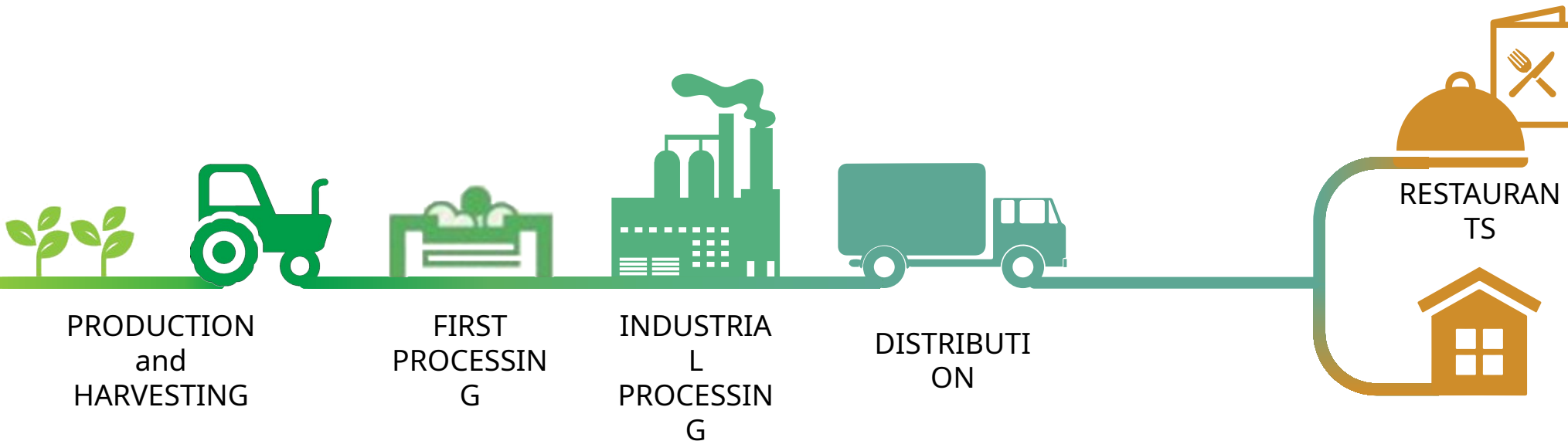
Agri-food residues



Agri-food residues

13.3% of the world's food is lost after harvesting and before reaching retail markets

17% of total food is wasted at the consumer level





Climate
change



Nature and
biodiversity
loss



Pollution and
waste

12 RESPONSIBLE CONSUMPTION AND PRODUCTION



Halve food waste
and reduce food
loss by 2030



Agri-food residues





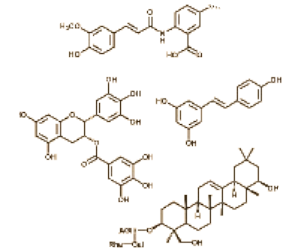
Objectives

Design a green technology platform for an efficient and sustainable valorization of **agri-food residues**, ensuring the recovery of **high value-added compounds**

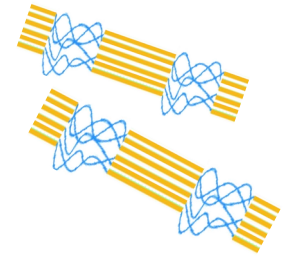


Design a green technology platform for an efficient and sustainable valorization of **agri-food residues**, ensuring the recovery of **high value-added compounds**

Bioactive compounds



Cellulose



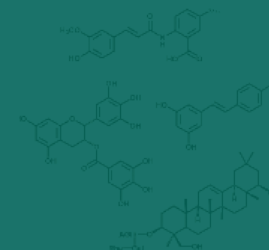
Nanocellulose



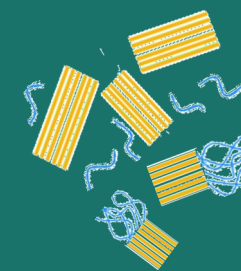
Design a green technology platform for an efficient and sustainable valorization of agro-food residues, ensuring the recovery of high value-added compounds

Nanocellulose

Bioactive compounds

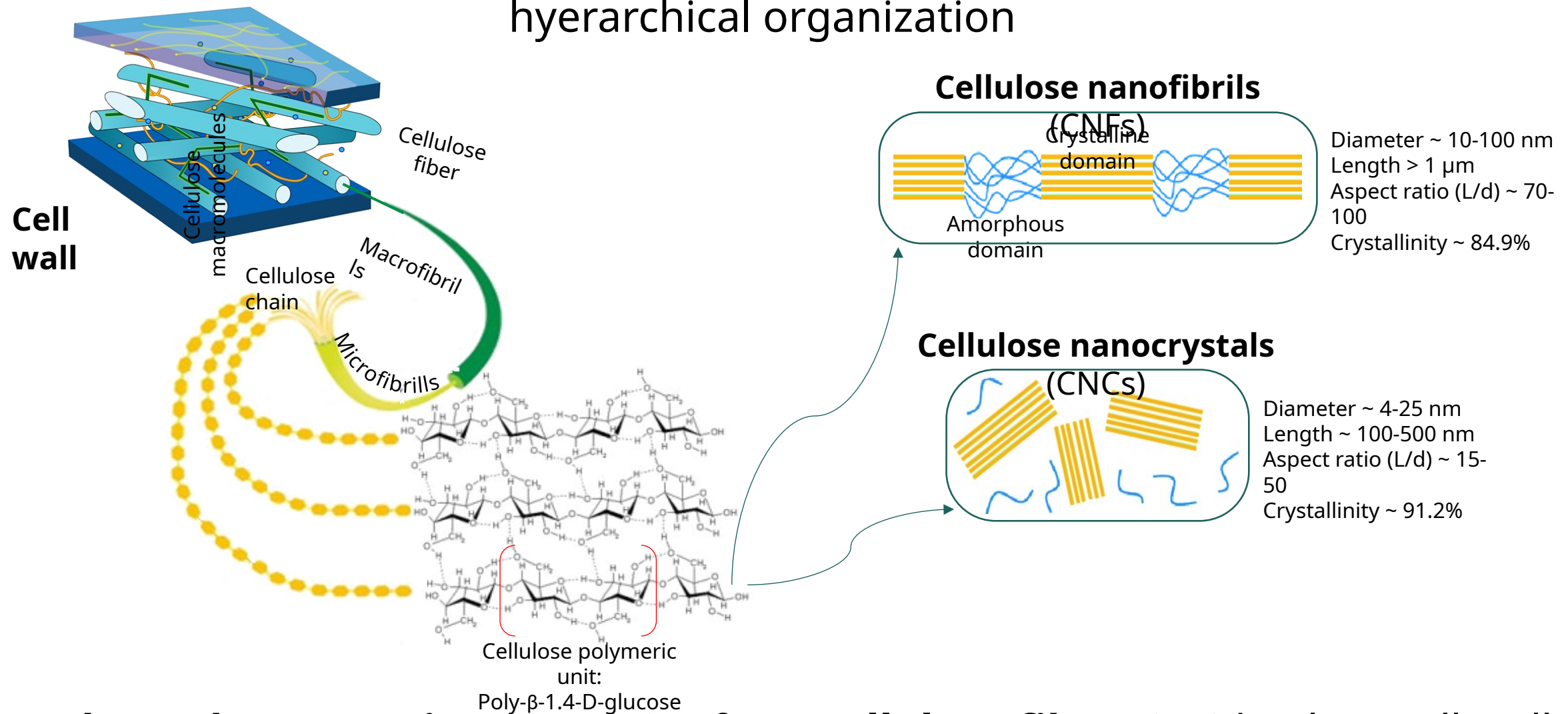


Cellulose



Nanocellulose

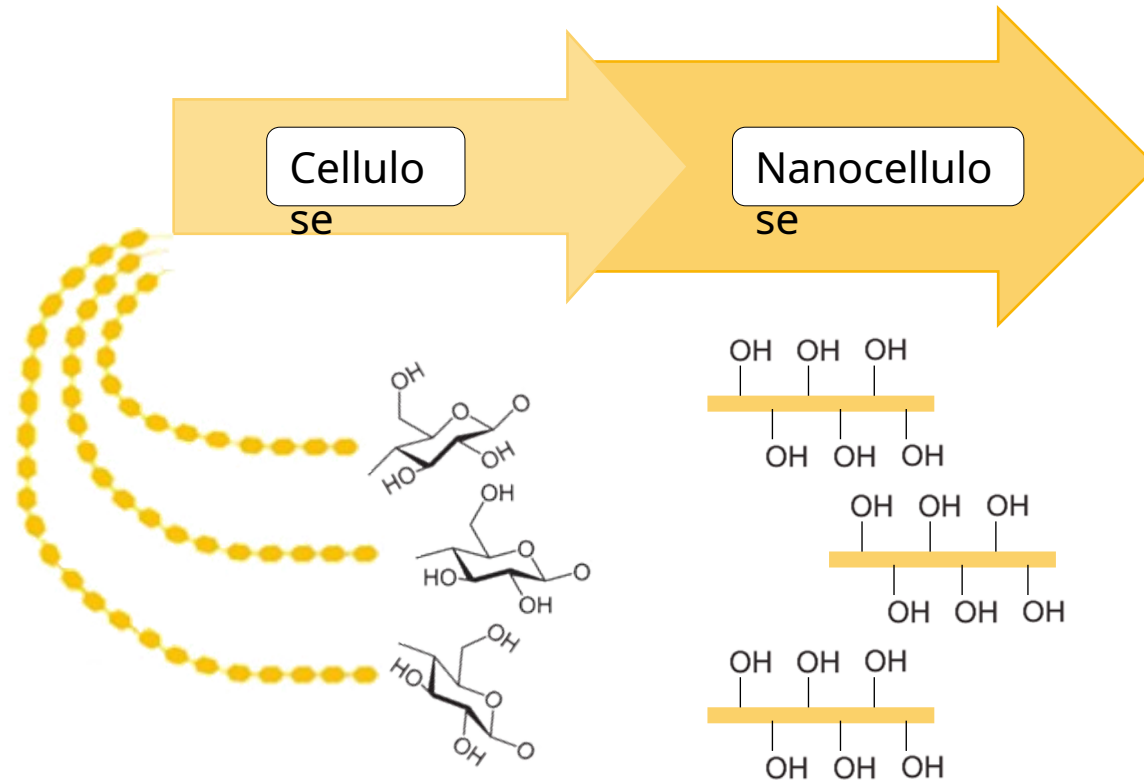
hyerarchical organization



top-down destructuring strategies from **cellulose fibers** inside plant cell wall
to **nano-sized cellulose (NCs)** structure

Nanocellulose

promising material due to its important **features**



High mechanical strength

High surface area

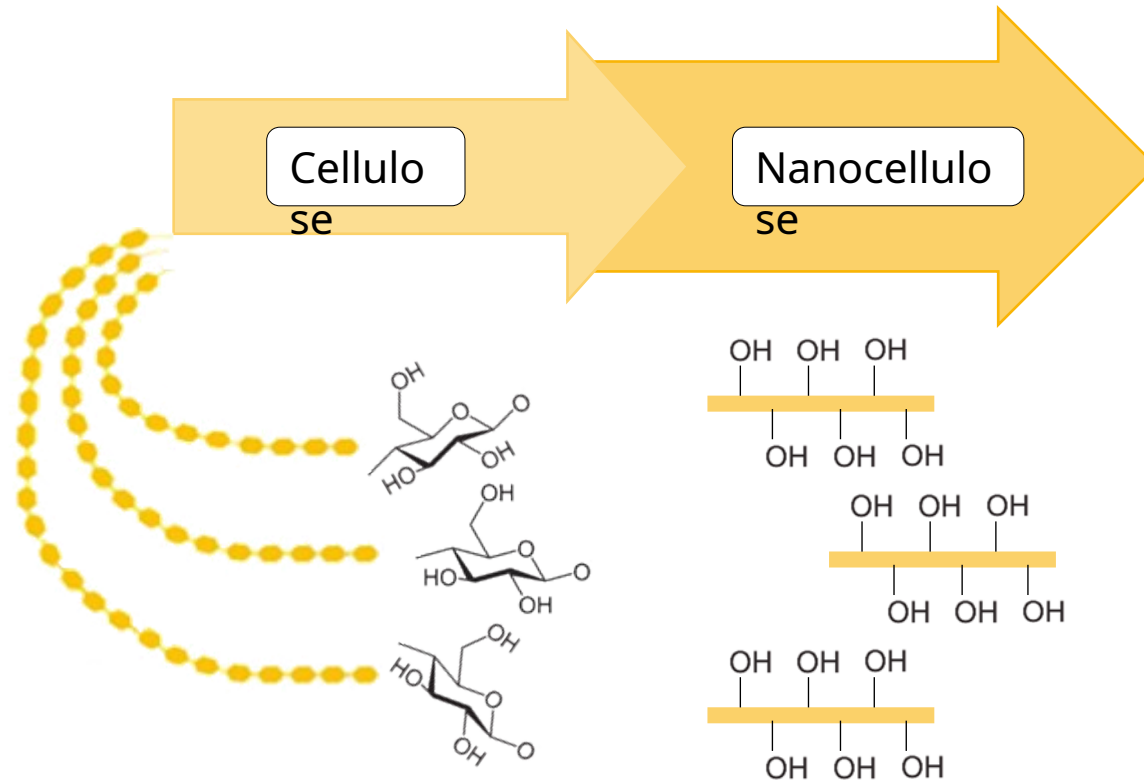
Low density

High biodegradability

Easy functionalization

Nanocellulose

promising material due to its important **features**



High mechanical strength

High surface area

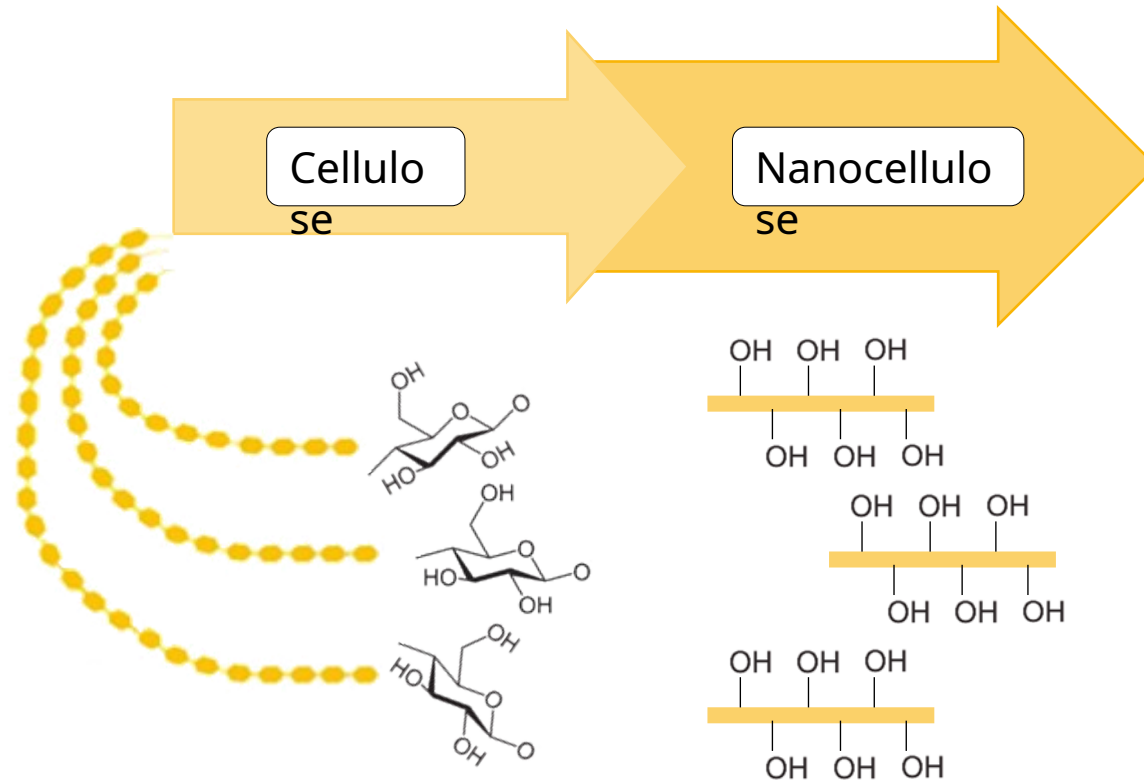
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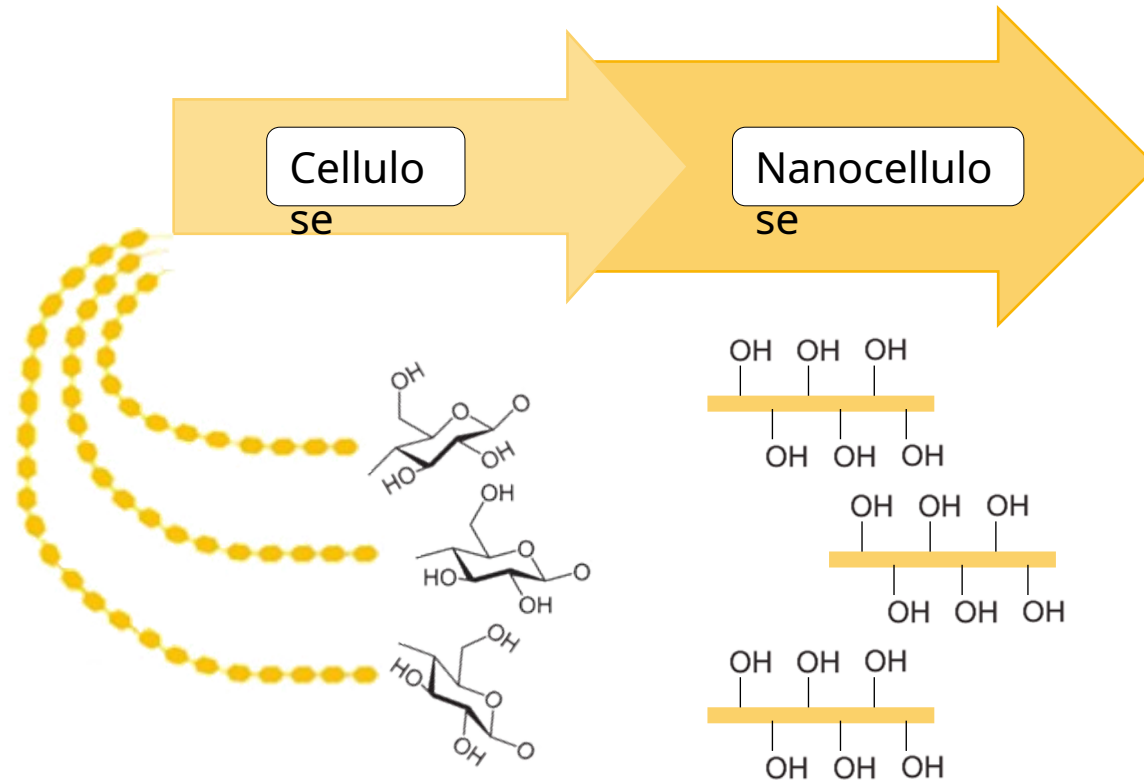
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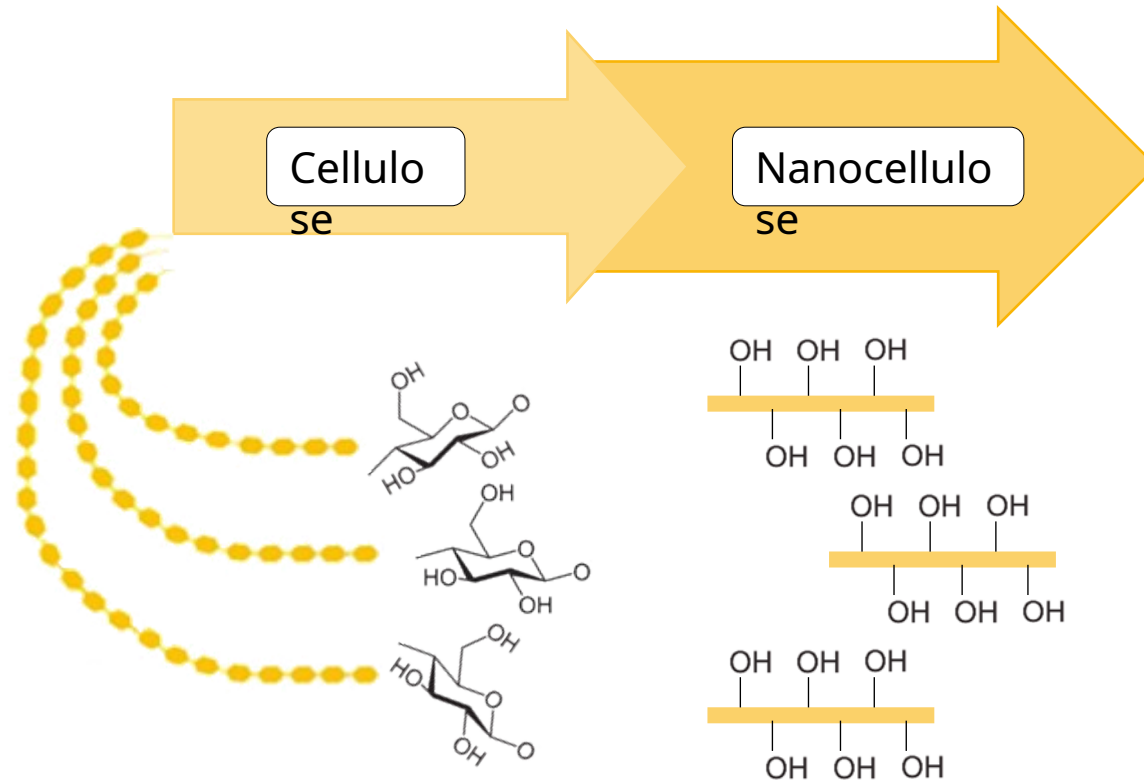
Low density

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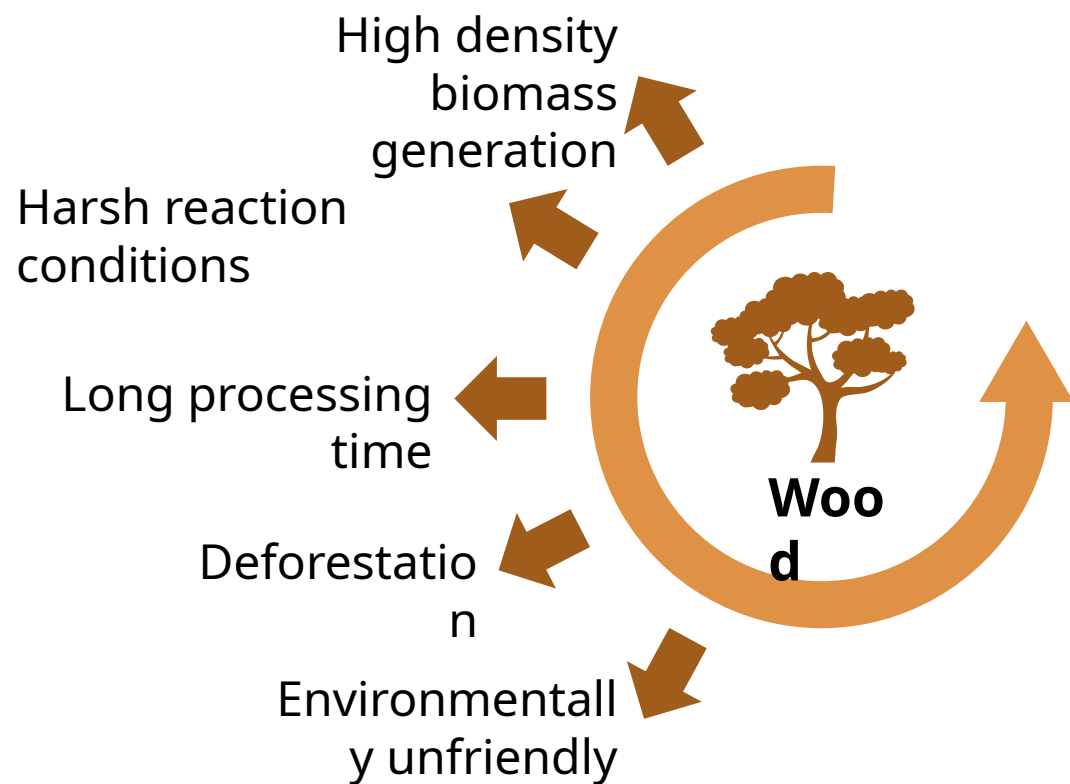


High biodegradability

Easy functionalization

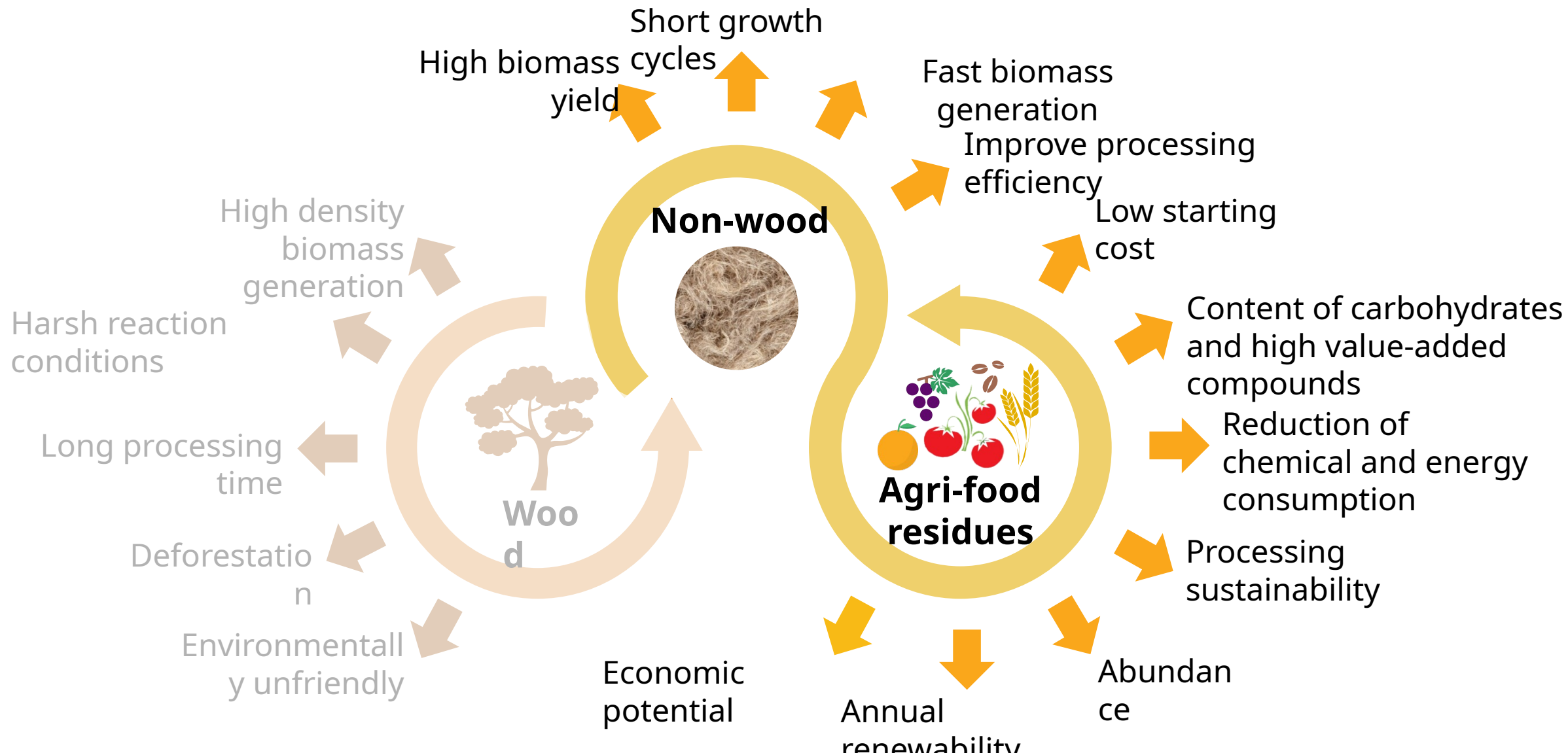
Biomass sources

for **cellulose** and **nanocellulose** isolation



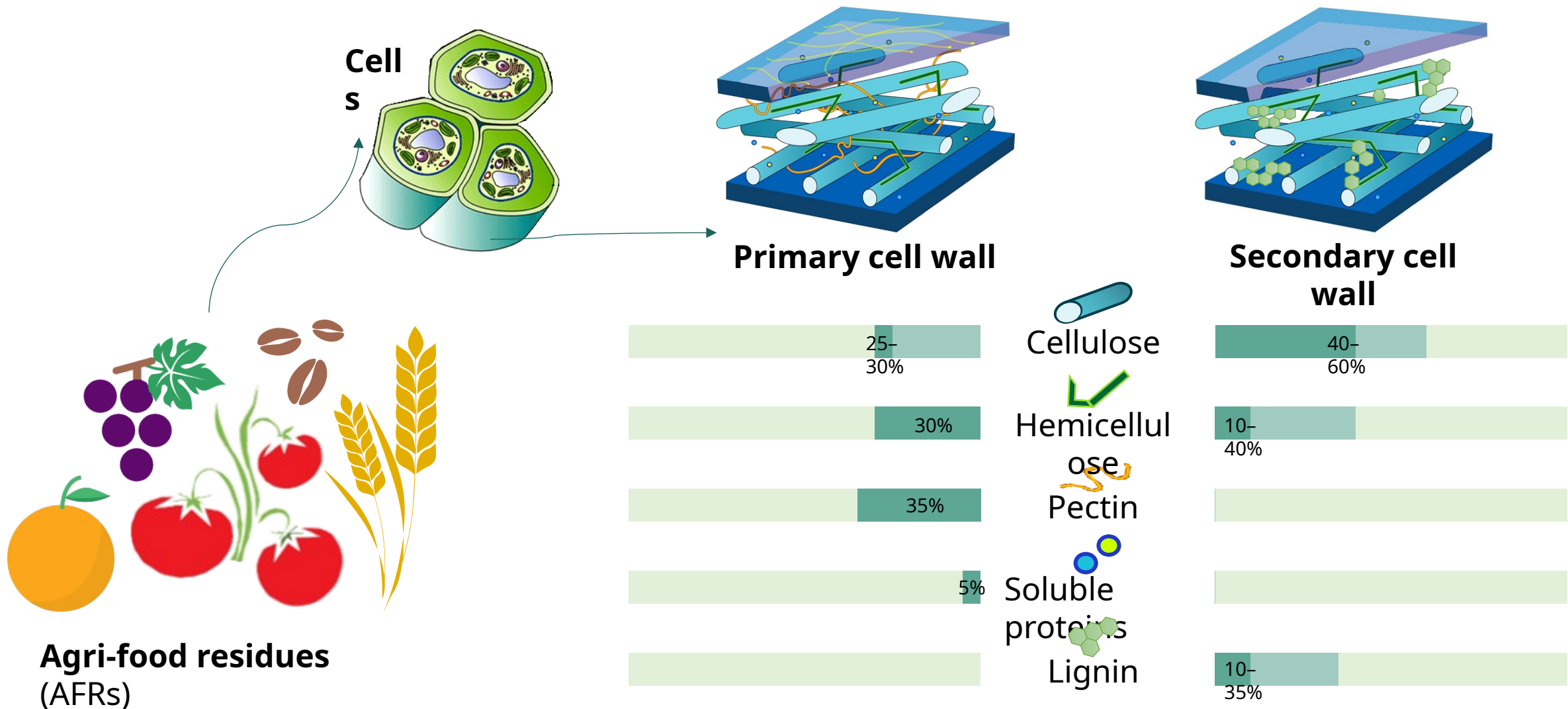
Biomass sources

for **cellulose** and **nanocellulose** isolation



Agri-food residues

cheap source containing value-added compounds

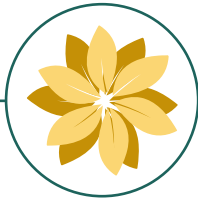


Agri-food residues

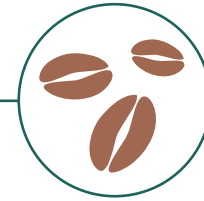
cheap source containing value-added compounds



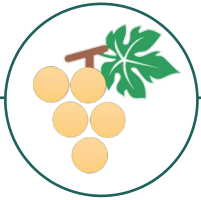
Hemp cake



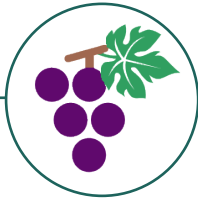
Sunflower cake



Roasted coffee beans



White grape pomace



Red grape pomace



Wheat middlings



Wheat bran












Tomato pomace



Rice husk

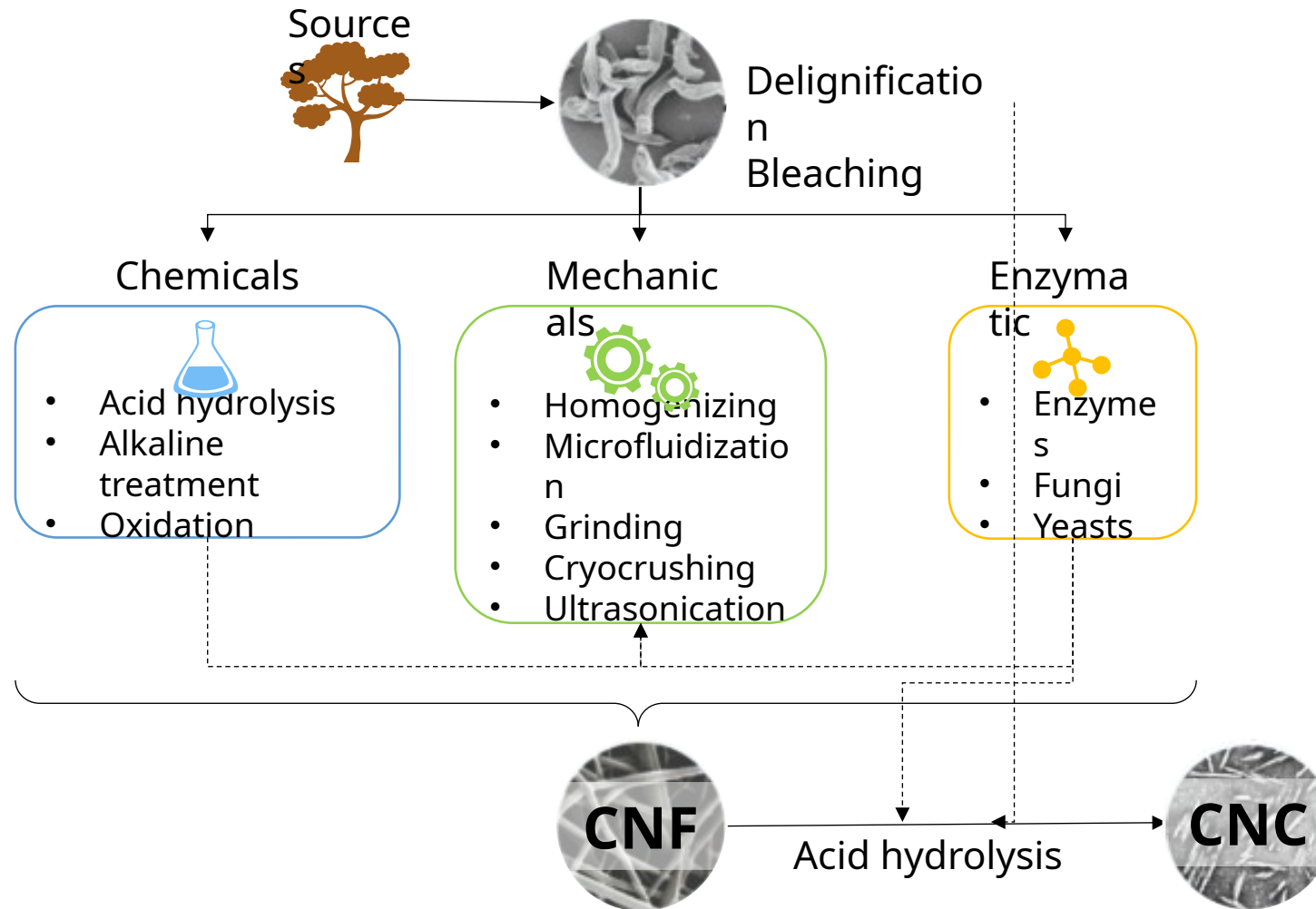
Agri-food residues

chemical characterization

| | Hemp cake  | Sunflower cake  | Roasted coffee beans  | White grape pomace  | Red grape pomace  | Wheat middlings  | Wheat bran  | Tomato pomace  | Rice husk  |
|----------------------------------|--|---|--|---|---|--|---|--|--|
| Moisture (%) | 7.99 ± 0.06 | 10.75 ± 0.06 | 5.97 ± 0.04 | 80.41 ± 1.99 | 62.58 ± 2.21 | 10.59 ± 0.01 | 11.54 ± 0.10 | 80.70 ± 0.83 | 6.72 ± 0.13 |
| Ash (% _{DM}) | 6.40 ± 0.04 | 5.93 ± 0.03 | 5.10 ± 0.81 | 10.52 ± 3.08 | 35.88 ± 5.80 | 3.79 ± 0.25 | 5.83 ± 0.60 | 4.90 ± 0.27 | 18.71 ± 0.23 |
| Protein (% _{DM}) | 24.78 ± 0.49 | 24.30 ± 1.24 | 16.96 ± 0.41 | 58.13 ± 7.95 | 51.88 ± 1.77 | 18.53 ± 1.21 | 19.10 ± 0.40 | 14.65 ± 0.21 | 2.56 ± 0.25 |
| Fat (% _{DM}) | 5.30 ± 0.09 | 2.30 ± 0.21 | 1.00 ± 0.02 | 1.55 ± 0.14 | 2.70 ± 0.33 | 0.79 ± 0.06 | 0.85 ± 0.10 | 1.20 ± 0.14 | 0.82 ± 0.15 |
| Carbohydrates (% _{DM}) | 63.52 ± 0.49 | 68.47 ± 1.24 | 76.94 ± 0.91 | 29.80 ± 9.84 | 9.54 ± 3.55 | 76.90 ± 1.23 | 74.22 ± 0.72 | 79.25 ± 0.34 | 76.44 ± 0.34 |

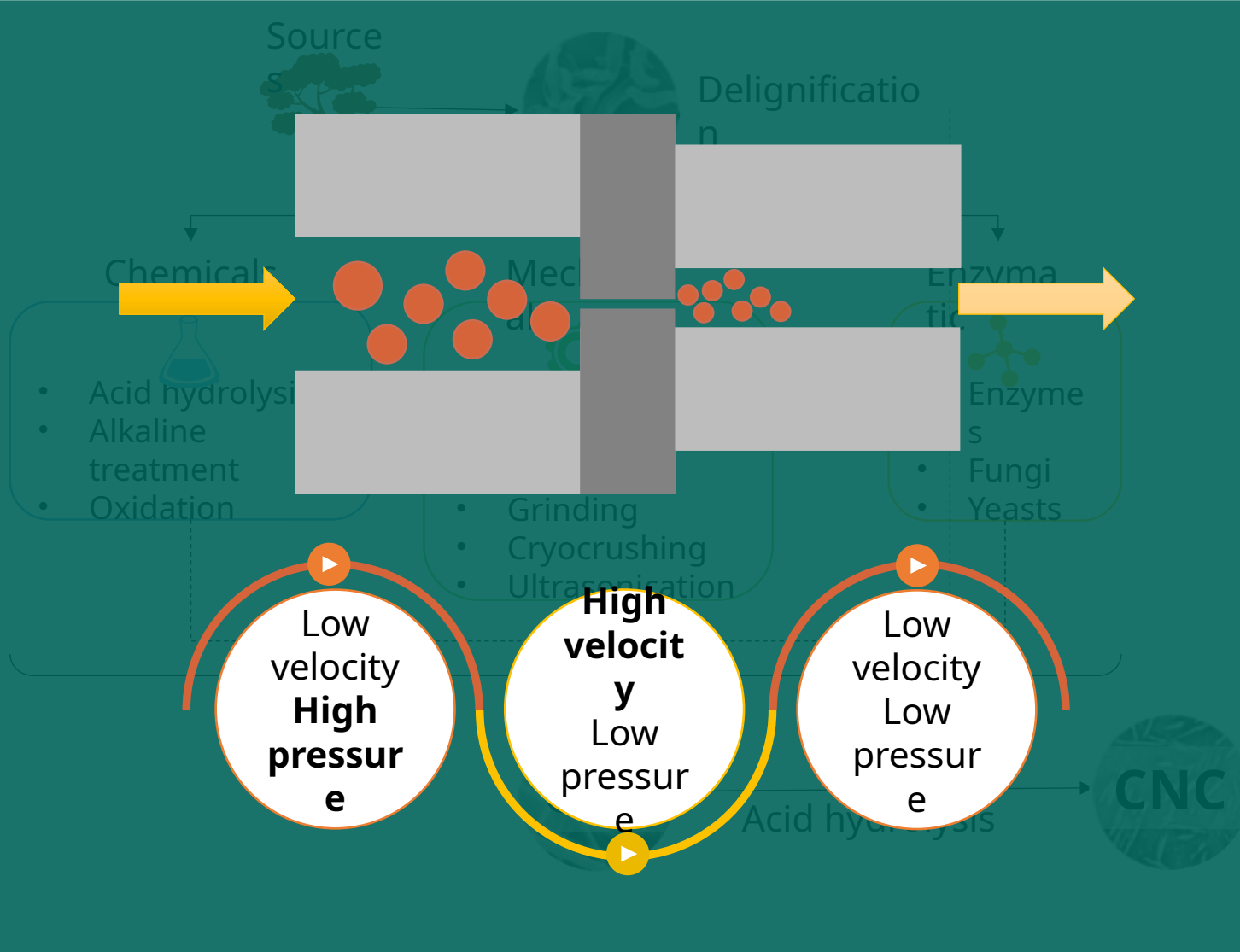
Conventional treatments

to obtain **cellulose nanoparticles**



Non conventional treatments

to obtain **cellulose nanoparticles**



High-pressure homogenization (HPH)

Emerging *nonthermal* and purely physical treatments to **defibrillate different biomass** and producing **nanosized cellulose**, while extracting high value-added compounds from agri-food



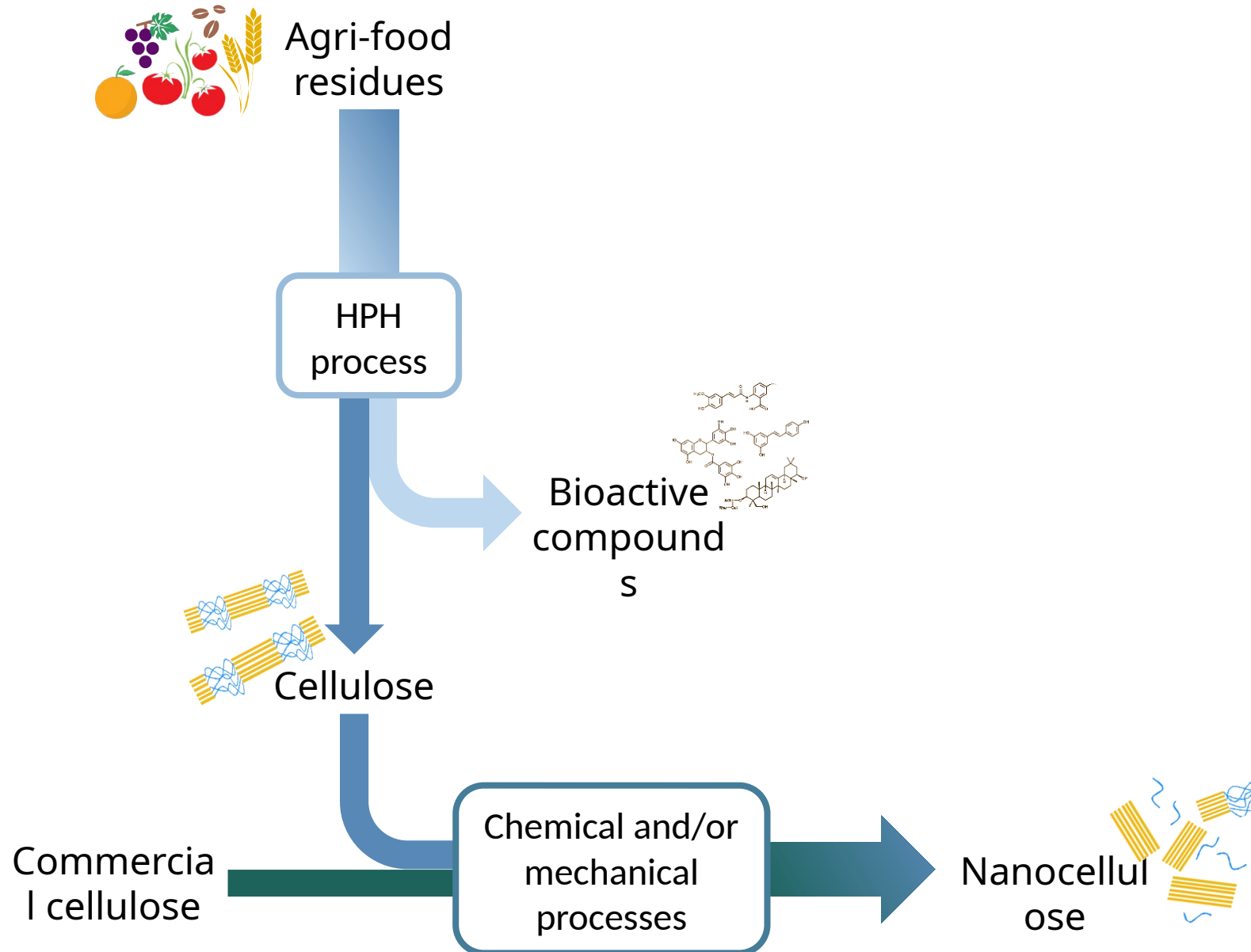
Objectives



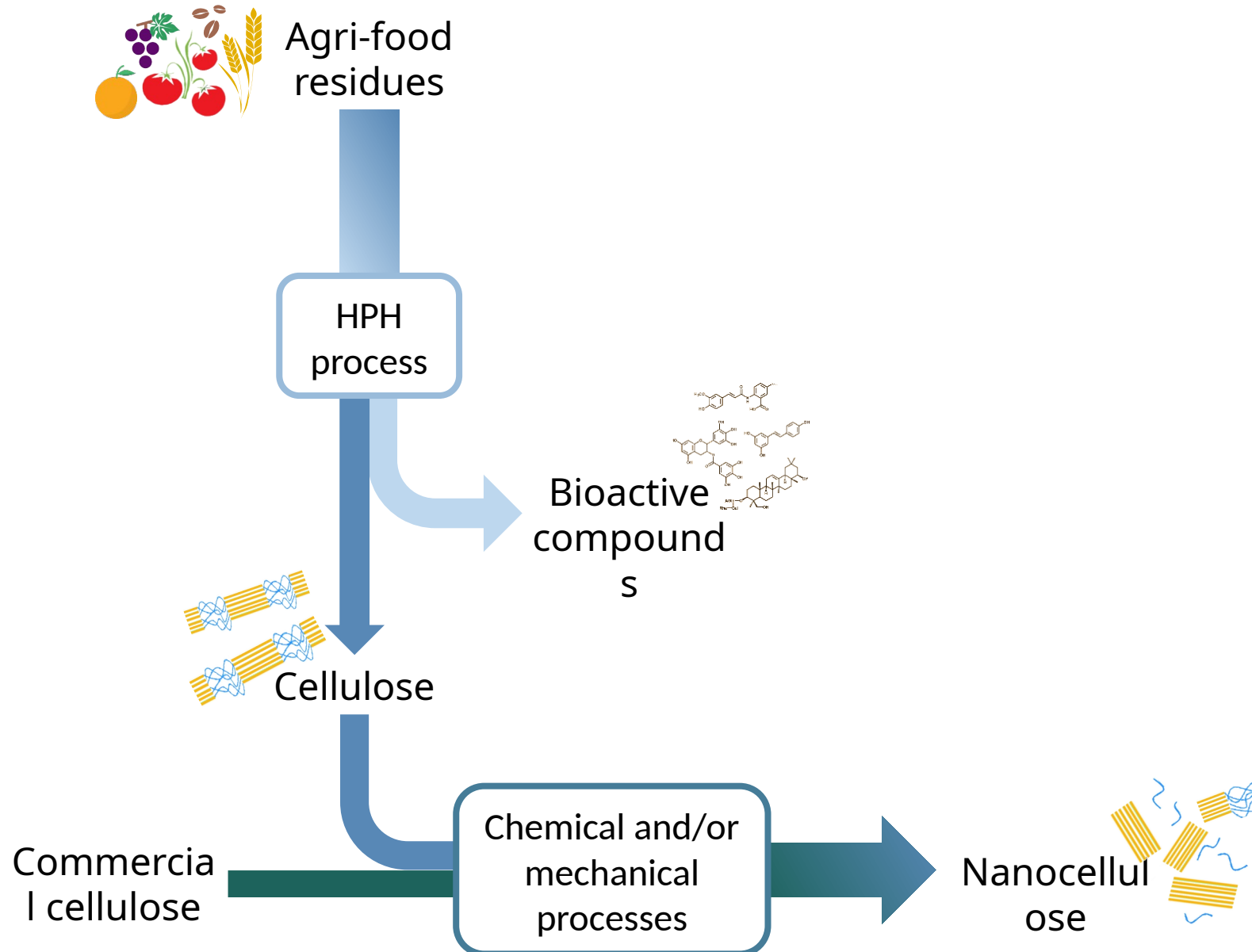
Strategy



Recovery of valuable compounds



Recovery of valuable compounds



Innovative and advanced applications



Pickering emulsions



Capillary suspensions



Reinforcement for edible coating



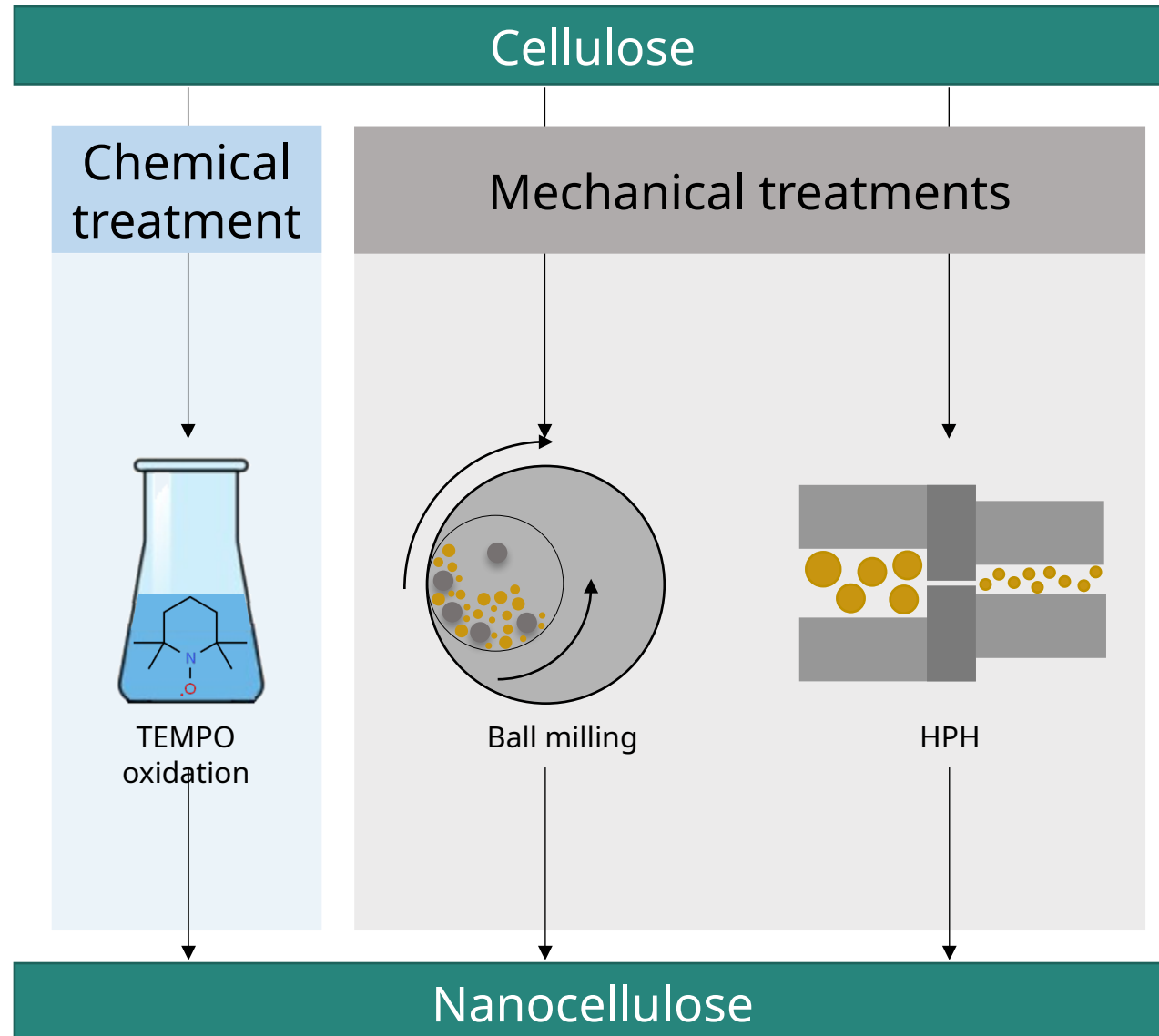
Aerogels for dye removal



CO₂ adsorption

Nanocellulose

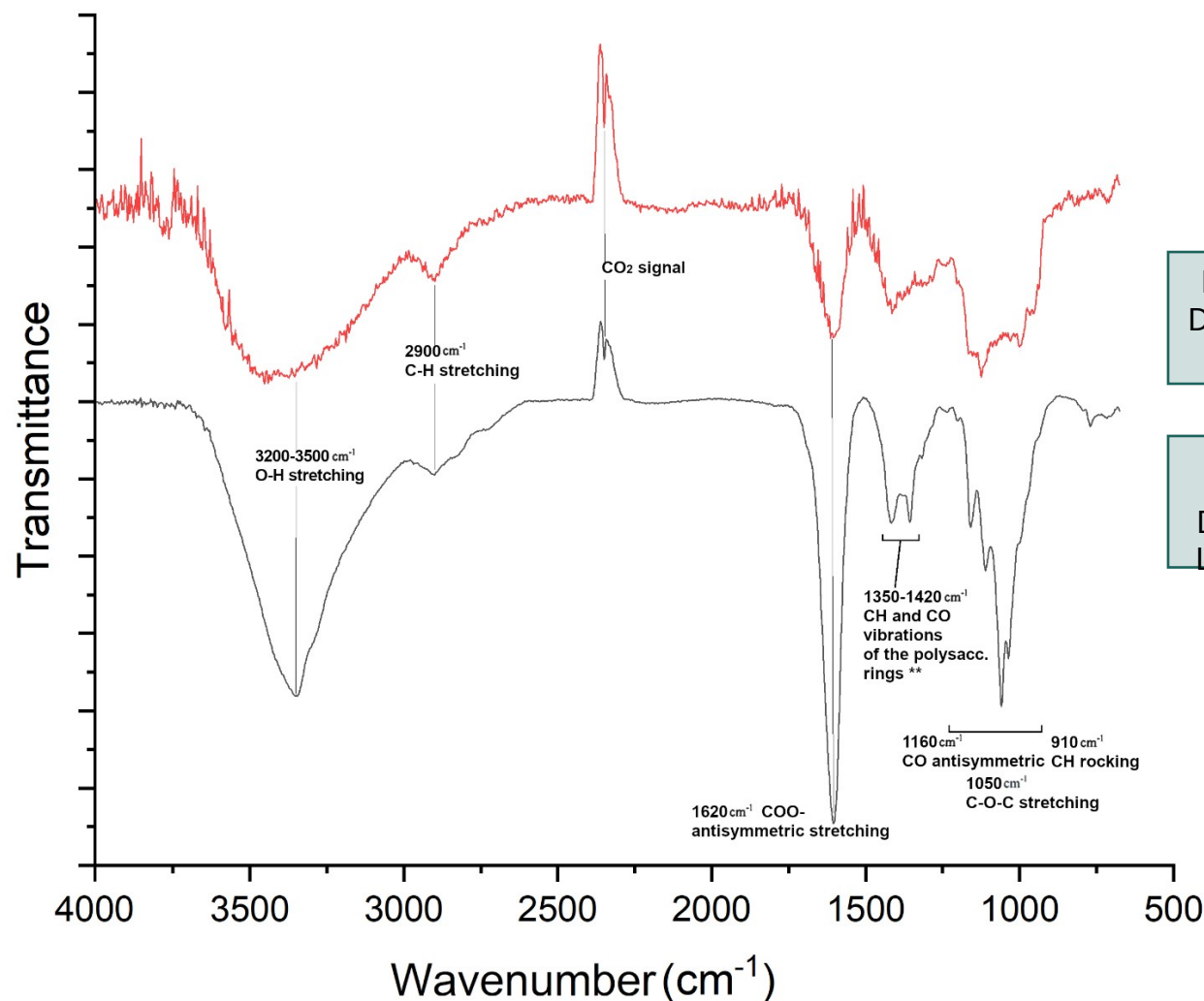
Nanocellulose



Nanocellulose

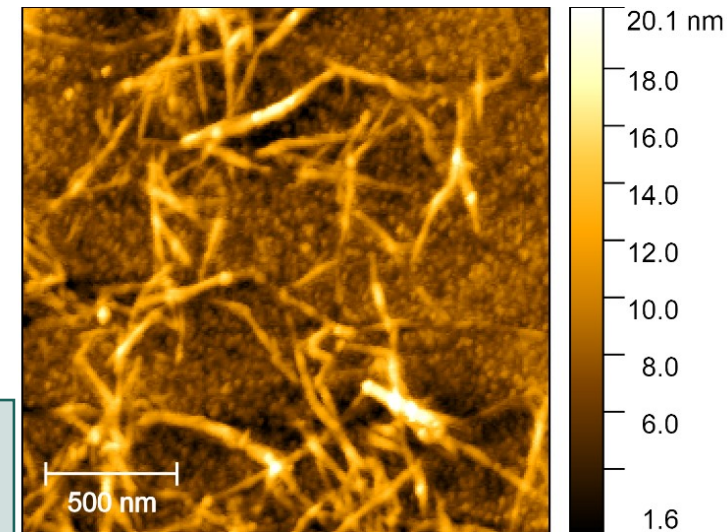
from **commercial cellulose** through **TEMPO oxidation**

FT-IR analysis



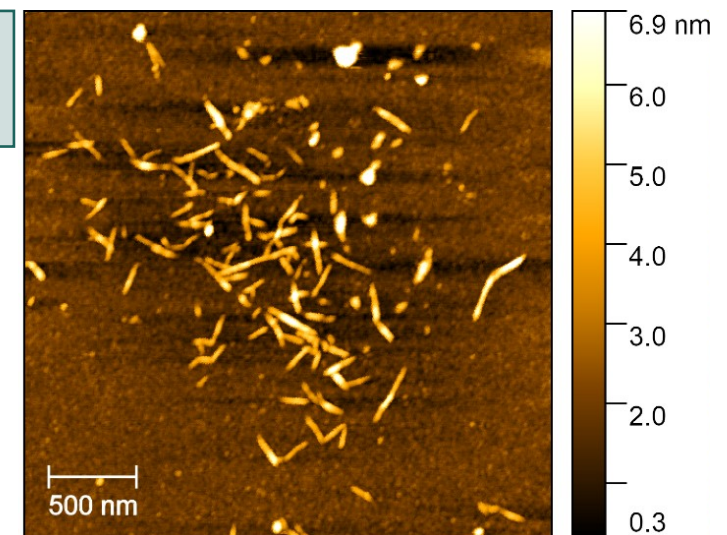
CNFs

Fibrous network
Diameter $\sim 10\text{ nm}$
Length $\sim \mu\text{m}$

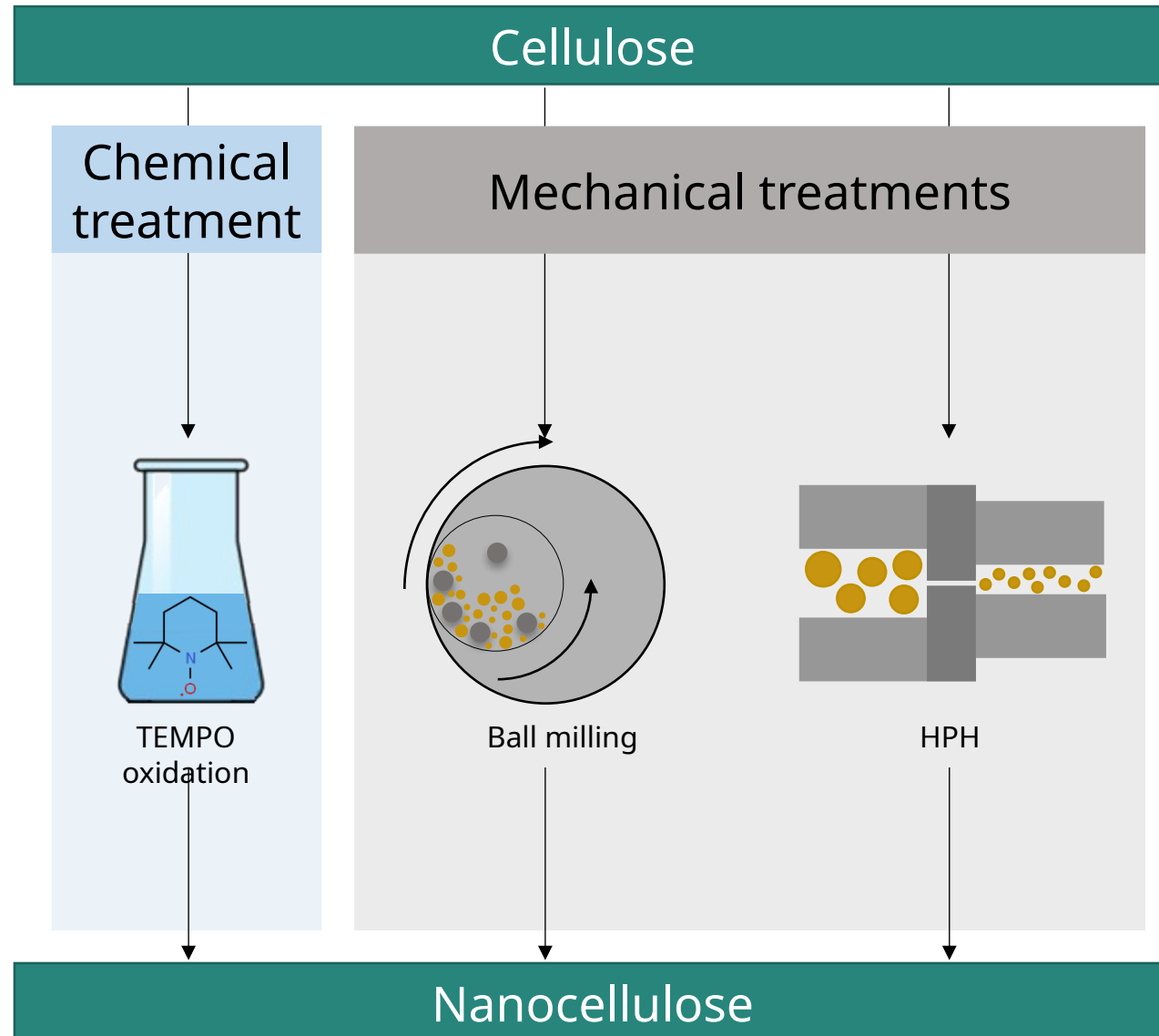


CNCs

Needle-like structure
Diameter $\sim 3\text{ nm}$
Length $\sim 170\text{ nm}$



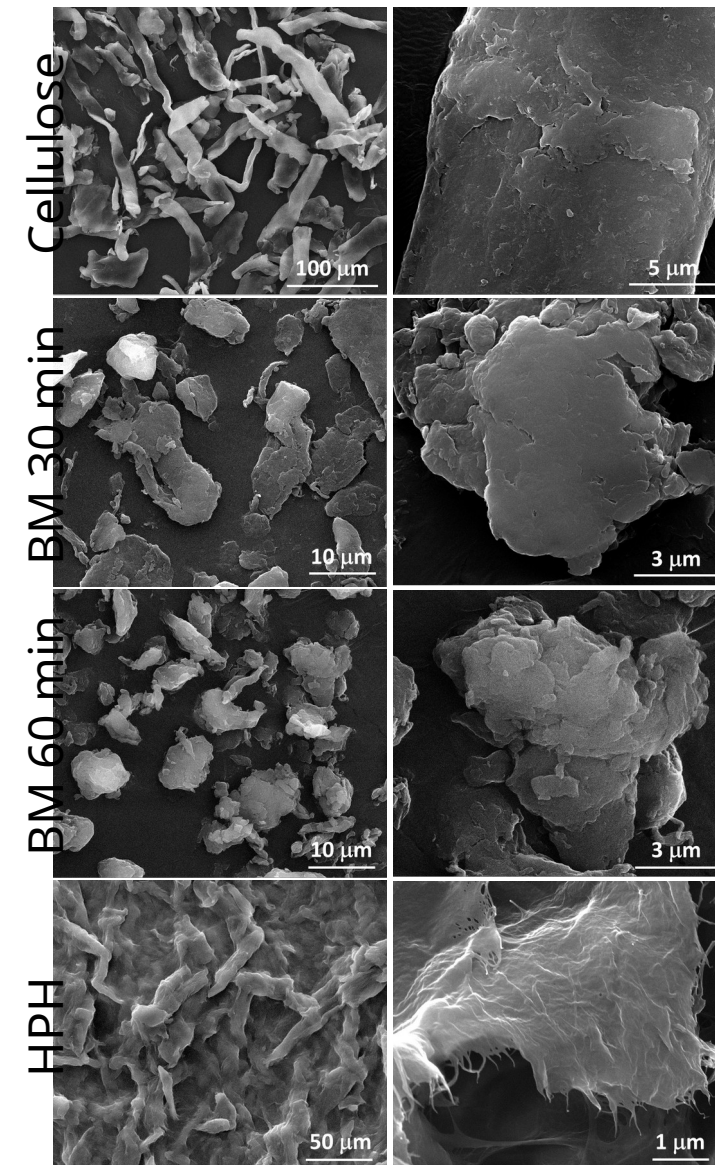
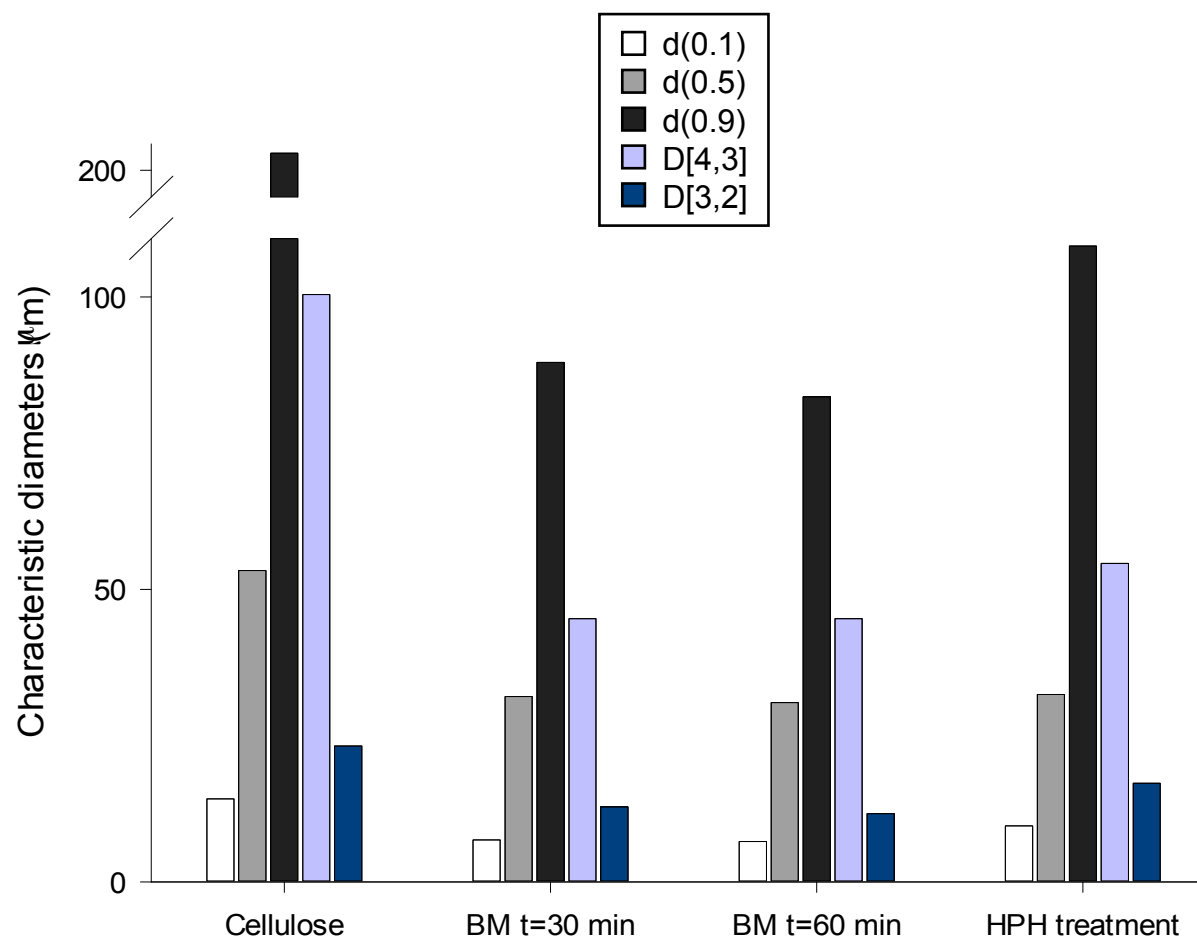
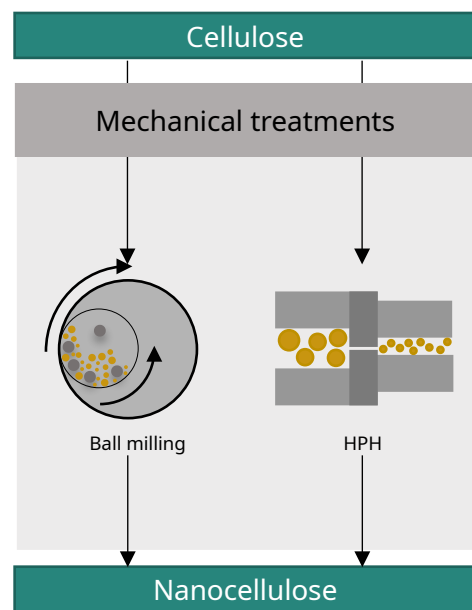
Nanocellulose



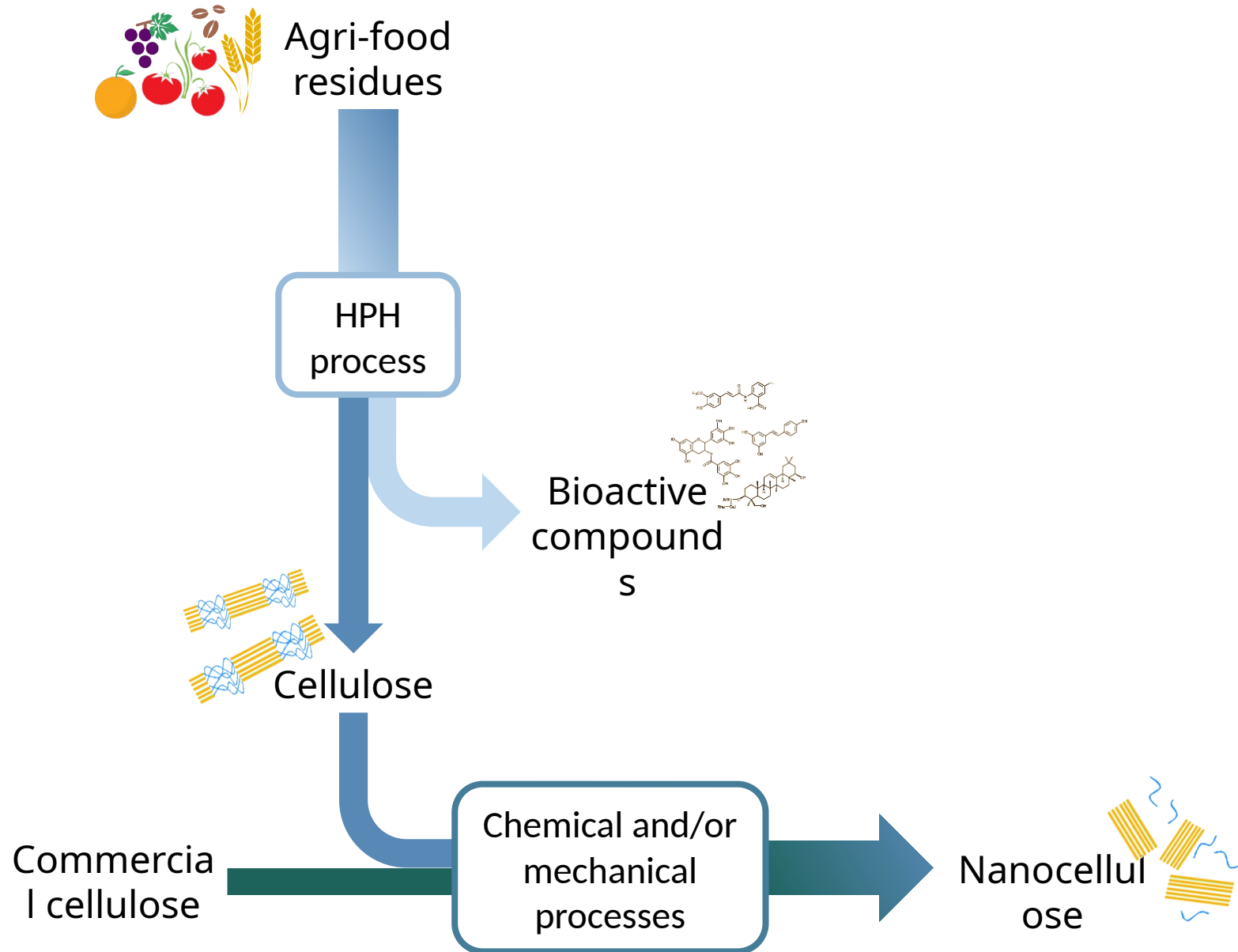
Nanocellulose

from **commercial cellulose** through **mechanical treatments**

Particle size analysis



Recovery of valuable compounds



Innovative and advanced applications



Pickering emulsions



Capillary suspensions



Reinforcement for edible coating

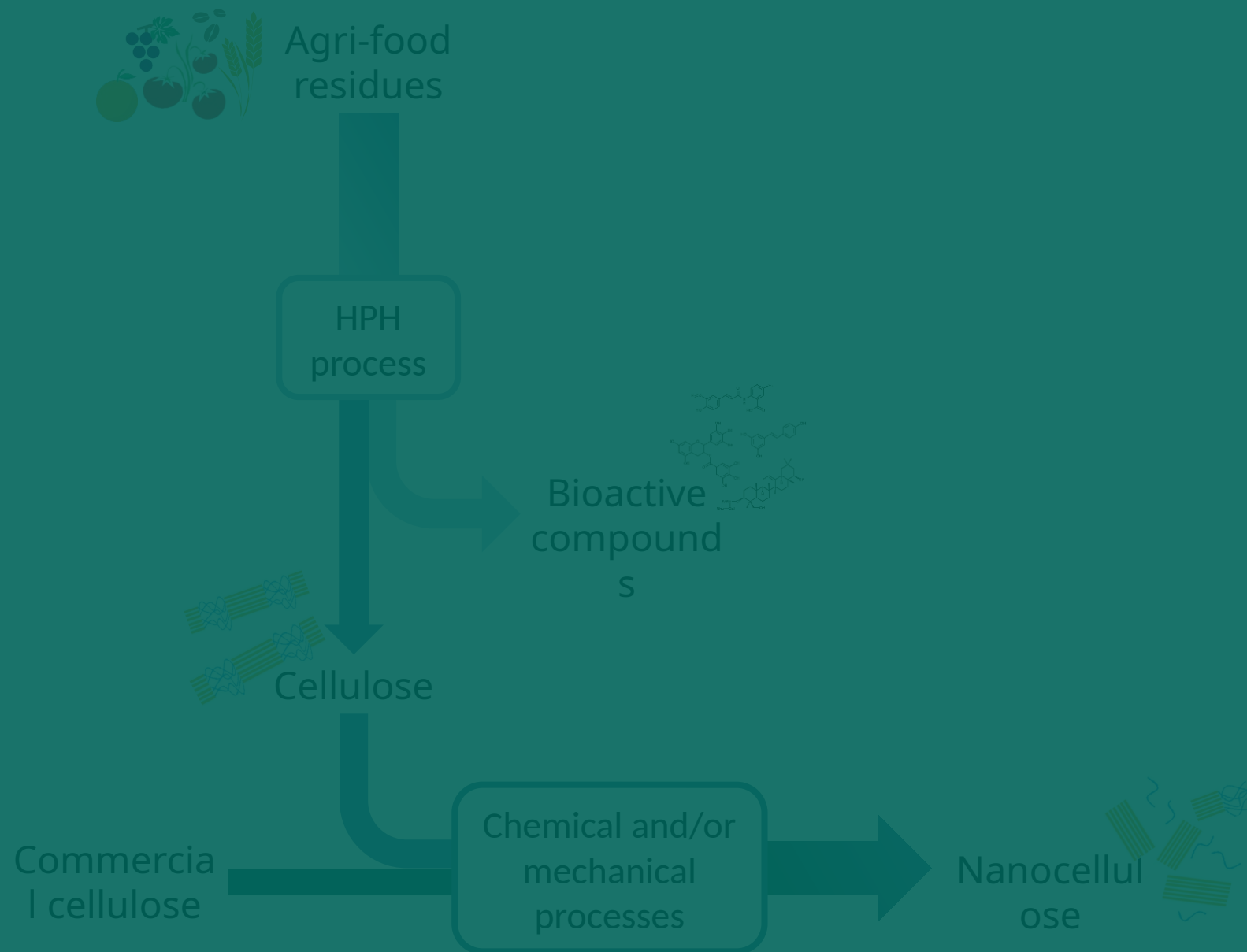


Aerogels for dye removal



CO₂ adsorption

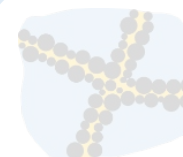
Recovery of valuable compounds



Innovative and advanced applications



Pickering emulsions



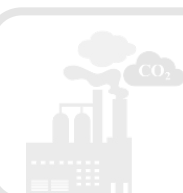
Capillary suspensions



Reinforcement for edible coating



Aerogels for dye removal



CO₂ adsorption

O/W emulsions

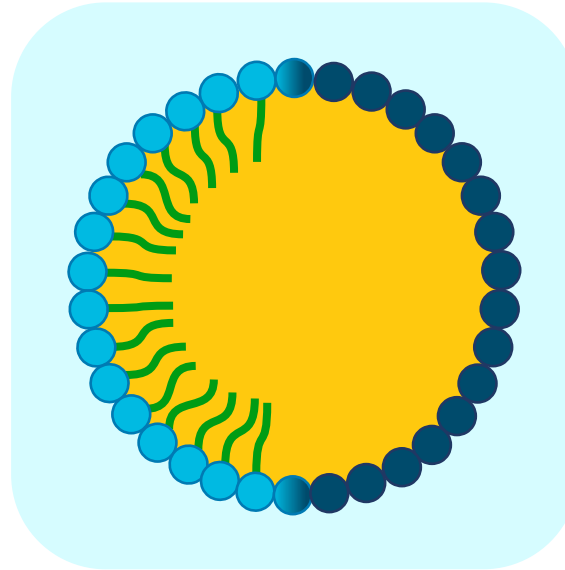
Conventional emulsions

thermodynamically
unstable systems

short shelf life

sensitive to
environmental stimuli

surfactants or
emulsifiers molecules
could increase
chronic diseases



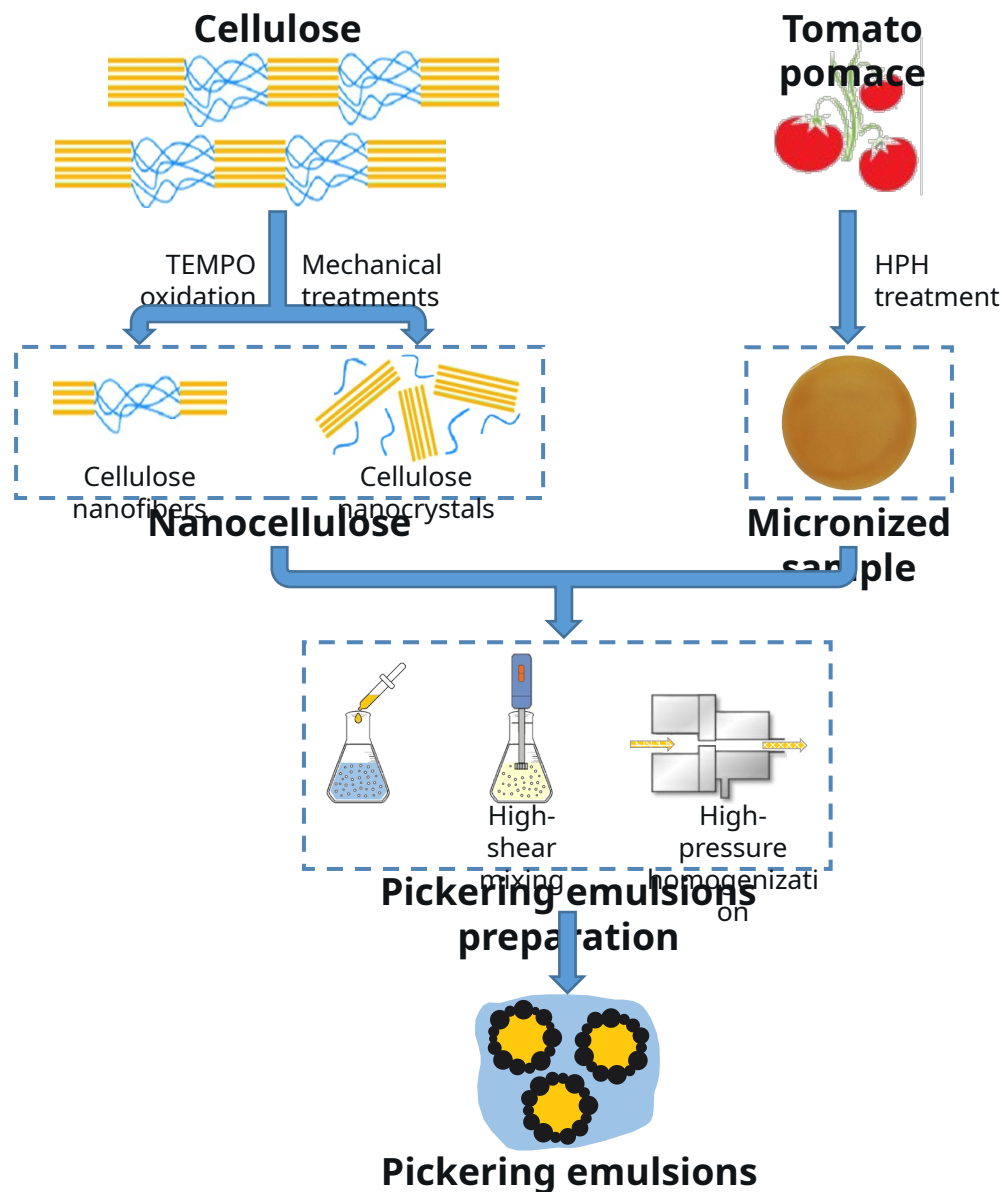
Pickering emulsions

polysaccharide-
based particles as
stabilizers

long-term stability

good
biocompatibility and
tunable properties

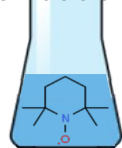
less adverse effects,
low toxicity, and
favorable



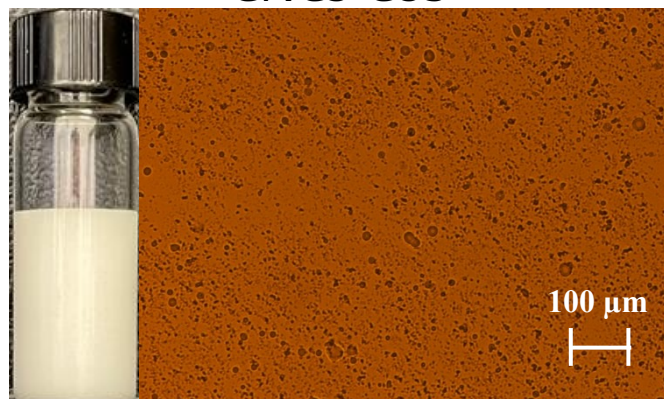
Nanostructured cellulose obtained through chemical or mechanical treatments and **micronized agri-food residues** have been used for the stabilization of edible **O/W Pickering emulsions** fabricated through **high-pressure homogenization** to improve emulsion

Pickering emulsions

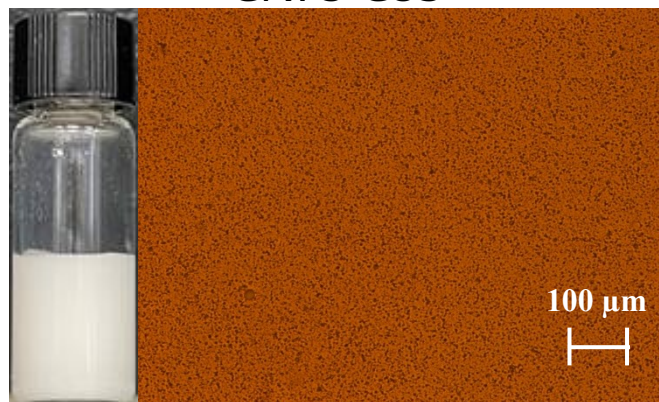
TEMPO
oxidation



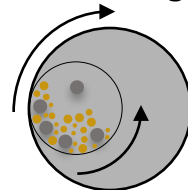
CNCs-C85



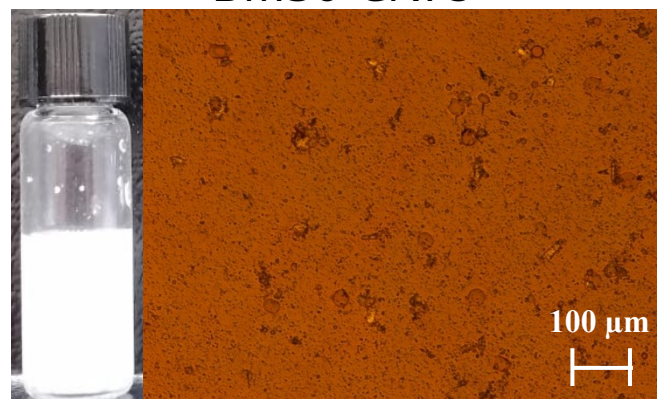
CNFs-C85



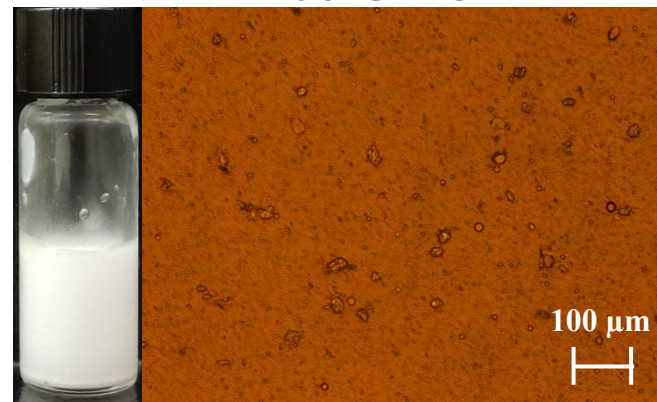
Ball milling



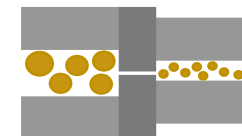
BM30-CNFs



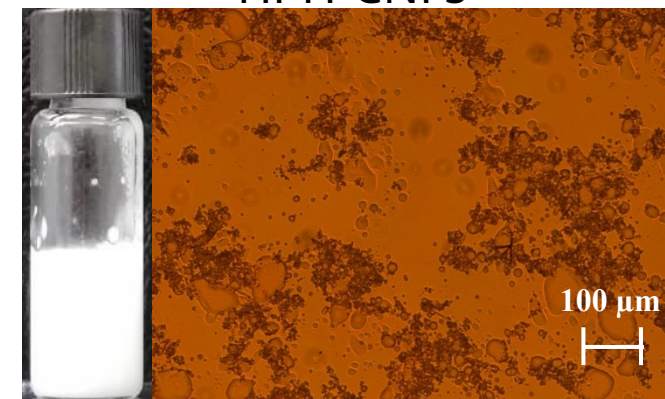
BM60-CNFs



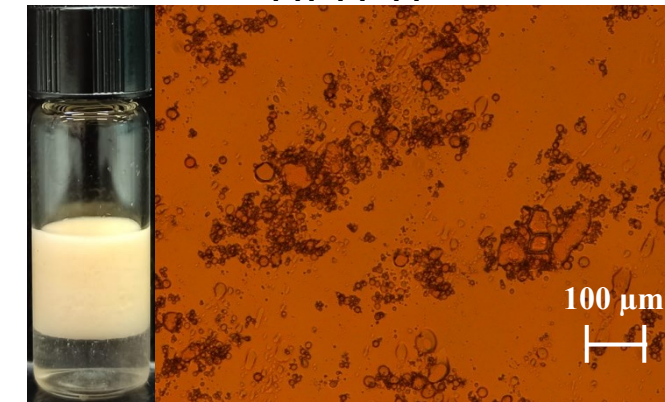
HPH



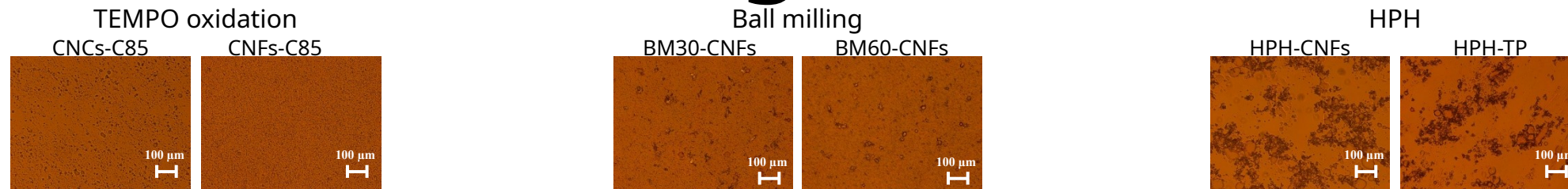
HPH-CNFs



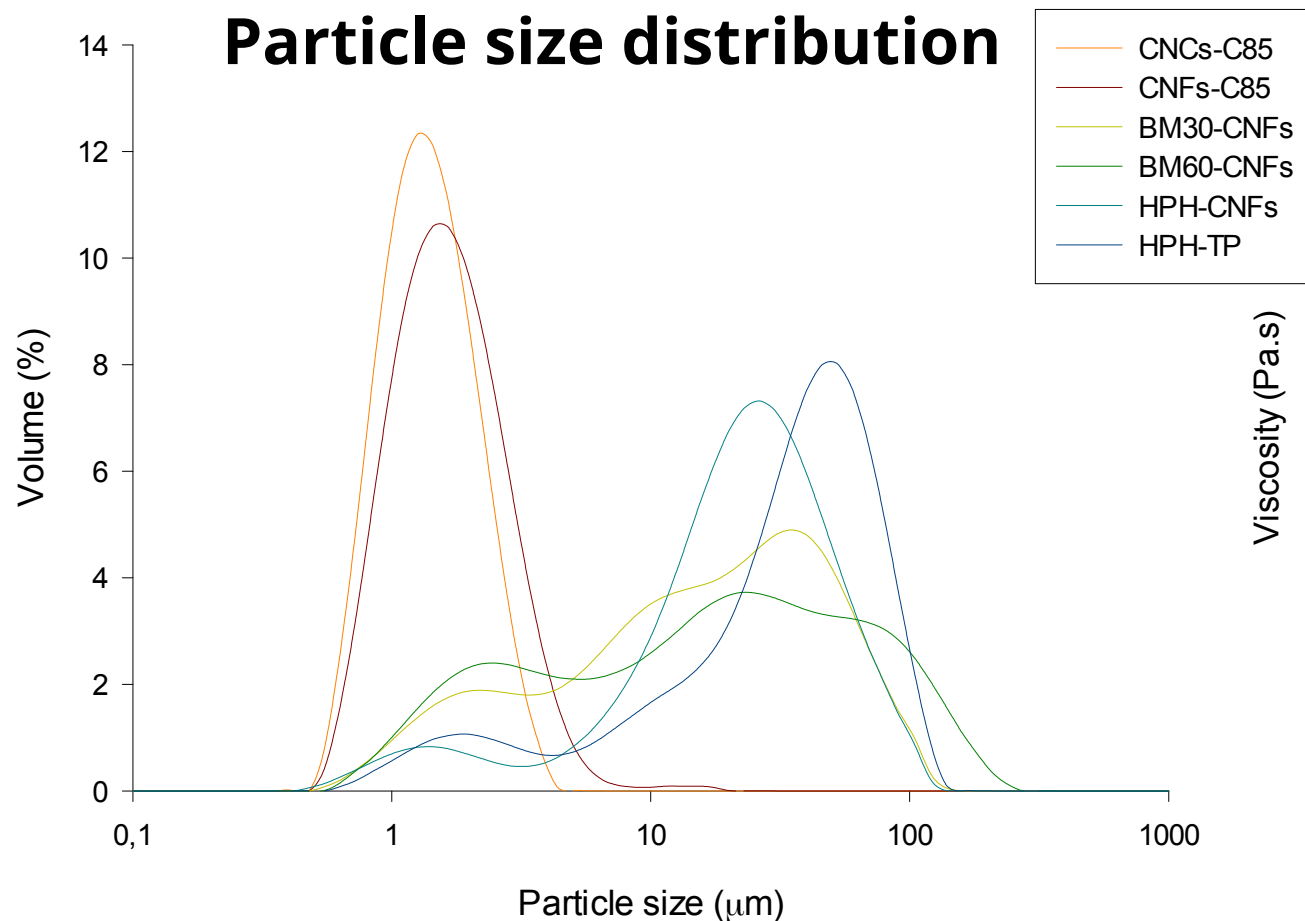
HPH-TP



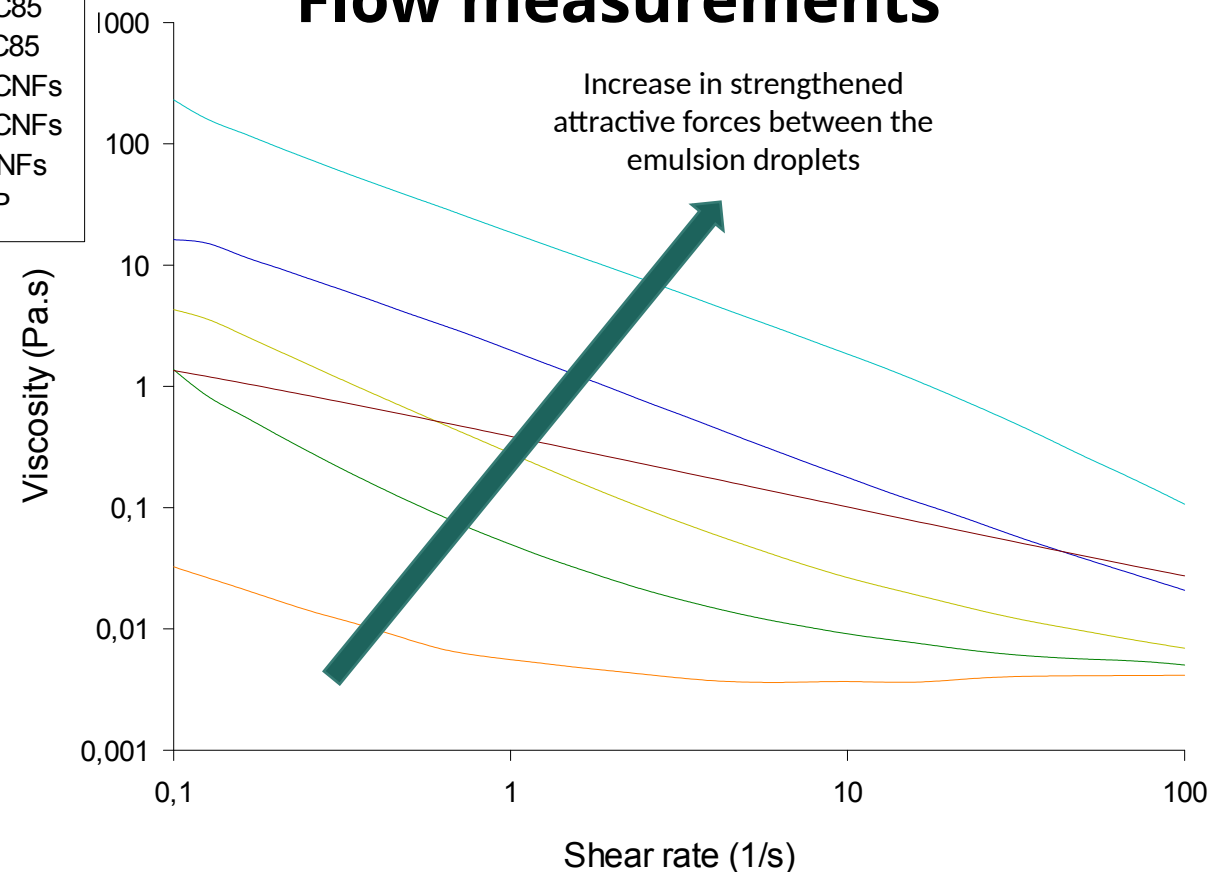
Pickering emulsions



Particle size distribution



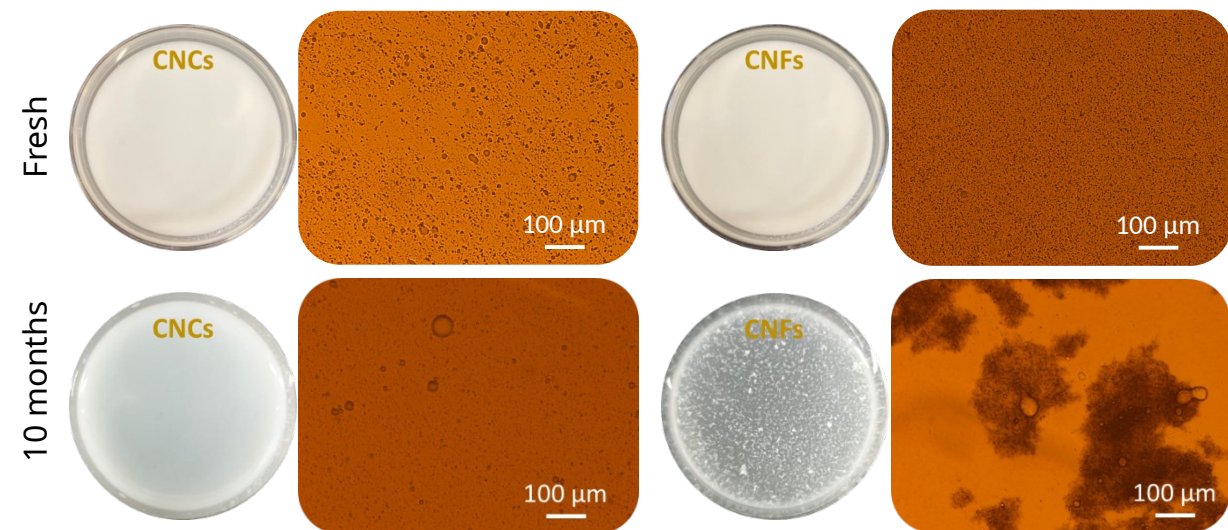
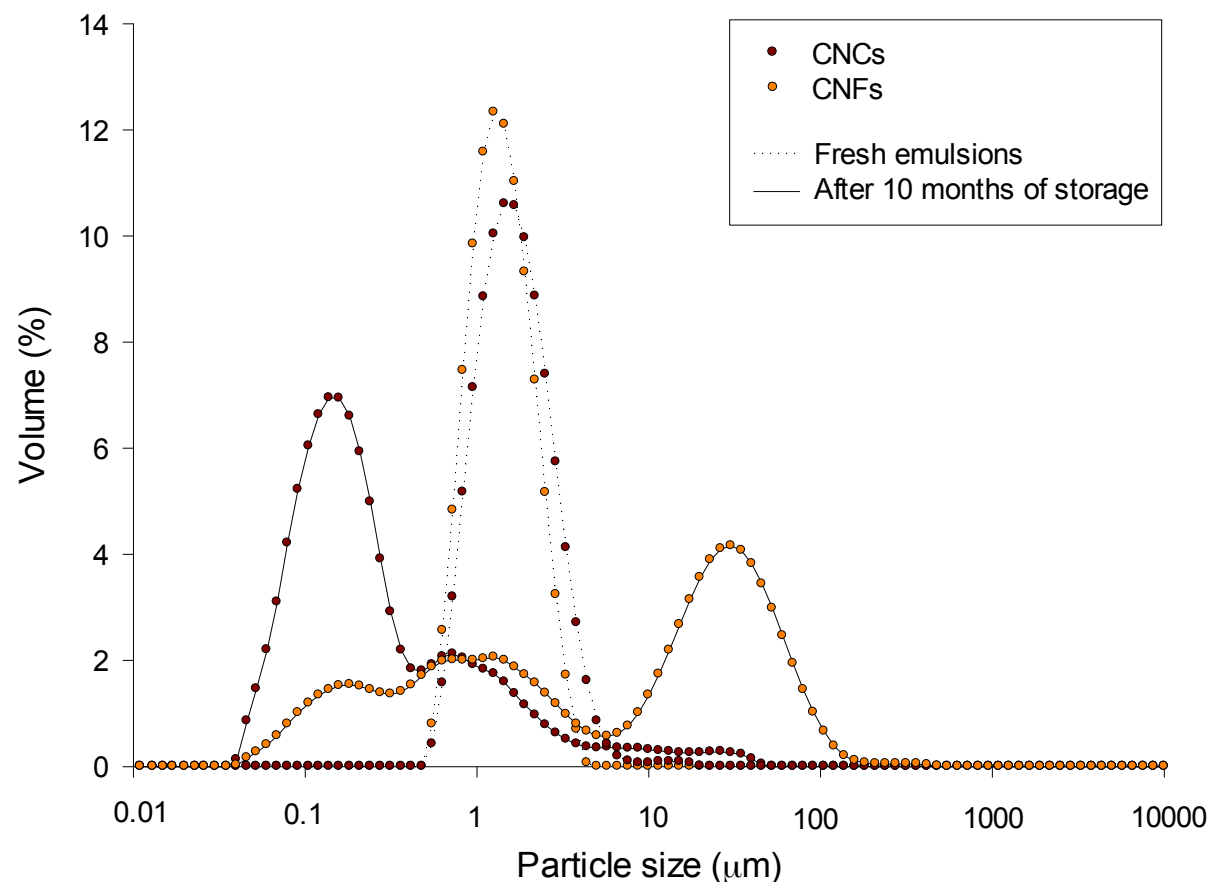
Flow measurements



Stability of Pickering emulsions

with NCs isolated through TEMPO-mediated oxidation

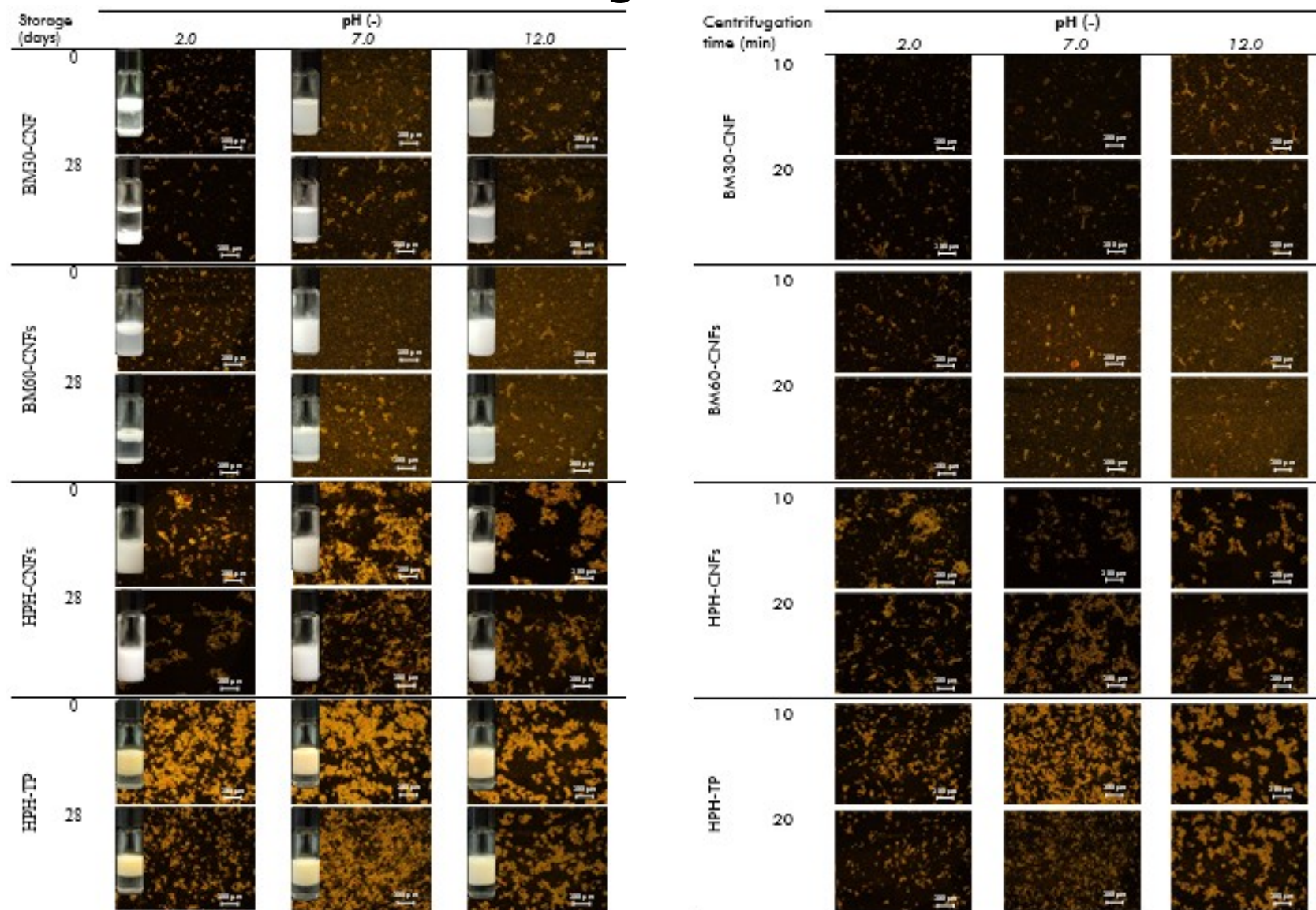
Particle size distribution



| | Fresh emulsions | | After 10 months of storage | |
|-------------------------|----------------------------|----------------------------|----------------------------|---------------------------|
| | CNCs-C85 | CNFs-C85 | CNCs-C85 | CNFs-C85 |
| EAI (m ² /g) | 186.03 ± 4.40 ^d | 150.02 ± 2.98 ^c | 54.27 ± 4.02 ^b | 45.23 ± 4.16 ^a |
| ESI (%) | 0.14 ± 0.03 ^a | 0.33 ± 0.09 ^b | 0.17 ± 0.10 ^a | 0.32 ± 0.02 ^b |

Stability of Pickering emulsions

with NCs isolated through mechanical treatments



Conclusions



1

Based on the treatment performed, various types of **nanocellulose** can be derived from the cellulose extracted from AFRs, each exhibiting **distinct morphological and physical characteristics**.

2

HPH-treated NCs demonstrated exceptional mobility, flexibility, and a high degree of defibrillation at the oil-water interface. As a result, they exhibited an **efficient emulsifying ability**, with the fibrils effectively enveloping the oil droplets to stabilize the emulsion.

3

By extracting cellulose from agri-food residues, the emulsion stabilizing layer acquires an **inherent loading of bioactive compounds**.

Conclusions



Company's Growth

It is a process to allow an and achieve the company's over other competitions. analysis of a company's sales by accounting and

A marketing strategy your sales outcome

Opportunity

Business Company
123 Street, Suite 100
New York, NY 10001
Tel: 123-456-7890
Fax: 123-456-7891

Bill to

25

9876

1234

1234

1234

1234

1234

1234

1234

1234

1234

1234

1234

1234

1234

1234

of suscipit, LTD
New York, NY 10001
Tel: 123-456-7890
Fax: 123-456-7891

CHOICE

Date
Invoice No
Customer ID

| No | Quantity | Amount |
|------|----------|--------|
| 1234 | 248.53 | 855.75 |
| 1234 | 584.67 | 482.74 |
| 1234 | 388.40 | 400.00 |
| 1234 | 456.00 | 456.00 |



Future perspectives





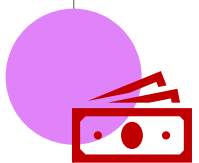
Although promising results have been reported at the laboratory scale for cellulose recovery and nanocellulose deconstruction methods, the key challenge lies in achieving a breakthrough in the **scaled-up process** to optimize the economic feasibility of the proposed approach.



Future research should prioritize investigating the impact of nanocellulose-based Pickering emulsions or capillary suspensions on the **quality of food products**. This should encompass aspects such as texture in food systems, in vitro gastrointestinal digestion, microbial stability, and organoleptic and sensorial properties. Understanding these effects will be crucial in harnessing the full potential of nanocellulose for enhancing food products.



Further studies should be conducted to explore the effects of nanocellulose on **other innovative applications**, including packaging and paper products. Understanding how nanocellulose can enhance these areas will open up new possibilities and promote the adoption of sustainable and advanced materials in various industries.



While high costs might be justified for high-value products, it is essential to conduct economic analyses for commercial-scale processes. Understanding the **economic viability of large-scale production** is crucial for determining

Thapar

Prof. Dr. **Francesco DONSI**
Department of Industrial Engineering
University of Salerno - Italy
fdonsi@unisa.it